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CHARRUE À DRAINAGE





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Declassified in Part - Sanitia

VOITURE DE LIVRAISON "WARSZAWA PICK-UP" (Charge utile 500 kg)







Aircraft TS-8, Bies"

SHORT TECHNICAL DESCRIPTION



STAT

<u>Moloimport</u>

POLAND

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WARSZAWA

1. General informations

The TS-8 "Bies" aircraft is designed for basic and acrobatic training: it can be used for training of air crew prior to jet flying course.

The aircraft is suitable for instrument flying training while the special version of TS-8 "Bies" can be used as a trainer for instrument landing.

The TS-8 "Bies" is a cantilever low wing two seater with tricykle retractable undercarriage. The two seats are placed in tandem in a spacious cockpit equipped with dual controls.

Ventilation of the cockpit is ensured by means of special intakes.

The transparent plexiglass canopy ensures good visibility from the cockpit. The canopy comprises two independent sliding hoods /one over each pilot's compartment/ which can be slided backwards to improve visibility in bad weather conditions. The hoods can be ejected in emergency.

Lighting of the cockpit consists of ordinary and of ultra violet lamps.

The aircraft is equipped with standart navigation lights and with set of visible from the ground green lights indicating that the undercarriage is fully lowered.

The position of the undercarriage is shown by means of indicating lights placed both in front and in the rear compartment and by visual indicators fitted in wings and in the fuselage; the latter are well visible from both seats of the aircraft.

The aircraft is of all metal, stressed skin construction. The wing consists of three sections. Ailerons, elevator and rudder are of metal construction covered with fabric. The pneumatically retracted under-

carriage is equipped with pneumatic brakes on the main wheels and with a shimmy-damper on the fully castoring front wheel.

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The aircraft is powered by the type WN-3 four stroke, seven cylinders, air cooled, radial engine, without supercharger and reduction gear, developing 320 H.P. take off power. The aircraft can be equipped with variable pitch, constant speed air sorew type WR-1 of the 2,2 m diameter or by two blade, fixed pitch wooden air screw of the same diameter.

		-1
Leading data		
2.1. <u>Dimensions</u>		
Span	10。50 m。/34 ft。5ins。/	-
Length	8 _° 50 m,/27 ft. 10 ins./	
Height /cockpit/	2。25 m。/7 ft. 4 ins./	
Height /fin/	3.00 m./9 ft.10 ins./	
Main wheels track	2.35 m./7 ft.8 ins./	
Wheel base	2.05 m./6 ft. 8 ins./	
Wing area	19.1 m ² ./212.2 sq.ft./	
Fuel tank capacity	215 l./47.25 imp.gal./	
Oil tank capacity	20 l. /4.4 imp.gal./	
2.2. Weight of aircraft		•
All-up weight /full		
acrobatics allowed,		
overload coeffi-		
cient $\frac{+6}{-3}$ /	1550 kg. /3410 lbs./	
All-up weight /no		
acrobatics allowed/	1760 kg. /3872 lbs./	5
The weight of trainer	•	
version comprises:		
airoraft with power		
plant	1070 kg. /2354 lbs./	
basic radio equipment	90 kg。 /198 lbs./	· •
fuel and oil	160 kg _° /352 lbs./	•••
crew	180 kg. /396 lbs./	
Total	1500 kg. /3300 lbs./	
• .		:

2.3. Performance /trainer version/ Maximum speed at 310 km./h. /192 m.p.h./ sea level Cruising speed. 270 km./h. /168 m.p.h./ /75% power/ Stalling speed /no 120 km./h. /75 m.p.h./ power, flaps up/ Stalling speed /no power,flaps down/ 100 km./h. /62 m.p.h./ Speed for best rate of climb 175 km./h. /109 m.p.h.# Maximum diving speed 500 km./h. /310 m.p.h./ Maximum speed with flaps down 180 km./h. /112 m.p.h./ Initial rate of climb: with fixed pitch air sorew 5.4 m. /sec. /1064 ft./min./ with variable pitch air screw 6.8 m./sec./1340 ft./min./ Cailing: with fixed pitch air screw 5000 m. /16400 ft./ with variable pitch air screw 6500 m. /20992 ft./ Take off run 390 m. /426 yds./ Landing run, flaps down brakes on 200 m. /219 yds./ Flight endurance /235 H. P., 2100 r. p. m. / 2.5 h. 675 km. /420 miles/ Range 2.4. Power plant Number of cylinders 7 Swept volume 13.4 1. Compression ratio 6.3:1 Flight at max. : power: power developed 340 H. P. engine speed 2500 r.p.m. specific fuel con-sumption 270 g. /H. P. h.

