SOV/145-55-1-2/24 Peculiarities of Metal Deformation in Sheet Bolling on & Lauth Stram Sh Mill of the strip, the distribution of the torque between the rollers and the horizontal forces in the mill. The investigations performed help to determine the effect of the aforementioned factors for each individual case, thus facilitating the control of the rolling process on Lauth three-high mills. There are 2 tables, 1 diagram, 2 sets of radiograms, 1 photo an 4 Soviet references. ASSOCTATION: Sibirskiy metallurgicheskiy institut (Siberian Metallurgical Institute), Kafedra obrabotki metallov davleniyem (Chair of Metal Processing Under Pressure) SUPPLITTED: January 20, 1959 . Card 2/2

APPROVED FOR RELEASE: 06/12/2000

GOLUBEV, T.M., doktor tekhn.nauk, prof.; CHELYSHEV, N.A., kand.tekhn.nauk, dots.; KAFTAHOV, M.P., insh.; KUZHETSOV, N.Ye., inzh.; BOYCHENKO, S.M., insh.; ZHURAVLEV, M.A., insh.

> Operations of a forge blooming mill with use of automatic control. Isv.vys.ucheb.sav.; chern.met. 2 no.7:59-74 J1 '59. (MIBA 13:2)

1. Sibirskiy metallurgicheskiy institut. Rekomendovano kafedroy obrabotki metallov davleniyem Sibirskogo metallurgicheskogo instituta.

(Rolling mills) (Automatic control)

APPROVED FOR RELEASE: 06/12/2000

CIA-RDP86-00513R000308320011-3

SKOROKHODOV, N.Ye., dotsent; <u>CHMLYSHEV</u>, N.A., kand.tekhn.nauk; ZAYKOV, M.A., dotsent; FROLOV, N.P., insh.; KOHOLEV, A.S., insh.; KRAVCHENKO, L.Ya., insh.; SKOROKHODOVA, V.F., insh.; ABAKUNOV, V.A., dotsent [deceased]; KAFTANOV, M.P., insh. Investigating conditions of rolling plain and shaped

sections on a medium-shape rolling mill. Trudy NTO Chern.met. 15:24-55 '59. (NIRA 13:7) (Rolling mills)

APPROVED FOR RELEASE: 06/12/2000

CIA-RDP86-00513R000308320011-3

SOKOLOV, L.D.; CHELYSHEV, N.A.

Investigating the operating conditions of 1100 blooming mill shears. Izv.vys.ucheb.zav.; chern.met. no.4:173-180 '60. (MIRA 13:4)

1. Sibirskiy metallurgicheskiy institut. (Rolling mills--Equipment and supplies) (Shears (Machine tools))

CIA-RDP86-00513R000308320011-3

SOKOLOV, L.D.; CHELYSHEV, N.A.

Investigating a straightening machine of a rail-rolling mill. Isv.vys.ucheb.sav.; charn.met. no.6:196-198 '60. (MIRA 13:7)

1. Sibirskiy metallurgicheskiy institut. (Rolling mills--Equipment and supplies)

"APPROVED FOR RELEASE: 06/12/2000

s/148/60/000/008/003/018 A161/A029

AUTHORS:

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Chelyshev, N.A.; Kobyzev. V.K.; Plekhanov, N.G.; Bogdanova, N.G.; Yampol skiy, A.M.

TITLE:

Investigation of Metal Deformation During Rolling on a "750" Mill With the Use of Radioactive Isotopes

PERIODICAL:

Izvestiya vyschikh uchebnykh zavedeniy. - Chernaya metallurgiya, 1960, No. 8, pp. 48 - 58

TEXT: The investigation was carried out with the use of S^{35} isotope added to a 7-ton ingot of 50 [(50G) killed steel during rolling on the "750" two-stand two-high billet mill of the Kuznetskiy metallurgicheskiy kombinat (Kuznetsk Metallurgical Combine). The mill has box passes in the first stand (Fig. 1) and a rhomb-square pass system in the second (Fig. 2). Three distinct zones were produced in metal by adding the isotope after the formation of a crystallized crust in the ingot mold, and again 10 min later after the formation of another solid layer. The first isotope addition had an activity of 950 mCu, the second the double activity, so as to obtain three zones: a non-radioactive outer layer and two inner zones of different radicactivity. The observed deformation in height

Card 1/5

APPROVED FOR RELEASE: 06/12/2000

"APPROVED FOR RELEASE: 06/12/2000

S/148/60/000/008/003/018 A161/A029

Investigation of Metal Deformation During Rolling on a "750" Mill With the Use of Radioactive Isotopes

and width was very different in separate layers in both stands. The observations are discussed in detail and illustrated by figures and tables. Autoradiograms show the deformation after each of the 15 passes in the billet mill. The effect of the ratio $h_{mean}/1$ (mean height of the deformation area to grip arc length) [Abstractor's note: Subscript mean is a translation from the Russian sr (sredniy)] and of the grip angle on the deformation was determined (noticed previously by A.I. Tselikov in Reference 2). The following conclusions were drawn: 1) The isotope method makes possible the observation of deformation without disturbing the process. 2) The deformation is distributed very non-uniformly in height and width in box passes as well as in the rhomb-square system. 3) The height deformation variations in separate metal zones in separate passes depend on changes of hmean/1 and grip angle. At high hmean/1 high deformation takes place in the outer zone and low deformation in the central zone at all grip angles; the deformation gradually evens out in all zones with reducing the $h_{mean}/1$ ratio, and at a h_{mean}/1 ratio lower than 1.7 the center is deformed more than the outer layer. An increasing grip angle at constant $h_{mean}/1$ ratio raises the deformation in the outer layers, and hence the deeper metal layers are worked better with

Card 2/5

APPROVED FOR RELEASE: 06/12/2000

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smaller gri particular]	ion of Metal Deformation During Roll tive Isotopes ip angle. 4) The local non-uniformi ly in the first half of the rolling er the billet surface, mentioutents	lty of deformation is considerable,	
The magnitu ratio and increases, higher is t spreading i In passes w hmean/1 rat possible. persons tool and I.V. Mar	ide of local deformation non-uniform the grip angle; when they increase and the detrimental effect of large the hmean/1 ratio: 5) In high-deform ndex Δb are determined mainly with unrestricted widening, the width to and the grip angle, and positive 6) The pass system of the "750" mill k part in the investigation: G.A. So nchevskiy. There are 6 figures, 3 to	If the metal has a low plasticity. hity depends also on the $h_{mean}/1$ b, the deformation non-uniformity grip angles is the stronger the mation areas, changes of the free- by changes of the $h_{mean}/1$ ratio. h deformation also changes with the as well as negative deformation is 1 must be changed. The following Sakharov (deceased), P.G. Marinin tables and 5 Soviet references.	
ASSOCIATION	: Sibirskiy metallurgicheskiy insti stitute)	ltut (Siberian Metallurgical In-	
SUBMITTED:	November 30, 1959		





"APPROVED FOR RELEASE: 06/12/2000

CIA-RDP86-00513R000308320011-3

S/148/60/000/012/018/020 A161/A133

AUTHORS: Golubev, T. M.; Chelyshev, N. A., and Kaftanov, M. P.

