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CLASSIFICATION S-E-C-R-E-T

CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

REPORT

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THIS IS UNEVALUATED INFORMATION

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1. VEB Stahl- und Walzwerk Riesa: The project for a second bar-drawing bench (Stangenziehbank) and a second continuous-heating annealing furnace (Durchlaufglueh-ofen) is still in abeyance.[1] The plan for welded gas pipe given the mills for the 2nd quarter of 1955 (7,500 tons) cannot be filled with a two-shift system in operation in the plant. Introduction of a swing shift (Springerschicht) involves high additional expenses. For this reasons, it is now planned to turn the mill into a three-shift plant, a move which will bring with it an increase in production of 900 tons over the plan quota. Since imports of sections (Profile) I 10 and U 10 are expected during the 2nd quarter, the rolling of these two sections was set lower than the quantity of orders on hand, so that other dimensions could be favored. 25X1

2. VEB Stahl- und Walzwerk "Wilhelm Florin", Hennigsdorf: The introduction of longer rolling periods in the 1st quarter on the 320-er rolling-train for individual dimensions (round and flat bar steel) will be maintained in the 2nd quarter as well and also extended to the 350-er train.

3. VEB Walzwerk "Willy Becker", Kirchmoeser: At Kirchmoeser, in place of rolled wire, more sheet bar steel will be rolled.

Quota for bar steel	7,400 tons	Bar steel to be rolled	7,970 tons
Quota for rolled wire	4,150 tons	Rolled wire to be rolled	3,580 tons
	11,550 tons		11,550 tons

Because of the copper shortage, Hettstedt must roll about 2,500 tons more rolled-wire in the first half of 1955. The orders for rolled wire were shifted to Hettstedt. The 800-tons shortage in commercial plate will be made up in the 3rd quarter.

4. VEB Edelstahlwerk Doehlen: At Doehlen for plan position "Alloyed tool steel", orders on hand are for:

Slightly alloyed	130 tons
Medium alloyed	178 tons
Highly alloyed	165 tons

The mill has a quota of 425 tons for these plan positions. The mill [redacted]

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FLASH

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Slightly alloyed	150 tons
Medium alloyed	200 tons
Highly alloyed	75 tons

At the rolling-program conference, the following quotas were set down:

Slightly alloyed	130 tons
Medium alloyed	178 tons
Highly alloyed	117 tons

The mill objected to this distribution on the grounds that the government subsidies (Stuetzungen) would be insufficient to cover it. The objection was not accepted.

5. VEB Maxhuette, Unterwellenborn: At Maxhuette, with respect to forged semi-finished products, the Elo-Chargen demanded by the mill cannot be completely produced.

6. VEB Stahl- und Walzwerk Brandenburg: The rolling of rolling-mill finished products remains extremely unsatisfactory. The cause for this in most cases lies with the poor quality and supply of rollings from Coswig.[1]

7. VEB Walzwerk Hettstedt: Hettstedt is over 3,000 tons short of orders for acceptance plate for rolling-train 1. Orders for over 1,400 tons will be shifted from Ilsenburg to Hettstedt. Rolling-train 2 is some 5,000 tons short of orders, but train 3, on the other hand, is 7,000 tons in arrears of its orders. The Steel Processing Department of the Ministry was ordered to see that Hettstedt immediately received, either from Brandenburg or Maxhuette, slab ingots (Brammen) 80 mm. thick, so that rough plate 6 mm. thick could also be rolled on rolling-train 2.

8. VEB Blechwalzwerk Olbernhau: The loss in production of transformer sheet because of reconstruction of the pickling facilities will not be made up during the 2nd quarter. In the three mills, Burg, Thale, and Olbernhau, there is a shortage of altogether 1,160 tons of orders for transformer sheet.

9. VEB Kupfer- und Blechwalzwerk Ilsenburg: Orders on hand which require plate from pit-type furnace ingots are beyond the capacity of the mill. For the 2nd quarter there are orders on hand for 2,900 tons; in addition there is a carry-over of 800 tons from the 1st quarter. The capacity of the pit-type furnace is only 2,400 tons. The rough plate rolling-mills report, that the output coefficient with respect to ingots MSt 3b from Brandenburg has decreased considerably. In addition, the C-content with respect to boiler plate ingots is at its uppermost limits so that the mechanical value (mechanischen Werte) will not be achieved. The Hennigsdorf Standardization Commission was already so informed by the mill. In the framework of the acceptance plate quota, 3,630 tons of boiler plate will be rolled in Ilsenburg in the 2nd quarter of 1955, 1,130 tons of which will be used at Ilsenburg itself as flanged parts (Kuempelteile).

10. VEB Walzwerk Burg: The underf[redacted] dynamo sheet is due to the reconstruction of the box-ty[redacted] the 2nd quarter. Only 275 tons of alloyed plate in grades C 55 WS [redacted] 7 [redacted]e produced instead of the planned quota of 475 tons. Schaufelstahlbleche was included in this through a mistake in the planning. Burg has constant difficulties with the delivery of spring steel sheet bars (Federstahlplatinen). The Steel Processing Department of the Ministry was ordered to study the delivery possibilities from Brandenburg or Riesa. Previously Burg got spring steel sheet bars from Hennigsdorf only, and these were delivered in part uncut. Burg has no facilities for cutting sheet bars.

11. VEB Eisenhuettenwerk Thale: At the request of the Ministry for Machine Construction - the allocation recipient - the quota for transformer plate in the 2nd quarter was cut 200 tons and the quota for deepdrawn sheet, which is in high demand, was proportionately increased. Thale received no allocation of deep-drawn plate for the 2nd quarter but is taking 235 tons of it out of the drawn plate allocation production. In the 2nd quarter there are 100 tons of drawn plate and 3,000 tons of sheet plate for which there are no orders and which must be delivered almost exclusively to the DHZ Metallurgie stockpile. A reduction of this quantity is absolutely necessary.

12. VEB Walzwerk Finow: The scheduled production for the second quarter of 1955 is as follows for both rolling trains:

Three-high train	5,419 tons
Two-high train	7,788 tons
Total	13,207 tons

1. [redacted]
2. [redacted] Steel for excavators, dredges, etc.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
VEB Stahl-und Walzwerk Riesa					
Sheet bar steel (Feiner Stabstahl)	6,250 tons	6,700 tons	Sheet rolling train (Feinstrasse)		
			Angle (Winkel) 25	519 tons	-------
			Angle (Winkel) 30	649 tons	-------
			10-14 diameter standard steel (Normalstahl)	314 tons	-------
			16 diameter standard steel (Normalstahl)	812 tons	1,500 tons
			18-27 diameter standard steel (Normalstahl)	3,076 tons	2,500 tons
			30 diameter standard steel (Normalstahl)	391 tons	180 tons
			10-14 diameter bolt and rivet metal (Schrauben-u.Nieteneisen)	30 tons	-------
			16 diameter bolt and rivet (Schrauben-u.Nieteneisen) metal	1,015 tons	1,000 tons
			18-27 diameter bolt and rivet metal (Schrauben-u.Nieteneisen)	1,527 tons	1,500 tons
			30 diameter bolt and rivet (Schrauben-u.Nieteneisen) metal	20 tons	20 tons
Rough bar steel (Grober Stabstahl)	28,600 tons	24,195 tons	Angle (Winkel) 35-40	4,911 tons	2,265 tons
			Angle (Winkel) 45-50	3,966 tons	1,500 tons
			Angle (Winkel) 60	2,879 tons	2,000 tons
			Angle (Winkel) 60x40, 45x30, 40x20	1,070 tons	-------
			UNP 5	492 tons	400 tons
			32-36 diameter standard steel (Normalstahl)	1,113 tons	800 tons
Hot-rolled strip steel (Warmgewalzter Bandstahl)	23,250 tons	22,525 tons	Strip steel (Bandstahl)	6,000 tons	6,000 tons
			Tube strip (Skelp) (Roehrenstreifen	4,335 tons	4,335 tons
			Medium sheet rolling-train (Mittelstrasse)		
			Angle (Winkel) 70	1,504 tons	1,400 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
			Angle (Winkel) 80	1,270 tons	1,250 tons
			Angle (Winkel) 90	1,535 tons	600 tons
			Angle (Winkel) 80x65	21 tons	-------
			Angle (Winkel) 80x40	200 tons	200 tons
			Angle (Winkel) 100	923 tons	900 tons
			Angle (Winkel) 100x50	162 tons	200 tons
			Angle (Winkel) 100x65	413 tons	450 tons
			Angle (Winkel) 130x65	396 tons	350 tons
			Square bar (Vierkant) 60-90	896 tons	900 tons
			55-90 diameter	2,032 tons	2,100 tons
			Horn rim (Hornfelge) 6	900 tons	900 tons
			Horn rim (Hornfelge) 7	150 tons	150 tons
			Round bar steel for Pipe Mill (Rundstahl f. Rohrwerk)	-------	7,830 tons
			Strip steel (Bandstahl)	7,000 tons	7,000 tons
			Tube strip (Roehrenstreifen)	5,190 tons	5,190 tons
			UNP 8	659 tons	600 tons
			UNP 10	3,331 tons	2,500 tons
			UNP 12	2,747 tons	2,800 tons
			INP 10	770 tons	500 tons
			INP 12 und Vorprogramm	781 tons	830 tons
Standard rails and fittings (Normalschienen u.Zubehoer)	500 tons	750 tons	Flat splice bars (Flachlaschen)	716 tons	750 tons
Semi-finished forged products (Schmiedehalbzeug)	7,750 tons	7,750 tons	Semi-finished forged products (Schmiedehalbzeug)	6,571 tons	7,750 tons