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Flight at take off power: 320 h.p. power developed 2350 r.p.m. engine speed specific fuel gon-250 g./h.P.h. sumption Flight at continous rated power: power developed 285 h.p. 2250 r.p.m. engine speed specific fuel con-250 g./H.P.h. sumption Flight at cruising power /75% take off power/: 240 H.P. power developed 2100 r.p.m. engine speed specific fuel con-210 g. /H. P. h. sumption Fuel

 Fuel
 aero-engine petrol

 72 ootanes

 Specific cil consumption

 /oruising/
 5 g./H.P.h.

 Weight of engine
 240 kg. /528 lbs./

3. Airframe construction

3.1. The outer wing

The outer wing attached to the wing centre section is of a stressed skin construction with leading edge torsion box formed by the wing nose and the front face of spar located approximately at 30% chord.

The skin of the leading edge box is of thick metal sheet and is stiffened by means of nose ribs and spanwise stringers.

Rear part of the outer wing taking ailerons and flaps loads has thin metal sheet skin.

The whole skin is fastened by means of countersunk rivets. The outer wing is attached to the wing centre section by means of flanged connection.

3.2. The wing centre section

The wing centre section is of stressed skin construction similar to that of the outer wing but with gradually increasing thickness of the spar booms. Right and left side of the centre section are slighty inclined downwards; they are fastened to the central part of the spar which forms the main member of the wing construction. The lugs for fuselage attachment to the wing are on the central part of the spar and on the front and rear part of the No. 1 rib.

- 5 -

In the rear part of the wing central section are the main wheels bays and the space for special equipment. The landing light is located on the left hand side in the wing nose of central section.

3.3. Fuselage

Fuselage is of a stressed skin construction with dural sheet skin stiffened ny means of frames and Z-section longerons.

In the front section of the fuselage is located the cockpit equipped with two seats and separated from the engine by a fireproof bulkhead. The engine mounting is attached to the fuselage by means of four bolt joints. In the lower section of the fuselage are placed three interconnected fuel tanks. 3.4. Tail unit

The tail plane is attached to the fin by means of four joints. All the control surfaces and flaps are of similar construction. It comprises a tubular steel spar and light dural sheet ribs. The tubular spar is in each case located in the nose and its additional purpose is to mass-bal noe the control surface.

All the control surfaces and flaps are fabric covered.

The control surfaces are aerodynamically balanced.

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3.5. Undercarriage

Tricycle undercarriage with nose wheel is pneumatically retracted.

Main wheels legs turn on bearings located in wing centre section between the third and the fourth ribs and retract into bays in the wing centre section; the nose wheel retracts into the fuselage. When the undercarriage is retracted the bays are covered by special fairings.

The nose wheel unit is attached to the bracket of lattice construction fitted in the front part of the fuselage.

The udercarriage comprises oleo pneumatic legs; the nose wheel damper unit is of a two stage type.

Wheels are mads of magnezium alloy and are equipped with differential pneumatic brakes. The front wheel is fully castoring and is fitted with shimmy-damper.

3.6. Controls

The aircraft is equipped with dual controls /for pupil and for instructor/. The control system is of rod and lever type while all the linkades are fitted with ball bearings. The engine is controlled by means of push-

-pull rods.

The pneumatically operated flaps are linked to the actuating unit by a series of rods.

3.7. Power plant and air screw

The WN-3 seven cylinder, air cooled engine developes 320 H.P. at 2350 r.p.m. The engine drives a two blade wooden fixed

The engine drives a two blace wooden fixed pitch air screw or a variable pitch constant speed air screw. The engine cowling consists of two parts which can be easily removed for maintenance or repair work. Cowling gills in front of the cylinders enable control of the air flow during the flight. The engine is equipped with a radiator and a compressed air starter.

3.8. Cockpit accessories

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Seats are designed for back type parachute and each of them can be adjusted by the pilot. Strong harness attached in an ingenious way does not hamper movements of the pilot.

Both compartments are equipped with a full set of instruments. The instrument panels are mounted on rubber Lord blocks.

3.9. Instruments

- . The set of instruments comprises:
- 👳 magnetic compass
- air speed indicator
- altimeter
- rate of climb indicator
- artificel horizon and turn indicator
- engine controller
- rev-meter
- clock

3.10. Basic radio equipment

The aircraft is equipped with the VHF radio set, automatic radio compass with repeaters in each compartment and an intercom.

3.11. <u>Additional equipment for instrument flying</u> For instrument flying the aircraft is equipped with radio altimeter, approach receiver and gyro magnetic compass with repeaters in both compartments instead of ordinary magnetic compass.