TITLE:

The Kuznetsk blooming mill screwdown operation with automatic control

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Chernaya metallurgiya, no. 12, 1960, 151 - 161

TEXT: The screwdown mechanism of the KMK blooming mill (Fig. 1, kinematic circuit) has been studied in automatic operation and with manual control, by oscillographing the screwdown motor armature current, voltage, excitation current, and r.p.m. (Fig. 2, circuit diagram). The results are shown in oscillograms and two detailed tables prepared from the oscillograms. The screwdowns system includes two vertical MME42,3/78 (MPV42.3/78) motors, of 200/300 kw, 220/330 v, 990/970 amp, 21.5 amp excitation current at 500/750/1,000 r.p.m.; a chain of 7 helical pinions in line in the horizontal plane with three idle pinions in the middle designed for synchronizing the motors. The large gears rotating the screws are 1,861 mm in diameter. The driving pinions are fixed on the motor shaft shanks. The middle

Card 1/10

APPROVED FOR RELEASE: 06/12/2000

S/148/60/000/012/018/020 The Kuznetsk blooming mill screwdown operation ... A161/A133

pinions are so mounted in separate sockets that replacement is possible without dismantling the whole system; the central pinion can be lifted out of mesh by a special pneumatic device when the top roll has to be adjusted horizontally. The automatic controls of the screwdowns are located on three panels and 12 commutator boards, including 297 relay-contactor units. The top roll is moved automatically; the programmer permits setting several reduction programs at a time. The tracing selsyn-transformer system permits rough and accurate mismatch readings. The top roll motion ranges are set by plug program commutators, with corresponding transformer lead connections. The operator selects the program by push buttons. Thirty ingots of rimmed and rail steel were rolled during observations, into 300 x 330 and 320 x 330 blooms, in 11 passes with 3 edgings. The total inertia moment of the two motors and the entire system is 520.34 kg-m². The movements of the top roll were slightly faster with automatic control than with manual, due to the changing magnetic field of the motors; overloads were observed in manual control through untimely switching. Delay after metal ejection from the rolls in automatic operation was more frequent than advance, and vice versa with manual control. Delay always occurred in passes preceding edging.

Card 2/10

S/148/60/000/012/018/020 The Kuznetsk blocming mill screwdown operation ... A161/A133

Acceleration between advance and lag was 0.38 - 0.62 sec in automatic operation and reached 3 - 4 sec with manual control. With both kinds of control and steel grades and in all passes except for the 6, 7, 8 and 10, the screws' motion ended 0.1 - 3.0 sec ahead of the rolls' grip on metal. In the passes 6, 7, 8 and 10, the screws were frequently braked by the ingot, due to downmotion of the screws during the gripping - the motion lasted 0.2 - 0.4 sec, and the screws stopped when the contact between metal and rolls was 150 -200 mm long. In the 8th pass the motion was more complex - the screws descended for 0.2 sec during the clamping, with about 100 mm contact of rolls with metal, then rose 1 mm during 0.4 sec. This sharply increased the braking affect, deceleration reached a maximum of 184 mm/sec and the recuperative energy dropped to 9%. In automatic rolling rimmed steel the screwdowns always switched on either at the moment of ejection or after, the screws started maximum 0.5 sec after ejection and ahead of grip. The switching time of the motors during the work cycle exceeded the screws motion time by 9 sec. After the 10th pass the screws reciprocated several times in one interval. The photo-relay operation was not exact, and switching happened in the mid of pass. Manual intrusions were used frequently to redistribute reduction on passes and facilitate grip, or to reduce load on the main drive

Card 3/10

S/148/60/000/012/018/020 The Kuznetsk blooming mill screwdown operation ... A161/A133

at uneven ingot temperatures. Intrusions were used almost systematically for hours, then rarely. Conclusions: 1) Screwdown motor load with equivalent current is 845 - 947 amp at 52% switching time and 914 amp at 35%. The motors reach 290 - 465 rpm. during the screws down-motion for 34 - 91 mm, and the screws speed is 48 - 78 mm/sec. The overload at the start and braking is 1.41 - 1.95. 2) The acceleration time is 50% of the total screw motion time. In many passes the screwdowns determined the interval for the whole mill. Acceleration can be speeded up 30 - 50%, for the permissible motor overload is 2.5. Recuperative braking may be also intensified. It is very important to reduce the high inertia moment. 3) The practice of speeding (in automatic and manual work) by switching on ahead of ejection of metal, and by stopping the screws with metal in rolls would be permissible with accurate actions, but not as it is being done now, for it causes heavy overleads in the whole system and this means premature brakedown. For such operations as this, the whole mechanism ought to be reinforced. 4) The maximum speed of the motors must be raised to 750 r.p.m. for lifting the screws, or more, by raising the armature nominal voltage to 330 v and reducing the magnetic field. This will cut the rolling start interval on new in-

Card 4/10

gots, for the guide bars reach the initial position 2 sec ahead of the screws. 5) Raising the intensity of the magnetic field in automatic work has little sense, as the magnetic flux only rises 1.09 - 0.11 times when the excitation current rises 1.48 - 1.56 times, however, the control system is made too complex and the excitation winding is overloaded. Acceleration may be speeded up by a stronger armature current and lower inertia moment. The armature current may be limited by the old 190% level for the case of switching-on with metal between the rolls. 6) Automatic switching is more accurate in relation to the ejection moment. In many cases switching must be done earlier, i.e. 0.1 - 0.3 sec ahead of ejection. The ejection point control may be produced by the mill motor armature current, and the screwdowns motors switching on must be made permissive at with a drop in current to a definite level, and the same may be done for manual control. 7) The screwdown motors work 84 - 93% times in starting and braking, hence the start and the brake moment must be raised. Motors with 750 rpm. basic speed are of no use as only 290 - 465 rpm. are reached, and motors of the same power but lower basic speed (500 rpm.) and higher torque at the same inertia moment would be better. This will speed up the start and braking, and reduce overloads. The speed above the base must be raised by lower magnetic field,

Card 5/10

APPROVED FOR RELEASE: 06/12/2000

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S/148/60/000/012/018/020

The Kuznetsk blooming mill screwdown operation... A161/A133

particularly in the screws' upward motion at work cycle end. The armature current in steady lifting speed is only 330 - 350 amp (or 34 - 36% of the nominal), and can be safely raised if the field is weakened. There are 4 figures and 2 tables.

