

INFORMATION REPORT INFORMATION REPORT

CENTRAL INTELLIGENCE AGENCY

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COUNTRY	USSR		REPORT		
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25 YEAR RE-REVIEW

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25 YEAR RE-REVIEW

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		-3	25X1
e.	Range: Effective	Approximately 300 m, according to NCOs	25X1
	Maximum	Unknown	25X1
f.	Weight	this weapon was lighter	25X1
		than the PPSh, but it was somewhat heavier.	¹ 25 X 1
g.	Muzzle Velocity	Unknown	1
h.	Rate of Fire	Unknown	
i.	Length	Approximately 80 cm.	
j.	Magazine	Curved box, estimated 30-round capacity.	* ** ** * * * * * * * * * * * * * * *
k.	Sights:		· .
	Rear	Tangent curve: details unknown.	
	Front	Open post with three-quarter circular guard.	
L.	Rifling	Four lands and grooves with a uniform right-hand twist.	'25X1
		of this weapon was chrome-plated.	25/1
n,	Sling	Web, hooked to lower edge of stock and to front left portion of the wooden upper hand guard sling swivel.	1.
n.	Stock	wood, unlaminated, Some of the EM were sent on a detail to an unknown ordnance dump in Blumau (N 47-55, E 16-18), Austria, to clean cosmoline off stored Model SKS Carbines and the new SMGs in the latter part of July 1954. These EM claimed to have seen an unknown number of the new SMGs with a metal folding stock.	25X1 25X1
	Accessories	Along with the SMG the NCOs received six curved box magazines, one six-compartment magazine pouch with an over-the-shoulder carrying strap (see Enclosure B for a sketch of magazine pouch), one cleaning rod carried under the barrel, one cleaning rod stop, one cleaning rod handle, one bore brush.	25X1
		and one cleaning rod tip. These items were similar to those issued with the carbine Model SKS. 2 The cleaning-rod handle and guide formed an accessory can which was carried in the stock-well of the SMG.	
•	Basic Combat Load	Estimated at approximately 180 rounds on the basis that each individual who had one of the new SMG was issued six-30-round magazines.	25X1
l•	Year of Manufacture	were stamped "1953".	25X11 25X1
•	Evaluation	an improvement over the PPSh but was of a very complex design. it was generally more accurate than the PPSh. it was as accurate at 200 m as the PPSh was at 100 m.	25X1 25X1 25X1 25X1

-4-

25X1

25X1

s. Bolt Action

if the bolt was not in the fully closed position, the hammer would not be released when the trigger was squeezed. This was accomplished by the hammer disconnector lever and hammer disconnector lug. If the bolt was not fully closed, the bolt carrier would not activate the lever allowing the disconnector lever lug to stay in contact with the hammer in such a manner as to prevent the hammer from rotating. If the bolt was fully closed, the bolt carrier depressed the lever, which, in turn, rotated the lug out of engagement with the hammer and thereby allowed the hammer to fly forward once the trigger was squeezed.

t. Firing Pin Cycle of Operation

LO.

The firing pin was of a free floating type.

it appeared that the new SMG employed eight phases in its cycle of operation. Since the weapon was capable of both semi-and full-automatic fire, both methods of operation will be explained. Assuming that the weapon was loaded and cocked with a round in the chamber, the cycle of operation for semi-automatic firing would be as follows:

25**X**1

- Firing was accomplished by squeezing the trigger. Once the trigger was squeezed, the front sear was rotated clockwise allowing the hammer to move forward and strike the chambered round.
- b. Unlocking was accomplished by the bolt carrier and bolt camming lug. As the bullet passed the gas port, the expanding gases entered the gas chamber, striking the piston. The piston, piston rod, and bolt carrier recoiled as a unit. The bolt carrier had approximately 20 millimeters of free travel before the camming recess in the bolt carrier activated the bolt camming lug located on top of the bolt head. This camming action caused the bolt to rotate approximately 15 degrees counterclockwise. Rotation of the bolt caused the bolt locking lugs to move out of the locking recesses in the receiver walls. Since the bolt carrier had approximately 20 millimeters of free travel in addition to the gas escape vents, sufficient time lapsed to permit the excessive gas pressures to subside before the bolt was unlocked.
- c. Extraction was performed by the extractor located in the face of the bolt on the right side. During the phase of unlocking, slow initial extraction was caused by the rotation of the bolt. Once the bolt had been unlocked and started to recoil, the spent cartridge case was extracted from the chamber.
- d. Ejection was accomplished by a fixed ejector located in the left receiver wall. As the bolt assembly recoiled to the rear, the ejector rode in an ejector recess on the left bottom side of the bolt head. The ejector struck the base of the cartridge case, ejecting the case through the ejection port located in the right of the receiver.
- e. Feeding was accomplished by the magazine spring in the magazine. Once the bolt face had cleared the rear end of the magazine, the magazine spring forced the next round upward into position for chambering.
- f. Chambering was accomplished by the counter-recoil movement of the bolt. The counter-recoil spring, which had been storing energy during the recoil, caused the bolt assembly to counter-recoil as soon as the recoil had terminated. This movement permitted the face of the bolt to strip the next round out of the magazine, with the point of the bullet striking the bullet ramp guiding the round into the chamber. The continued forward movement of the bolt chambered the round and simultaneously allowed the extractor to seat itself in the extractor groove of the round.