> The remote controls of radio equipment are located only in the front compartment. All the switches and knobs of radio equipment are grouped on a special panel on the pilot's

right hand side in the front compartment. On both sides of each compartment are placed other controls and indicators such as extinguisher lever, switches of electrical and pneumatical system, manometers etc.

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tment. On

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1. General information

The high-wing monoplane Jak-12M powered by the AI-14R air cooled engine driving the variable pitch W-530-Dll air screw may be used in three versions: as passenger aircraft, as ambulance and as agricultural aircraft. Conversion from one version into any of the two others can be carried on an aerodrome /that is in field working conditions/.

. The Jak-12M aircraft is equipped with the blind flying instruments, radio set and automatic radio compass.

The spacious and well lighted cabin is ventilated in summer and heated in winter. Easily detachable inspection panels, covers and cowlings as well as comfortable access to the accessories of the aircraft simplyfy the maintenance and the operation of the aircraft.

The take off and landing oharacteristics of the Jak-12M allows operating the aircraft outside aerodromes in summer and in winter. The conversion of wheels into ski landing gear can be carried on an airfield. Good stability in the air and easy control of the aircraft guarantee full safety of the flight.

The passenger version taking full fuel supply can carry two passengers with hand luggage.

Removing the ARK-5 radio compas and filling tanks with 115 litres /25.3 imp.gallons/ of fuel only allows the aircraft to carry three passengers with hand luggage at the distance of 450 km. /280 miles/.

At short distances the aircraft can carry in the cabin 300 kg. /660 lbs./ load on the conditions that the weight of fuel in tanks does not exceed 50 kg.

/110 lbs./ and that the ARK-5 radio compas as well as right hand side front seat are removed.

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The ambulance version can carry one patient on stretchers and a medical attendant or three sitting up patients. The medical equipment of the ambulance version ensures an adequate care of the patients during the whole flight.

The agricultural version is equipped with accessories for spraying fluids or spreading dusts, fertilizing chemicals and seeds. The equipment comprises the hopper, the feeding device, the fan with the pump and the spraying device.

2. Leading data

The Al-14R engine

220 H.P.

240 H.P.

165 H.P.

240-250 g./H.P.h.

by air flow

Number of cylinders			
Continus rated power			
Take off power /maximum/			
Cruising power			
Specific fuel consumption at			
continus rated power			
Cooling			
Engine weight			
Dimensions			

Length Span Tail plane span Wing area with ailerons and closed extension flaps Wheel track 200 kg。/440 lbs。/ 9 m。/29 ft。 6 ins。/ 12.6 m。/41 ft。 4 ins。/ 4.03 m。/13 ft。 3 ins。/

23。86 m²。/256。5 sq.ft。/ 2。2 m。/7 ft。 4 ins[。]/

Performance and weight of the passenger version and the ambulance version of the Jak-12M aircraft

- 3 -

Performance

Maximum speed in level flight Rate of climb at sea level Time of climbing: to 500 mo/1640 fto/ to 1000 m./3280 ft./ Take off from concrete runway, at take off. power,2350 r.p.m. and 20° lowered flaps: take off run take off speed take off length to clear 25 m./82 ft./ Take off in similar conditions as above but at continus rated power and 2050 r.p.m.: take off run take off speed take off length to clear 25 m./82 ft./ Landing on concrete runway with flaps lowered 40° and brakes on: landing run touch down speed length of landing from 25 mº/82 ftº/ Landing in similar conditions as above but with flaps up and brakes off: landing run touch down speed

179 km°/h°/111 m°p°h°/. 4°1 m°/sec°/807 ft°/min°/

2。2 min。 4。7 min。

126 m。/138 yds。/ 80 km。/h。/50 m。p。h。/

450 m./490 yds./

150 mº/160º5 ydsº/ 80 kmº/hº/50 mºpºhº/

535 m。/587 yds。/

190 mº/207 ydsº/ 73 kmº/hº/45 mºpohº/

390 m./425 yds./

465 mº/507 ydsº/ 82 kmº/hº/51 mºpºhº/

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length of landing from 25 m./82 ft./ Service ceiling Time of olimbing to the service ceiling Still air range at 500 m. /1640 ft./ Flight endurance at 500 m. /1640 ft./ Weights of the passenger version Empty weights:

- 4 -

aircraft converted to carry two passengers aircraft converted to carry three passengers Maximum weight in flight with two or three passengers Normal weight in flight: ...with two passengers with three passengers Useful lead in normal flight: with two passengers with three passengers Useful load in flight with two passengers consists of the following weights: pilot passengers fuel of specific weight 0,750 oil of specific weight 0,893 · hand luggage Useful load in flight with three passengers consists

of the following weights:

765 m。/834 yds。/ 4160 m。/13650 ft。/

40.1min. 765 km./473 miles/

6 h#29 min.

