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Annex 1

VEB Stahl-und Walzwerk Riesa

Plan Position ~~Plan Position~~	Quota According to the Plan	~~Enterprise~~ Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To Be Rolled (Volume)
1. (Feinstrasse) [redacted] rain (Feiner Stabstahl) [redacted] steel	6,250 tons	5,860 tons	(Winkel) angle 25	429 tons	600 tons
			(Winkel) angle 30	895 tons	3,600 tons
			(Winkel) angle 35-40	5,209 tons	3,000 tons
			(Winkel) angle 45-50	5,241 tons	4,000 tons
(Grober Stabstahl) Rough Bar Steel	28,000 tons	32,440 tons	(Winkel) angle 60	6,840 tons	2,300 tons
			(Winkel) angle 60 x 40	1,255 tons	700 tons
			UNP 5	425 tons	450 tons
			10 - 14	663 tons	600 tons
			16	1,659 tons	800 tons
			18 - 27	4,014 tons	3,160 tons
			30	558 tons	400 tons
			32 - 36	1,117 tons	1,160 tons
			10-16 (Schrauben u. Nietem) Bolt and Rivet	44 tons	50 tons
			18-27 (Schrauben u. Nietem) Bolt and Rivet	225 tons	250 tons
Hot rolled strip steel (Warmgewalzter Bandstahl)	23,250 tons	20,250 to	(Bandstahl - [redacted] streifen) Strip steel and tube strip (Skelp)	[redacted] 000 tons; 3,900 tons	6,000 tons; 3,900 tons
2. (Mittelstrasse) Medium Sheet Rolling Train (Warmgewalzter Bandstahl) Hot rolled strip steel			Angle (Winkel) 70	1,511 tons	1,410 tons
			Angle (Winkel) 75	198 tons	
			Angle (Winkel) 75	198 tons	---

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Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To Be Rolled (Walzung)
		Angle (Winkel)	80	1,673 tons	1,650 tons
		Angle (Winkel)	90	413 tons	500 tons
		Angle (Winkel)	80 x 40	204 tons	200 tons
		Angle (Winkel)	80 x 65	63 tons	100 tons
		Angle (Winkel)	100	887 tons	900 tons
		Angle (Winkel)	100 x 50	387 tons	300 tons
		Angle (Winkel)	100 x 65	462 tons	400 tons
		Angle (Winkel)	115 x 65	24 tons	---
		Angle (Winkel)	130 x 65	289 tons	300 tons
		Angle (Winkel)	60 - 90	818 tons	1,000 tons
		Angle (Winkel)	55 - 90	3,766 tons	3,500 tons
		Hornfelge (Hornfelge)	6	800 tons	800 tons
			7	150 tons	150 tons
		Round bar steel (Rundstahl f. Rohrwerk) for Pipe Mill		9,600 tons	9,600 tons
		Strip steel including tube strip (Bandstahl einschl. Rohrenstreifen)		10,350 tons	10,350 tons
(Profile) NP S - 18 Sections	5,700 tons	4,900 tons	UNP 8	419 tons	600 tons
			10	2,260 tons	2,000 tons
			12	1,977 tons	1,800 tons
			EMP 10	399 tons	---
			12 u. Vorprogr.	503 tons	500 tons
Splice bars for rails (Laschen fuer Schienen)			(Laschen) splice bars	300 tons	300 tons
3. (Blockstrasse) Ingot rolling train (Schmiedehalbzeug) Semi finished forged products	5,750 tons	5,750 tons		7,797 tons	5,750 tons

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Riesa

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	to Be Rolled (Walzungen)
4. (Nahtloses Rohrwerk) Seamless Pipe Mill					
(Nahtlose Rohre) Seamless pipe	12,300 tons	12,300 tons	51 mm outer diameter	1,081 tons	500 tons
			54 mm outer diameter	588 tons	250 tons
			57 mm outer diameter	1,264 tons	800 tons
			60 mm outer diameter	384 tons	300 tons
			63.5 mm outer diameter	265 tons	200 tons
			70 mm outer diameter	625 tons	600 tons
			76 mm outer diameter	1,201 tons	1,700 tons
			83 mm outer diameter	444 tons	500 tons
			89 mm outerndiameter	1,307 tons	2,000 tons
			95 mm outer diameter	259 tons	350 tons
			102 mm outer diameter	507 tons	700 tons
			108 mm outer diameter	1,799 tons	3,400 tons
			133 mm outer diameter	587 tons	1,000 tons
			including Bula pipe	495 tons	495 tons
5. (Stumpfschweissanlage) Butt-Welding Installation					
(Geschweisste Gasrohre) Welded Gas pipe	6,900 tons	6,900 tons	3/8	220	220 tons
			1/2		800 tons
			3/4		1,030 tons
			1		1,400 tons
			1 1/4		1,050 tons
			1 1/2		1,050 tons
			2		1,350 tons

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VEB Stahl- und Walzwerk Hennigsdorf

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To Ber Rolled (Walzung)
(Walzdraht)-Rolled wire	9,600 tons	9,600 tons	Electrode core wire (Kern-elektrodendraht)		2,100 tons	2,100 tons
			Rope wire (Seildraht)		3,400 tons	3,400 tons
			(Sonst. Walzdraht) Other rolled wire		4,100 tons	4,100 tons
1. [redacted] 320 [redacted] g train						
(Feiner Stabstahl) [redacted] steels	6,000 tons		ø	18-24	3,578 tons	4,000 tons
			ø	25-33	4,678 tons	5,700 tons
(Grober Stabstahl) [redacted] steel	38,625 tons		(Flach)-flat bar	25-40	3,142 tons	3,000 tons
			Seitenringe	6 and 7	480 tons	400 tons
2. [redacted] 350 [redacted] g train						
(Nichtrostender St[redacted]tainless bar steel	100 tons	50,030 tons	(Flach)-flat bar	45-50	2,911 tons	3,140 tons
			(Flach)-flat bar up to 15 mm	60-70	3,319 tons	4,000 tons
(Legierter Werkzeugstahl [redacted] tool steel	389 tons		(Flach)-flat bar up to 12 mm	80-100	2,271 tons	3,000 tons
			U	60x38x5	614 tons	600 tons
([redacted]elstaehle) Other [redacted]	380 tons		Seitenringe	10u.6 ½ je 200	180 tons	400 tons
			(Wickelband) Winding strip		90 tons	90 tons
3. [redacted]						
(Legier[redacted] Structural steel	5[redacted]ns		ø	36-53	10,451 tons	9,000 tons
			ø	55-65	2,219 tons	2,400 tons
			(Flach)-flat bar	60-80 ab 20 mm	1,264 tons	1,200 tons
			(Flach)-flat bar	ab 15 mm	1,452 tons	2,000 tons