Seamless Pipe Mill (Nahtlese Rohrwerk)

Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	H.	G.	H.	G.
Seamless pipe (Nahtlose Rohre) (H. - Heizrohre) (G. - Gasrohre)	12,450 tons	12,450 tons	41.5 mm outer diameter 48.25	139 tons	499 tons	268 tons	126 tons
			51 mm outer diameter	262 tons	786 tons	305 tons	223 tons
			54 mm outer diameter	78 tons	466 tons	173 tons	163 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered H.	Ordered G.	To be Rolled H.	To be Rolled G.
			57 mm outer diameter	529 tons	850 tons	447 tons	376 tons
			60 mm outer diameter	254 tons	152 tons	251 tons	129 tons
			63.5 mm outer diameter	297 tons	71 tons	258 tons	50 tons
			70 mm outer diameter	381 tons	367 tons	371 tons	190 tons
			76 mm outer diameter	792 tons	433 tons	1068 tons	313 tons
			83 mm outer diameter	362 tons	367 tons	602 tons	219 tons
			89 mm outer diameter	800 tons	346 tons	921 tons	328 tons
			95 mm outer diameter	214 tons	301 tons	336 tons	214 tons
			102 mm outer diameter	373 tons	252 tons	512 tons	247 tons
			108 mm outer diameter	1003 tons	866 tons	1603 tons	598 tons
			133 mm outer diameter	387 tons	142 tons	402 tons	105 tons
			Including Eula pipe				450 tons
Welded gas pipe (Geschweisste Gasrohre)	7,500 tons	7,500 tons	3/8 mm		-------		175 tons
			1/2 mm		-------		850 tons
			3/4 mm		-------		1,125 tons
			1 mm		-------		1,600 tons
			1 1/4 mm		-------		1,250 tons
			1 1/2 mm		-------		1,100 tons
			2 mm		-------		1,400 tons

Note: The decreased rolling of strip steel is due to the fact that not enough [illegible] are on hand and the mills cannot afford to roll for [illegible] piling. The deliveries decr[illegible] for [illegible] steel for the second quarter of 1955 [illegible] to [illegible] tons. [illegible] of increased [illegible] for bolt and rivet [illegible] angles (Winkel) 25, 30 and 10-4 as well as standard steel, will not be rolled. Orders for welded gas pipe are in line with scheduled rolling.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
VEB Stahl-und Walzwerk [redacted]					
Rolled wire (Walzdraht [redacted]	9,900 tons	9,900 tons	Electrode core wire (Kernelektroden-draht)	2,279 tons	2,100 tons
			Rope wire (Seildraht)	4,087 tons	3,400 tons
			Other rolled wire (Sonst.Walzdraht)	3,455 tons	4,400 tons
Sheet bar steel (Feiner Stabstahl)	6,000 tons		320-er rolling-train (Strasse)	3,585 tons	3,570 tons
			18-24 diameter	3,585 tons	3,570 tons
			25-30 diameter	2,263 tons)	5,300 tons
			31-33 diameter	1,251 tons)	
Rough bar steel (Grober Stabstahl)	34,305 tons		25-30 flat bar (flach)	543 tons)	3,000 tons
			31-40 flat bar (flach)	2,485 tons)	3,000 tons
			Seitenringe 6 and 7	500 tons	400 tons
Stainless bar steel (Nichtrostender Stabstahl)	100 tons		350-er rolling-train (Strasse)		
			45-50 flat bar (flach)	2,274 tons	2,505 tons
			Winding strip (Wickelband)	95 tons	95 tons
			60-70 flat bar (flach) up to 15 mm	2,995 tons	3,900 tons
			80-100 flat bar (flach) up to 12 mm	1,821 tons	2,700 tons
Alloyed structural steel (Leg. Maschinen-Baustahl)	4,550 tons		Ribbed (Rippe) 76x10 up to 13 mm	268 tons	300 tons
			U 60x38x5	383 tons	400 tons
			Seitenringe 6.5	200 tons	200 tons
Alloyed tool steel (Leg. Werzeugstahl)	425 tons		450-er rolling-train (Strasse)		
			36-53 round bar (rund)	11,635 tons	9,200 tons
			55-67 round bar (rund)	3,919 tons	2,300 tons
			60-80 flat bar (flach) x 20-40 mm	1,297 tons	1,200 tons
			80-100 flat bar (flach) from 15 mm	1,434 tons	1,000 tons
			Square and hexagonal bar (4 u. 6 kant)	1,839 tons	2,000 tons
			110-150 flat bar (flach) up to 40 mm	3,257 tons	3,300 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
Other special steels (Sonst. Edelstahl)	390 tons		Ribbed (Rippe) 90 x 120	1,048 tons	1,000 tons
			UNP 6.5	617 tons	600 tons
Structural steel (Formstahl)	2,000 tons	2,000 tons	UNP 8	1,646 tons	2,000 tons
[redacted]	1,500 tons	1,500 tons	[redacted] 6	1,976 tons	1,500 tons
[redacted]rails (Grubenschienen)	1,000 tons	1,000 tons	Min[redacted] (Grubenschiene)	580 tons	1,000 tons
			550-er rolling-train (Strasse)		
			70-80 diameter	2,041 tons	3,100 tons
			85-100 diameter	1,206 tons	1,300 tons
			140-150 flat bar (flach) x 30-50 mm	163 tons	500 tons
Forged semi-finished products (Schmiedehalbzeug)	4,250 tons	4,250 tons	Forged semi-finished products (Schmiedehalbzeug) 70-130 square bar (vierkant)	2,846 tons	4,250 tons
VEB Walzwerk Finow					
Sheet bar steel (Feiner Stabstahl)	7,610 tons	13,207 tons	Three-high rolling-train (Triostrasse)		
			Diameter, square and hexagonal bar (4-kant, 6-kant) 14-20	3,809 tons	2,151 tons
			(16 x 8 for Reichsbahn)	-------	500 tons
Rough bar steel (Grober Stabstahl)	5,110 tons		Diameter, square and hexagonal (4-kant, 6-kant) 14-20 special steel (Edelstahl)	338 tons	231 tons
			18-35 flat (flach), standard steel (Normalstahl)	2,385 tons	1,276 tons
			18-35 flat (flach), special steel (Edelstahl)	82 tons	54 tons