1026 kg,/2257 lbs。/ 1002 kg./2205 lbs。/ 1435 kg. /3170 lbs。/

1428 kg。/3141 lbs。/ 1435 kg。/3170 lbs。/

402 kg。 /884 lbs。/ 433 kg。 /952 lbs。/

80 kg. /176 lbs./ 160 kg. /352 lbs./ 136 kg. /299 lbs./-180 l.

14 kg。/31 lbs。/ 12 kg。/27 lbs。/ pilot 80 kg. /176 lbs./ passengers 240 kg. /528 lbs./ fuel 87 kg. /191 lbs./116 l oil 14 kg. /31 lbs./ hand luggage 12 kg. /27 lbs./ Weights for the ambulance version

- 5 -

/stretchers and medical attendant/

1014 kg. /2251 lbs./ 1374 kg./3023 lbs./ 360 kg. /792 lbs./
80 kg. /176 lbs./
80 kg. /176 lbs./
80 kg. /176 lbs./
92 kg. /202 lbs./
14 kg. /31 lbs./

luggage or stretchers

Performance and weights of the agricultural version of Jak-12M

Performance

Range of economical speeds Rate of olimbing at sea level for the all-up weight of 1450 kg./3190 lbs./ at continus rated power dust spreading version st oruising power and 1860 r.p.m. dust spreading version spraying version 130-140 km./h./81-87 m.p.h./

14 kg. /31 lbs./

2,6 m./sec. /512 ft./min./ 3.2 m./sec. /630 ft./min./

1 m./sec./197 ft./min./ 1.2 m./sec./236 ft./min./

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The length of grass take off run for the all-up weight of 1450 kg./3190 lbs./, with flaps lower: 22°, at take off power: 124 mo/139 ydso/ dust spreading version 110 m_o/120 yds_o/ spraying version The length of grass landing run for the all-up weight of 1450 kg./3190 lbs./ with flaps lowered 220 and with brakes on: dust spreading version 180 m./197 yds./ spraying version Weights Empty weight: 978 kg. /2152 lbs./ dust spreading version 987 kg. /2171 lbs./ spraying version All up weight 1450 kg./3190 lbs./ Useful load: 472 kg. /1038 lbs./ dust spreading version spraying version Useful load of the dust spreading version consists of the following weights: pilot chemicals

hours flight/

version consists of the

following weights:

- 6 -

473 kg. /1019 lbs./ 80 kg. /176 lbs./ 300 kg. /660 lbs./ oil /supply for two 10 kg. /22 lbs./ fuel /supply for two hours flight at sea level with the speed of 135 km./h./84 m.p.h./ 82 kg. /180 lbs./ Useful load of the spraving

pilot chemicals oil /supply for two hours flight/ fuel /supply for two hours flight at sea level with the speed of 135 km /h /84 m p.h./ 80 kg. /176 lbs./ 300 kg. /660 lbs. /

10 kg. /22 lbs./

73 kg./161 lbs./

3. Construction and accessories

The fuselage structure comprises welded steel tubes and Dural ribs covered with fabric.

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The front part of the cabin, covered in the upper section with transparent panels, is equipped with doors on both sides while in the rear compartment the door is fitted on the left hand side. The doors are equipped with emergency ejecting device. The cabin is equipped with ventilating and heating system.

The wing and control surface structure is made of Dural and is covered partly with Dural sheets and partly with fabric.

The tricykle undercarriage with the tail wheel is of non retractable type. Main wheels are equipped with brakes. The undercarriage is fitted with rubber rope shock absorbes and the hydraulic damper. The tail wheel is fully castoring.

The ailerons, elevators and rudders are controlled by means of cables while the flaps are pneumatically driven. The air sorew is of a variable pitch.

The aircraft is equipped with the pneumatic system for engine starting, wheels braking and for flaps controlling.

Fuel tanks are of 180 litres /40 imp.gallons/ capacity while the oil tanks contains 25 litres /5.5 imp. gallons/ of oil.

Electrical installation supply the energy to lighting and navigation lamps, to instruments, radio equipment, heaters and to wiper.



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ACHIEVEMENTS OF THE POLISH CIVILIAN AVIATION

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The purpose of to-day's lecture is to acquaint the Representatives of foreign Embassies and Legations accredited in Poland as well as the press representatives with the history of development and with modern problems of aircraft design in Poland after the World War II. The Polish production of both gliders and engine aircraft of low and medium power has reached a stage of technical perfection which together with achievements in both the field of pilotage and record performance enables us to speak to-day of an export of a number of products of our aircraft industry working under the trade name of Polskie Zakłady Lotnicze /PZL/.

