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5.1190 .	78058 SOV/60-60-1-4/27	
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AUTHORS:	Freydlin, L. Kh., Balandin, A. A., Borunova, N. V., Agronomov, A. Ye.	
TITLE:	Concerning Connections Between the Microstructure of Aluminum Oxide and Activity of Nickel-Alumina Catalysts of Various Nickel Content	
PERIODICAL:	Izvestiya Akademii nauk SSSR. Otdeleniye khimicheskikh nauk, 1960, Nr 1, pp 21-23 (USSR)	
ABSTRACT: Card $1/^{1}$;	This paper presents the results of investigations of the connection between the microstructure of aluminum oxide and activity of nickel-alumina catalysts of various Ni content. The catalysts were prepared by impregnation of alumina with Ni(NO ₃) ₂ and reduction . with H ₂ at 350°. The alumina for the catalysts 1 and 2 (see Table) was prepared by ignition of com- mercial aluminum oxide at 500° . Alumina for catalyst 3 was prepared by treatment of Al(NC ₃) ₃ with ammonia. Activity of the catalysts was determined by the degree	
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Microstructure Activity of N+c of Various Nick	ections Between the of Aluminum Oxide and kel-Alumina Catalysts el Content	(8055 SOV/62-60-1-4/37
ASSOCIATION:	of cyclohexane dehydrogenation. shown in Table 1. The following made: Properties of nickel-alum various Ni content depend on the microstructure of alumina. Cata large-pore alumina, containing f and practically the same activit catalyst. containing 50% Ni, is Catalysts prepared with fine-por 5, 10, and 30% Ni are of a low a There are 1 table; and 9 referen The U.S. reference is: S. Brun Teller, J. Am. Chem. Soc., 62, N. D. Zelinskiy Institute of Or of Sciences USSR and M. V. Lomo	ina catalysts of c character of alysts prepared with 5-10% Ni, are of high ty. Activity of the considerably lower. re alumina and containing activity and unstable. nces, 1 U.S., and 8 Soviet. auer, P. Emmet, A. 1723 (1940). ganic Chemistry Academy nosov Moscow State University dmani N. D. Zelinskogo
SUBMITTED:	(Institut organicheskoy knimi) Akademii nauk SSSR, Moskovskiy imeni M. V. Lomonosova) May 5, 1958	gosudarstvennyy universitet Card 2/4
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Concerning Connections Between the Microstructure of Aluminum Oxide and Activity of Nickel-Alumina Catalysts of Various Mickel Content 73053 sov/62-60-1-4/37



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Concerning Connections Between the Microstructure of Aluminum Oxide and Activity of Nickel-Alumina Catalysts of Various Nickel Content 78058 SOV/62-60-1-4/37

Key to Table 1: (a) number; (b) experiment; (c) sample of aluminum oxide; (d) N1 content In % by weight; (e) duration of reduction with H₂ in hr; (f) specific

surface $\operatorname{in} \operatorname{m}^2/\operatorname{g}$; (g) range of pore size in A; (h) maximum distribution of volumes of pores along the radius in A; (1) total amount of benzene absorbed on saturation, in millimoles/g; (j) degree of cyclohexane dehydrogenation in % of theoretical.

Card 4/4

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APPENDED A

78079 S0V/62-60-1-25/37
Nazarova, N. M., Freydlin, L. Kh., Gayvoronskaya, G. K.
Brief Communications. Alkylation of Propane and Isopentane With Ethylene at High Temperatures Under Fres wre
Izvestiya Akademii nauk SSSR. Otdeleniye khimicheskikh nauk, 1960, Nr 1, pp 129-131 (USSR)
This is a continuation of the study of alkylation of saturated hydrocarbors. Propane and isopentane were alkylated with ethylene in the presence of Al ₂ O ₃ at 450° at 450-50° atm pressure. The methods of experiments and analysis were described previously (L. Kh. Freydlin, A. A. Balandin, N. M. Nazarova, Dokl. AN SSSR 96, 1011, 1954). The results are shown in Fig. 1 and in Table 1.
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Brief Communications. Alkylation of Propane and Isopentane With Ethylene at High Temperatures Under Pressure 78079 S0V/62-60-1-25/37

