

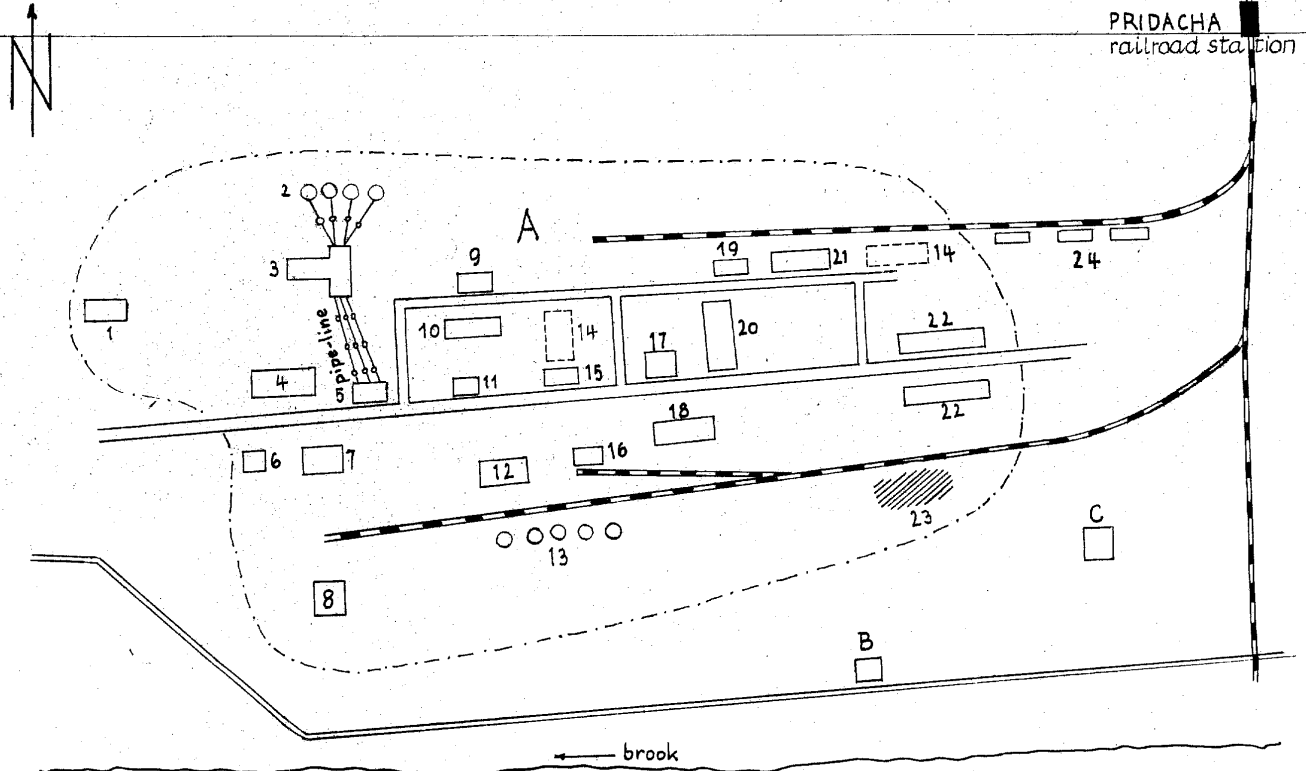
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Annex 1 to [REDACTED]

25X1A

"SK 2" Synthetic Rubber Plant in Voronezh



Legend:

- | | |
|--|---------------------------------|
| A "SK 2" Synthetic Rubber Plant in Voronezh | 13 Five tanks |
| 1 Administration buildings | 14 Ruins |
| 2 Four containers on a wooden frame | 15 Electric department (?) |
| 3 Department 6 | 16 Building of Department 2 |
| 4 Department 12 | 17 Management building |
| 5 Workshop building, use unknown | 18 Building of Department 8 |
| 6 Guard house | 19 Building of Department 8 |
| 7 Construction and repair of measuring instruments | 20 Boiler installation |
| 8 Pump station | 21 Probably transformer station |
| 9 Workshop building, under construction | 22 Depots |
| 10 Tool depot | 23 Storage places |
| 11 Carpentry | 24 Building of Department 6 |
| 12 Building of Department 6 | B Pump station at the brook |
| | C Sawmill |