ASSOCIATION: Sibirskiy metallurgicheskiy institut (Siberian metallurgical institute)

SUBMITTED: December 30, 1959

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Card 6/10

APPROVED FOR RELEASE: 06/12/2000

SOKOLOV, L.D.; CHELYSHEV, N.A.; ZHDANOV, I.A.; KAZANTSEV, A.A. Investigating the wear resistance of bearing textolite in conditions of work on rolling mills. Izv. vys. ucheb. zav.; chern. met. no.2: 172-177 .61. (MIRA 14:11) 1. Sibirakiy metallurgicheskiy institut. (Bearings (Machinery)) (Rolling mills)

CHELYSHEV, N.A.

Characteristics of stressed state in high deformation centers during rolling. Izv.vys.ucheb.zav.; chern.met. 5 no.6:51-60 162. (MIRA 15:7)

1. Sibirskiy metallurgicheskiy institut. (Rolling (Metalwork)) (Deformations (Mechanics))

CIA-RDP86-00513R000308320011-3

CHELYSHEV, N.A.

Characteristics of the stress condition of low deformation areas during rolling. Izv. vys. ucheb. zav.; chern. met. 5 no.10:96-101 '62. (MIRA 15:11)

1. Sibirskiy metallurgicheskiy institut. (Rolling (Metalwork)) (Strains and stresses)

APPROVED FOR RELEASE: 06/12/2000 CIA-RDP86-00513R000308320011-3"

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CHELTSHEV, N. A.; PERMYAKOV, V. M.; KAFTANOV, M. P.; ZAYKOV, M. A.; KAMINSKIY, D. M.; ZAKHARENKO, N. I.; PROKOP'YEV, A. V.

Reculiarities of rolling rimmed steel ingots on a forge blooming mill, Isv. vys. ucheb. sav.; chern. met. 5 mo.12:74-80 '62. (MIRA 16:1)

1. Sibirakiy metallurgicheskiy institut.

(Rolling(Metalwork)) (Steel ingots)

CHELYSHEV, N. A.

Stress condition characteristics in external somes of the deformation center in rolling. Inv. vys. ucheb. sav.; chern. met. 5 no.12:95-102 '62. (MIRA 16:1)

1. Sibirskiy metallurgicheskiy institut.

(Rolling(Metalwork)) (Strains and stresses)

ZAYKOV, M.A.; TSELUYKOV, V.S.; KAMINSKIY, D.M.; DADOCHKIN, N.V.; MESHCHERYAKOV, P.A.; MARININ, P.G.; MIRENSKIY, M.L.; PROKOP'YEV, A.V.; OVCHINNIKOVA, R.F.; Prinimali uchastiye; BELYAVSKIY, M.A.; KAFTANOV, M.P.; KUCHKO, I.I.; LAR'KINA, F.Ye.; MANCHEVSKIY, I.V.; MARAMYGIN, G.F.; MERKUTOV, V.N.; NASIBULIN, A.S.; NEFEDOV, M.K.; PERMYAKOV, V.M.; CHELYSHEV, N.A.; CHVANOV, L.K.

> Investigating conditions of rolling on three-high billet mills, Izvy vys. ucheb. zav.; chern. met. 6 no.10:74-83 '63.

(MIRA 16:12) 1. Sibirskiy metallurgicheskiy institut i Kuznetskiy metallurgicheskiy kombinat.

APPROVED FOR RELEASE: 06/12/2000

CHELYSHEV, N.A.; KOBYZEV, V.K.; BOGDANOVA, N.G.; DUBROVIN, A.K.; KACHURIN, D.S.

Radioactive isotope study of metal deformation in blooming mill rolling. Izv. vys. ucheb. zav.; chern. met. 7 no.12:65-72 164 (MIRA 18:1)

1. Sibirskiy metallurgicheskiy institut i Kuznetskiy metallurgicheskiy kombinat.

CHELYSHEV. N.A.; DROSHCHINSKIY, V.M.; DARUSHIN, R.I.; KRITININ, I.A.; PSHENICHNOV, P.I.; KUCHKO, I.I.

Deformation of the metal in T-shaped passes during the rolling of R-50 type rails. Stal' 24 no.11:1013-1016 N '64.

(MIRA 18:1)

1. Kuznetskiy metallurgicheskiy kombinat.

APPROVED FOR RELEASE: 06/12/2000

CHELYSHEV, N.A.; KOBYZEV, V.K.; BOGDANOVA, N.G.; DUBROVIN, A.K.; KACHURIN, D.S.

Investigating metal deformation on a blooming mill with the help of radioactive isotopes. Izv.vys.ucheb.zav.; chern. met. 8 no.4: 96-101 ^{165.} (MIRA 18:4)

1. Sibirskiy metallurgicheskiy institut i Kuznetskiy metallurgicheskiy kombinat.

APPROVED FOR RELEASE: 06/12/2000

CHELYSHEV, N.A.; PERMYAKOV, V.M.; KAFTANOV, M.P.; ZAYKOV, M.A.; KAMINSKIY, D.M.; ZAKHARENKO, N.I.; PROKOP'YEV, A.V.

> Characteristics of rolling rail steel ingots at the Kuznetsk blooming mill. Izv.vys.ucheb.zav.; chern.met. 8 no.8:94-101 ⁶⁵. (MIRA 18:8)

1. Sibirskiy metallurgicheskiy institut.

APPROVED FOR RELEASE: 06/12/2000

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CHELYSHEV, S.G. For a successful peat winning season in 1955. Torf.prom.32 (MLRA 8:3) no.1:1=3 '55. 1. Glavtorf. (Peat industry)

14(5) AUTHORS:	SOV/132-59-6-2/16 Al'bov, M.N. and Chelyshev. V.L.	
TITLE:	A Mechanical Groove Core-Sampling in Prospecting Drilling	
PERIODICAL:	Razvedka i okhrana nedr, 1959, Nr 6, pp 5 - 12 (USSR)	
ABSTRACT: Card 1/2	After describing methods of core-sampling in use in Canada and the U.S., the authors propose their own method, which, according to them, simplifies the operation. The method consists in placing the ob- tained core-sample on a specially built bench, and making one or two deep grooves with a rotating cir- cular cutter. The whole operation, as well as the specially built bench, is described in detail. The method was tried out during the prospecting drilling of parties and expeditions organized by the Ural and South Ural geological directorates. In this con- nection, the names of V.A. Glazkovskiy, A.A. Ivanov and K.I. Satpayev are mentioned (Ref 3 and 4].	

