



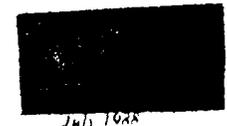
Directorate of Intelligence



India's Potential To Build A Nuclear Weapon

An Intelligence Assessment

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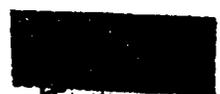
India's Potential To Build a Nuclear Weapon



An Intelligence Assessment



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July 1988



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Nuclear Diagnostic Equipment

In designing nuclear devices, it is extremely helpful to know precisely how various molecular fluids, such as the reaction products of detonated high explosives (deuterium, nitrogen, water, and air), will react at very high temperatures (up to several thousand Kelvins) and high pressures (up to several hundred kilobars).^a The equipment used to gather this data includes light-gas guns and streak and framing cameras.

Light-gas guns, used exclusively for high-pressure, shock-wave studies, help the nuclear weapons designer study the characteristics of materials under high pressure—the sort of conditions encountered in an implosion. The characteristics are put in a mathematical form describing the behavior of the material, the so-called equation of state (EOS). In a gas gun, a gas (usually helium) accelerates a projectile down a barrel and drives it into a target. The resulting collision produces a shock wave in the target that permits collection of EOS data on the target material.

^a Kelvin is an absolute scale of temperature in which degree intervals are equal to those of Celsius (Centigrade) and in which 0 degree equals -273 degrees Celsius or -460 degrees Fahrenheit. Kilobar is a unit of pressure equal to 14,500 pounds per square inch.

Streak and framing cameras are used to record the events that occur in the high-explosives components of a nuclear weapon after detonation begins. These cameras take a series of submicrosecond-exposure, high-quality photographs. The streak camera is used to record only a finite portion of the event. The framing camera is used to record sequential frames of a larger portion of the event.

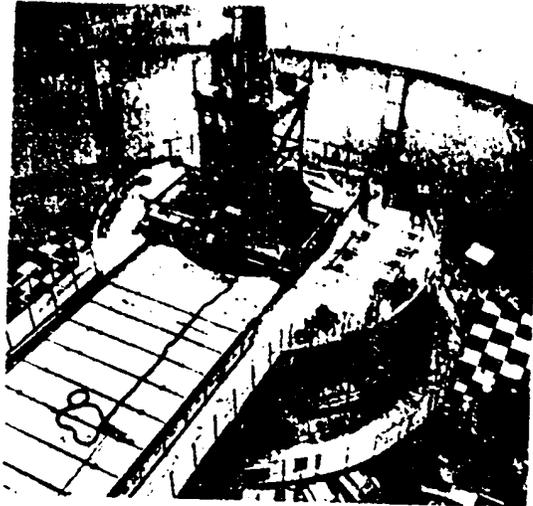
Recently developed streak cameras consist of an imaging optics system, a streak tube consisting of a photocathode, a focus cone, an anode, and a recording device (such as a film pack). Older streak cameras consisted of several lenses and a rotating mirror. Frame cameras consist of a mirror rotating at several thousand revolutions per second, a relay lens, and a film plane to record a series of frames of the event, much like a movie camera.

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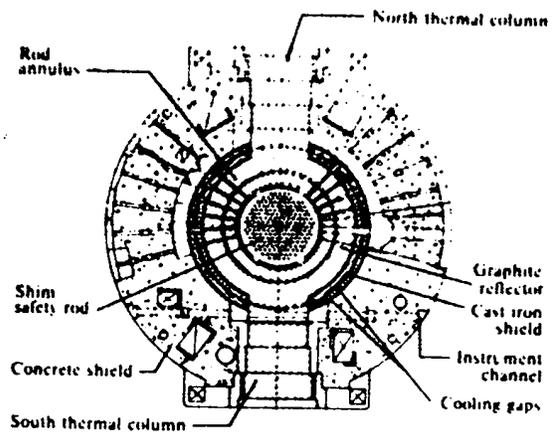
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Figure 4
CIRUS and DHRUVA Research Reactors,
Bhabha Atomic Research Center