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High-speed steel (Schnellarbeitsstahl)	100 tons		WPM und KPM	210 tons	210 tons
			Spring ring and Clamp collar (Spring- u. Verschlussringe)	51 tons	76 tons
			Horse shoe bar and cylpeps (Hufstab u. Cylpepse)	-------	921 tons
			Two-high rolling-train (Duo-Strasse)		
Valve bar steel (Ventilkegelstahl) Stabstahl)	40 tons		Diameter, square, hexagonal (4-kant, 6-kant), 21-30 mm	3,265 tons	3,172 tons
			Diameter, square,hexagonal (4-kant, 6-kant), 21-30 mm special steel (Edelstahl)	263 tons	145 tons
			Diameter, square, hexagonal (4-kant, 6-kant), 31-33 mm	715 tons	997 tons
			Diameter, square, nexagonal (4-kant, 6-kant), 31-33 mm special steel (Edelstahl)	42 tons	21 tons
Valve cone steel (Ventilkegelstahl)	40 tons				
Alloyed structural steel (Leg. Maschinenbau Stahl)	120 tons		30 x 12 - 20 mm	95 tons	80 tons
			30 x 12 - 20 mm special steel (Edelstahl)	17 tons	1 ton
			36-80 flat bar (flach)	2,490 tons	2,473 tons
Alloyed tool steel (Leg. Werkzeugstahl)	100 tons		36-80 flat bar (flach)	61 tons	35 tons
			WPM u. KPM	205 tons	205 tons
Other special steel (Sonst. Edelstaehle)	80 tons		Horse-shoe bar and Cylpeps (Hufstab u. Cylpepse)	-------	659 tons

Note: The three-high rolling-train is overloaded with orders in the second quarter as it was in the first quarter and in 1954.

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VEB Walzwerk Kirchmoeser					
Sheet bar steel (Feiner Stabstahl)	7,120 tons	7,970 tons	8 mm diameter	2,104 tons	1,370 tons
			(400 to 16 x 8 for Reichsbahn)	-------	400 tons
			9-10 mm diameter	1,905 tons	1,900 tons
Alloyed structural steel (Leg. Maschinenbau-Stahl)	270 tons		11-15 mm diameter	4,638 tons	4,300 tons
Alloyed tool steel (Leg. Werkzeugstahl)	10 tons		8		
Rolled wire (Walzdraht)	4,150 tons	3,580 tons	8 mm diameter	1,885 tons	800 tons
			9-10 mm diameter	1,491 tons	1,640 tons
			11-12 mm diameter	997 tons	1,140 tons
Boiler and acceptanc[redacted]d-u. Abnahmebleche)	13,750 tons	14,900 tons	Boil[redacted]sselbleche) 8mm	900 tons	700 tons
			Boil[redacted]lbleche) 9-16 mm	1,600 tons	2,000 tons
			Acceptance sheet [redacted]bnahmelbleche) 8 mm	2,750 tons	2,000 tons
			Acceptanc[redacted] sheet [redacted]Abnahmelbleche) 9-16 mm	9,660 tons	10,200 tons
Ships plate (Schiffsbleche)	2,550 tons	2,550 tons	Ships plate (Schiffsbleche) 8 mm	760 tons	700 tons
			Ships plat[redacted]sbleche) 9-16 mm	1,960 tons	1,850 tons
Commercial [redacted]ndelsbleche)	10,950 tons	11,050 tons	Commercial [redacted]andelsbleche) la and l[redacted]	5,145 tons	2,100 tons *
			Commercia[redacted]andelsbleche) la and l[redacted]	585 tons	8,950 tons**

Note: *) Including 500 tons odd dimens[redacted]massbleche).
**) Including 2,000 tons odd dim[redacted]ldmassbleche).

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VEB Edelstahlwerk Doehlen					
High-speed steel (Schnellarbeitsstahl)	100 tons	100 tons	Group 9	104 tons	100 tons
Stainless bar steel (Nichtrostender Stabstahl)	110 tons	110 tons	Group 7 and 8	144 tons	110 tons
Alloyed structural steel (Leg. Maschinenbau-Stahl)	1,360 tons	1,360 tons	Group 1 and 2	571 tons	1,360 tons
Alloyed tool steel (Leg. Werkzeugstahl)	425 tons	425 tons	Group 4	130 tons	130 tons
			Group 5	178 tons	178 tons
			Group 6	165 tons	117 tons
Other special steel (Sonst. Edelstaehle)	215 tons	215 tons	Group 3	142 tons	215 tons
Forged semi-finished products (Schmiedehalbzeug)	9,000 tons	9,000 tons	Forged semi-finished products (Schmiedehalbzeug)	9,000 tons	9,000 tons
VEB Maxhuette, Unterwellenborn			Three-high rolling-train (Triostrasse)		
Structural steel (Formstahl)	7,300 tons	8,300 tons	UNP 14 Th	707 tons	900 tons
			UNP 14 SM	1,506 tons	1,500 tons
			UNP 16 Th	451 tons	600 tons
			UNP 16 SM	1,125 tons	1,200 tons
			UNP 18 Th	234 tons	500 tons
			UNP 18 SM	465 tons	500 tons
			INP 14 Th	293 tons	450 tons
			INP 14 SM	514 tons	450 tons
			INP 16 Th	436 tons	500 tons
			INP 16 SM	478 tons	500 tons
			INP 18 Th	481 tons	600 tons
			INP 18 SM	572 tons	600 tons

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Rough bar steel (Stabstahl)	1,800 tons	1,400 tons	Angle (Winkel) 120 mm	333 tons	750 tons
			105-110 diameter	260 tons	500 tons
			Horn rim (Hornfelge) 6.5	-------	150 tons
Structural steel (Formstahl)	4,300 tons	4,300 tons	Two-high rolling-train (Duo-Strasse)		
			UNP 30 Th	161 tons	800 tons
			UNP 30 SM	1,095 tons	800 tons
			INP 28 Th	49 tons	-------
			INP 28 SM	103 tons	-------
			INP 30 Th	150 tons	500 tons
			INP 30 SM	395 tons	500 tons
			INP 32 Th	26 tons	-------
			INP 32 SM	94 tons	-------
			INP 34 Th	79 tons	-------
			INP 34 SM	71 tons	-------
			INP 36 Th	210 tons	400 tons
			INP 36 SM	323 tons	400 tons
			INP 38 Th	33 tons	-------
			INP 38 SM	57 tons	-------
			INP 40 Th	215 tons	450 tons
			INP 40 SM	544 tons	450 tons
Forged semi-finished products (Schmiedehalbzeug)	11,000 tons	11,000 tons	Semi-finished forged products (Schmiedehalbzeug)	10,900 tons	11,000 tons
Railroad track material (Eisenbahn-Oberbaumaterial)	20,000 tons	20,000 tons	Railraod track material (Eisenbahn-Oberbaumaterial)	-------	20,000 tons
Mine rails (Grubenschienen)	3,800 tons	3,800 tons	Mine rails (Grubenschienen)	2,122 tons	3,800 tons
Commercial sheet (Handelsbleche)	300 tons	300 tons	Sheet for Horch (Bleche fuer Horch*)	300 tons	300 tons

*Note: VEB Kraftfahrzeugwerk Horch, Zwickau

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VEB Stahl-und Walzwerk Brandenburg					
Rough bar steel (Grober Stabstahl)	2,500 tons	1,700 tons	Angle (Winkel) 140 mm	188 tons	500 tons
			Angle (Winkel) 160 mm acute (spitz)	450 tons	800 tons
			Angle (Winkel) 160 mm round (rund)	400 tons	400 tons
Structural steel (Formstahl)	9,700 tons	8,600 tons	UNP 20	1,223 tons	1,500 tons
			UNP 22	452 tons	500 tons
			UNP 24	1,454 tons	1,600 tons
			UNP 26	820 tons	900 tons
			INP 20	1,422 tons	1,600 tons
			INP 22	450 tons	700 tons
			INP 24	896 tons	1,000 tons
			INP 26	684 tons	800 tons

Note: Orders pending at Maxhuette for 360 tons of 150 mm angle (Winkel) will be transferred to Brandenburg. Brandenburg will notify the purchasers to take 140 mm or 160 mm angle from there.