APPROVED FOR RELEASE: 06/12/2000 CIA-RDP86-00513R000308320011-3"

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sov/132-59-6-2/16 . A Mechanical Groove Core-Sampling in Prospecting Drilling

> The comparison of results obtained by both new and old methods (table 2 and 3) showed the reliability of the new method. Moreover, considerable economies in time, money and labor are realized with its use. In a footnote, the editors consider that this method requires further testing under industrial conditions. It can be applied only when the ore-components are distributed uniformly. The expediency of the method must be checked experimentally for each given deposit. There are 4 tables, 2 diagrams, 1 photograph and 9 references, 8 of which are Soviet and 1 Canadian.

ASSOCIATION: Sverdlovskiy gornyy institut im. Vakhrusheva (Sverd-lovsk Mining Institute imeni Vakhrushev)

Card 2/2

AL'BOV, M.N.; CHELYSHEV, V.L.; FEDOROVA, L.N., red.izd-va; IYERUSALIMSKAYA, Ye., tekhn. red.

> [Mechanical trenching in testing cores of exploratory boreholes] Borozdovoe mekhanicheskoe oprocovanie kernov razvedochnykh skvazhin. Moskva, Gosgeoltekhizdat, 1963. 66 p. (NIRA 16:12)

(Ores-Sampling and estimation)

APPROVED FOR RELEASE: 06/12/2000

CIA-RDP86-00513R000308320011-3"

CHELYSHEV, V.O.

About a pamphlet on the exchange of progressive practices ("Work organization of the main brigade operating printing machines in the cotton industry" V.I. Maleev, V.A. Davidovich, Reviewed by V.O. Chelyshev). Tekst.prom. 16 no.2:69 F '56. (MLRA 9:5)

1. Nachal'nik otdela organizateli truda fabriki imeni rabochego F.Zinov'yeva.

(Textile printing) (Maleev, V.I.) (Davidovich, V.A.)

CHELYSHEV, V. O. والمركان فالارتباط والمعا يعتبنا التسبيه

Textile factory prepares to standardize work norms. Sote.trud 4 no.8:119-121 Ag '59. (MIRA 13:1)

1. Machal'nik otdela truda i zarabotnoy platy fabriki im. rabochego F.Zinov'yeva (g.Ivanovo) (Textile industry -- Production standards)

CIA-RDP86-00513R000308320011-3 "APPROVED FOR RELEASE: 06/12/2000

SOV/138-59-2-9/24

- AUTHORS: Gorelik, B. M., Chelyshev, V. V., Mal'chikova, Ye. V. and Korunova, A. D.
- Manufacture of Rubber Tube, Profiles and other Extruded TITLE: Products by a Continuous Process (Nepreryvnyy protsess izgotovleniya rezinovykh trubok, profil'nykh i drugikh shpritsovannykh izdeliy)

PERIODICAL: Kauchuk i rezina, 1959, Nr 2, pp 30-34 (USSR)

ABSTRACT: Extruded rubber products are usually vulcanized in batches in sutoclaves, which process takes several hours. Continuous vulcanization of extruded products can be carried out in solutions containing SO2 as well as in long vulcanization chambers using high pressure steam and subsequently cooling the extruded products with water at the same pressure. This method is not possible water at the same pressure. with tubes owing to the difficulty of maintaining equal pressure inside and outside the tube. Vulcanization without, or with, low pressure can lead to pore formation. This tendency can only be partially reduced by subjecting the rubber mix to vacuum or by extruding it at Card 1/3 temperatures of 110 or 120 C, which suggests that the

SOV/138-59-2-9/24 Manufacture of Rubber Tube, Profiles and other Extruded Products by a Continuous Process

reason for porosity is to be found through volatiles, particularly where vaseline oils are used in the mix, with much Egher boiling point than water. It was found that the introduction of 5 to 10% of pure CaO into the mix absorbed these volatiles. Satisfactory results were obtained by introducing crushed lime into the mix and by extruding the tubes at temperatures of 100° to110°C. Thus the question of vulcanization without pressure was solved. Since extrusion proceeds at 5 to 8 m/min, it is necessary to achieve vulcanization within 2 to 3 mins. This is only possible with ultra-rapid accelerators and with temperatures of the order of 200°C. To prevent pre-vulcanization various modifiers are required. A formulation, based on SKS-30 rubber with colophony, lime, Altax," -Extra-n", as well as with usual fillers, is given. This gives tubes with a smooth surface and which do not adhere to metallic surfaces during vulcanization without pressure in air medium at 200°C, and which have low cost. The extrusion plant Card 2/3 is shown in Fig 6. The extruding machine has a worm

SOV/138-59-2-9/24 Manufacture of Rubber Tube, Profiles and other Extruded Products by a Continuous Process

> (endless screw) of 115 mm diameter and is driven by a 40.5kW electric motor. The extrusion speed can be varied by changing the number of revolutions of the worm between the limits of 15 to 30 r.p.m. vulcanizing tunnel consists of two steel tubes one The upon another which are 273 mm x 10 mm diameter and 15 m long, fed with hot air from calorifiers and heated further with electric elements whose spiral wire is mounted on the surface of the tubes. The extruded tube is taken through on a belt conveyor. To increase the efficiency, the extrusion machine is equipped with a triple extruder head and the vulcanized tube is subsequently cooled to 40°C by water spray. There are 6 figures and 6 references, 1 of which is Soviet, 4 English, 1 German.

ASSOCIATION: Nauchno-issledovatel'skiy institut rezinovoy promyshlennosti (Saluatilla-Besestah Institute for the Milbor Industry)

Card 3/3

S/138/59/000/011/009/011 A051/A029

AUTHORS:

Gorelik, B. M.; Chelyshev, V. V.; Kapshtyk, V. I.

TITLE: Some of the Technical Factors Which Determine the Quality of Calendering

PERIODICAL: Kauchuk i Rezina, 1959, No. 11, pp. 49-51.