Table 1. Alkylation of propane with ethylene at $450^{\rm O}$ in the presence of ${\rm Al}_2{\rm O}_3$



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Brief Communications. Alkylation of Propane and Isopentane With Ethylene at High Temperatures Under Pressure 78079 SOV/62-60-1-25/37

Key to Table 1. In experiment Nr 1 an industrial sample of Al_2O_3 was used; in experiment Nr 2 Al₂O₃, treated first with potassium bifluoride and then with sulfuric acid, was used; in experiment Nr 3 Al_2O_3 saturated with $1\% K_2CO_3$ was used. (a) Experiment Nr; (b) pressure in atm; (c) ethylene content in the initial mixture in %; (d) space velocity in liters of gas per liter of catalyst per hour; (e) degree of C_2H_{μ} conversion in %; (f) yield of the products of alkylation based on ethylene taken, in % by weight; (g) characteristics of the alkylation products by fraction; (h) % by weight; (i) bromine number ; (j) content of the higher boiling residues in % by weight; (k) bromine number of alkylation products.

Card 4/6

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CIA-RDP86-00513R000413630002-2

Brief Communications. Alkylation of Propane and Isopentane With Ethylene at High Temperatures Under Pressure

78079 S0V/62-60-1-25/37

THE REPORT OF THE REPORT OF

Spectral analyses of the diffent fractions of the alkylation products show that in the first stage of reaction, ethylene adds propane, mainly with the participation of the secondary carbon atom, to form isopentane; and only to a smaller extent with the participation of the primary carbon atom to form n-pentane. In the second stage of the reaction, ethylene adds mainly isopentane with the participation of the primary carbon atom:

and only to a small extent with the participation of tertiary carbon atom:

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S/062/60/000/03/02/007 B008/B006

AUTHORS :	Freydlin, L. Kh., Balandin, A. A., Nazarova, N. M.
TITLE:	Catalytic Alkylation of Isobutane by Ethylene at High Temperatures and Under Pressure

PERIODICAL: Izvestiya Akademii nauk SSSR. Otdeleniye khimicheskikh nauk, 1960, No. 3, pp. 409-412

TEXT: The alkylation of isobutane in the presence of aluminum oxide at high temperatures was investigated. The experiments were carried out in the continuous-flow unit described in Ref. 5. The reaction conditions, degree of ethylene transformation, and alkylate yields are given in Table 1. The characteristics of the various alkylate fractions obtained in experiments No. 2 and 4 are shown in Table 2. The fractionation curve of the catalyzate obtained in experiment No. 4 is represented in Fig. 1. Experimental results show that ethylene and propylene react mainly with the tertiary carbon atom of isobutane, and only to a lesser extent with its primary carbon atoms. In these reactions, 2,2-dimethyl butane and

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Catalytic Alkylation of Isobutane by Ethylene at High Temperatures and Under Pressure S/062/60/000/03/02/007 B008/B006

2-methyl pentane, respectively, are formed. An octane fraction was also obtained, which was identified to consist mainly of an alkylation product of 2,2-dimethyl butane. Alkylation at this stage, however, proceeds via the primary carbon atom at the unbranched end of the carbon chain. This fact confirms the stepwise character of the alkylation process established previously (Ref. 8). It was found that in the presence of aluminum oxide an olefin (ethylene, propylene) is added to the tertiary carbon atom of isobutane less easily than to the secondary carbon atom of n..butane. Yu. P. Yegorov and K. G. Gayvoronskaya analyzed the fractions by means of their Raman spectra. There are 1 figure, 2 tables, and 11 references, 6 of which are Soviet.