VEB Blechwalzwerk He[redacted]					
Boiler and Acceptan[redacted] (Kessel-u. Abnahmebleche)	11,850 tons	12,200 tons	Boiler [redacted] strips 1 (Kesselbl. Str.)	1,940 tons	1,800 tons
			Acceptan[redacted] strips 1 (Abnahme[redacted])	6,080 tons	8,500 tons
			Acceptance [redacted] strips 2 (Abnahmel[redacted])	270 tons	400 tons
			Accep[redacted]ance [redacted] strips 3 (Abnahm[redacted])	2,920 tons	1,500 tons
Commercial [redacted] (Handelsbleche)	22,400 tons	23,550 tons	Commercial [redacted] strips (Handelsbl. Str.) 1	2,550 tons	4,600 tons
			Commercial [redacted] strips (Handelsbl. Str.) 2	6,740 tons	12,950 tons
			Commercial plate strips (Handelsbl. Str.) 3		

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Disposition Range	Ordered	To be Rolled
			Commercial [redacted]ps (Handelsbl. Str.) 3	12,760 tons	6,000 tons
Medium [redacted] Mittelbleche	7,500 tons	6,000 tons	Mediu[redacted]ittelbleche) 3 to [redacted]	6,175 tons	6,000 tons
Pickle[redacted]2) (Dek.Bleche)	1,360 tons	1,360 tons		1,265 tons	1,360 tons
Shee[redacted]leche) 0[redacted]9 up to les[redacted]	225 tons	225 tons	Only rejected IFA-strips (nur verworfene IFA-Str.)	-------	225 tons
Rolled wire (Walzdraht)	5,670 tons	5,670 tons	6 mm	4,368 tons	5,670 tons

Note: The anticipated rolling of 5,670 tons of rolled wire will be filled out with orders which originally should have been produce[redacted] Kirchmoesser in 8 mm. Hettstedt was ordered to set up the technical conditions for rolling 8[redacted]. The heaviest demands in roug[redacted] (Grobbleche) are in the 5 and 6 mm thicknesses, while there is a shortage of orders for rough[redacted] mm thick and thicker.

VEB [redacted] Olbernhau

Medi[redacted]elbleche)	6,940 tons	6,950 tons	3 up to less than 4 mm	1,965 tons	600 tons
			4 to 4.75 mm	4,162 tons	6,350 tons
Dynamo [redacted]che)	3,050 tons	3,000 tons		2,465 tons	3,000 tons
Transforme[redacted]obleche)	1,040 tons	1,040 tons		520 tons	1,040 tons
Shee[redacted]inbleche)	760 tons	766 tons		437 tons	766 tons

Note: The missing orders in the present plan positions were shifted from Walzwerk Burg. In this respect, DHZ Metallurgie, Central Management is soliciting appropriate orders to cover the gap.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
VEB Blechwalzwerk Ils[redacted]					
Boiler and Acceptance [redacted]sel-u. Abnahmebleche)	7,400 tons	7,400 tons	Boiler [redacted]m pit-type furnace (Kes[redacted]us Tiefofen)	890 tons	500 tons
			Boile[redacted]m gravity-discharging furn[redacted]che aus Stossofen)	2,590 tons	2,900 tons
			Acceptanc[redacted]m pit-type furnace [redacted]che aus Tiefofen)	2,440 tons	1,200 tons
			Acceptance [redacted]m gravity-discharge[redacted] (Abnahmebleche) aus Stossofen)	2,590 tons	2,800 tons
Ship[redacted]hiffsbleche)	1,250 tons	1,250 tons	Ship's plate from pit-type furnace (Schiffsbleche aus Tiefofen)	434 tons	300 tons
			Ship's plate from gravity-discharge furnace ([redacted]che aus Stossofen)	584 tons	950 tons
Commercial [redacted] (Handelsbleche)	18,500 tons	21,500 tons	Commercial [redacted]m pit-type furnace (Handels[redacted] Tiefofen)	1,355 tons	1,200 tons
			Commercia[redacted]rom gravity-discharg[redacted] (Handelsbleche aus Stos[redacted])	4,579 tons	17,300 tons
			Commercia[redacted]andelsbleche) 5 to 7 m[redacted]	5,914 tons	3,000 tons
VEB Bl[redacted]rk Burg					
Dynam[redacted]ynamobleche)	2,600 tons	2,100 tons		2,485 tons	2,100 tons
Transformer[redacted]Trafobleche)	960 tons	800 tons		575 tons	800 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
[redacted] Feinbleche) 019 up to mm	4,500 tons	5,960 tons	1-- 1.25 mm	1,490 tons	600 tons
			1.5 - 1.75 mm	1,357 tons	2,260 tons
			2 - 2.95 mm	2,507 tons	2,300 tons
[redacted] (Feinbleche) under 0.9 mm		600 tons	0.75 - 0.88 mm	1,045 tons	600 tons
			MSt 5 - 6	235 tons	200 tons

Note: With respect to the lacking order for 1.5 to 1.75bmm thickness, Burg is attempting to get purchasers of the 1.0 to 1.25 mm [redacted] where there is a surplus of orders--to shift their specifications to the 1.5 to 1.75 mm gauge. Here too it can be seen that in the [redacted] Feinbleche) the thinner gauges are always more in demand.

VEB E[redacted] Huettenwerk Thale					
Mediu[redacted]ttelbleche)	290 tons	290 tons		495 tons	290 tons
Dynamo[redacted]namobleche)	2,150 tons	2,150 tons	Maximum 2.3 Wr.	280 tons	250 tons
			With capacity of over 2.3 Wr.	1,895 tons	1,900 tons
Transforme[redacted]Trafobleche)	1,070 tons	760 tons	1.3 Wr.	413 tons	400 tons
			0.35 mm with a capacity over 1.3 Wr.	112 tons	125 tons
			0.5 mm	245 tons	245 tons
Drawn[redacted] Ziehbleche)	7,880 tons	7,645 tons	0.4 up to 0.63 mm	2,155 tons	1,860 tons
			0.75 up to 0.88 mm	1,155 tons	840 tons
			1.- up to 1.25 mm	1,830 tons	1,375 tons
			1.5 up to 1.75 mm	1,335 tons	1,190 tons
			2.- and above	2,005 tons	2,380 tons
Deep-drawn [redacted] (Tiefziehbleche)	1,190 tons	1,725 tons	0.5 up to 0.63 mm	210 tons	95 tons
			0.75 up to 0.88 mm	445 tons	234 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
			1.- up to 1.25 mm	475 tons	315 tons
			1.5 up to 1.75 mm	380 tons	260 tons
			2.-- and above	890 tons	820 tons
[redacted] einbleche) 0.9 up to [redacted] mm	23,000 tons	23,000 tons	1.- up to less than 1.25 mm	4,575 tons	3,000 tons
			1.5 up to less than [redacted]	5,450 tons	6,000 tons
			2.- up to 2.95 mm	10,210 tons	14,000 tons
[redacted] einbleche) under 0.9 mm	2,100 tons	2,100 tons	0.5 up to 0.63 mm	1,280 tons	500 tons
			0.75 up to 0.88 mm	1,750 tons	1,600 tons

Note: As before, the demand [redacted] einbleche) under 1.5 mm thickness cannot be covered.

VEB Halbzeugwerk Auerhammer

Commercial [redacted] handelsbleche)	1,850 tons	1,850 tons	5 - 8 8mm	3,300 tons	1,850 tons
Medium [redacted] telbleche)	1,835 tons	1,850 tons	3 up to over 4 mm	3,135 tons	1,850 tons

Note: The orders on hand in commercial and medium plate under 4 mm thickness cannot be shifted to any other mill since all rolling mills are taxed to capacity in this gauge.

VEB Kabelwerk Oberspree

Hot rolled strip (Warmband)	1,925 tons	1,925 tons		2,851 tons (including a 670 ton carry-over from first Quarter of 1955)	-------

[redacted] In all, there is a carry over of 926 tons since the widths delivered by Kabelwerk Oberspree are much in demand. An adjustment through [redacted] only rarely possible.

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CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

REPORT

CD NO. 25X1

COUNTRY	East Germany	DATE DISTR.	30 June 1955
SUBJECT	Steel Rolling Program for the Second Quarter of 1955	NO. OF PAGES	16
PLACE ACQUIRED		NO. OF ENCLS. (LISTED BELOW)	25X1
DATE OF INFO.		SUPPLEMENT TO REPORT NO.	