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Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To Ber Rolled (Walzung)
			(4 and 6-kant) square and hexagoned bar		2,173 tons	2,100 tons
			(Flach)-flat bar up to 40 mm	110-150	2,612 tons	2,000 tons
			(Rippe) Rib	90 and 120	985 tons	1,000 tons
(Formstahl) Structural steel UNP 8 - 18	2,000 tons	2,000 tons	UNP	6.5	574 tons	800 tons
			UNP	8	1,953 tons	2,000 tonns
(Klemmplatten) Clip plates			KP 06		816 tons	---
(Grubenschienen) Mi[redacted]ils	1,000 tons	1,000 tons	S 10		802 tons	1,000 tons
4. [redacted]550[redacted] th[redacted]ling train						
			ø	70-80	2,074 tons	2,400 tons
			ø	85-100	1,777 tons	2,800 tons
[redacted]ed Semi-	5,750 tons	5,750 tons	70-130 (vierka[redacted] square bar		2,852 tons	5,750 tons
	68,380 tons	68,380 tons				

Note: As in 1954, the capacity of the 45[redacted]s not great enough to roll all orders. The order situation with respect to the other rolling trains is such as to pe[redacted]ling of the orders.

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VEB Walzwerk Finow

Plan Position	Quota According To the Plan	[redacted] Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
1. (Triostrasse) three-[redacted]ing-train (Feiner Stabstahl) [redacted] steel	8,980 tons	12,895 tons	(Ø, 4kt., 6kt) square and hexagonal 14-20	4,038 tons	2,470 tons
			(Flach) flat bar 18-35	3,590 tons	1,957 tons
(Grober Stabstahl) Rough bar steel	3,915 tons		(Federstahl) Spring steel 16x8	450 tons	500 tons
			(Schnellarb.Stahl) High-speed steel	59 tons	55 tons
			(Nirosta-Stahl) Stainless steel	16 tons	14 tons
(Schnellarb.Stahl) High-speed steel	110 tons	110 tons	(Leg.Bau-u. Werkzeugstahl) alloyed structural and tool steel	269 tons	1[illegible]0 tons
			(Sonst.Edelstaehle)-Spring other special steel	29 tons	30 tons
(Nichtrostender Stabstahl) Stainless bar steel	30 tons	30 tons	WPM und KPM	53 tons	55 tons
			(Sprengringe) Spring ring	79 tons	70 to ns
			(Flach-und Ø fuer - Hufstab u. Cylpepse) Flat bar and diameters for horseshoe bar and Cylpeps	800 tons	800 tons
2. [redacted]asse) Two-high rolling train [redacted]schinenbaustahl) alloyed [redacted]ral steel	175 tons	295 tons	(Ø, 4kt., 6kt) square and hexagonal 21-33	4,695 tons	4,220 tons
(Leg. Wergzeugstahl) alloyed tool steel	120 tons		(Flach) flat bar 36-80	2,917 tons	2,383 tons
			(Schnellarb.Stahl)-High-speed steel	53 tons	55 tons
			(Nirosta-Stahl)-Stainless steel	20 tons	16 tons
			(Leg.Bau-u. Werkzeugstahl) alloyed structural and tood steel	314 tons	115 tons

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Plan Position	Quota According [redacted]	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
(Sonst. Edelstaehle) other [redacted]		70 tons	(Sonst. Edelstaehle)- other special steels	10 tons	40 tons
			WPM und KPM	240 tons	240 tons
			(Ø und Flach fuer - diameter and flat Hufstab u. Cylpepse) bar for Horse-shoe bar and Cylpeps	200 tons	200 tons
		13,400 tons			13,400 tons

Note: Just as in 1954, the three-high rolling-train is already overloaded with orders for the first quarter of 1955.

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Annex #4

VEB Walzwerk Kirchmoeser

Plan Position	Quota According to the Plan	~~Enterprise~~ Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
(Feiner Stabstahl) [redacted]r steel	7,840 tons	7,840 tons	ø	8 mm	1,598 tons	1,000 tons
			ø	9-10 mm	2,152 tons	2,130 tons
			ø	11-15 mm	5,160 tons	4,615 tons
(Leg. Maschinenbaustahl) Alloyed structural steel	300 tons	300 tons	(Federstahl -Spring)steel Flach) 16 x 8 mm flat bar		400 tons	400 tons
(Leg. Werkzeugstahl) alloyed tool steel	5 tons	5 tons				
(Walzdraht) Rolled wire	4,600 tons	4,600 tons	ø	8 mm	1,400 tons	1,400 tons
			ø	9-10 mm	1,500 tons	1,500 tons
			ø	11-13 mm	1,700 tons	1,700 tons
(Kessel- u. Abnahmebleche) Boiler and Acceptance plate	14,100 tons	13,000 tons	(Kesselbl.) boiler plate	8 mm	904 tons	800 tons
			(Kesselbl.)	9-16 mm	1,860 tons	2,200 tons
			(Abnahmebl.) inspection plate	8 mm	2,364 tons	1,800 tons
			(Abnahmebl.)	9-16 mm	7,755 tons	8,200 tons
(Schiffsbleche) Ships' plate	3,850 tons	3,850 tons		8 mm	1,395 tons	800 tons
				9-16 mm	3,110 tons	3,050 tons
(Handelsbleche) Commercial plate	12,700 tons	10,350 tons	Ia u. Ib	8 mm	3,305 tons	1,650 tons
				[illegible]-16 mm	6,750 tons	6,550 tons
			([redacted])	8 mm		450 tons
				[illegible]6 mm		1,700 tons

Note: The non-completion of the program in boiler and acceptance plate as well as in commercial plate is due to the general repairs during the first six days of January 1955. The amount will be made up in the second quarter of 1955.