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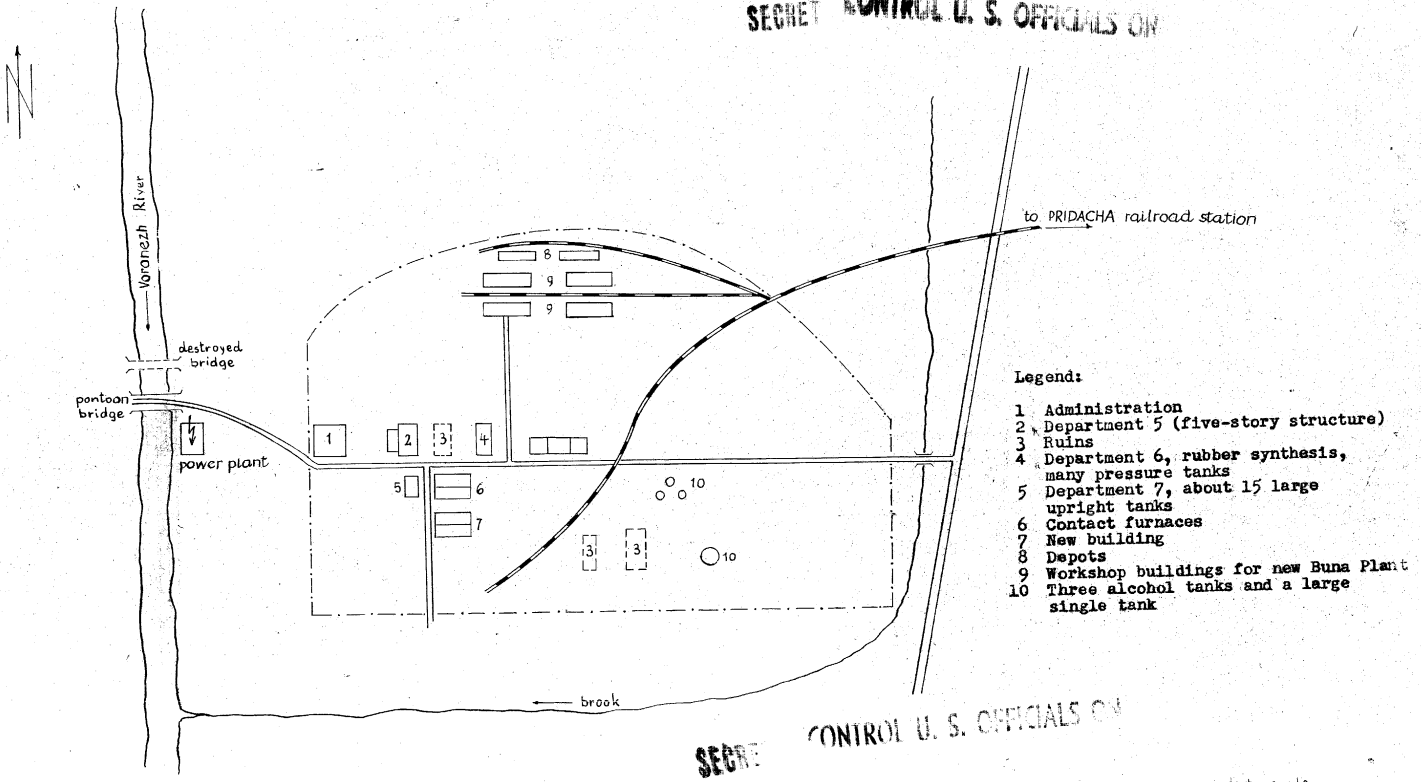
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Layout Sketch of the "SK 2" Rubber Plant in Voronezh

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Legend:

- 1 Administration
- 2 Department 5 (five-story structure)
- 3 Ruins
- 4 Department 6, rubber synthesis, many pressure tanks
- 5 Department 7, about 15 large upright tanks
- 6 Contact furnaces
- 7 New building
- 8 Depots
- 9 Workshop buildings for new Buna Plant
- 10 Three alcohol tanks and a large single tank