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THIS IS UNEVALUATED INFORMATION 25X1

1. VEB Stahl- und Walzwerk Riesa: The project for a second bar-drawing bench (Stangenziehbank) and a second continuous-heating annealing furnace (Durchlaufgluehofen) is still in abeyance.[1] The plan for welded gas pipe given the mills for the 2nd quarter of 1955 (7,500 tons) cannot be filled with a two-shift system in operation in the plant. Introduction of a swing shift (Springerschicht) involves high additional expenses. For this reason, it is now planned to turn the mill into a three-shift plant, a move which will bring with it an increase in production of 900 tons over the plan quota. Since imports of sections (Profile) I 10 and U 10 are expected during the 2nd quarter, the rolling of these two sections was set lower than the quantity of orders on hand, so that other dimensions could be favored.

2. VEB Stahl- und Walzwerk "Wilhelm Florin", Hennigsdorf: The introduction of longer rolling periods in the 1st quarter on the 320 rolling-train for individual dimensions (round and flat bar steel) will be maintained in the 2nd quarter as well and also extended to the 350 train.

3. VEB Walzwerk "Willy Becker", Kirchmoeser: At Kirchmoeser, in place of rolled wire, more sheet bar steel will be rolled.

Quota for bar steel	7,400 tons	Bar steel to be rolled	7,970 tons
Quota for rolled wire	4,150 tons	Rolled wire to be rolled	3,580 tons
	11,550 tons		11,550 tons

Because of the copper shortage, Hettstedt must roll about 2,500 tons more rolled wire in the first half of 1955. The orders for rolled wire were shifted to Hettstedt. The 800-ton shortage in commercial plate will be made up in the 3rd quarter.

4. VEB Edelstahlwerk Doehlen: At Doehlen for plan position "Alloyed tool steel", orders on hand are for:

Slightly alloyed	130 tons
Medium alloyed	178 tons
Highly alloyed	165 tons

The mill has a quota of 425 tons for these plan positions. The mill's own suggestion, which conforms to the refining capacities of the establishment, proposed instead:

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Slightly alloyed	150 tons
Medium alloyed	200 tons
Highly alloyed	75 tons

At the rolling-program conference, the following quotas were set down:

Slightly alloyed	130 tons
Medium alloyed	176 tons
Highly alloyed	117 tons

The mill objected to this distribution on the grounds that the government subsidies (Stuetzungen) would be insufficient to cover it. The objection was not accepted.

5. VEB Maxhuette, Unterwellenborn: At Maxhuette, with respect to forged semi-finished products, the Ele-Charge demanded by the mill cannot be completely produced.

6. VEB Stahl- und Walzwerk Brandenburg: The rolling of rolling-mill finished products remains extremely unsatisfactory. The cause for this in most cases lies with the poor quality and supply of rollings from Coswig.[1]

7. VEB Walzwerk Hettstedt: Hettstedt is over 3,000 tons short of orders for acceptance plate for rolling-train 1. Orders for over 1,400 tons will be shifted from Ilsenburg to Hettstedt. Rolling-train 2 is some 5,000 tons short of orders, but train 3, on the other hand, is 7,000 tons in arrears of its orders. The Steel Processing Department of the Ministry was ordered to see that Hettstedt immediately received, either from Brandenburg or Maxhuette, slab ingots (Brammen) 80 mm. thick, so that rough plate 6 mm. thick could also be rolled on rolling-train 2.

8. VEB Maschinenwerk Olbernhau: The loss in production of transformer sheet because of reconstruction of the pickling facilities will not be made up during the 2nd quarter. In the three mills, Burg, Thale, and Olbernhau, there is a shortage of altogether 1,160 tons of orders for transformer sheet.

9. VEB Hafer- und Maschinenwerk Ilsenburg: Orders on hand which require plate from pit-type furnace ingots are beyond the capacity of the mill. For the 2nd quarter there are orders on hand for 2,900 tons; in addition there is a carry-over of 800 tons from the 1st quarter. The capacity of the pit-type furnace is only 2,400 tons. The rough plate rolling-mills report that the output coefficient with respect to ingots MSt 3b from Brandenburg has decreased considerably. In addition, the C-content with respect to boiler plate ingots is at its uppermost limits so that the mechanical value (mechanische Werte) will not be achieved. The Hennigsdorf Standardization Commission was already so informed by the mill. In the framework of the acceptance plate quota, 3,630 tons of boiler plate will be rolled in Ilsenburg in the 2nd quarter of 1955, 1,130 tons of which will be used at Ilsenburg itself as flanged parts (Bombenteile).

10. VEB Walzwerk Burg: The underfulfillment in transformer and dynamo sheet is due to the reconstruction of the box-type furnace (Kistenofen) during the 2nd quarter. Only 275 tons of alloyed plate in grades C 55 WS and 48 SL 7 will be produced instead of the planned quota of 475 tons. Federstahlblech[2] was included in this through a mistake in the planning. Burg has constant difficulties with the delivery of spring steel sheet bars (Federstahlplatinen). The Steel Processing Department of the Ministry was ordered to study the delivery possibilities from Brandenburg or Riesa. Previously Burg got spring steel sheet bars from Hennigsdorf only, and these were delivered in part uncut. Burg has no facilities for cutting sheet bars.

11. VEB Maschinenwerk Thale: At the request of the Ministry for Machine Construction - the allocation recipient - the quota for transformer plate in the 2nd quarter was cut 200 tons and the quota for deepdrawn sheet, which is in high demand, was proportionately increased. Thale received no allocation of deep-drawn plate for the 2nd quarter but is taking 235 tons of it out of the drawn plate allocation production. In the 2nd quarter there are 100 tons drawn plate and 3,000 tons sheet plate for which there are no orders and which must be delivered almost exclusively to the DHZ Metallurgie stockpile. A reduction of this quantity is absolutely necessary.

12. VEB Walzwerk Finow: The scheduled production for the second quarter of 1955 is as follows for both rolling trains:

Three-high train	5,419 tons
Two-high train	7,788 tons
Total	13,207 tons

1. [redacted]
2. [redacted] Comment: Steel for excavators, dredges, etc.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgerehende Walzung)	Dimensional Range	Ordered	To be Rolled
Walzstahl-und Hammerwerk Riesa			Sheet rolling train (Feinstrasse)		
Sheet bar steel (Feiner Stabstahl)	6,250 tons	6,700 tons	Angle (Winkel) 25	319 tons	-------
			Angle (Winkel) 30	649 tons	-------
			10-14 diameter standard steel (Normalstahl)	314 tons	-------
			16 diameter standard steel (Normalstahl)	812 tons	1,500 tons
			18-27 diameter standard steel (Normalstahl)	3,375 tons	2,500 tons
			30 diameter standard steel (Normalstahl)	301 tons	180 tons
			10-14 diameter bolt and rivet metal (Schrauben-u.Nieteneisen)	30 tons	-------
			16 diameter bolt and rivet (Schrauben-u.Nieteneisen) metal	1,015 tons	1,000 tons
			18-27 diameter bolt and rivet metal (Schrauben-u.Nieteneisen)	[illegible] tons	1,200 tons
			30 diameter bolt and rivet (Schrauben-u.Nieteneisen) metal	90 tons	90 tons
Rough bar steel (Roher Stabstahl)	20,000 tons	24,125 tons	Angle (Winkel) 35-40	[illegible] tons	2,165 tons
			Angle (Winkel) 45-50	2,000 tons	1,200 tons
			Angle (Winkel) 60	2,070 tons	2,000 tons
			Angle (Winkel) 60x40, 45x30, 40x20	1,079 tons	-------
			UNP 5	400 tons	400 tons
			32-36 diameter standard steel (Normalstahl)	1,113 tons	300 tons
Hot-rolled strip steel (Warmgewalzter Bandstahl)	24,250 tons	22,035 tons	Strip steel (Bandstahl)	6,000 tons	6,000 tons
			Tube strip (Skelp) (Rohrenstreifen)	[illegible] tons	4,035 tons
			Medium sheet rolling-train (Mittelstrasse)		
			Angle (Winkel) 22	1,904 tons	1,400 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan Vorgesehene Walzung	Dimensional Range	Ordered	To be Rolled
			Angle (Winkel) 80	1,270 tons	1,250 tons
			Angle (Winkel) 90	535 tons	600 tons
			Angle (Winkel) 80x65	21 tons	-------
			Angle (Winkel) 80x40	200 tons	200 tons
			Angle (Winkel) 100	923 tons	900 tons
			Angle (Winkel) 100x50	162 tons	200 tons
			Angle (Winkel) 100x65	413 tons	450 tons
			Angle (Winkel) 130x65	396 tons	350 tons
			Square bar (Vierkant) 60-90	896 tons	900 tons
			55-90 diameter	2,032 tons	2,100 tons
			Horn rim (Hornfelge) 6	900 tons	900 tons
			Horn rim (Hornfelge) 7	150 tons	150 tons
			Round bar steel for Pipe Mill (Rundstahl f. Rohrwerk)	-------	7,830 tons
			Strip steel (Bandstahl)	7,000 tons	7,000 tons
			Tube strip (Rochrenstreifen)	5,190 tons	5,190 tons
			UNP 8	650 tons	[illegible] tons
			UNP 10	3,3[illegible] tons	2,500 tons
			UNP 12	1,747 tons	2,800 tons
			INP 10	770 tons	500 tons
			INP 12 und Vorprogramm	781 tons	830 tons
Standard rails and fittings (Normalschienen u. Zubehoer)	500 tons	750 tons	Flat splice bars (Flachlaschen)	716 tons	750 tons
Semi-finished forged products (Schmiedehalbzeug)	7,750 tons	7,750 tons	Semi-finished forged products (Schmiedehalbzeug)	6,571 tons	7,750 tons
Seamless pipe (Nahtlose Rohre)	12,450 tons	12,450 tons	Seamless Pipe Mill (Nahtlose Rohrwerk)	H. G.	H. G.
			41.5 mm outer diameter 48.25	139 tons 499 tons	268 tons 126 tons
			51 mm outer diameter	262 tons 736 tons	305 tons 203 tons
			54 mm outer diameter	78 tons 466 tons	173 tons 16[illegible] tons

