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TCS No. 8961/64 IB No. 395/64 29 October 1964 Copy No.

## DECLASSIFICATION REVIEW by NIMA/DOD 4/13/00

MEMORANDUM FOR: Chief, Resources Division, ORR

ATTENTION 25X1A

Chief, Requirements Branch, Reconnaissance Group, CGS THROUGH

FROM Chief, CIA/PID (NPIC)

SUBJECT Novo Gorkiy Petroleum Refinery, USSR

(1) ORR Requirement No. C-RR4-81,223 REFERENCE (2) CIA/PID Project No. C 582/64

- 1. This memorandum is forwarded in answer to the above mentioned requirement which requested an analysis and a comparative study of the petroleum refinery located near Gorkiy, USSR.
  - 2. Information concerning this refinery as requested is as follows:
  - a. Location The refinery is located approximately 8 nm SSE of Gorkiy and 2.5 nm SW of Kstovo at geographic coordinates 560 07'N -440 09'E. Pipelines probably move crude and finished products to and from the refinery.
  - b. Areal Extent The refinery area is rectangular in shape, measuring approximately 2.3 nm by 1 nm and it is oriented west northwest by east southeast. The main production and refining area measures approximately 1 nm x 1 nm.
  - c. Construction Status From the overall appearance of the refinery, and judging from the rate of change that has taken place it appears to have reached final between stages of construction. Although the refinery appears to be active and operating, construction on additional units was active throughout period. There is still sufficient room for expansion and it appears as if additional units and related industries will be located in close proximity to the refinery.
  - Level of Activity The refinery, and associated activity, appeared to be in operation on all photography used in this study. The power plant, cooling towers, flare tower, and several refining and processing units showed evidence of some level of operation.

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TALENT-KEYHOLE

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SUBJECT: Novo Gorkiy Petroleum Refinery, USSR

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respectively (See Figures 3-8). The attached graphics have been arranged in a chronological order. Figure 4, contains all of the pertinent data including the overlay with annotations. Detail concerning the changes, additions and identification of changes that have occurred are given in chronological order in the following paragraphs.

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- 3. The refinery appeared to be in final stage of construction in (See Figure 8).
- a. Overlay I Analysis of the refinery and associated facilities are as follows, (See Figure 4, Overlay I, for corresponding annotation numbers):
  - (1) Water treatment area and forced draft cooling towers
  - (2) Warehousing (rail served)
  - (3) Construction areas with aggregate storage The construction activity in the northeast corner of the refinery possibly will be a gas recovery area which now contains approximately 13 blimp tanks.
  - (4) Lubricating oil refining, packaging and shipping area consisting of approximately 153 horizontal tanks of varing sizes and 5 blimp tanks.
  - (5) Probable fractionating units with associated facilities
  - (6) Probable gasoline recovery area with polymerization and alkylation units.
  - (7) Probable cracking units with associated facilities
  - (8) Probable distillation units six units and associated support equipment.
  - (9) Probable acid recovery unit
  - (10) Administration area
  - (11) Heat and power plant (rail served)
  - (12) Rail tank car loading and unloading facilities consisting of 22 vertical tanks
  - (13) Tank farm consisting of 15 semi-buried tanks and 4 vertical
  - (14) Unidentified mechanical industry
  - (15) Workers housing area

- (16) Flare tower
- (17) Petroleum storage tanks
- (18) New unidentified construction area
- (19) Unidentified processing buildings

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SUBJECT:	Novo	Gorkiy	Petroleum	Refinery,	USSR

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Photo coverage over the refinery on KEYHOLE was utilized for the major visible changes that have he period (See Figure 4 and 8). occurred during the

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Small area south of the flare tower under construction in (Overlay I, No. 18) now appears to have warehouse type (1) structures and 12 small vertical tanks.

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- (2) An additional distribution unit has been completed just east of the six observed in the photography of

  (3) A new unit in gasoline recovery area appears to be completed.
- There has been additional structures added in the heat and power plant area.
- Two small vertical tanks have been constructed in the railcar loading and unloading area and additional construction is evident.
- There is still new construction taking place at the refinery (6) with room for further expansion.
- 5. All measurements have been made by the CIA/PID/IB project analyst. They should be considered as approximate and must not be taken as official NPIC mensuration data compiled by the Technical Intelligence Division, NPIC.

25X1A The photo analyst assigned to this requirement was who may be contacted on extension 2705, should any question arise concerning this memorandum. This memorandum and attachments complete this requirement.

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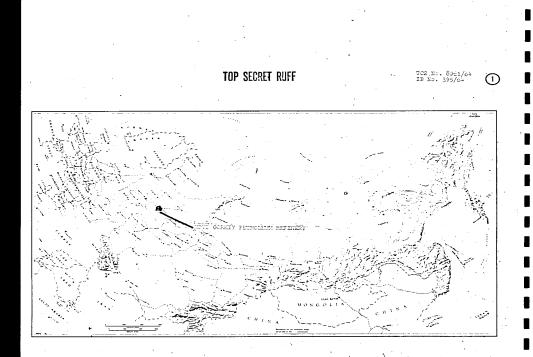
**ENCLOSURES:** 

2 Annotated Maps (CIA/PID/IB-P-1260/64 and P-1261/64)

6 Annortated Photos (CIA/PID/IB-P-1262, 1264, 1265, 1266, 1267 and P-1384/64 w/overlay)

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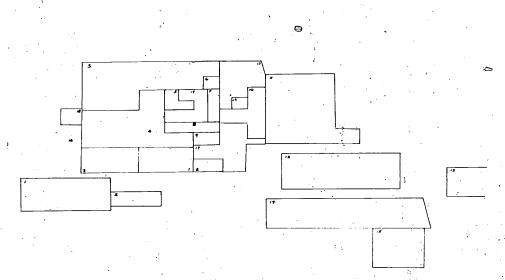


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