TEXT: The problem of determining the optimum degree of polishing required of the surface in calender machine rollers is studied. A method is offered for determining this factor and the effect of the polishing degree on the calendering of the rubber. Several functioning calendering machines in various rubber-producing plants were investigated and certain conclusions drawn. The profilometerKB-7 (KV-7) shown in a photograph was used for determining the degree of polishing in the surface of the calender rollers (type 740). The measurements were carried out at 25-40°C and the method is given in detail. The optimum value was found to be within the range of the 6-7 class (according to $\Gamma O C T 2789-51$ (GOST-2789-51))) for mass-produced highly varied, i.e., within the range of 5-9th class. The rollers in the

Card 1/3

APPROVED FOR RELEASE: 06/12/2000
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S/138/59/000/011/009/011 A051/A029 Some of the Technical Factors Which Determine the Quality of Calendering

same calender can be of various degrees of polishing. If the degree of polishing is too high, i.e., above the optimum value, the calendering of the rubber can be impaired, e.g., the formation of bubbles on the rubber's surface can take place. It was found that the productivity on the fourand five-roller calenders, as compared to that of the three-roller ones is higher by about a factor of two and sometimes three. The four- and fiveroller calenders with removable rollers have an advantage over the threeand four-roller calenders with a vertical presentation of the rollers, viz., when the feeding takes place from two sides, the rubber is folded on the calender itself. This helps to produce rubber without bubbles. If the surface is underpolished the resultant calendered rubber is of a low quality, having scratches, creases, etc. This also causes the processed material to stick to the rough surface, making the work more difficult. Calendering machines with thin-walled rollers have an advantage over those with thickwalled rollers in that they can be used for producing rubber of a greater variety. It is difficult to manufacture rubbers, such as the polychloroprene type requiring low temperatures, on the thick-walled roller calenders.

Card 2/3

APPROVED FOR RELEASE: 06/12/2000

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S/138/59/000/011/009/011 A051/A029 Some of the Technical Factors Which Determine the Quality of Calendering G. A. Polivektov and I. S. Kheyfets took part in the work. There is 1 photograph and 1 table. ASSOCIATION: Nauchno-issledovatel'skiy institut rezinovoy promyshlennosti (Scientific Research Institute of the Rubber Industry)

Card 3/3



CHELYSHEV, Yu.A.; FOMICHEV, K.I.

Automatic machine for stamping valve seats. Avt.prom. 28 no.4: 35 Ap '62. (MIRA 15:4)

1. Moskovskiy avtosavod imeni Likhacheva. (Forging machinery)

"APPROVED FOR RELEASE: 06/12/2000 CIA-RDP86-00513R000308320011-3

ACC NR: AP6021	587 (N)	SOURCE CODE:	UR/0402/66/000/00	3/0372/0373
AUTHOR: Sergiy Go ryachev a, B.	vev, P. G.; Shamprayeva, A.; Stromova, G. N.	S. A.; Ryazanta	eva, N. Ye.; Chely	sheva, G. N.;
ORG: Cortex St Prof. P. G. Ser	Moscow Cudy Group _M [Director-Ac giyev] (Gruppa po 1such	tive Member, Aca eniyu kori)	demy of Medical Sc	iences SSSR,
TITLE: Culturi	ng viruses in primate t	issue		
SOURCE: Vopros	y virusologii, no. 3, 1	966, 372-373		
TOPIC TAGS: vi Cy Tology Abstract:	rology, pathogen, virus	, tissue culture	, primate , HISTOLO	ofy, virus,
When cultured i	d from the blood of infe ey tissue for 10-12 parts s well as changes in pro- n spleen cells, the viru n kidney cells. Vaccine effect which vanished v	ssages. Typical operties of the is lost less of a made from the	cytopathic changes viruses themselves. its virulence than	
SUB CODE: 06/ S	• • •			
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LEYKINA, Ye. S.; GAYKO, B.A.; CHELYSHEVA, K.M.; BOKSHTEYN, M.Ye. The second second second second second

> Early immunodiagnosis of ascariasis in man and its clinical and epidemiologic significance. Klin. med., Moskva 30 no. 11:49-53 Nov 1952. (CLML 23:5)

> 1. Of the Helminthological Sector of the Institute of Malaria, Medical Parasitology and Helminthology of the Ministry of Public Health USSE (Director of Institute -- Prof. P. G. Sergiyev, Active Member of the Academy of Medical Sciences USSR; Head of Sector -- Prof. V. P. Pod'yapol'skaya), Moscow.

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CHELYSHEVA, K. M.; SHAMRAYEVA, S. A.; SERGIYEV, P. G.; RYZANTSEVA, N. YE.; SMIRNOVA, YE. V.; LOZOVSKAYA, L. S.

"On the problem of active immunization and seroprephylaxis of measles."

Report submitted at the 13th All-Union Congress of Hygienists, Epidemiologists and Infectionists. 1959

SERGIYEV, P.G., prof.; RYAZANTSEVA, N.Ye.; SMIHNOVA, Ye.V.; CHELYSHEVA, K.M.; REVENOK, N.D.; KOZLOVSKAYA, L.A.; KOTSOFANE, V.A.; BOHISOVA, L.S.; OEKHTMAN, M.Ya.; SHROYT, I.G.; LAPTEVA, V.N.

Active immunization of children against measles with vaccine "C" in an extensive epidemiological experiment. Zdravookhranenie 2 no.1: 17-20 Ja-F '59. (MIRA 12:7)

1. Iz instituta virusologii im. D.I. Ivanovskogo AMN SSSR (direktor -P.N. Kosyakov), Moldavskogo instituta epidemiologii, mikrobiologii i gigiyeny (direktor - N.N. Yezhov) i Respublikanskoy' sanitarno epidemiologicheskoy stantsii Noldavskoy SSR (glavnyy vrach - A.A. Kovaliv) 2. Deystyitel'nyy chlen ANN SSSR (for Sergiyev).

(MEASLIES)

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CHELYSHEVA, K.M.

Case of human sensitization to dry antiinfluenza serum following its administration through the upper respiratory passages. Vop. virus. 6 no.5:628 S-0 '61. (MIRA 15:1)

1. Institut viruselogii imeni D.I.Ivanovskogo AMN SSSR, Moskva. (INFLUENZA) (ALLERGY)

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33 "B

FEDOROV, P.G.; CHELYSHEVA, S.F., tekhnik

Using AVSE vibrators in driving pile foundations for contact-system supports. Transp.stroi. 9 no.12:10-12 D '59. (MIRA 13:5)

1. Nachal'nik mekhanisirovannoy kolonny No.10.
(Vibrators) (Piling (Civil engineering))
 (Electric lines--Poles)

CHELYSHEVA, V.D., TOLMAZOVA, YE.A.