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25X1

- g. Locking was accomplished by the bolt camming lug, bolt camming recess, and bolt locking lugs. Once the bolt had reached its maximum forward position, the bolt camming lug was activated by the bolt camming recess, forcing the bolt to rotate approximately 90 degrees clockwise. This rotation permitted the bolt locking lugs to seat themselves into the locking recesses in the receiver walls, thus completing the locking phase. The bolt carrier traveled forward approximately 20 millimeters further after the bolt was locked.
- h. Cocking was accomplished by the bolt carrier, forcing the hammer downward and engaging it with the sear. As the bolt assembly started to recoil, it forced the hammer downward in a counterclockwise direction. The hammer was pushed down so that it engaged the rear sear while the trigger was still in the squeezed position. The hammer was held in this position until such a time as the trigger was released. Once the trigger was released, the front and rear sear rotated counterclockwise, permitting disengagement of the hammer and rear sear. As the hammer was disengaged and moved upward a short distance, the front sear would then engage the hammer. The weapon was now ready to complete another cycle once the trigger was squeezed again.
- II. Firing the weapon automatically, the cycle of operation remained basically the same as that described above. The one exception was the operation of the trigger group mechanism.

25X1 25X1

Disassembly and Assembly

- . The mechanics of field stripping the Kalashnikov SMG follow:
 - a. Removal of magazine To remove the magazine, the magazine release catch was pushed forward and the magazine removed.
 - b. Removal of receiver cover The receiver cover locking assembly was pushed forward by means of the button protruding from the rear end of the receiver cover. Once the button was clear of the receiver cover aperture, the receiver cover was pulled up and to the rear.
 - c. Removal of receiver cover locking assembly and counter-recoil spring The locking assembly, also consisting of the counter-recoil spring guide rod, was pushed forward under spring tension until it was free of the receiver. Then it was pulled up and to the rear. Caution had to be used since the counter-recoil spring was under tension.
 - d. Removal of bolt assembly and piston rod The piston rod was secured to the bolt carrier. The bolt assembly was pulled to the rear until the guides of the bolt carrier were disengaged from the receiver. Then the operator lifted up and pulled the assembly to the rear.
 - e. Disassembly of the bolt assembly The head of the bolt was grasped and the bolt rotated until the bolt camming lug was in alignment with the bolt camming lug assembly recess in the bolt carrier. Then the bolt was pulled out.
 - f. Removal of upper and lower hand guards and piston rod housing The locking lever, located on the right side of the sight base, was lifted to the vertical position. This action unlocked the upper hand guard, permitting removal of parts.
 - g. Trigger group- The trigger group could not be disassembled from the weapon as a group. Disassembly was accomplished by removing the components separately. this group could not be field stripped.

25X′

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١.	Assembly of the SMG was done in reverse order to disassembly - In assembling the bolt to the bolt carrier, the bolt camming lug assembly recess was utilized. This recess was approximately five millimeters deep and was located in the bolt carrier. To assemble the bolt, the bolt camming lug was inserted into the assembly recess and the bolt rotated approximately 90 degrees, permitting the lug to seat itself into the bolt camming recess.		
		25	X 1
			r' (
	Enclosures: A - Legend to Enclosures AI and AII and AIII.		1.
	AI, AII, and AIII - Drawing of a new Soviet 7.62-mm Submachine gun Model PPK (Pistolet Pulemet Kalashnikova).	25X1	,

B Sketch of six-magazine-carrying pouch for the new Soviet PPK SMG.

25X1 25X1 25X1 25X1

-7-

25X1

Enclosure A

SKETCH OF NEW SOVIET 7.62-mm SMG, MODET. PPK

25X1

Legend*

- 1. Front sight guard
- 2. Front sight base
- 3. Front sight adjusting pin
- 4. Front sight blade
- 5. Cleaning rod
- 6. Cleaning rod retaining lugs
- 7. Cleaning rod retaining ring
- 8. Gleaning rod stop retaining pin
- 9. Cleaning rod stop
- 10. Cleaning rod handle
- 11. Gas cylinder
- 12. Gas port
- 13. Gas chamber
- 14. Gas piston
- 15. Gas piston rod
- 16. Gas piston rod housing
- 17. Gas escape vents
- 18. Upper hand guard
- 19. Lower hand guard
- 20. Upper hand guard locking lever
- 21. Rear sight base
- 22. Tangent curve rear sight
- 23. Bolt carrier
- 24. Bolt camming lug assembly recess
- 25. Bolt housing
- 26. Bolt
- 27. Extractor
- 28. Firing pin
- *NOTE: This is the legend forsketches, A-I, A-II, and A-III of this Enclosure.