The continuation of this name known since pre-war years is meant to couple with the good technical, productional and commercial traditions of the pre-war Polish aircraft industry. For a number of PZL aircraft knwon then like the fighter Super P-24, the light bomber "Sum", the bomber "Łoś", the diver-fighter "Wilk", the reconnaisance aircraft "Mewa" and the training aircraft "Wyżeł" have won a good name in the world flying opinion and a credit on a number of International Exhibitions of Paris, Milan, Belgrade and Stockholm. This resulted in efforts of commencing export of these planes to a number of countries as for instance to Bulgaria, Greece, Roumania and Turkey.

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As a natural effect of military aircraft export a considerable export of sport aircraft and gliders was noted. This latter was influenced by the fact that both the glider and sport aircraft designs have achieved in the meantime a number of successes whereas the PZL aircraft, and especially the RWD ones have won world reputation by establishing many a world record and winning the Challenge de Tourisme Internationale competition of 1932 and 1934.

The Polish aircraft industry has also specialised in the production of light sport free balloons of high class which have achieved a number of successes in the past in the International Gordon Benett Balloon Competitions.

In the field of aircraft combustion engines a number of original successful designs were developed in the same time such as the radial engine G-1620 and the bank engine PZL-Foka which as to their idea of construction and elaboration of detail have been rated among the leading in the world. It is also worth to be mention ed that in the field of designing compressor-and-turbine jet engines a suitable experimental engine was developed qualifying considerably in advance of contemporary works conducted in other countries respectively.

The Polish aircraft industry of that time was marked for high class of designing on the basis of original ideas, own standards and methods of high quality industrial production which won common recognition. On the other hand with regard to the production of low and medium power aircraft engines based on foreign licence the Polish aircraft industry has free quently reached achievements superior to those noted abroad.

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The outbreak of World War II has brought Poland not only the disastrous occupation which eliminated further development of the Polish domestic aviation but also in its outcome a nearly complete destruction of aircraft industry and research establishments as well as complete devastation of airfields and flying schools. The greatest losses were suffered in the form of casualties among flying specialists, designers, pilots, mechanics and technologists.

In the field of motorless aviation the situation was favourable since already during the period following immediately the war a suitable specialist personnel was recruited and trained whereas it was possible to commence the production of prototypes and series of gliders despite primitive and hard conditions with regard to the design and production of a glider being relatively simple as compared with those of an engine powered aircraft.

The general situation in the field of engine aviation was complicated by the lack of own aircraft engine production upon which the development of various types of utility aircraft could be based. Since the needs of both civilian and sport power aviation were great since the beginning efforts were made, for obvious reasons, to meet them directly by rapidly launched production based on licences or even by foreign purchases. Thus the production offered to-day for export includes first of all aircraft based on licences purchased by Poland from the Soviet industry and represented by the aircraft "Jak- 12M" and the helicopter SM-1, of high utility values and good performance factors. These products, owing to various possibilities of their application can be used for service in numerous fields of economy.

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and economic coefficients but also owing to the correct pilotage and good flight properties at low and high speeds and to the possibility of performing full acrobatics, to represent top achievements in its class.

Most interesting developments are noted in the field of the Polish motorless aviation.

The Polish gliders are marked for extremely quick and efficient assembly and dismantling which in case of the "Jaskółka" takes only a few minutes of time. The number of loose parts is reduced to the minimum some of the gliders being equipped with special devices serving the elimination of play occuring in fixings following long lasting use.

To the best known Polish gliders belongs the "Jaskółka" high performance single-seater of which the following versions have been developed: Albatros", "Jaskółka-M", "Jaskółka-W", "Jaskółka-Z" and "Jaskółka-L".

Next very successful glider presenting a two-seat version of the "Jaskółka" is the "Bocian", type S2D-9 bis, also holder of many national and world records.

An interesting design development presents the single seat training and performance glider Mucha presenting various improvements of glider technique.

An advanced design displays the "Czapla" twoseater for both primary training, dual control flying instruction and first solo flights as well as for acrobatics learning.

The SZD-18 "Czajka" training two-seater capable of flying with or without cabin is fitted with a wheel undercarriage of extremely soft shock absorption.

It is worth to be mentioned that the school glider craft including the IS-3, "ABC" and "Salamandra" gliders have found very wide application not only in Poland but also in the Chinese People's Republic.

Sales agents for the Polish aircraft industry are the "Motoimport" responsible for advertising, information and trade.

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The helicopter is provided_with a deicing installation preventing icing of the rotor blades, thus allowing the exploitation of this machine in cold climate countries. Deicing device is very rarely encountered in other types of helicopters. The possibility of landing by autorotation is an additional characteristic feature of the helicopter SM-1. It means maximum security.