(H. - Holzrohre)
(G. - Gasrohre)

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Plan [illegible]	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene [illegible])	Dimension Range	Ordered		To be Rolled	
			57 mm outer diameter	529 tons	365 tons	447 tons	376 tons
			60 mm outer diameter	254 tons	162 tons	251 tons	129 tons
			64.5 mm outer diameter	297 tons	71 tons	252 tons	50 tons
			70 mm outer diameter	301 tons	367 tons	371 tons	100 tons
			76 mm outer diameter	772 tons	433 tons	1068 tons	212 tons
			83 mm outer diameter	362 tons	367 tons	602 tons	219 tons
			89 mm outer diameter	802 tons	346 tons	921 tons	328 tons
			93 mm outer diameter	214 tons	301 tons	339 tons	214 tons
			102 mm outer diameter	373 tons	257 tons	512 tons	247 tons
			108 mm outer diameter	1002 tons	806 tons	1607 tons	590 tons
			133 mm outer diameter	387 tons	142 tons	432 tons	195 tons
			Including Gale pipe				450 tons
Welded gas pipe (Geschweisste Rohre)	7,500 tons	7,502 tons	3/8 mm		-------		175 tons
			1/2 mm		-------		850 tons
			3/4 mm		-------		1,125 tons
			1 mm		-------		1,600 tons
			1 1/4 mm		-------		1,250 tons
			1 1/2 mm		-------		1,100 tons
			2 mm		-------		1,400 tons

Note: The decreased rolling of strip steel is due to the fact that not enough orders are on hand and the mills cannot afford to roll for stock piling. The deliveries decrease for round bar steel for the second quarter of 1955 amounts to 725 tons. Because of increased demands for bolt and rivet steel from the sheet rolling-train, angles (Winkel) 25, 30 and 10-4 as well as standard steel will not be rolled. Orders for welded gas pipe are in line with scheduled rolling.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
VEB Stahl-und Walzwerk Hennigsdorf					
Rolled wire (Walzdraht)	9,900 tons	9,900 tons	Electrode core wire (Kernelektrodendraht)	2,279 tons	2,100 tons
			Rope wire (Seildraht)	4,087 tons	3,400 tons
			Other rolled wire (Sonst.Walzdraht)	3,455 tons	4,400 tons
Short bar steel (Feiner Stabstahl)	6,000 tons		320 rolling-train (Strasse)		
			18-24 diameter	3,585 tons	3,570 tons
			25-30 diameter	2,263 tons	5,300 tons
			31-33 diameter	1,251 tons	
Rough bar steel (Grober Stabstahl)	34,205 tons		25-30 flat bar (flach)	543 tons	3,000 tons
			31-40 flat bar (flach)	2,485 tons	
			Seitenringe 6 and 7	500 tons	400 tons
Stainless bar steel (Nichtrostender Stabstahl)	100 tons		350 rolling-train (Strasse)		
			45-50 flat bar (flach)	2,274 tons	2,500 tons
			Winding strip (Wickelband)	95 tons	95 tons
			60-70 flat bar (flach) up to 1[illegible] mm	2,995 tons	3,000 tons
			80-100 flat bar (flach) up to 1[illegible] mm	1,321 tons	3,700 tons
Alloyed structural steel (Leg. Maschinen-Baustahl)	4,550 tons		Ribbed (Rippe) 76x10 up to 1[illegible] mm	368 tons	300 tons
			U 60x38x5	383 tons	400 tons
			Seitenringe 6,5	200 tons	200 tons
Alloyed tool steel (Leg. Werkzeugstahl)	425 tons		450 rolling-train (Strasse)		
			36-53 round bar (rund)	11,0[illegible] tons	9,200 tons
			58-67 round bar (rund)	[illegible],019 tons	2,300 tons
			68-80 flat bar (flach) x 30-40 mm	1,297 tons	1,200 tons
			80-100 flat bar (flach) from 1[illegible] mm	1,424 tons	1,000 tons
			Square and hexagonal bar (4 u. 6 kant)	1,839 tons	2,000 tons
			110-150 flat bar (flach) up to 40 mm	3,257 tons	3,300 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
Other special steels (Sonst. Edelstahl)	390 tons		Ribbed (Rippe) 90 x 120	1,048 tons	1,000 tons
			UNP 6.5	617 tons	600 tons
Structural steel (Formstahl)	2,000 tons	2,000 tons	UNP 8	1,646 tons	2,000 tons
Clamp plates (Klemmplatten)	1,500 tons	1,500 tons	Clamp plates (Klemmplatte) KPL 6	1,976 tons	1,500 tons
Mine rails (Grubenschienen)	1,000 tons	1,000 tons	Mine rails (Grubenschiene)	580 tons	1,000 tons
			550 rolling-train (Strasse)		
			70-80 diameter	2,041 tons	3,100 tons
			85-100 diameter	1,236 tons	1,300 tons
			140-150 flat bar (flach) x 30-50 mm	16[illegible] tons	500 tons
Forged semi-finished products (Schmiedehalbzeug)	4,250 tons	4,250 tons	Forged semi-finished products (Schmiedehalbzeug) 70-130 square bar (vierkant)	2,846 tons	4,250 tons
VEB Walzwerk Finow			Three-high rolling-train (Triostrasse)		
Sheet bar steel (Feiner Stabstahl)	7,610 tons	13,207 tons	Diameter, square and hexagonal bar (4-kant, 6-kant) 14-20	3,809 tons	8,151 tons
			(16 x 8 for Reichsbahn)	-------	500 tons
Rough bar steel (Grober Stabstahl)	5,110 tons		Diameter, square and hexagonal (4-kant, 6-kant) 14-20 special steel (Edelstahl)	338 tons	231 tons
			18-35 flat (flach), standard steel (Normalstahl)	2,385 tons	1,276 tons
			18-35 flat (flach), special steel (Edelstahl)	82 tons	54 tons