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not to scale

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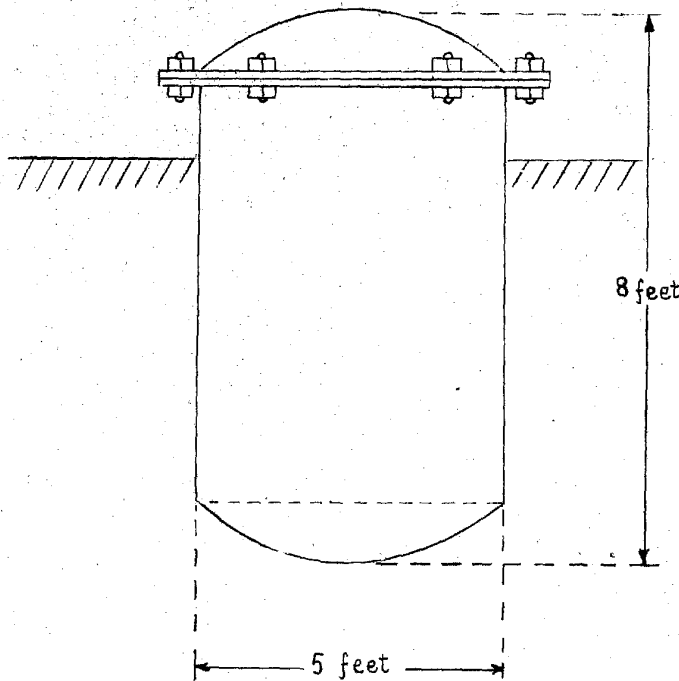
Annex 7 to [REDACTED]

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Cross Section of an Autoclave as Used in the Rubber Synthesis
of the Rubber Plant in Voronezh

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rubber synthesis autoclave



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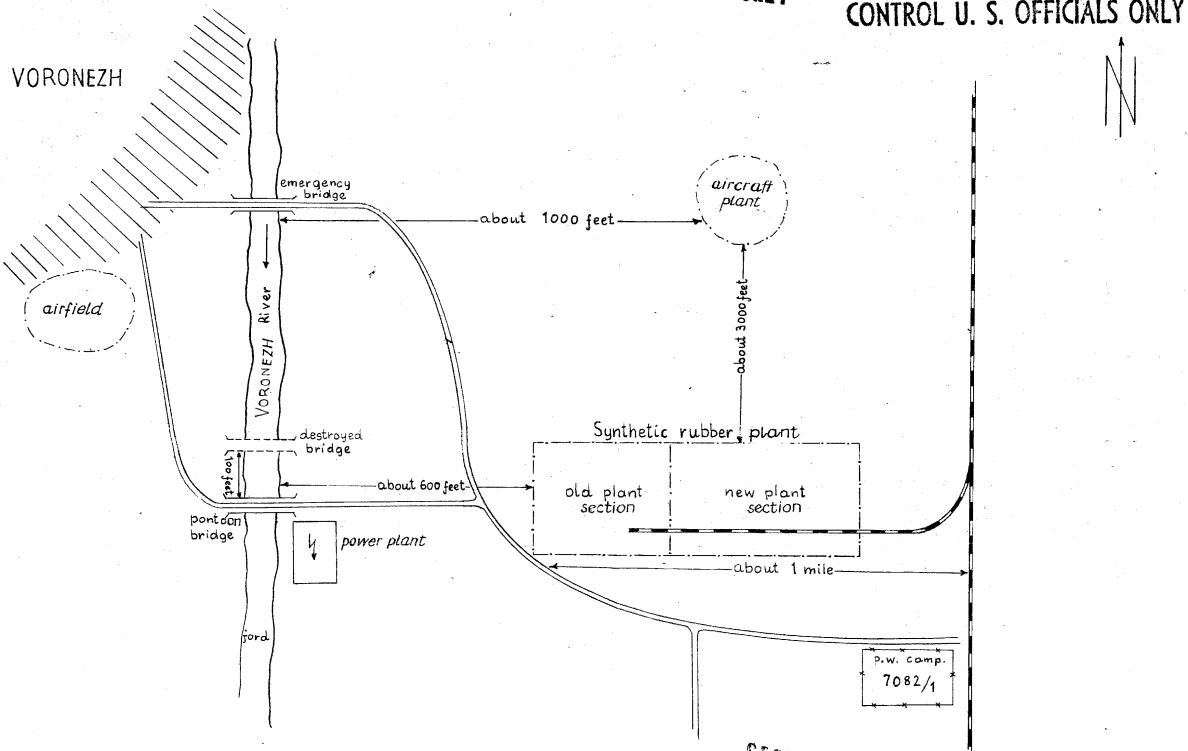
Annex 5 to [REDACTED]