 Items 1-57 appear on sketch A-I and A-II; items 58-62 appear on sketch A-III.

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29. Bolt camming lug

30. Bolt locking lugs

31. Ejector recess

32. Bullet ramp

33. Receiver

34. Receiver cover

35. Receiver cover locking assembly

36. Receiver cover locking assembly aperture

37. Counter-recoil spring guide rod

38. Counter-recoil spring

39. Magazine

40. Magazine release catch

41. Pistol grip

42. Pistol grip retaining bolt

43. Trigger

44. Trigger pin

45. Trigger guard

46. Selector lever pin and lug

47. Front sear

48. Rear sear

49. Front sear spring

50. Rear sear spring

51. Hammer

52. Hammer hook

53. Hammer disconnector lever

54. Hammer disconnector lug

55. Hammer spring

56. Bolt carrier guide rails

57. Counter-recoil spring guide rod housing

58. Stock nest

59. Stock

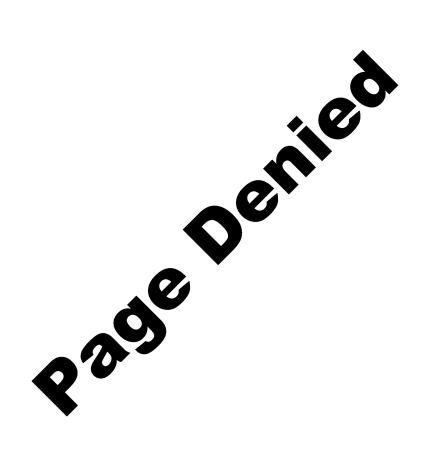
60. Selector

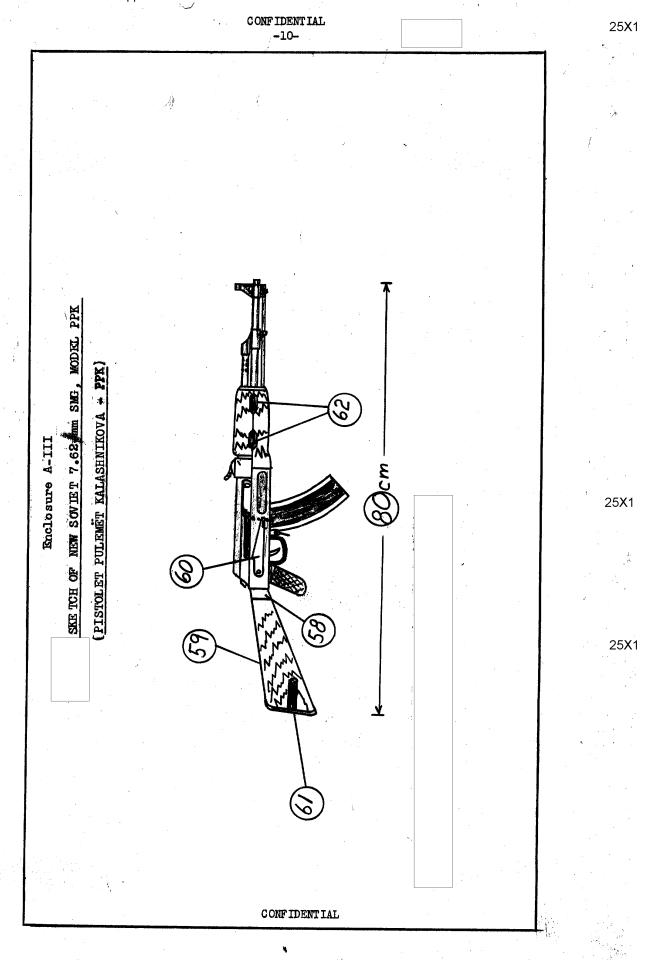
61. Cleaning accessory housing

62. Air vents

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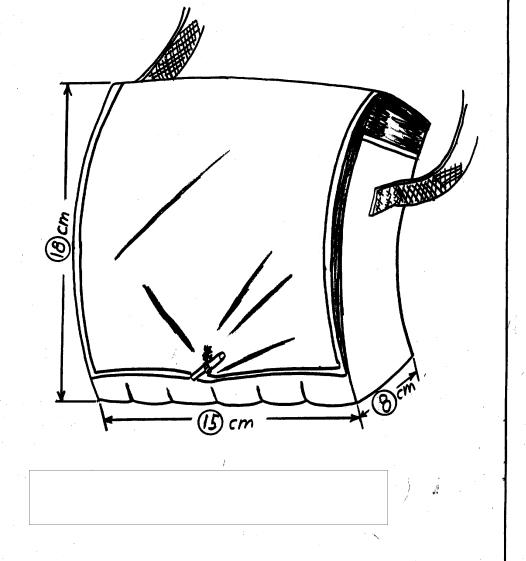
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25X1

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Enclosure B

SKETCH OF THE NEW SOVIET PPK SMG MAGAZINE CARRYING POUCH



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