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Specification of the "JAK=12 M" Aircraft/ DIMENSIONS :

M MOTOIMPORT FOREIGN TRADE OFFICE National Enterprise 26 Przemysłowa, Warszawa, Poland P. O. Box 365, Telegranus; MOTORIM Warszawa



The "JAK-12 M" aircraft can be used for the transport of 3 passengers in a comfortable, well ventilated cabin, which assures extremely good visibility for the pilot.

The aircraft is equipped with instruments which allow flights in bad visibility and at night; it can start even in difficult ground conditions.

The "JAK-12 M" arcraft can be used for crop and forest dusting and spraying purposes and for saving chemical manure and seeds. The spraying installation, provided with a container of approximately 300 kg, (600 ctw.) capacity for spraying or saving material, reliable in operation and served by the pilot during the flight, allows during one passage to dust or spray strips of following widths: — dusting forests, fields and gardens — spraying fields and gardens — spraying fields and gardens

ľe

ICIS very easy, maximum two h

÷.

— sowing chemical manure 15—20 m. (16—21 yards) — sowing seeds Small surface needed for starting and landing (lake off and landing dis-tance needed for starting and landing (lake off and landing dis-tance needed for yards) permits operation bases to be located to light explorationed of areas to be proyed. In light exploration of the proyed start of the start installation protects the pilot against harmful effects of the chemicals.

Section of the sectio

The "JAK-12 M" sireraft can be used as a sanitary aeroplane for transporting a sick person on a stretcher, accompanied by a doctor or an orderly, who have full possibility to look after the patient during the flight.

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The cabin is as a cressible and the sick person can be placed in and taken out of the cabin by two orderlies in a very short time.

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The SM-1 hellcopter

Short technical description

1. <u>General_information</u>

The SM-1 helicopter is designed to carry two or three passengers. The machine can be used for various special purposes such as rescue action in inaccessible terrain /mountains, forests, marshy grounds/ and water or, after introducing certain modifications; for agricultural application /insecticide spraying and dusting of fields, forests, and orchards, topdressing and seed spreading/.

The helicopter is suitable for operation in various climate conditions; the machine is equipped with special antifreeze devices which enable its operation in artic climate.

The helicopter is powered by the AI=26 W seven, cylinder, radial piston engine cooled by forced air flow.

The SM-1 helicopter employs three bladed lifting rotor, tricycle undercarriage and a motocar type cabin for pilot and passengers. In the cabin is mounted the seat for a pilot and the bench type seat for two passengers with parachutes /the bench can accomodate three passengers without parachutes/. The helicopter is equipped with accessories enabling day and night flying.

The machine can hover and it is capable of vertical take off and vertical landing. The hoverning enables passengers to get on board or to alight by means of a rope ladder in inaccessible places where landing is not possible.

2. Leading data

2.1. Dimensions

Main torot diameter 14.3 m./47 ft./
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•		· · ·	2. 		
	a 2	-			
				- 3 -	20
					•
	Number of main rotor				
	blades	3		Maximum vertical climb	
	Disc area	160.5 m ² /1726 sq.ft./		rate at continious	
	Length of fuselage	12.11 m./40 ft. 9 ins./		rated power:	
	Maximum sweep	16.95 m./56 ft. 7 ins./	1		4 m./sec. /788 ft./min./
	Wheel track	3.3 m./10 ft. 10 ins./		at 1000 m./3280 ft./	4.6 m./sec. /906 ft./min./
	Wheel base	3.75 m. /10 ft. 5 ins./		at 2000 m.	
	Height	3.3 m./10 ft. 10 ins./		/6550 ft./	5.1 m./sec./1005 ft./min./
	Ground clearance	0.4 m./1 ft. 4 ins./		at 3000 m.	
	Range of main rotor			/9840 ft./	3.5 m./sec./690 ft./min./
	collective pitch		ł	Maximum' vertical	
	control	$from + 1^{\circ}$ to + 13°		climb rate at maximum	
	Tail rotor diameter	2.5 m./8 ft. 3 ins./	ļ	power:	
	Number of tail			at sea level	6.5 m./sec./1280 ft./min./
•	rotor blades	3		Economical speed	
	Range of tail			for climbing	90 km./h. /56 m.p.h./
	rotor pitch control	from $= 6^\circ$ to $\neq 11^\circ$		Climbing time:	
	-			to 1000 m.	
. 2.	<u>Weights</u>			/3280 ft./	4.3 min.
	All up weight	2250 kg. /4950 lbs./		to 2000 m.	
	Weight empty	1785 kg. /3927 lbs./		/6550 ft./	7.8 min.
	Usefull load:			to 3000 m.	
	pilot	80 kg. /176 lbs./		/9840 ft./	12.0 min.
	two passengers	160 kg. /352 lbs./		Hovering ceiling	3000 m. /9840 ft./
	fuel	175 kg. /385 lbs./	1	Service ceiling	5000 m. /16400 ft./
,	oil	25 kg. /55 lbs./		/normal equipment of	
	de-icing fluid	_25 kg. /55 lbs./		the helicopter does	· .
	Total	465 kg. /1023 lbs./	· [.	not comprise oxygen	· ·
2	Dorformonco			system - the machine	
• •	Performance			should not operate	
	Maximum speed /level			above 4000 m.	•
	-	200 km./h. /124 m.p.h./		/13120 ft./	
		185 km./h. /115 m.p.h./		Maximum stil ait	
		185 km./h. /115 m.p.h./		range at 1000 m.	~ · ·
	above 2000 m.			/3280 ft./ with speed	
	/6560 ft./	175 km./h. /109 m.p.h./		of 140 km./h.	
			,	/87 m. p. h./	385 km. /239 miles/
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Endurance of flight, at 1000 m./3280 ft./ with speed of 90 km./h. /56 m.p.h./ 3 h. 24 min.