Hospitals - Management and Regulation

Role of the distician in the organization of therapeutic dists in the hospital. Med. sestra, No. 4, 1952.

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Qu'UNDEFIN, U.V.; M.SUTANINUT, L.G. inzhener-metodist

What can be achieved through larger packagan. Telst. proc. 15 (MIZLA 8:6) no.5:4-6 11y 155.

1. Inchemer po isobretatel'stvu / odgorney fabriki. (Spinslag)

CHELYSHKIN, S.V.

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1.Rukovoditel' Byuro sodeystviya ratsionalisatsii i isobre-tatel'stvu (BRIZ) Podgornoy pryadil'no-tkatskoy fabriki. (Yarn) (Conveying machinery)

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Device for stopping polishing machines. Tekst.prom. 20 no.2:77-78 F '60. (NIRA 13:6) (Grinding and polishing)

(HELYSHKIN, Yu.G. MARKOV, Vladimir Mikhaylovich; BORUSHKO, Hikhail Adamovich; GHELYSHKIN, Yu.G. redaktor; SOKOLOVA, N.H., tekhnicheskikh redaktor

[Indoratory manual for vegetable growing] Rukovodstvo k laboratornym saniatiiam po ovoshchevodstvu. Noskva, Gos. izd-vo selkhoz. lit-ry, 1956. 223 p. (MIRA 9:12) (Vegetable gardening)

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> [Sixty-two centners of corn per hectare] 62 tsentnera zerna kukuruzy s gektara. Moskva, Izd-vo sel'khoz.lit-ry, zhurnalov i plakatov, 1962. 77 p. (MIRA 15:4)

1. Kolkhoz "Krasnoye znamya" Dmitrovskogo rayona Orlovskoy oblasti (for Sapunov). (Dmitrov District---Con (Maize))

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NATAL'INA, Ol'ga Borisovna; CHELYSHKIN, Yu.C., red.; GUREVICH, M.M., tekhn. red.; PROKOF'YEVA, L.N., tekhn. red.

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[Fundamentals of surveying] Osnovy geodezii. Moskva, Kolos, 1965. 159 p. (MIRA 18:7)

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LYSOGOROV, Sergey Dmitriyevich, prof., doktor sel'khoz. (1998) OZEROV, V.N., red.; CHELYSHKIN, Yu.G., red.

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KUL'MAN, Avgust Gustavovich; REBINDER, P.A., akademik, retsenzent; GLADILOVICH, B.R., dots., retsenzent; TRAVITSKAYA, E.O., dots., retsenzent; OZEROV, V.N., red.; CHELYSHKIN, Yu.I., red.; DEYEVA, V.M., tekhn. red.; BALLOD, A.I., tekhn. red.

> [General chemistry] Obshchaia khimiia. Moskva, Izd-vo sel'khoz. lit-ry, zhurnalov i plakatov, 1961. 566 p. (MIRA 14:12) (Chemistry)

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Yellowing of gladioli caused by the infection with Sclerotinia gladioli (Mass.) Dray. Biul.Glav.bot.sada no.36:95-98 '60.

(MIRA 1317)

1. Glavnyy botanicheskiy sad Akademii nauk SSSR. (Moscow--Gladiolus--Diseases and pests) (Fungi, Phytopathogenic)

PROTSENKO, YO.P.; CHELYSHEINA, B.A.

Resistance of gladiolus varieties to fusarium wilt. Biul. Glav. bot. sada no.37:92-96 160. (MIRA 13:11)

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PROTSENKO, Ye.P.; KUCHAYEVA, A.G.; CHELYSHKINA, T.A. Antibiotics in mildew control. Biul.Glav.bot.sada no.35:78-82 (MIRA 13:2) 159. 1. Glavnyy botanicheskiy sad AN SSSR i Institut mikrobiologii AN SSSR. (Mildew) (Antibiotics) . . ł

BALASHOVA, A.P.; LUTSKIY, V.N.; POKALYAKIN, V.I.; CHELYSHKOV, S.P. Interdepartmental conference on the physical principles of cathode electronics. Radiotekh. i elektron. 7 no.10:1846-1848 0 '62. (MIRA 15:10) (Cathodes-Congresses) (Electron tubes-Congresses)

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> Second Scientific Session of the Science Council on Physical Electronics. Radiotekh. i elektron. 10 no.6:1165-1166 Je '65. (MIRA 18:6)

"APPROVED FOR RELEASE: 06/12/2000 CIA-RDP86-00513R000308320011-3

	SOURCE CODE: UR/0109/65/010/006/1164/1166
THOR: <u>Ivanov, G. A.;</u> Ryab elyshkov, <u>S. P.</u>	xova, L. A.; Savitskaya, Ya. S.; Matskevich, T. L.; 53
G: none	
TLE: Second Scientific Se	ssion of the Scientific Council on Physical Electronics
JRCE: Radiotekhnika i ele	ktronika, v. 10, no. 6, 1965, 1164-1166
PIC TAGS: physics conference of the physics conference of the physics conference of the physics	nce, chemisorption, adsorption, semiconductor device, photoelectric property, thermoelectric property
onics was held 23-24 zations in attendence rst session was dedice rious gasses on the su on and antiemission of sorbtion, as well as t e operation of semicor lms on crystals. Anot operty of gold appears	ession of the conference on physical elec- Nov 1964, with 142 delegates from 41 orga- to hear 18 reports in 3 sessions. The ated to the question of chemisorbtion of urfacies of solids and questions of emis- patings. The properties of chemical the influence of chemical adsorbtion on inductors and the structure of adsorbed ther reporter noted that the antiemission s to take place only in the system gold- oxide. The second session was dedicated

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Cand Tech Sci CHELYUK, A. T.

Dissertation: " Trinciples of Construction and Calculation of Mubber-Cloth Caterpilar Treads."

13/11/50

Moscow Inst of Fine Chemical Technology imemi E. V. Lomonosov.