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VKB Maxhuette, Unterwellenborn

Annex # 2

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehens Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
1. (Triostrasse) Three-high rolling train (Profile) Sections NP 8 - 18	9,000 tons	7,200 tons	UNP	14 Th.	712 tons	900 tons
			UNP	14 SM	981 tons	900 tons
			UNP	16 Th.	521 tons	900 tons
			UNP	16 SM	914 tons	900 tons
			UNP	18 Th.	458 tons	500 tons
			UNP	18 SM	508 tons	500 tons
			INP	14 Th.	---)	500 tons
			INP	14 SM	579 tons)	500 tons
			INP	16 Th.	360 tons	400 tons
			INP	16 SM	329 tons	400 tons
			INP	18 Th.	335 tons	400 tons
			INP	18 SM	344 tons	400 tons
(Grober Stabstahl) Rough Bar steel	2,200 tons	1,600 tons	(Winkel) angle	110 mm	135 tons	---
			(Winkel) angle	120 mm	477 tons	800 tons
2. (Duostrasse) two-high rolling train (Profile) Sections above NP 18	7,900 tons	5,200 tons	UNP	28 Th.	20 tons	---
			UNP	28 SM	24 tons	---
			UNP	30 Th.	543 tons	1,000 tons
			UNP	30 SM	1,357 tons	1,000 tons
			INP	28 Th.	7 tons	---
			INP	28 SM	46 tons	---
			INP	30 Th.	271 tons	500 tons
			INP	30 SM	388 tons	500 tons
			INP	32 Th.	6 tons	---
			INP	32 SM	65 tons	---
			INP	34 Th.	42 tons	---
			INP	34SM	78 tons	---
			INP	36 Th.	158 tons	500 tons
			INP	36 SM	202 tons	500 tons
			INP			

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VEB Stahl- und Walzwerk Brandenburg

Annex #6

Plan Position	Quota According to the Plan	Enterprise Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
(Grober Stabstahl) Rough bar	2,500 tons	900 tons	(Winkel) angle	140 mm	144 tons	300 tons
			(Winkel) angle	160 mm	292 tons	600 tons
(Profile) NP 18 Sections over NP 18	9,000 tons	9,000 tons	UNP	20	2,201 tons	2,400 tons
			UNP	22	473 tons	600 tons
			UNP	24	1,237 tons	1,300 tons
			UNP	26	1,020 tons	1,000 tons
			INP	20	1,078 tons	1,200 tons
			INP	22	677 tons	800 tons
			INP	124	1,014 tons	1,100 tons
			INP	26	455 tons	500 tons

Note: The poor order situation for bar steel is striking. The missing orders in other dimensions are assigned to the Riesa, Hennigsdorf and Finow Mills.

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VEB Eisenhuettenwerke Thale

Annex # 12

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehenen Walzungen)		Dimensional Range	Ordered	To be rolled (Walzung)
(Mittelbleche)-medi[redacted]	310 tons	310 tons			319 tons	310 tons
(Dynamobleche)-Dynam[redacted]	2,350 tons	2,350 tons		0.5 mm 2.3 Wv	265 tons	250 tons
				0.5 mm3 - 3.6 Wv	1,861 tons	1,845 tons
				1.0 mm	244 tons	255 tons
[redacted]	1,180 tons	1,180 tons		0.35 mm with maximum of 1.3 Wv	659 tons	550 tons
				0.35 mm with maximum of 1.3 Wv	137 tons	150 tons
				1153 [redacted]		
				0.5 mm	385 tons	480 tons
(Ziehbleche) V-[redacted]	8,620 tons	8,620 tons	under 0.75 mm		2,120 tons	1,700 tons
			0.75 - 0.88 mm	1,149	1,149 tons	750 tons
			1.0 - 1.25 mm		1,674 tons	1,100 tons
			1.5 - 1.75 mm		1,310 tons	1,350 tons
			2.0 and above		2,997 tons	3,720 tons
(Tiefziehbleche)-Deep [redacted] Qualities VII - VIII [redacted]	1,310 tons	1,310 tons	Grade VII	0.5 - 0.63 mm	143 tons	70 tons
				0.75- 0.88 mm	384 tons	200 tons
				1.0 - 1.25 mm	426 tons	240 tons
				1.5 - 1.75 mm	260 tons	180 tons
				2.0 and above	409 tons	370 tons
			Grade VIII	0.75 - 0.88	53 tons	40 tons
				1.0 - 1.25	138 tons	60 tons
				1.5 - 1.75	50 tons	50 tons
				2.0 and above	62 tons	100 tons
(Feinblech [redacted] 0.9 up to [redacted]	23,800 to	23,800 to		1.0 - 1.25 mm	4,095 tons	2,000 tons
				1.5 - 1.75 mm	6,225 tons	6,000 tons
				2.0 and above	11,101 tons	15,800 tons

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VEB Eisenhuettenwerke Thale

Annex #12 (Contd.)

[redacted]

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
under 0.9 mm	2,300 tons	2,300 tons	0.5 - 0.63 mm	971 tons	500 tons
			0.75- 0.88 mm	1,801 tons	1,800 tons
(Bleche aus l[redacted]d unlegiertem Werkzeugstahl [redacted]om alloyed and unalloyed tool steel	630 tons	630 tons		448 tons	630 tons

Note: As previously, ~~demands~~ for sheet ~~plate~~ under 1.5mm cannot be met. The Thale Mill ~~in~~ the first quarter of 1955 ~~received~~ an allotment ½ of 1,439 tons of drawn plate and 990 tons of deep-drawn plate for punch and metal enameling plant despite requirements of 2,139 tons of drawn plate and 290 tons of deep-drawn plate. This is the cause of arrears in delivery of drawn plate. The arrears in orders in deep-drawn plate, Group VII to VIII, is due to the fact that 750 tons from reserve stocks was released in the first quarter of 1955. The assignments are, however, however, without exception re-directed to Thale as it is the only plant manufacturing deep-drawn plate.

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CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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C[redacted]

COUNTRY East Germany

DATE DISTR. [redacted]rch 1955

SUBJECT Steel-Rolling Program for the First Quarter of 1955

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The following is the status of the East Germany rolling mill program for the first quarter of 1955 as of 15, 16 and 18 November, 1954 [redacted]

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General: As of 18 November, 1954, the mills were still not in possession of the currently valid plan assignments for [redacted] year 1955.

