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Porm No. 237 Replaces Form 30-4 (40)

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In accordance with our conversation yesterday I am enclosing information on the Solid Fuel Cutting Torch. The attached figures depict two torch sizes - one with four minutes burning time, and one with seven minutes burning time. The same design data used in these torch designs may also be applied to any size cutting torch. For example, it would be possible to design a much lighter and smaller cutting torch capable of burning 15 to 30 seconds.

I believe the attached sketches are pretty much self explanatory. The four minute torch shown has been sized to provide sufficient heat to cut through a three inch steel plate at the rate of nine to ten inches per minute. Figure 2 shows design details of the nozzle and blowout vents. A standard fuse lighter has been provided in the cutting torch design. To ignite the torch the moisture proof seal is removed, the fuse is threaded in the fuse lighter, and the fuse lighter ring pulled. In this particular design a blow-out provision is also made in the event over pressurising should occur within the nozzle chamber. The design pressure is 10C psi, which permits a convergent nozzle to be used and insures a low diameter jet of intense heat. (Approximately 450C°F) As we discussed yesterday, I would appreciate your bringing the enclosed information to the attention of the proper people. If there are any questions, or if you would like to see a design for a particular requirement, we would be most happy to supply it.

Thanks very much for the time you spent with me yesterday, and I look forward to seeing you again.

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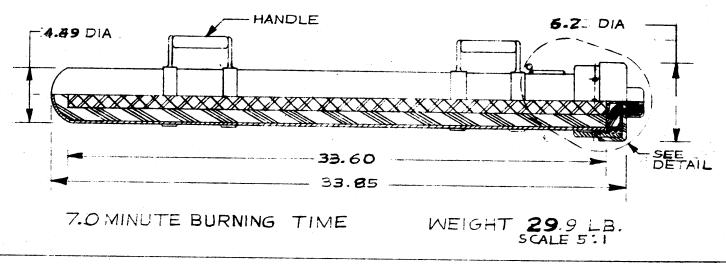
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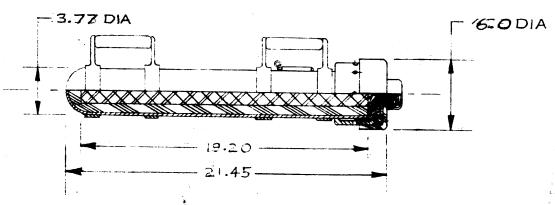
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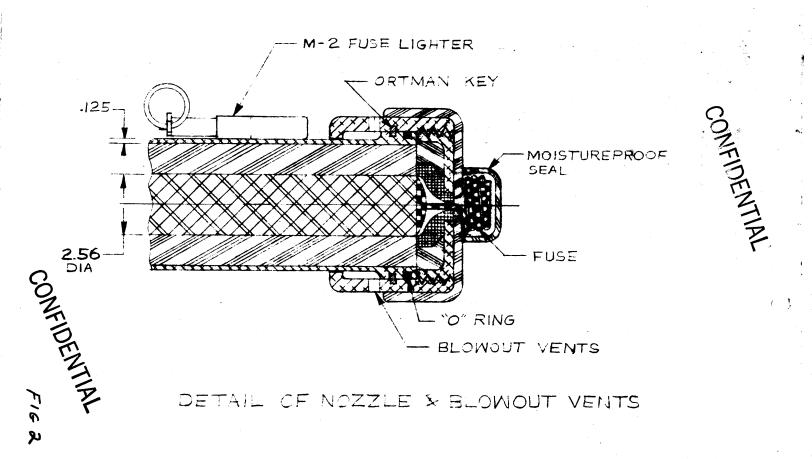
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4.0 MINUTE BURNING TIME

WE!GHT 15.2 LB. SCALE 5:1 Declassified in Part - Sanitized Copy Approved for Release 2012/06/13: CIA-RDP78-03642A001500030003-9



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