CIRUS Reactor Top With Fueling Machine



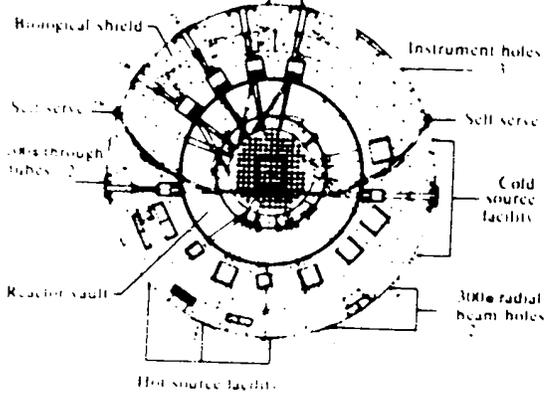
CIRUS Cross Section



DHRUVA Cross Section

Half 100k radial beam holes - 4
 Three tangential beam holes - 4

Fuel assemblies - 132
 Shut off rods - 9
 Loop facilities - 5
 Poison tubes - 20



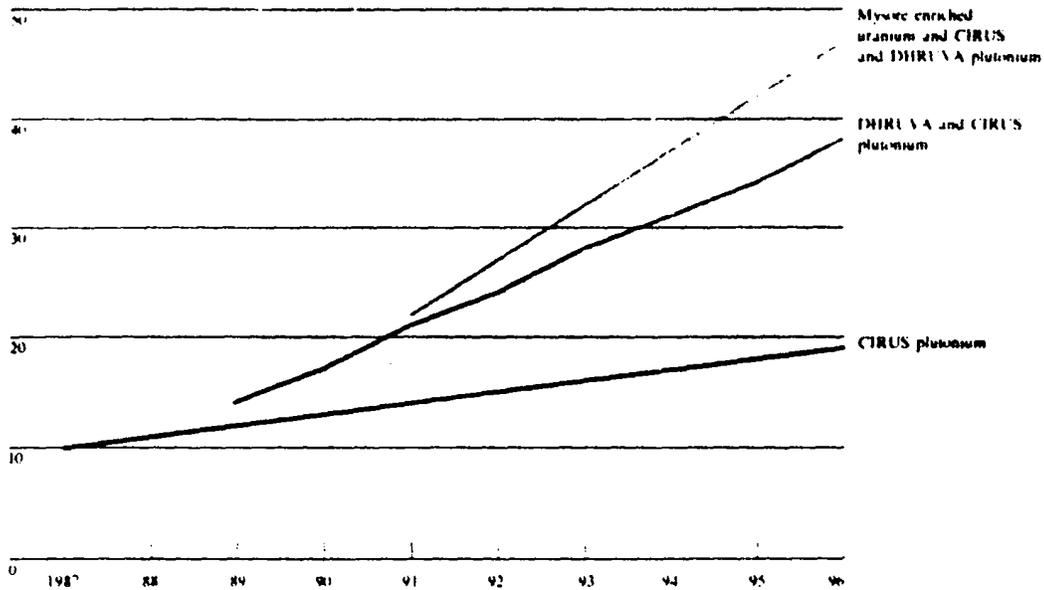
DHRUVA Reactor



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Figure 6
India's Potential Nuclear Weapons Production