1. VEB Riesa: It was already apparent for the first quarter of 1955, as was also true in 1954, that demands on the sheet rolling-train (Feinstrasse) in the individual dimensions were beyond the production capacity of the train. The order situation for the medium sheet rolling-train ([redacted]rasse) was somewhat better.

a) With respect to seamless pipe, a considerable backlog of orders [redacted] is expected [redacted] in cold drawn pipe of 51-70 mm. outer diameter [redacted] in contrast to commercial pipe (Handelsrohren) at the Riesa rolling mills, cannot be produced either tonnage-wise or quality-wise, in spite of maximum utilization of the drawing and annealing capacity. During the quarter, the cold-drawing establishment [redacted] to have a drawing and anne[redacted] capacity of 3,000 tons at its disposal, of which only about 2,400 tons [redacted] be used for cold-drawn pipe of the 51-70 mm. diameter [redacted] the remaini[redacted] amount for boiler pipe of larger dimensions. It may be expected that [redacted] cold-drawn pipe situation will be better in the second quarter of 195[redacted] since investment funds for the creation of the necessary second bar-drawing bench (Stangenziehbank) and a second continuous-heating annealing furnac[redacted] (Durchlaufgluehoefen) has been made available.

b) Order shortages existed [redacted] to hot ready-rolled p[redacted] 76[redacted]3 mm. outer diameter. The [redacted] Handels Zentrale Metallur[redacted]ral Offic[redacted] (Leitung) had instructions to sort out the import orders on [redacted] the second quarter of 1955 and to transfer orders in the above-mentioned dimensions, in so far as they were not of boiler pipe quali[redacted] Mill in order to utilize the rolling capacity which was [redacted] order (Spezifikation) in [redacted] 51-70 mm. dimensions is to be [redacted] Metall for the import v[redacted]ing freed.

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c) Since the Type Production Program (Sortenprogramm) of the plant was still being worked on and numerous orders on the part of the consumers were not finally accepted, Riesa is, in the first quarter of 1955, to fill orders for items which are not contained in the Types Catalogue(Sortenverzeichnis), [redacted] 13. Involved here are a few dimensions in seamless pipe, and [redacted] rivet steel (Schrauben und Nietenstahl). The rolling program of the [redacted] is attached as Annex 1.

2. VEB Hennigsdorf: Longer rolling periods for several dimension ranges have been established in order to increase production on the 320th rolling-train. Thus, round bar steel (Rundstahl) will be rolled for five weeks, then all the flat bar (Flachstahl) and Seitenringe, and then finally round bar steel again until the end of the quarter.

Regarding clip plates (Klemmplatten) KPO 6, production of which according to plan was set at 600 tons, the representatives of the Hennigsdorf Plant [redacted] commented that the control number and plan production (Planauflage) were not known to them and therefore this item (Profil) was not included in the planning. In spite of that, the clip plates KPO 6 are to be designated for rolling on the 450 rolling-train. The rolling program of the plant is appended as Annex 2.

3. VEB Finow: The plan for the first quarter of 1955 in all plan positions carries 13,410 tons for both rolling-trains together, with 6,131 tons on the three-high rolling-train (Triostrasse) and 7,269 tons on the two-high train (Duostrasse). There are orders on hand to the amount of 9,137 tons for the three-high train and 9,036 tons for the two-high train - 18,173 tons altogether. That is in toto almost 5,000 tons more in orders than the rolling capacity of both trains in Finow. The rolling program of the plant is attached as Annex 3.

4. VEB Kirchmoeser: In Kirchmoeser again, the rolling capacity in the thinner gauges is not sufficient with respect to round bar steel to cover the orders on hand. The plant has orders for 1,597 tons of 8 mm. bar steel (Stabstahl) and can only roll 1,000 tons. As of the first quarter of 1955, flat spring steel (Flachfederstahl) 16 by 8 mm. will be rolled in Kirchmoeser in a quantity of 400 tons. This spring steel is to be worked into Federnaegel for the Reichsbahn.
With respect to rolled wire, the demand in the 8-10 mm. gauge is greater than the rolling capacity of the plant. An attempt is being made to persuade the customers to shift their specifications to the 11-13 mm. gauge.

With respect to heavy sheet (Grobblech), the general overhauling of the heavy sheet rolling-train anticipated for the second quarter of 1955, will be carried out between 30 December, 1954 and 6 January, 1955. This means about ten days rolling loss in January - a 3,450 ton loss in volume. The amount lost is to be made up in the second quarter of 1955. Of the 8,200 tons of commercial sheet (Handelsbleche) Ia and Ib anticipated for rolling, about 5,000 tons with minor surface imperfections is to be delivered. This is the plate for ships and acceptance plate (Abnahmebleche) [redacted] rejected on inspection. The rolling program is attached as Annex 4.

5. Doehlen: The establishment of a delivery or rolling program, is not necessary for the first quarter of 1955, since, with a production quota of 2,200 tons, the orders on hand for forged bar and special steel (Edelstahl) in the amount of 1,903 tons will be met completely in the first quarter of 1955.

For semi-finished forged products, an excess of orders for some 1,300 tons in the 70 and 80 mm. categories had been passed on to the Doehlen Plant. These orders are to be transferred to Hennigsdorf since there is still room for them there.

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6. VEB Maxhuette: At Maxhuette, the production quota of the large sections (Profile) and the rough bar steel (Grober Stabstahl), as well as of the small sections, can be met completely, with the exception of certain dimensions which will not be rolled because too few orders for them are on hand. A free rolling capacity of 2,600 tons on the three-high rolling-train will be available which will be used for rolling [redacted] sheet bar (Platinen) for special sheet steel (Feinbleche) in the first quarter of 1955. The rolling program is attached as Annex 5.

7. VEB Brandenburg: The overall situation at Brandenburg with respect to the rolling of finished rolling mill products remains extremely unsatisfactory. This situation is traceable to the bad quality of the gray cast-iron rollings (Graugusswalzen) from Coswig and the cast-steel rollings from Riesa. A shifting of orders to the Maxhuette mill and a new commitment by Maxhuette to roll sections (Profile) which had already been stricken from the program there, is not possible because of the steel situation (Stahlsituation). Maxhuette is already incapable of producing its SM-quality orders. In the fourth quarter of 1954, Brandenburg will still have to roll the following:

UNP 20	from 16 November on
INP 22	from 21 November on (estimated)
INP 20	from 25 November on (estimated)
UNP 24	in December 1954

a.) [redacted] the Plant's Production Division, the capacity in NP 20 and NP 22 beams would work out to 550 tons each - 1,100 tons total, as opposed to orders on hand for 2,500 tons each - a 5,000 ton total. The control figure (Kennziffer) for bar steel in the Brandenburg plant amounts to 1,250 tons per quarter in 1955 - altogether 5,000 tons. These figures do not agree at all with the plan figures of the Marketing Department. For Brandenburg a quota of 2,500 tons per quarter has been established. In consideration of the order situation, it would be better to accept a volume of 1,250 tons per quarter, since a quota of 2,500 tons quarterly would never be balanced out with orders. 25X1

b.) For the first quarter of 1955, orders are on hand for a total of 435 tons of 140 and 160 mm. angles (Winkel) and 160 mm. round angles (Rundwinkel). Even if the 120 mm. angles were to be shifted to Brandenburg, the order situation would not be markedly improved since, in this section (Profil), only 477 tons in orders are on hand at Maxhuette. [redacted] 25X1
[redacted] the Production Department of the Brandenburg plant, the trial rollings for INP 24 and 26 will not be started until March 1955. Care will have to be taken that the rolling of all the sections (Profile) anticipated for Brandenburg be carried out early in 1955, i.e. as of January 1955. 25X1
The rolling program of the plant is attached as Annex 6.