Layout Sketch of the "SK 2" Synthetic Rubber Plant in Voronezh

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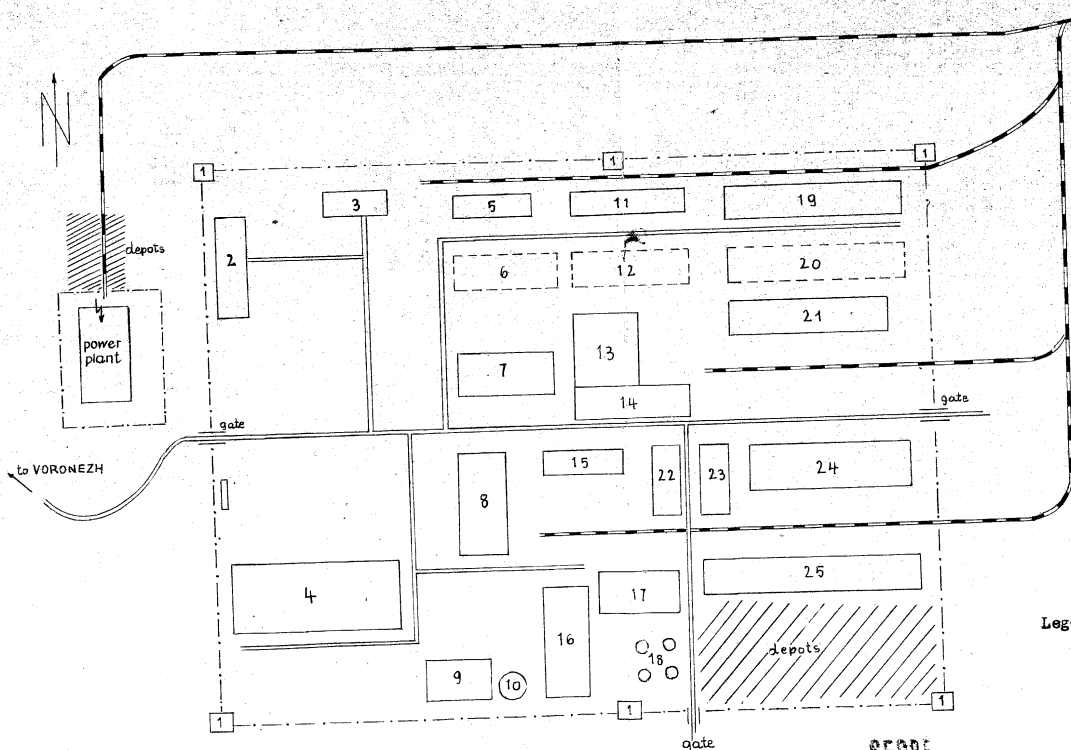
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Layout Sketch of the "SK 2" Rubber Plant in Voronezh