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Plan Position	Quota According to Plan	Average Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
High-speed steel (Schnellarbeitsstahl)	100 tons		WFM und KFM	210 tons	210 tons
			Spring ring and Clamp collar (Spring- u. Verschlussringe)	51 tons	76 tons
			Horse shoe bar and Cylpeps (Hufstab u. Cylpepse)	-------	921 tons
Stainless bar steel (Rostfreier Stabstahl)	40 tons		Two-high rolling-train (Duo-Strasse)		
			Diameter, square, hexagonal (4-kant, 6-kant), 21-30 mm	3,265 tons	3,172 tons
			Diameter, square, hexagonal (4-kant, 6-kant), 21-30 mm special steel (Edelstahl)	269 tons	145 tons
			Diameter, square, hexagonal (4-kant, 6-kant), 31-33 mm	719 tons	997 tons
			Diameter, square, hexagonal (4-kant, 6-kant), 31-33 mm special steel (Edelstahl)	43 tons	21 tons
Valve cone steel (Ventilkegelstahl)	40 tons				
Alloyed structural steel (Leg. Maschinenbau Stahl)	120 tons		30 x 12 - 20 mm	35 tons	80 tons
			30 x 12 - 20 mm special steel (Edelstahl)	17 tons	1 ton
			36-80 flat bar (flach)	2,490 tons	2,473 tons
Alloyed tool steel (Leg. Werkzeugstahl)	100 tons		36-80 flat bar (flach)	61 tons	35 tons
			WFM u. KFM	205 tons	205 tons
Other special steel (Sonst. Edelstahle)	80 tons		Horse-shoe bar and Cylpeps (Hufstab u. Cylpepse)	-------	659 tons

Note: The three-high rolling-train is overloaded with orders in the second quarter as it was in the first quarter and in 1954.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
VEB Walzwerk Kirchmoeser					
Sheet bar steel (Feiner Stabstahl)	7,120 tons	7,970 tons	8 mm diameter	2,100 tons	1,370 tons
			(400 to 16 x 8 for Reichsbahn)	-------	400 tons
			9-10 mm diameter	1,905 tons	1,900 tons
Alloyed structural steel (Leg. Maschinenbau-Stahl)	270 tons		11-15 mm diameter	4,638 tons	4,300 tons
Alloyed tool steel (Leg. Werkzeugstahl)	10 tons				
Rolled wire (Walzdraht)	4,150 tons	3,500 tons	8 mm diameter	1,885 tons	900 tons
			9-10 mm diameter	1,401 tons	1,640 tons
			11-12 mm diameter	907 tons	1,140 tons
Boiler and acceptance sheet (Kessel-u. Abnahmebleche)	13,750 tons	14,900 tons	Boiler sheet (Kesselbleche) 3mm	900 tons	700 tons
			Boiler sheet (Kesselbleche) 9-16 mm	1,800 tons	2,000 tons
			Acceptance sheet (Abnahmebleche) 8 mm	2,750 tons	2,000 tons
			Acceptance sheet (Abnahmebleche) 9-16 mm	9,660 tons	10,200 tons
Ships plate (Schiffsbleche)	2,590 tons	2,550 tons	Ships plate (Schiffsbleche) 8 mm	700 tons	700 tons
			Ships plate (Schiffsbleche) 9-16 mm	1,960 tons	1,850 tons
Commercial sheet (Handelsbleche)	10,950 tons	11,050 tons	Commercial sheet (Handelsbleche) 1a and 1b 8mm	5,145 tons	2,100 tons *
			Commercial sheet (Handelsbleche) 1a and 1b 9-16 mm	500 tons	8,950 tons**

Note: *) Including 500 tons odd dimensions sheet (Wildmessbleche).
**) Including 2,000 tons odd dimensions sheet (Wildmessbleche).

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Plan Position	Quote According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Dimensional Range	Ordered	To be Rolled
VEB Edelstahlwerk Koehlen					
High-speed steel (Schnellarbeitsstahl)	100 tons	100 tons	Group 9	104 tons	100 tons
Stainless bar steel (Nichtrostender Stabstahl)	110 tons	110 tons	Group 7 and 8	144 tons	110 tons
Alloyed structural steel (Leg. Maschinenbau-Stahl)	1,360 tons	1,360 tons	Group 1 and 2	571 tons	1,360 tons
Alloyed tool steel (Leg. Werkzeugstahl)	425 tons	425 tons	Group 4	130 tons	130 tons
			Group 5	178 tons	178 tons
			Group 6	165 tons	117 tons
Other special steel (Konst. Edelstahle)	215 tons	215 tons	Group 3	142 tons	215 tons
Forged semi-finished products (Schmiedehalbzeug)	9,000 tons	9,000 tons	Forged semi-finished products (Schmiedehalbzeug)	1,107 tons	9,000 tons
VEB Maxhuette, Unterwellenborn			Three-high rolling-train (Triostrasse)		
Structural steel (Formstahl)	7,400 tons	8,000 tons	UNP 14 Th	727 tons	900 tons
			UNP 14 SM	1,506 tons	1,500 tons
			UNP 16 Th	451 tons	600 tons
			UNP 16 SM	1,185 tons	1,200 tons
			UNP 18 Th	234 tons	500 tons
			UNP 18 SM	466 tons	500 tons
			INP 14 Th	203 tons	450 tons
			INP 14 SM	514 tons	450 tons
			INP 16 Th	436 tons	500 tons
			INP 16 SM	478 tons	500 tons
			INP 18 Th	481 tons	600 tons
			INP 18 SM	572 tons	600 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
Rough bar steel (Grober Stabstahl)	1,800 tons	1,400 tons	Angle (Winkel) 120 mm	333 tons	750 tons
			105-110 diameter	260 tons	500 tons
			Horn rim (Hornfelge) 6.5	-------	150 tons
			Two-high rolling-train (Duo-Strasse)		
Structural steel (Formstahl)	4,300 tons	4,300 tons	UNP 30 Th	161 tons	800 tons
			UNP 30 SM	1,095 tons	800 tons
			INP 28 Th	49 tons	-------
			INP 28 SM	103 tons	-------
			INP 30 Th	150 tons	500 tons
			INP 30 SM	395 tons	500 tons
			INP 32 Th	26 tons	-------
			INP 32 SM	94 tons	-------
			INP 34 Th	79 tons	-------
			INP 34 SM	71 tons	-------
			INP 36 Th	210 tons	400 tons
			INP 36 SM	323 tons	400 tons
			INP 38 Th	33 tons	-------
			INP 38 SM	57 tons	-------
			INP 40 Th	215 tons	450 tons
			INP 40 SM	544 tons	450 tons
Forged semi-finished products (Schmiedehalbzeug)	11,000 tons	11,000 tons	Semi-finished forged products (Schmiedehalbzeug)	10,900 tons	11,000 tons
Railroad track material (Eisenbahn-Oberbaumaterial)	20,000 tons	20,000 tons	Railroad track material (Eisenbahn-Oberbaumaterial)	-------	20,000 tons
Mine rails (Grubenschienen)	3,500 tons	3,800 tons	Mine rails (Grubenschienen)	2,122 tons	3,800 tons
Commercial sheet (Handelsbleche)	300 tons	300 tons	Sheet for Horch (Bleche fuer Horch*)	300 tons	300 tons

[redacted]: VEB [redacted] Horch, [redacted]

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
VEB Stahl-und Walzwerk Brandenburg					
Rough bar steel (Grober Stabstahl)	2,500 tons	1,700 tons	Angle (Winkel) 140 mm	188 tons	500 tons
			Angle (Winkel) 160 mm acute (spitz)	450 tons	800 tons
			Angle (Winkel) 160 mm round (rund)	400 tons	400 tons
Structural steel (Formstahl)	9,700 tons	8,600 tons	UNP 20	1,223 tons	1,500 tons
			UNP 22	452 tons	500 tons
			UNP 24	1,454 tons	1,600 tons
			UNP 26	820 tons	900 tons
			INP 20	1,422 tons	1,600 tons
			INP 22	450 tons	700 tons
			INP 24	896 tons	1,000 tons
			INP 26	684 tons	800 tons

Note: Orders pending at Maxhuette for 360 tons of 150 mm angle (Winkel) will be transferred to Brandenburg. Brandenburg will notify the purchasers to take 140 mm or 160 mm angle from there.