EC Vecheryaya Moskva Sum 71
CHELVING AND SOKOLOVSKAYA, F.N.; POZIN, A.A.; KHODOSH, S.I., redaktor; LUR'YE, N.S., tekhnicheskiy redaktor

> [Namufacture of driving belts, conveyor belts and hoses] Proisvodstvo privodnykh rennei, transporternykh lent i rukavov. Moskva, Gos. nauchno-tekhn. isd-vo khimicheskoi lit-ry, 1954. 244 p. (MLRA 8:3) (Hose) (Belts and belting)

APPROVED FOR RELEASE: 06/12/2000

"APPROVED FOR RELEASE: 06/12/2000

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USSR/Farm Animals. Horses.

Abs Jour: Ref Zhur-Biol., No 20, 1958, 92559.

Author : Magidov, G., Chelyuk, Yo., Karlsen, G.

Inst : Title : Feeding Standards and Cormosition of Rations for Horses.

Oric Pub: K.nevedstvo, 1958, No 1, 30-35.

Abstract: Feeding standards and examples of the composition of rations are given for stud-horses, pedigreed and work horses, belonging to the trotter, saddle and have drafthorse breeds.

Card : 1/1

40

APPROVED FOR RELEASE: 06/12/2000

OKHULICH-KOZARIN, E.L.; CHELYUKANOV, M.D.; KAMBAROV, B.F.

Hydraulic calculation of flexible sprinkler pipes. Izv. AN Uz.SSR Ser.tekh.nauk no.5:61-67 '61. (MIRA 14:11 (MIRA 14:11)

1. Institut vodnykh problem i gidrotekhniki AN UzSSR. (Spinkler irrigation)

LAKTAYEV, N.T.; CHELYUKANOV, M.D.

1

Use of water on the "Pakhtaaral" State Farm. Vop. gidr. (MIRA 16:2) no.10:5-36 '62. (Il'ich District--Cotton--Irrigation)

CHELYUKANOVA, S.V.

Justification of various methods for forecasting air-mass shower precipitations in the summer of 1961 based on observations made in Moscow and Moscow Province. Trudy TSIP no.125:45-53 '63. (MIRA 16:12)

 $\frac{L - 11189-67}{ACC NR_{i} AP6017131} = \frac{L - 11189-67}{EVP(k)/$ AUTHOR: Chugunov, M. (Section chief); Chelyukanov, V. (Chief specialist of section) ORG: Ministry of Aviation Industry SSSR (Ministerstvo aviatsionnoy promyshlennosty SSSR) TITLE: Life of designer. (The 60-th anniversary of 0. K. Antonov) ŧ SOURCE: Grazhdanskaya aviatsiya, no. 2, 1966, 15 TOPIC TAGS: aeronautic personnel, transport aircraft, civil aviation, civil aircraft data / An-2, An-2N, An-8, An-10, An-12, An-14, An-22, An-24 aircraft ABSTRACT: A biography of Oleg Konstantinovich Antonov, general designer of Soviet An-type aircraft, is presented. O. K. Antonov, son of a construction engineer, was born February 7, 1906, near Moscow. In 1923, he designed his first glider. He graduated from an engineering institute in 1930 and soon afterward became chief designer of a glider manufacturing plant. During the war years O. K. Antonov worked together with A. S. Yakovlev as his first deputy. Since 1946, he has been at the head of his own aircraft design office. Various aircraft types constructed by his office are mentioned above under "Topic Tags". The first An-2 type is till now in operation on 2000 local airlines covering about 40% of air-passenger traffic and carrying out 85% of air work in agriculture. This aircraft is exported to 28 countries. The 100-passenger An-10 aircraft received a Gold Hedal Award at the International Exhibition in Brussels in 1958. It is in service on more than 100 main airlines. The An-12 aircraft designed for a 20-ton load is used for transportation of various equipment and goods. Its 52800-km roturn flight from Moscow to Antarotic via India and Australia is mentioned. The An-24 aircraft can trans-1/2 Card

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120 alriine rcraft is de K. Antonov ed in Paris eiences, is a the Oblast SSR. He was any other me	gers or a 5-to s. This type signed for fl s last achiev at the intern a Correspondin Committee of awarded the C dals. He is a	ights in r ement was ational er g Member (the Comm	remote area the constr chibition. of the Ukr unist Part	ns without ruction of 0. K. Ant ainian Acad y and a mon	equipped 12 the great A conov, being lemy of Scie aber of the	n-22 aircr Doctor of ence. He i Supreme So	aft exhib- Technical s a member viet of the c War and	
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_____ IA 6/4917 CHELYNSTKIN, A. B. حاجيه المارجوري النجي ليبعدتها وسوي mm/h_starring Aug 48 · • • 7 Rolling Mills • Rolling Mills Netallurgical Plants Ĩ Construction of the "Some Fundamental Tasks in the Antomatization of Rolling Equipment," B. A. Levitanskiy, A. B. Chelyastkin, Engineers, 32 pp "Btal " No 8 Shows importance of making anxiliary operations automatic, since they take 80% of total rolling time. Describes achievements of engineers of Magnitogorsk Netallargical Combine awarded Stalin prize for automatization of a 300-mm section mill. Discusses various poists on this project. 6/4917

CIA-RDP86-00513R000308320011-3

CHELLUSTEEN, A. F. AND S. A. HOZERMAN

Avtomaticheskoc upravlenie prokatnumi stanami. Noskva, Metallurgizdat, 1950. 181 p. diagra.

Bibliography: p.(1.81)-1.84

DLC: 78310.05

Automatic control of rolling mills.

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of Congress, 1953.

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CHELIUSTKIN,	A.D., 000000f8	
PHASE I	TREASURE ISLAND BIBLIOGRAPHIC REPORT	
BOOK		
Authors:	Call No.: TN686.T54 FFROIMOVICH, Yu.E., Cand. of Tech. Sciences	
	KRICHEVSKIY, G.M., Engineer	
	LEVITANSKIY, B.A., Engineer	
	MALAYA, R.Yu., Cand. of Tech. Sciences, deceased.	
	NEIFAKH, G.M., Cand. of Tech. Sciences	
	POPOV, M.D., Engineer	
	SMORODINSKIY, IA. M., Cand. of Tech. Sciences	
	SUSUNUV, M.N., Engineer	
	STASYUK, V.N., Engineer	
	TAITS, A.A., Engineer	
	FEDOSEEV, L.M., Engineer	
	FEIGIN, V.I., Engineer	
	CHELYUSTKIN, A.B., Engineer	
Full Titta	SHERENTSIS, A.N., Engineer	
TULL ITULE	A HANDBOOK FOR ELECTROTECHNICAL FERSONNEL IN FERROUS METALLURGICAL INDUSTRIES.	
Tranaliter		
ublishing Dat	ted Title: Spravochnik elektrika predprivatii chernoi metallurgii	
Originating	Agency: None.	
Publishing	House: State Publiching Nouse of Column and	
B	House: State Bublishing House of Scientific-Technical Literature on	
Date: 1952	refrous and Nonferrous Metallurgy (Metallurgizday). Moscow.	
	No. pp.: 1167 No. copies: 14,000	

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CIA-RDP86-00513R000308320011-3

CHELYUSTKIN, A.B.