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Legend: See report

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not to scale

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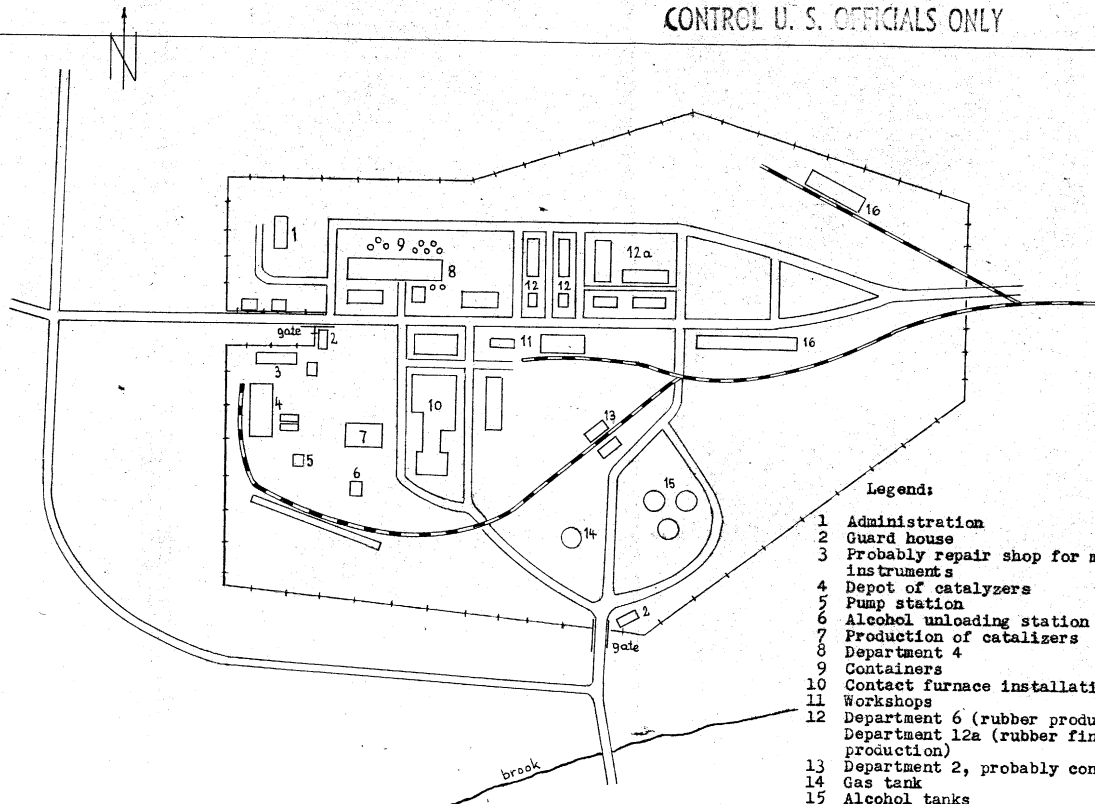
Annex 2 to [redacted]

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Layout of the "SK 2" Rubber Plant in Voronezh

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Legend:

- 1 Administration
- 2 Guard house
- 3 Probably repair shop for measuring instruments
- 4 Depot of catalyzers
- 5 Pump station
- 6 Alcohol unloading station
- 7 Production of catalizers
- 8 Department 4
- 9 Containers
- 10 Contact furnace installation
- 11 Workshops
- 12 Department 6 (rubber production)
Department 12a (rubber finishing production)
- 13 Department 2, probably contact furnaces
- 14 Gas tank
- 15 Alcohol tanks
- 16 Depots

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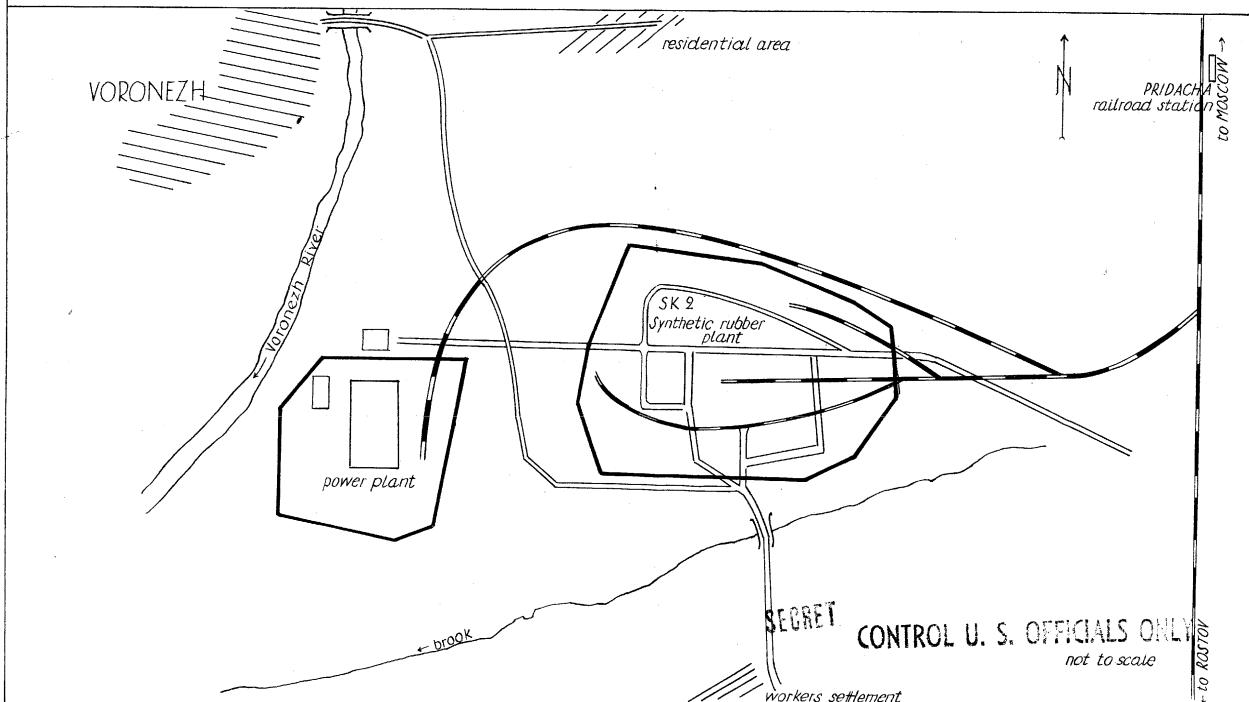
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Annex 3 to [REDACTED]