8. VEB Hettstedt: At the Hettstedt rolling mill [redacted] annealing and dressing (Richten) of the anticipated volume of medium sheet (Mittelblechen) is not possible. Here also, care will have to be taken by the Steel Processing Department of the Main Administration for the Iron Industry, so that all medium sheet can be delivered annealed and dressed. The order situation in rough sheet up to the 5-8 mm. gauge is fair.
The rolling program of the plant is attached as Annex 7.

9. VEB Auerhammer: At Auerhammer, the arrears in orders in commercial sheet of the 8 + 5 mm. (sic) gauge and middle plate of 3 mm. gauge and under 4 mm. can not be transferred to other rolling mills. An increase in the production of these gauges at Auerhammer is not possible since, for one thing, the rolling equipment will not permit it, and, for another, insufficient annealing and dressing possibilities exist. The rolling program is appended as Annex 8.

10. VEB Olbernhau: Here orders of 2.3 Kw/kg (sic) in dynamo plate (Dynamobleche) can not be delivered since the pickling (Beiz) capabilities do not permit it. The Steel Processing Department will have to clean up this situation. Orders on hand in Olbernhau for medium sheet,

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transformer sheet, and fine sheet cannot be completely executed. The rolling program of this plant is attached as Annex 9.

11. VEB Burg: At Burg, the demand in gauges under 1.25 mm. also exceeds the rolling capacities of the mill. [redacted] the Burg plant, sheet steel in the MSt 5 and 6 quality is to be rolled under the quota for alloyed and unalloyed machine tool steel sheet. This sheet is high /quality commercial sheet (Handelsfeinblech) which is supplied only on Allocation 1314235 and only delivered in accordance thereto. The rolling program of the mill is appended as Annex 10. 25X1

12. VEB Ilsenburg: The quantity of ship's plate to be rolled is to be reduced in favor of acceptance plate (Abnahmebleche) since ship's plate is to be imported in larger volume than anticipated. The negotiations on this question were still not concluded as of 18 November 1954. An appropriate readjustment is possible without great difficulty. The mill's rolling program is attached as Annex 11.

13. VEB Thale: The order situation at the Thale mill can be called favorable in drawn and deep-drawn plate (Tiefziehbleche) as well as in fine sheet, and thinner gauges. The production in these thinner gauges has increased considerably since the beginning of 1954. However, it is still not possible to cover all orders completely. [redacted] 25X1

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Annex 1

VEB Stahl-und Walzwerk Riesa

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To Be Rolled (Walzung)
1. (Feinstrasse) - Fine Rolling Train					
(Feiner Stabstahl) - Fine bar steel	6,250 tons	5,860 tons	(Winkel) angle 25	429 tons	--- ns
			(Winkel) angle 30	895 tons	600 tons
			(Winkel) angle 35-40	5,269 tons	3,000 tons
			(Winkel) angle 45-50	5,241 tons	4,000 tons
(Grober Stabstahl) Rough Bar Steel	28,000 tons	32,440 tons	(Winkel) angle 60	2,840 tons	2,300 tons
			(Winkel) angle 60 x 40	1,255 tons	700 tons
			UNP 5	425 tons	450 tons
			ø 10 - 14	663 tons	600 tons
			ø 16	1,059 tons	800 tons
			ø 18 - 27	4,014 tons	3,160 tons
			ø 30	558 tons	400 tons
			ø 32 - 36	1,117 tons	1,180 tons
			ø 10-16 (Schrauben u. Nieten) Bolt and Rivet	44 tons	50 tons
			ø 18-27 (Schrauben u. Nieten) Bolt and Rivet	225 tons	250 tons
Hot rolled strip steel (Warmgewalzter Bandstahl)	23,250 tons	20,250 to	(Bandstahl und Rohrstreifen) Strip steel and tube strip (Skelp)	6,000 tons 3,900 tons	6,000 tons 3,900 tons
2. (Mittelstrasse) Medium Sheet Rolling Train			Angle (Winkel) 70	1,511 tons	1,410 tons
(Warmgewalzter Bandstahl) Hot rolled strip steel			Angle (Winkel) 75	198 tons	---

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Annex 1 (Continued)

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To Be Rolled (Walzung)
			Angle (Winkel)	80	1,673 tons	1,650 tons
			Angle (Winkel)	90	413 tons	500 tons
			Angle (Winkel)	80 x 40	204 tons	200 tons
			Angle (Winkel)	80 x 65	63 tons	100 tons
			Angle (Winkel)	100	887 tons	900 tons
			Angle (Winkel)	100 x 50	387 tons	300 tons
			Angle (Winkel)	100 x 65	462 tons	400 tons
			Angle (Winkel)	115 x 65	24 tons	---
			Angle (Winkel)	130 x 65	289 tons	300 tons
		VKT		60 - 90	818 tons	1,000 tons
		Ø		55 - 90	3,766 tons	3,500 tons
		Hornfeige (Hornfeige)		6	800 tons	800 tons
				7	150 tons	150 tons
		Round bar steel for Pipe Mill	(Rundstahl f. Rohrwerk)		9,600 tons	9,600 tons
			(Bandstahl einschl. Roehrenstreifen)--Strip steel including tube strip		10,350 tons	10,350 tons
(Profile) NP S - 18 Sections	5,700 tons	4,900 tons	UNP	8	419 tons	600 tons
				10	2,260 tons	2,000 tons
				12	1,977 tons	1,800 tons
			INP	10	399 tons	---
				12 u. Vorprogr.	503 tons	500 tons
Splice bars for rails (Laschen fuer Schienen)			(Laschen) splice bars		300 tons	300 tons
3. (Blockstrasse) Ingot rolling train (Schmiedehalbzeug) Semi finished forged products	5,750 tons	5,750 tons			7,797 tons	5,750 tons