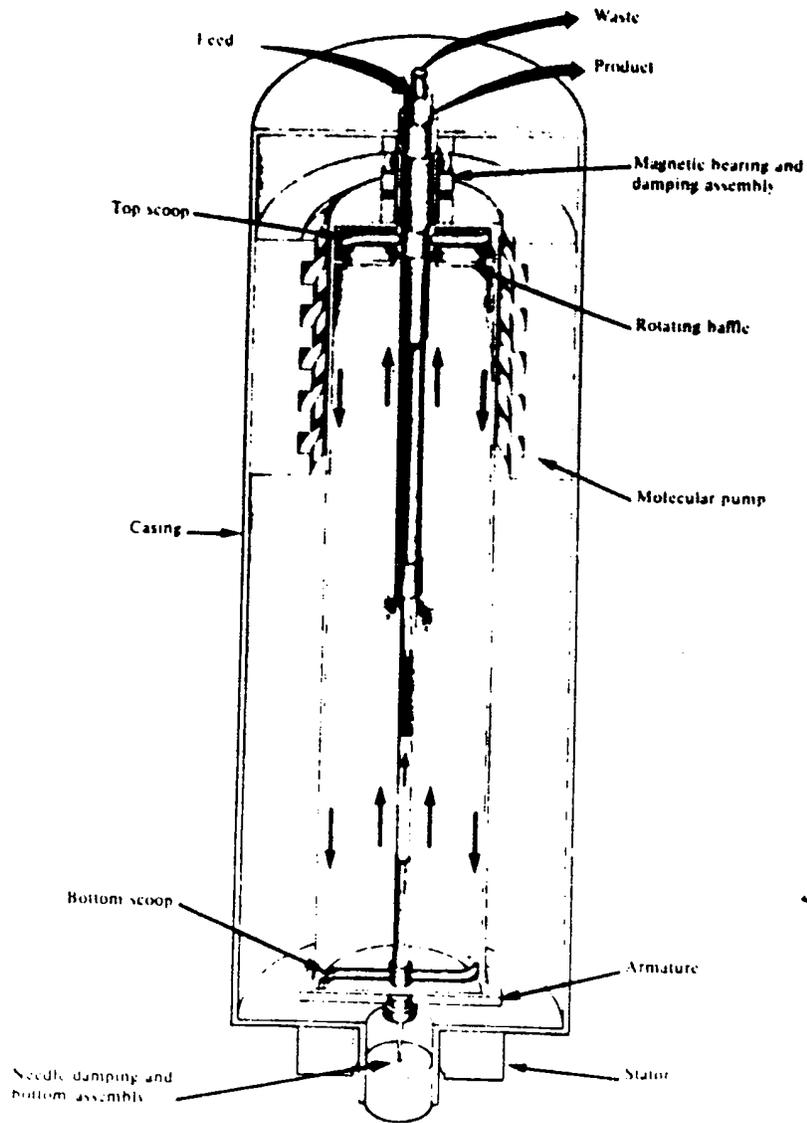


India has only two operational spent fuel reprocessing plants, both currently unsafeguarded. The one at BARC [redacted] is used only for reprocessing spent fuel from the research reactors at BARC. The other, at Tarapur, is referred to as the power reactor fuel reprocessing (PREFRE) plant. It has a capacity of 100 mt per year and is used for processing spent fuel from the nuclear

[redacted] power reactors. [redacted]

[redacted] A third reprocessing plant, under construction in the Indira Gandhi Center for Atomic Research, will have a capacity of 100 mt per year. The Indian Department of Atomic Energy (DAE) is planning to reprocess the spent fuel from Madras and the fast breeder test reactor at the Indira Gandhi Center at this third plant, possibly beginning by 1991. [redacted]

Figure 7
Zippe Centrifuge



Enriched Uranium

In November 1986, the DAE chairman, Dr. Raja Ramanna, stated that BARC scientists had mastered the enrichment process using "an experimental centrifuge."

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Appendix

**India's Principal Nuclear-
Weapons-Related Facilities**

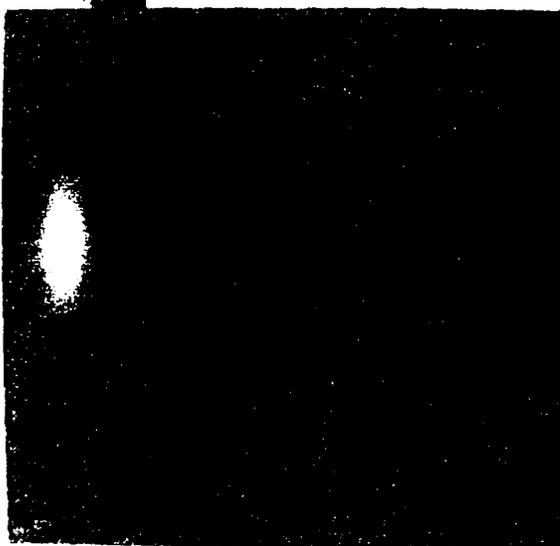
Thar Desert Nuclear Test Site

Background

The Thar Desert nuclear test site was the location of India's nuclear explosion in May 1974



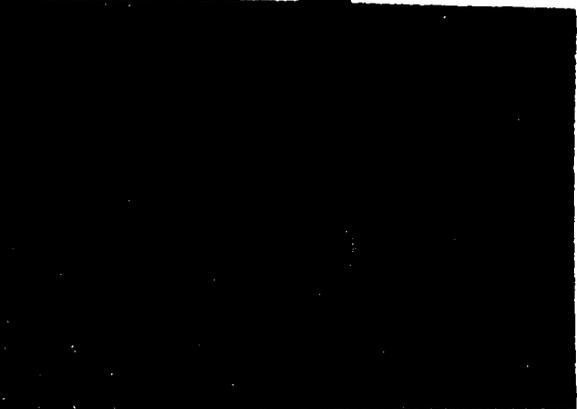
The geology of the area surrounding the test site comprises mostly alluvial gravels, medium-soft sandstones, and fractured shales, which form the southern edge of a large sedimentary basin. Below these sediments are the much harder Malani Igneous Suite of Precambrian rhyolite or gneiss (granite-type basement rocks)