2.4. Power plant Number of cylinders Swept volume Compression ratio Flight at take off powers power developed engine speed boost specific fuel consumption Flight at continous rated power at sea level: power developed engine speed boost specific fuel consumption Flight at continous rated power at 2200 m. /7216 ft./: power developed engine speed boost Flight at oruising power /75% of : continous rated power/ at sea level: power developed

boosti

at 1960 r.p.m.

at 1860 r.p.m.

7 20.6 1. 6.4 1 1

575 8.7. 2200 2. p. n. 890 m. Eg /35 1ns. Hg/

290-320 g./H.P.h.

430 h.p. 2050 r.p.n. 760 mm.Hg /30 ins.Hg/

260-275 g./H.P.h.

460 H. P. 2050 r. p. m. 760 mm. Hg /30 ins. Hg/

)22 h.y. 630 mm.Hg /25 ins.Hg/

960 mm. Hg /38 ins. Hg/

specific fuel consumption: at 1960 r.p.m. at 1860 r.p.m. Flight at cruising power /50% of continous sea level rated power/: power developed engine speed boost specific fuel consumption Maximum time of engine running: at take off power at continous rated power at cruising power Fuel Maximum oil specific consumption

Dry engine weight

2.5. Gearing Reduction ratio between main shaft and engine 1:1.295 Reduction ratio between main rotor 1 : 8.85 and engine Reduction ratio between tail rotor 1:1.52 and engine Reduction ratio between cooling blower and 1:1 engine

230-255 g./H.P.h. 225-240 g./H.P.h.

- 5 -

215 H.P. 1860 r.p.m. 575 mm.Hg /22.5 ins.Hg/

240-270 g./H.P.h.

5 min. .

60 min. unlimited Aero engine 92 ootane petrol

15 g./H.P.h. 445 kg. /979 lbs.∛

3. Construction

3.1. Fuselage

The fuselage is made of chrom-man-sil steel welded tubes; the construction is covered with nom-stressed skin Dural panels while the transparent sections are covered with plexiglass. The cabin is located in the front part of the fuselage. The transparent sections of the cabin ensure good front and side visibility while two special bulged side windows enables certain visibility backwards. The cabin is equipped with a motocartype door.

Engine and engine cooling blower are mounted in engine compartment placed in the centre section of the fuselage. Main gearbox is mounted in the upper part of the fuselage above the engine.

In the rear section of the fuselage, behind the engine compartment, is mounted a Dural fuel tank of 240 litres /53 imp.gallons/ capacity. The adjustable tail plane and the tail skid with rubber foot are fitted at the end of the fuselage rear section which is of tranoulated come shape.

Inside the fuselage rear section and the tail boom run transmition shaft of the tail rotor drive, push-and-pull rods controlling tail plane position and cables of tail rotor pitch control system. Leading edge of the tail plane is made of Dural and the remaining part is fabric covered.

3.2. Power plant

The engine is equipped with a clutch engaging the transmission and with axial flow cooling blower comprising flow steering baffles. The air filter of the engine is mounted on the right hand side of the machine. Exhaust gasses run through the exhaust manifold comprising two parts ending on both sides of the machine.

The fuel system comprises special oil valve for oil dilution when the helicopter is operating in low temperature conditions. The oil tank is of 32 litres /7 imp.gallons/ capacity. The oil is cooled by means of two radiators.

- 7 -

The engine is equipped with compressed air starting device comprising compressor and two bottles of 4 litres /0.9 imp. gallons/ capacity each.

The fire-fighting system consists of two bottles with carbon dioxide and of an alarm device warning the pilot about the increase of temperature. Engige cooling can be controlled by means of a set of adjustable gills.