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Annex 1 (Continued)

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Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	to Be Rolled (Walzung)
4. (Nahtloses Rohrwerk) Seamless Pipe Mill					
(Nahtlose Rohre) Seamless pipe	12,300 tons	12,300 tons	51 mm outer diameter	1,081 tons	500 tons
			54 mm outer diameter	588 tons	250 tons
			57 mm outer diameter	1,264 tons	800 tons
			60 mm outer diameter	384 tons	300 tons
			63.5 mm outer diameter	265 tons	200 tons
			70 mm outer diameter	625 tons	600 tons
			76 mm outer diameter	1,201 tons	1,700 tons
			83 mm outer diameter	444 tons	500 tons
			89 mm outer diameter	1,307 tons	2,000 tons
			95 mm outer diameter	259 tons	350 tons
			102 mm outer diameter	507 tons	700 tons
			108 mm outer diameter	1,799 tons	3,400 tons
			133 mm outer diameter	587 tons	1,000 tons
			including: Eula pipe	495 tons	495 tons
5. (Stumpfschweissanlage) Butt-Welding Installation					
(Geschweisste Gasrohre) Welded Gas pipe	6,900 tons	6,900 tons	3/8		220 tons
			1/2		800 tons
			3/4		1,030 tons
			1		1,400 tons
			1 1/4		1,050 tons
			1 1/2		1,050 tons
			2		1,350 tons

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Annex 2

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VEB Stahl- und Walzwerk Hennigsdorf

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To Be Rolled (Walzung)
(Walzdraht)-Rolled wire	9,600 tons	9,600 tons	Electrode core wire (Kern-elektrodendraht)		2,100 tons	2,100 tons
			Rope wire (Seildraht)		3,400 tons	3,400 tons
			(Sonst. Walzdraht) Other rolled wire		4,100 tons	4,100 tons
1. 320 Rolling train						
(Feiner Stabstahl) Fine bar steel	6,000 tons		Ø	18-24	3,578 tons	4,000 tons
			Ø	25-33	4,678 tons	5,700 tons
(Grober Stabstahl) Rough bar steel	38,625 tons		(Flach)-flat bar	25-40	3,142 tons	3,000 tons
			Seitenringe	6 and 7	480 tons	400 tons
2. 350 Rolling train						
(Nichtrostender Stabstahl) stainless bar steel	100 tons	50,030 tons	(Flach)-flat bar	45-50	2,911 tons	3,140 tons
			(Flach)-flat bar up to 15 mm	60-70	3,319 tons	4,000 tons
(Legierter Werkzeugstahl) Alloyed tool steel	3[illegible] tons		(Flach)-flat bar up to 12 mm	80-100	2,271 tons	3,000 tons
			U	60x38x5	614 tons	600 tons
(Sonstige Edelstaehle) Other high-alloy steels	380 tons		Seitenringe	10u.6 ½ je 200	180 tons	400 tons
			(Wickelband) Winding strip		90 tons	90 tons
3. 450 rolling train						
(Legierter Maschinenbaustahl) Alloyed Structural steel	4,550 tons		Ø	36-53	10,451 tons	9,000 tons
			Ø	55-65	2,219 tons	2,400 tons
			(Flach)-flat bar	60-80 ab 20 mm	1,264 tons	1,200 tons
			(Flach)-flat bar	ab 15 mm	1,452 tons	2,000 tons

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Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To Ber Rolled (Walzung)
			(4 and 6-kant) square and hexagoned bar		2,173 tons	2,100 tons
			(Flach)-flat bar up to 40 mm	110-150	2,612 tons	2,000 tons
			(Rippe) Rib	90 and 120	985 tons	1,000 tons
(Formstahl) Structural steel UNP 8 - 12	2,000 tons	2,000 tons	UNP	6.5	574 tons	800 tons
			UNP	8	1,953 tons	2,000 tons
(Klemmplatten) Clip plates			KP 06		816 tons	---
(Grubenschienen) Mine rails	1,000 tons	1,000 tons	S 10		802 tons	1,000 tons
4. 550 [illegible] rolling train			ø	70-80	2,074 tons	2,400 tons
			ø	85-100	1,777 tons	2,800 tons
(Schmiedehalbzeug) Forged Semi-finished products	5,750 tons	5,750 tons	70-130 (vierkantig) square bar		2,852 tons	5,750 tons
	68,380 tons	68,380 tons				

Note: As in 1954, the capacity of the 450 rolling train is not great enough to roll all orders. The order situation with respect to the other rolling trains is such as to permit a complete filling of the orders.

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Annex 3

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VEB Walzwerk Finow

Plan Position	Quota According To the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
1. (Feinstrasse) three-high rolling-train					
(Feiner Stabstahl) Fine bar steel	8,980 tons	12,895 tons	(Ø, 4kt., 6kt) square and hexagonal 14-20	4,038 tons	2,470 tons
			(Flach) flat bar 18-35	3,590 tons	1,957 tons
(Grober Stabstahl) Rough bar steel	3,915 tons		(Federstahl) Spring steel 16x8	450 tons	500 tons
			(Schnellarb.Stahl) High-speed steel	59 tons	55 tons
			(Nirosta-Stahl) Stainless steel	16 tons	14 tons
(Schnellarb.Stahl) High-speed steel	110 tons	110 tons	(Leg.Bau-u. Werkzeugstahl) alloyed structural and tool steel	269 tons	180 tons
			(Sonst.Edelstaehle)- other special steel	29 tons	30 tons
(Nichtrostender Stabstahl) Stainless bar steel	30 tons	30 tons	WPM und KPM	53 tons	55 tons
			(Sprengringe) Spring ring	79 tons	70 to ns
			(Flach-und Ø fuer - Hufstab u. Cylpepse) Flat bar and diameters for horseshoe bar and Cylpeps	800 tons	800 tons
2. (Duostrasse) Two-high rolling train					
(Leg. Maschinenbaustahl) alloyed structural steel	175 tons	295 tons	(Ø, 4kt., 6kt) square and hexagonal 21-33	4,695 tons	4,220 tons
(Leg. Wergzeugstahl) alloyed tool steel	120 tons		(Flach) flat bar 36-80	2,917 tons	2,383 tons
			(Schnellarb.Stahl) High-speed steel	53 tons	55 tons
			(Nirosta-Stahl) Stainless steel	20 tons	16 tons
			(Leg.Bau-u. Werkzeugstahl) alloyed structural and tool steel	314 tons	115 tons

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Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
(Sonst. Edelstaehle) other high alloy steels	70 tons	70 tons	(Sonst. Edelstaehle)- other special steels	10 tons	40 tons
			WPM und KPM	240 tons	240 tons
			(Ø und Flach fuer Hufstab u. Cylpepse) bar for Horse-shoe bar and Cylpeps	200 tons	200 tons
		13,400 tons			13,400 tons

Note: Just as in 1954, the three-high rolling-train is already overloaded with orders for the first quarter of 1955.