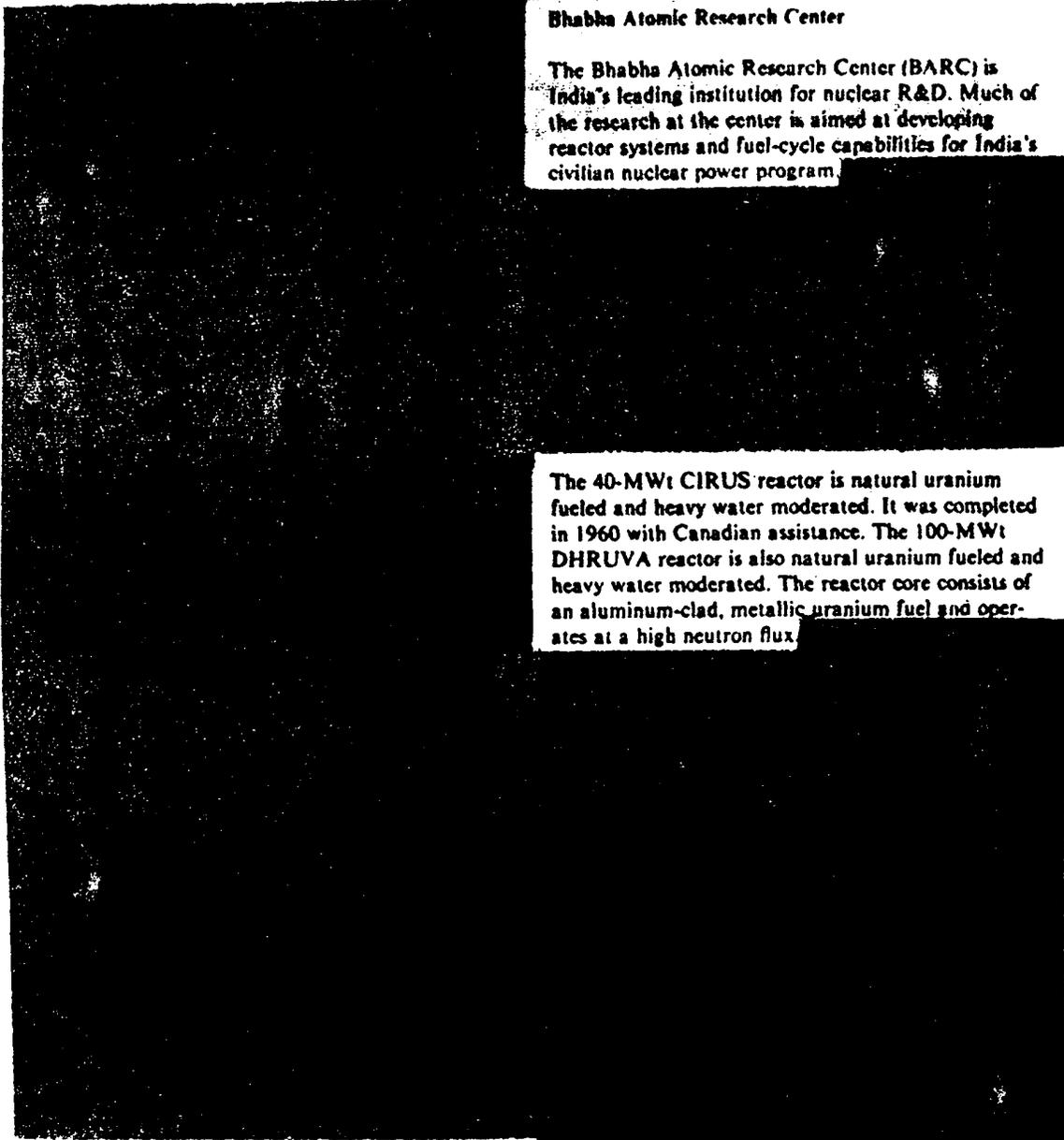


Chandigarh Terminal Ballistic Research Laboratory

Background

The Chandigarh Terminal Ballistic Research Laboratory (TBRL) is a major research facility subordinate to the Armaments Division of the Research and Development Organization of the MOD. The laboratory consists of a main headquarters facility and a field test range. It was built in the mid-1960s to meet India's need for a facility capable of conducting basic and applied research in all areas related to the development and improvement of explosive munitions. It began operation in 1968.