3.3. Transmission

From the engine the drive is taken up to the main rotor and to the transmission.

The transmission comprises: the engine reduction gear fitted on the engine, the main gear box mounted above the engine, the intermediate gearbox located in the rear section of the fuselage, the tail rotor gearbox mounted near the tail rotor and various shafts connecting the gearing.

The vertical main shaft connecting the engine reduction gear with the main transmission gear is attached to the gears by means of two elastic olutches dumping the torsional vibration.

The main transmission gear employs a pair of spur gears for reduction of main rotar speed and a pair of bewel gears for reduction of tail rotor speed.

The main transmission gear is connected with the intermediate transmission gear by means of a shaft rotating in five bearings ans fitted with four universal joints compensating any

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strain of the shaft.

The intermediate transmission gear does not change the speed of the shafts and its sole purpose is to alter the direction of the shaft connecting the main transmission gear with the tail rotor transmission gear. The latter finally reduces the speed of the tail rotor.

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3.4. Flyins controls

The control of the helicopter flight is obtained by means of changing the magnitude and the direction of the main rotor lift and by changing the tail rotor thrust.

The flying controls of the helicopter consist of:

- lever for control of pitching and rolling,
- lever for mixed control of rotor pith and thrust and of tail plane position,
- pedals for yawning control,

- steering wheels for balance device control.

3.5. Main rotor /lifting rotor/

The three blades of the main rotor are connected by means of vertical and horizontal toggle joints to the hub mounted on the main transmission gear shaft. To prevent the ground resonance special friction-dampers are fitted on the vertical toggle joints. Near the hub the blades are rectangular while the parts nearer to the blade tips are of the trapezium shape. The blade comprises the steel spar of varying section and of ribs rivetted to the spar. The blade is covered with plywood and fabric.

To the leading edges of the blades are attached special fittings with openings through which the antifreezing fluid flows on the blade surface.

3.6. Tail rotor

The variable pitch tail rotor comprises three wooden blades with metal fittings. The blades are also equipped with the antifreezing device.

3,7. Undercarriage

Tricykle undercarriage allows taxying on ... the ground and vertical as well as runway take off and landing. The legs are of a oleo-pneumatic type.

The tyres are of low pressure type; the front wheel. is fully castoring.

3.8. Antifreezing system

The antifreezing system prevents the forming of ice on main rotor blades, tail rotor blades and on the windscreen by means of washing their surfaces with special antifreezing fluid. Beside that the windscreen is heated from the inside of the cabin by means of a hot air flow. Antifreezing fluid is spread on the windscreen surface by means of a wiper. The main tank containing antifreezing fluid is of 28 litres /6 imp.gallons/ capacity and the auxiliary tank can take 2.5 litre /0.6 imp. gallons/.

3.9. Electrical equipment

The electric energy is supplied by a generator and 28V batteries. They supply the energy to instruments, electric motors, heating units, lighting points, signaling devices and to radio equipment.

The lighting of the helicopter comprises the ceiling lamp in the pilot's compartment, the instrument panel lamp, the compass lamp, landing and taxying light and navigation lights fitted on both sides of the fuselage and on the tail.

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3.10. Radio equipment

The radio equipment comprises a receiver---transmitter radio set, radio-compass and radio altimeter.

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3.11. Auxiliary accessories

The auxiliary accessories comprise the flare pistol and flares and the first aid equipment.



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S. Angle 2



The winch "ZUBR 3" is mounted on steel-framing located on a bi-wheeled undercarriage provided with an independent suspension and shock-absorp tion by means of spiral springs. The winch when working is put four fixed legs by means of a special jack.

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The winch "ZUBR 3" is provided with a 6-cylinder, four stroke, top valve, water cooled petrol engine of "S-42" type, arranged a unit with clutch and gearbox. The winch-launch set consists of a cable drum with drop type brake, rope reeling device on the drum and security scissors.

The winch "ZUBR" is provided with signalling lights for the launching. A speedometer, indicating the speed of the drum reeling the towing cable as well, as the instruments controlling the engine's work i.e. oil pressure gauge, cooling water theimometer and an amperometer are located on the instrument panel in the cabin.



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SPECIFICATION:

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Engine power (at 2.800 r.p.m.) 85 h p. (83,8 b.h.p.) Cylinder capacity 4188 ccm. (255 cu. in.) Length of the towing rope on the drum 1200 m. (3940 ft.) Overall dimensions: Length (shaft excluded) 2760 mm. (9,05 ft) Width 1810 mm. (5,94 ft.) Height 1280 mm. (4,18 ft.) Weight 1440 kg. (3168 lbs.)

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