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Annex 4

VEB Walzwerk Kirchmoeser

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
(Fainer Stabstahl) Fine bar steel	7,840 tons	7,840 tons	ø	8 mm	1,597 tons	1,000 tons
			ø	9-10 mm	2,152 tons	2,130 tons
			ø	11-15 mm	5,160 tons	4,615 tons
(Leg. Maschinenbaustahl) Alloyed structural steel	300 tons	300 tons	(Federstahl Spring steel Flach) 16 x 8 mm flat bar		400 tons	400 tons
(Leg. Werkzeugstahl) alloyed tool steel	5 tons	5 tons				
(Walzdraht) Rolled wire	4,600 tons	4,600 tons	ø	8 mm	1,400 tons	1,400 tons
			ø	9-10 mm	1,500 tons	1,500 tons
			ø	11-13 mm	1,700 tons	1,700 tons
(Kessel- u. Abnahmebleche) Boiler and Acceptance plate	14,100 tons	13,000 tons	(Kesselbl.) boiler plate	8 mm	904 tons	800 tons
			(Kesselbl.)	9-16 mm	1,860 tons	2,200 tons
			(Abnahmebl.) inspection plate	8 mm	2,364 tons	1,800 tons
			(Abnahmebl.)	9-16 mm	7,755 tons	8,200 tons
(Schiffsbleche) Ships' plate	3,850 tons	3,850 tons		8 mm	1,395 tons	800 tons
				9-16 mm	3,110 tons	3,050 tons
(Handelsbleche) Commercial plate	12,700 tons	10,350 tons	Ia u. Ib	8 mm	3,305 tons	1,650 tons
				9-16 mm	6,750 tons	6,550 tons
			(Wildmassbl.) (O-eise sheet)	8 mm		450 tons
				9-16 mm		1,700 tons

Note: The non-completion of the program in boiler and acceptance plate as well as in commercial plate is due to the general repairs during the first six days of January 1955. The amount will be made up in the second quarter of 1955.

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VEB Maxhuette, Unterwellenborn

Annex # 5

Plan Position	Quota According to the Plan	Enterprise Rolling Plan (Vorgesehens Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
1. (Triostrasse) Three-high rolling train (Profile) Sections NP 8 - 18	9,000 tons	7,200 tons	UNP	14 Th.	712 tons	900 tons
			UNP	14 SM	981 tons	900 tons
			UNP	16 Th.	521 tons	900 tons
			UNP	16 SM	914 tons	900 tons
			UNP	18 Th.	458 tons	500 tons
			UNP	18 SM	508 tons	500 tons
			INP	14 Th.	---)	500 tons
			INP	14 SM	579 tons	500 tons
			INP	16 Th.	360 tons	400 tons
			INP	16 SM	329 tons	400 tons
			INP	18 Th.	335 tons	400 tons
			INP	18 SM	344 tons	400 tons
(Grober Stabstahl) Rough Bar steel	2,200 tons	1,600 tons	(Winkel) angle	110 mm	135 tons	---
			(Winkel) angle	120 mm	477 tons	800 tons
2. (Duostrasse) two-high rolling train (Profile) NP 18 Sections above NP 18	7,900 tons	5,200 tons	UNP	28 Th.	20 tons	---
			UNP	28 SM	24 tons	---
			UNP	30 Th.	543 tons	1,000 tons
			UNP	30 SM	1,357 tons	1,000 tons
			INP	28 Th.	7 tons	---
			INP	28 SM	46 tons	---
			INP	30 Th.	271 tons	500 tons
			INP	30 SM	388 tons	500 tons
			INP	32 Th.	6 tons	---
			INP	32 SM	65 tons	---
			INP	34 Th.	42 tons	---
			INP	34SM	78 tons	---
			INP	36 Th.	158 tons	500 tons
			INP	36 SM	202 tons	500 tons

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Annex 5 (Contd.)

Maxhuette

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
			INP	38 Th.	30 tons	---
			INP	38 SM	9 tons	---
			INP	40 Th.	423 tons	600 tons
			INP	40 SM	650 tons	600 tons
			(Winkel) angle	130 mm	177 tons	---
			(Winkel) angle	150 mm	156 tons	---
			ø	150-110 mm	491 tons	800 tons
(Eisenbahnoberbaumaterial) Railroad track material	26,200 tons	27,200 tons			18,804 tons	27 200 tons
(Grubenschienen) Mine rails	3,600 tons	3,600 tons	S 18		2,086 tons	3,600 tons
(Schmiedehalbzeug) semi-finished forged products	15,000 tons	15,000 tons			15,000 tons	15,000 tons
(Handelsbleche) commercial plates	300 tons	300 tons	Horch sheet		300 tons	300 tons

Note: The order situation at Maxhuette makes it necessary to roll 1,000 tons of Railroad track material and 2,600 tons of Semi-finished rolling mill products at the expense of structural and bar steel.