Bhabha Atomic Research Center

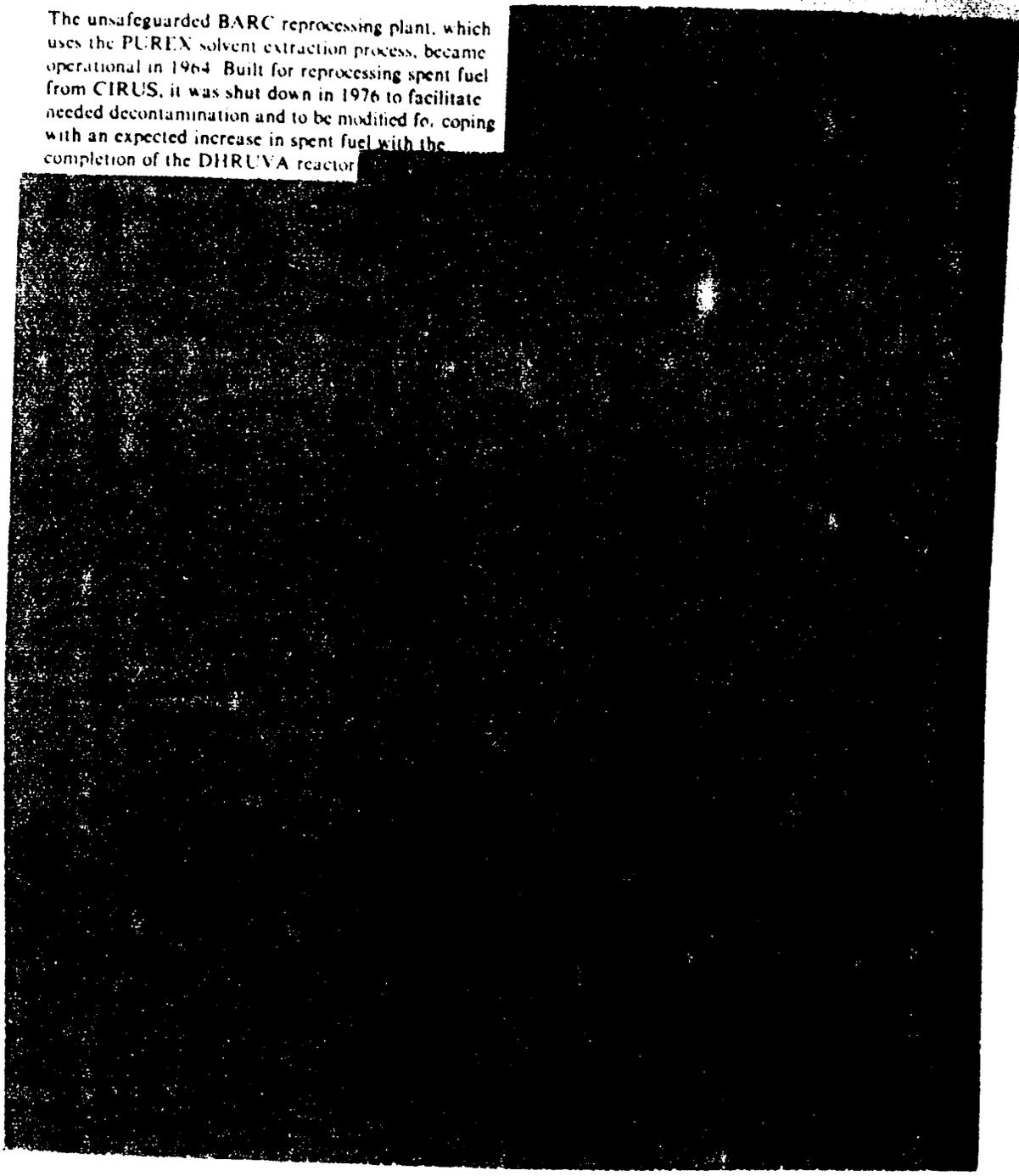
The Bhabha Atomic Research Center (BARC) is India's leading institution for nuclear R&D. Much of the research at the center is aimed at developing reactor systems and fuel-cycle capabilities for India's civilian nuclear power program.

The 40-MWt CIRUS reactor is natural uranium fueled and heavy water moderated. It was completed in 1960 with Canadian assistance. The 100-MWt DHRUVA reactor is also natural uranium fueled and heavy water moderated. The reactor core consists of an aluminum-clad, metallic uranium fuel and operates at a high neutron flux.

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The unsafeguarded BARC reprocessing plant, which uses the PUREX solvent extraction process, became operational in 1964. Built for reprocessing spent fuel from CIRUS, it was shut down in 1976 to facilitate needed decontamination and to be modified for coping with an expected increase in spent fuel with the completion of the DHRUVA reactor.



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