Map Sketch of the "SK 2" Rubber Plant in Voronezh

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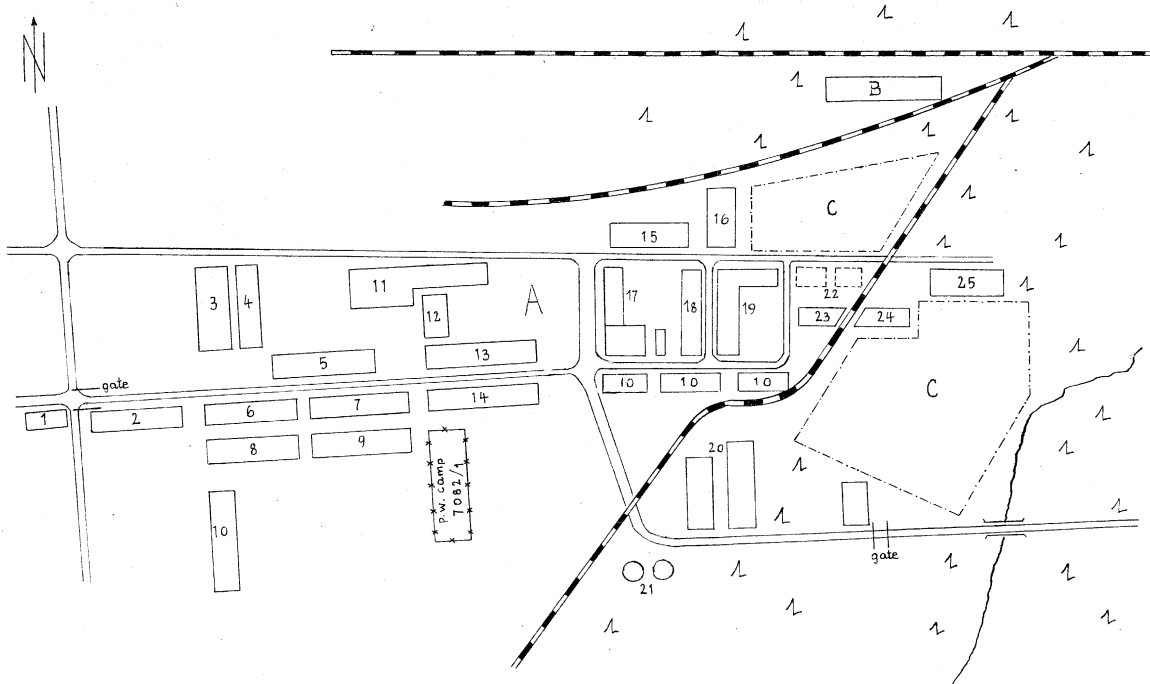
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Layout of the "SK 2" Rubber Plant in Voronezh

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Legend: See report

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