[illegible]					
Boiler and acceptance sheet (Kessel-u. Abnahmebleche)	[illegible] tons	[illegible] tons	Boiler sheet strips 1 (Kesselbl. Str.)	[illegible] tons	1,800 tons
			Acceptance sheet strips 1 (Abnahmebleche)	[illegible] tons	8,500 tons
			Acceptance sheet strips 2 (Abnahmebleche)	[illegible] tons	400 tons
			Acceptance sheet strips 3 (Abnahmebleche)	[illegible] tons	[illegible] tons
Commercial sheet (Handelsbleche)	[illegible] tons	[illegible] tons	Commercial sheet strips (Handelsbl. Str.) 1	[illegible] tons	4,600 tons
			Commercial sheet strips (Handelsbl. Str.) 2	6,740 tons	12,950 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
			Commercial sheet strips (Handelsbl. Str.) 3	12,760 tons	6,000 tons
Medium sheet (Mittelbleche	7,500 tons	6,000 tons	Medium sheet (Mittelbleche) 3 to 4.75 mm	6,175 tons	6,000 tons
Pickled sheet (?) (Dek.Bleche)	1,360 tons	1,360 tons		1,265 tons	1,360 tons
Sheet sheet (Feinbleche) 0.9 up to less than 3 mm	225 tons	225 tons	Only rejected IFA-strips (nur verworfene IFA-Str.)	--------	225 tons
Rolled wire (Walzdraht)	5,670 tons	5,670 tons	6 mm	4,368 tons	5,670 tons

Note: The anticipated rolling of 5,670 tons of rolled wire will be filled out with orders which originally should have been produced by VEB Kirchmeesser in 8 mm. Hettstedt was ordered to set up the technical conditions for rolling 8 mm wire. The heaviest demands in rough sheet (Grobbleche) are in the 5 and 6 mm thicknesses, while there is a shortage of orders for rough sheet 7 mm thick and thicker.

PA Blechwalzwerk (Obernhof)					
Medium sheet (Mittelbleche)	6,940 tons	6,950 tons	3 up to less than 4 mm	1,965 tons	600 tons
			4 to 4.75 mm	4,162 tons	6,350 tons
Dynamo sheet (Dynamobleche)	3,000 tons	3,000 tons		2,465 tons	3,000 tons
Transformer sheet (Trafobleche	1,040 tons	1,040 tons		520 tons	1,040 tons
Sheet sheet (Feinbleche)	760 tons	766 tons		437 tons	766 tons

Note: The missing orders in the present plan positions were shifted from Walzwerk Burg. In this respect, DHZ Metallurgie, Central Management is soliciting appropriate orders to cover the gap.

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
VEB Blechwalzwerk Ilsenburg					
Boiler and Acceptance sheet (Kessel-u. Abnahmebleche)	7,400 tons	7,400 tons	Boiler sheet from pit-type furnace (Kesselbleche aus Tiefofen)	890 tons	500 tons
			Boiler sheet from gravity-discharge furnace (Kesselbleche aus Stossofen)	2,590 tons	2,900 tons
			Acceptance sheet from pit-type furnace (Abnahmebleche aus Tiefofen)	2,440 tons	1,200 tons
			Acceptance sheet from gravity-discharge furnace (Abnahmebleche aus Stossofen)	2,590 tons	2,800 tons
Ship's sheet (Schiffsbleche)	1,250 tons	1,250 tons	Ship's plate from pit-type furnace (Schiffsbleche aus Tiefofen)	434 tons	300 tons
			Ship's plate from gravity-discharge furnace (Schiffsbleche aus Stossofen)	564 tons	350 tons
Commercial sheet (Handelsbleche)	19,500 tons	21,500 tons	Commercial sheet from pit-type furnace (Handelsbleche aus Tiefofen)	1,350 tons	1,200 tons
			Commercial sheet from gravity-discharge furnace (Handelsbleche aus Stossofen)	4,579 tons	17,300 tons
			Commercial sheet (Handelsbleche) 5 to 7 mm	5,914 tons	3,000 tons
VEB Blechwalzwerk Lung					
Dynamo sheet (Dynamobleche	2,600 tons	2,100 tons		2,485 tons	2,100 tons
Transformer sheet (Trafobleche)	900 tons	800 tons		575 tons	800 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgeschene Walzung)	Diameter Range	Ordered	To be Rolled
Fine sheet (Feinbleche), 0.9 up to less than 3 mm	4,500 tons	5,360 tons	1 - 1.25 mm	1,490 tons	600 tons
			1.5 - 1.75 mm	1,357 tons	2,460 tons
			2 - 2.95 mm	2,507 tons	2,300 tons
Fine sheet (Feinbleche) under 0.9 mm		600 tons	0.75 - 0.88 mm	1,045 tons	600 tons
			Mat 5 - 6	235 tons	200 tons

Note: With respect to the lacking order for 1.5 to 1.75 mm thickness, Burg is attempting to get purchasers of the 1.0 to 1.25 mm thicknesses -- where there is a surplus of orders--to shift their specifications to the 1.5 to 1.75 mm gauge. Here too it can be seen that in the **fine sheet** (Feinbleche) the thinner gauges are always more in demand.

VEB Eisen-u. Huettenwerk Thale

Medium **sheet** (Mittelbleche)	290 tons	290 tons		495 tons	200 tons
Dynamo **sheet** (Dynamobleche)	2,150 tons	2,130 tons	Maximum 2.3 Wr.	280 tons	250 tons
			With capacity of over 2.3 Wr.	1,895 tons	1,900 tons
Transformer **sheet** (Trafobleche)	1,070 tons	760 tons	1.3 Wr.	413 tons	400 tons
			0.35 mm with a capacity over 1.3 Wr.	112 tons	125 tons
			0.5 mm	245 tons	245 tons
Drawn **sheet** (Ziehbleche)	7,880 tons	7,645 tons	0.4 up to 0.63 mm	2,155 tons	1,860 tons
			0.75 up to 0.88 mm	1,155 tons	840 tons
			1.- up to 1.25 mm	1,830 tons	1,375 tons
			1.5 up to 1.75 mm	1,335 tons	1,190 tons
			2.- and above	2,005 tons	2,380 tons
Deep-drawn **sheet** (Tiefziehbleche)	1,190 tons	1,725 tons	0.5 up to 0.63 mm	210 tons	95 tons
			0.75 up to 0.88 mm	445 tons	234 tons

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Plan Position	Quota According to Plan	Enterprise Rolling Plan (Vorgesehene Walzung)	Diameter Range	Ordered	To be Rolled
			1.- up to 1.25 mm	475 tons	315 tons
			1.5 up to 1.75 mm	380 tons	260 tons
			2.-- and above	890 tons	820 tons
[redacted] (Feinbleche) 019 up to less than 3 mm	23,000 tons	23,000 tons	1.- up to less than 1.25 mm	4,575 tons	3,000 tons
			1.5 up to 1.75 mm	5,450 tons	6,000 tons
			2.- up to 2.95 mm	10,210 tons	14,000 tons
[redacted] (Feinbleche) under 0.9 mm	2,100 tons	2,100 tons	0.5 up to 0.63 mm	1,980 tons	500 tons
			0.75 up to 0.86 mm	1,750 tons	1,600 tons

Note: As before, the demand for [redacted] (Feinbleche) under 1.5 mm thickness cannot be covered.

VEB Walzwerke Auerhammer

Commercial [redacted] (Handelsbleche)	1,850 tons	1,850 tons	5 - 8 mm	3,300 tons	1,050 tons
Medium [redacted] (Mittelbleche)	1,835 tons	1,850 tons	3 up to over 4 mm	3,135 tons	1,050 tons

Note: The orders on hand in commercial and medium plate under 4 mm thickness cannot be shifted to any other mill since all rolling mills are taxed to capacity in this gauge.

VEB Kabelwerk Oberspree

Hot rolled strip (Warmband)	1,925 tons	1,925 tons		2,851 tons (including a 670 ton carry-over from first Querter of 1955)

Note: In all, there is a carry over of 926 tons since the widths delivered by Kabelwerk Oberspree are much in demand. An adjustment through [redacted] is only rarely possible.

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