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VEB Stahl- und Walzwerk Brandenburg

Annex #6

Plan Position		Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range	Ordered	To be Rolled (Walzung)
(Grober Stabstahl)	Rough bar	2,500 tons	900 tons	(Winkel) angle	140 mm	144 tons	300 tons
				(Winkel) angle	160 mm	292 tons	600 tons
(Profile)	Sections over NP 18	9,000 tons	9,000 tons	UNP	20	2,201 tons	2,400 tons
				UNP	22	473 tons	600 tons
				UNP	24	1,237 tons	1,300 tons
				UNP	26	1,020 tons	1,100 tons
				INP	20	1,078 tons	1,200 tons
				INP	22	677 tons	800 tons
				INP	24	1,014 tons	1,100 tons
				INP	26	455 tons	500 tons

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VEB Blechwalzwerk Hettstedt

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)		Dimensional Range (Rolling Train)	Ordered	To be Rolled (Walzung)
(Kessel-u..Abnahmebleche) Boiler and acceptance sheet	13,400 tons	9,950 tons	Boiler (Kesselbl.Str.)	1	1,788 tons	1,800 tons
			Acceptance (Abnahmebl.Str.)	1	6,679 tons	7,000 tons
			Boiler (Kesselbl. Str)	2	219 tons	250 tons
			Acceptance (Abnahmebl.Str.)	3	894 tons	900 tons
(Handelsbleche) commercial sheet	20,500 tons	23,730 tons	Ia and Ib Commercial sheet (Hdlbl. Str.)	1	4,629 tons	4,600 tons
			IIa and Stray dimension (Wildmass Str.)	1	--- ns	470 tons
			Ia and Ib Commercial (Hdlbl. Str.)	2	8,349 tons	10.020 tons
			IIa Commercial (Hdlbl.Str.)	2	--- ns	2,500 tons
			Ia Commercial (Hdlbl. Str.)	3	11,241 tons	6,140 tons
(Mittelbleche)-medium sheet	6,000tons	6,220 tons		2 - 4,75 mm	6,219 tons	6,220 tons
(Ziehbleche)- drawing sheet	1,540 tons	1,540 tons	(Streifen) Only IFA-strips		1,540 tons	1,540 tons
(Feinbleche)- fine sheet 0,9 up to less than 3 mm	260 tons	260 tons	(Verworfene) Only rejected (IFA Streifen) IFA-strips		---	260 tons
(Walzdraht)-rolled wire	6,420 tons	6,420 tons		6mm	5,820 tons	5,820 tons
				9mm	600 tons	600 tons

Note: A dearth of orders exists for acceptance boiler plate for Rolling train I, since less plate over 18 mm is ordered. The main press in rough plate is in gauge from 5 to 8 mm.

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VEB Halbzeugwerke Auerhammer

Annex #8

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
(Handelsbleche) Commercial sheet	1,860 tons	1,860 tons	5-8 mm	3,708 tons	1,860 tons
(Mittelbleche) Medium sheet	1,830 tons	2,000 tons	3 up to less than 4mm	1,002 tons	750 tons
			over 4mm	1,231 tons	1,250 tons

Note: The orders on hand in commercial plate under 4 mm cannot be transferred to any other rolling mill since all mills are taxed to capacity in this gauge.

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VEB Blechwalzwerk Olbernhau

Annex #9

Plan Position	Quota According to the Plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
(Mittelbleche)-medium sheet	4,700 tons	4,700 tons	3 up to less than 4 mm	657 tons	700 tons
			over 4mm	4,067 tons	4,000 tons
(Dynamobleche) dynamo sheet	3,070 tons	3,086 tons		2,614 tons	3,086 tons
Trafobleche transformer sheet	1,060 tons	860 tons		617 tons	860 tons
(Feinbleche) fine sheet	790 tons	790 tons	1.5 and 2 mm	788 tons	790 tons

Note: Orders in dynamo sheet and transformer sheet will be channelled to Olbernhau to fill up the plan quota. A rolling of transformer sheet is set which is 200 tons below the quota. This is because the electric annealing furnace and the pickling installation will be in operation only at the end of the first quarter of 1955.

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VEB Blechwalzwerk Burg

Annex # 10

Plan Position	Quota According to the Plan	Rolling Plan (Vorgessehne Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
(Dynamobleche) Dynamo sheet	2,600 tons	2,600 tons		2,523 tons	2,600 tons
(Trafobleche) Transformer sheet	960 tons	960 tons		891 tons	960 tons
(Feinbleche) Fine sheet 0.9 up to less than 3 mm	4,500 tons	4,600 tons	1 - 1.25 mm	1,264 tons	600 tons
			1.5 - 1.75 mm	948 tons	1,500 tons
			2.0 - 2.95 mm	2,335 tons	2,350 tons
			Schaufelstahlbleche MST 5 MSt 6	150 tons	150 tons
(Feinbleche)- Fine sheet under 0.9 mm	565 tons	565 tons	0.75 mm	566 tons	565 tons
(Bleche aus legiertem und unlegiertem Werkzeugstahl) Sheet from alloyed and unalloyed tool steel	475 tons	375 tons		375 tons	375 tons

Note: Burg will attempt, if the customers agree, to shift specifications in its backlog of orders for 1.0-1.25mm to the 1.5-1.75 mm gauges to make up the order shortage there. Here also the thinner gauges of sheet steel are always in demand.

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VEB Blechwalzwerk Ilsenburg

Annex # 11

Plan Position	Quota According to the plan	Rolling Plan (Vorgesehene Walzungen)	Dimensional Range	Ordered	To be Rolled (Walzung)
(Kessel- und Abnahmebleche) Boiler and Acceptance sheet	7,200 tons	7,500 tons	(Kesselbl.aus Brammen-Stossofen) Boiler plate from the slab gravity discharge furnace	3,533 tons	3,360 tons
			(Kesselbl.aus Brammen-Tiefofen) pit-type furnace	520 tons	500 tons
			(Abnahmebl.aus Brammen-Stossofen) Acceptance plate from the gravity discharge furnace	2,633 tons	2,240 tons
			(Abnahmebl aus Brammen-Tiefofen) pit-type furnace	1,481 tons	1,400 tons
(Schiffsbleche) Ships' plate	1,200 tons	1,200 tons	(Schiffsbl.aus Brammen-Stossoffen) ship's plate from the slab gravity-discharge furnace	141 tons	1,100 tons
			(Schiffsbl.aus Brammen-Tiefofen) ships' plate from pit-type furnace	164 tons	100 tons
(Handelsbleche) Commercial sheet	18,300 tons	19,700 tons	Ia (Hdlbl.a.Br.-Stossofen Strasse 1) Commercial sheet from the slab gravity-discharge furnace rolling train	6,148 tons	6,000 tons
			Ia (Hdlbl.a.Br.-Tiefofen Strasse 1) Commercial sheet from the pit-type furnace rolling train	1,080 tons	1,000 tons
			Ia (Hdlbl. Strasse 3) Rolling train-3	1,886 tons	2,000 tons
			IIa (Hdlbl. Strasse 1) Rolling train 1	---	3,000 tons
			(Wildmassbl. Strasse 1) Odd sizes	---	7,700 tons

Note: The ship's plate planned for rolling which is not covered by orders will be assigned to the Ministry for Machine Construction in acceptance plate. This change can be made without difficulty.

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