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Call No.: TN686.T54

Full Title: A HANDBOOK FOR ELECTROTECHNICAL PERSONNEL IN FERROUS METALLURGICAL .INDUSTRIES

Editorial Staff Compiler: Tikhomirov, I.G., Engineer Editors: Shalyapin, M.G. Levitanskiy, B.A.

Tech. Ed.: None. Appraiser: None.

Text Data

Coverage: A detailed handbook containing technical data on specifications, standards, design and operation of various types of electrical equipment in ferrous metallurgical industries: electric power supply plants and their distributing systems, transforming stations and transmission lines (high and low tension), blast furnace works, rolling mill plants, open-hearth plants, mines, electrical steel smelting and ferroalloy furnaces, sintering plants, coke plants, and electrical transport. Tables and diagrams. Subject index.

Purpose: A handbook for electrotechnical personnel, engineering technicians, machine operators, and planning personnel of metallurgical industries. Facilities: None.

No. of Russian references: References listed at end of each chapter. Available: Library of Congress.

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FEYGIN, V.I.; CHELYUSTEIN, A.B., redaktor; SIDOROV, V.N., redaktor; VAYNSHTHYN, Ye.H., tekmicheskiy redaktor

[Electric-machine power booster in rolling mills] Blektromashinnye usiliteli v prakatnykh tsekhakh. Moskva, Gos. nauchno-tekhn. isd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1954. 83 p. (MIRA 8:4) (Electric generators) (Boosters, Electric)

CHELYNE , THE SANDER BULLEVICE KATSNEL'SON, Moisey Yefimovich; OZOL', Vladimir Lyudvigovich; CHELYUSTKIN, Aleksandr Borisovich; FIBIKH, V.V., redaktor; DOKUKINA, Te.V., Tedaktor; EVENSON, I.N., tekhnicheskiy redaktor

[Automatization of tube rolling mills] Avtomatizatsiia trubo-prokatnykh stanov. Moskva, Gos. nauchno-tekhn. isd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1954. 109 p. (MIRA 8: (MIRA 8:7) (Rolling mills) (Pipe, Steel)

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CHELYUSTEIN, A.B.; ROZEMAN, Ye.A.; FEIGIN, V.I., redaktor; HEPONNYASHCHIY, TALM, A.D.; MAMMATAN, IC.A.; FAIGLE, V.I., FORKLOF; MANA W.V., Teuaktor; ATTOPOVICH, M.K., tekhnicheskiy redaktor. [Automatic control of rolling-mill machinery] Avtomaticheskoe Lautomatic control of rolling-mill machinery] avtomatichesace upravlenie prokatnymi stanami. Izd.2-06, perer. i dop. Moskva. Gosanauchno-tekhn.izd-vo lit-ry po chernoi i tzvetnoi metallurgii. (Rolling-Mill machinery) (MLRA 8:12)

CHELGUSTRON, H.B

TOPERVERKH, Nikolay Isaakovich; SHERMAN, Mendel' Yakovlevich; MAKAROV, A.N., redaktor; CHELYUSTKIN, A.B., redaktor; MIKHAYLOVA, V.V., tekhniche-

[Thermal measuring and regulating devices in metallurgy] Teplotekhnicheskie izmeritel'nye i reguliruiushchie pribory na metallurgicheskikh savodakh. Izd. 2-ce, perer. i dop. Moskva, Gos. nauchno-tekhn. isd-vo lit-ry po chernoi i tavetnoi metallurgii, 1956. 606 p. (MLRA 10:1) (Metallurgy-Apparatus and supplies)

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CHELTUSTEIE, A.B. Automatisation of rolling mills. Metallurg. no.4:21-24 Ap '56. (MIRA 9:9) (Rolling mills) (Automatic control)

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CHELYUSTKIN, A.B.

137-58-1-2062

A. S.

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 1, p 279 (USSR)

AUTHOR: Chelyustkin, A. B.

TITLE: Employment of Instruments for the Automatic Control of Rolled Metal (Primeneniye priborov avtomaticheskogo kontrolya prokata)

PERIODICAL: Tr. Nauchno-tekhn. o-va chernoy metallurgii, 1956, Vol 10, pp 495-496

ABSTRACT: Instruments for the automatic control of rolled metal are suggested and their principles of operation are analyzed. The employment of x-ray and radioactive contactless micrometers with photoelectric width gauges has been developed. An effort is made to explain the processes occurring in self-adjustment of the thickness of rolled metal in continuous mills that do not employ special adjusting instruments.

1. Rolling mills 2. Materials-Automatic control

Card 1/1

APPROVED FOR RELEASE: 06/12/2000

YEFROYMOVICH, Yu. Ye., KAGANOV, V. Yu., CHELYUSTKIN, A. B., and KOPAY-GORA, P. N.

"The Use of Computation Apparatus for the Control of Basic Objects in Metallurgy (furnaces, arc furnaces, rolling mills)"

(IAT AS USSR)

report presented at the Conference on Automation and Computation Engineering. Noscow, 5-8 March 1957. Organized by AU Sci. Eng. and Tech. Society for Apparatus Building.

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AUTHOR:	Chelyustkin, A.	133-9-13/23				
TITLE:	Pneumo-hydraulic Contr (Pnevmo-gidravlicheska ruyushcheysya motalkoy	eumo-hydraulic Control System for Self-aligning Coiler.				
PERIODIC	L: Stal', 1957, No.9,	p. 822 (USSR).				
ABSTRACT:	strument and Automation, 1957, No.1,					
ASSOCIATI		of Information for the Iron and Steel l'nyy Institut Informatsii Chernoy				
AVAILABLE	: Library of Congre	68.				
Card 1/1						

CHELYUSTRIN, A.B.

ARKHANGEL'SKIY, V.I., inzh.; CHELYUSTKIN, A.B.

Programming equipment used in automatic control of adjusting screws in reversing mills. Bul. TSNIICEM no.15:22-25 '57. (NIRA 11:5) (Rolling mills---Numerical control)

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