ASSOCIATION: Institut organicheskoy khimii im. N. D. Zelinskogo Akademii nauk SSSR (Institute of Organic Chemistry imeni N. D. Zelinskiy of the Academy of Sciences, USSR)

SUBMITTED: July 16, 1958

Card 2/2

APPROVED FOR RELEASE: 06/13/2000

	S/062/60/000/006/025/025/XX B020/B060
AUTHORS:	Freydlin, L. Kh., Sharf, V. Z.
TITLE:	Study of the Acidity of a Phosphate <u>Catalyst</u> and Its Changes During Calcination by the Indicator Method
PERIODICAL:	Izvestiya Akademii nauk SSSR. Otdeleniye khimicheskikh nauk, 1960, No. 6, pp. 1128-1130
of normal cal and hydration its acidity. phosphate cat acids, and th alkali hydrox phosphate is Thus, there m	been suggested already earlier that the catalytic activity cium phosphate in dehydration- (Ref. 1), hydrolysis- (Ref. 2), reactions (Ref. 3) in the vapor phase may be determined by This assumption is substantiated by the fact that the alyzes reactions which in the liquid phase are sped up by that it can be inactivated by potassium carbonate (Ref. 1), cides, or organic bases. The acidity of normal calcium visibly dependent upon the presence of chemically bound water. hust be an interaction between acidity, the catalytic temperature, wherein the catalyst loses its crystal water.

CIA-RDP86-00513R000413630002-2

Study of the Acidity of a Phosphate Catalyst and Its Changes During Calcination by the Indicator Method S/062/60/000/006/025/025/XX B020/B060

The catalyst was obtained by reaction of an aqueous CaCl₂ solution with a diluted diammonium phosphate solution in the presence of ammonia at 40° . The acidity of the catalyst was determined by the Johnson method with an accuracy of ±5% (Ref. 5). The indicator was a solution of p-dimethyl amino azobenzene in anhydrous isocctane. The solution of the catalyst was then titrated with an n-butyl amine solution in anhydrous isooctane until the red coloring vanished definitely. This took 12 to 18 hours. The solution with the precipitate was left standing poured off, and the excess amine was titrated with trichloroacetic acid. Mere traces of moistness will already lead to distorted results. A thoroughly washed out catalyst, dried at 100 - 110°C, does not effect any change in the color of the indicator. After calcination of the catalyst at 200°C, however, it turns a pale-rese color, and red at 400°C. These experiments proved that the catalyst surface actually has acid properties. The effect of the calcining temperature upon the phosphate acidity is shown in Fig. 1. On a calcination at temperatures above 400^{9} C the amine consumption is again reduced, and at 800° C there is no more change in the indicator color. Data concerning the dependence of

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CIA-RDP86-00513R000413630002-2

Study of the Acidity of a Phosphate Catalyst and Its Changes During Calcination by the Indicator Method

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acidity and catalytic activity of the phosphate on its calcining temperature were intercompared. A. V. Kazakov (Ref. 6) showed that apart from the adsorbed water, normal phosphate also contains 0.5 mole of chemically bound water which can be removed only by calcining at $400 - 800^{\circ}$ C. A correlative course of the dependence of acidity and activity on the calcining temperature of the phosphate catalyst and on its structurally bound water content is thus observed. A calcination of the phosphate at temperatures below 400° C leads to the liberation of its acid zones from the adsorbed water, which blocks the active catalyst surface. If an acid zone is assumed to be neutralized by a butyl amine molecule, the number of active centers is then $A = 6.06 \cdot 10^{23} \cdot 1.3 \cdot 10^{-4}$

= $7.8 \cdot 10^{19}$. $1.3 \cdot 10^{-4}$ is the number of gram-mole butyl amine used up for the neutralization of 1 g of phosphate calcined at 400°C. There are 1 figure and 7 references: 6 Soviet and 1 US.

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FREYDLIN, L.Kh.

Selectivity of the action of catalysts in hydrogenation and reduction reactions. Probl. kin. i.kat. 10:187-191 '60. (MIRA 14:5)

1. Institut organicheskoy khimii AN SSSR. (Catalysts) (Hydrogenation) (Reduction, Chemical)

APPROVED FOR RELEASE: 06/13/2000

CIA-RDP86-00513R000413630002-2"

FREYDLIN, L.Kh.; SHARF, V.Z.

Kinetics of dehydration of alcohols on tri-substituted calcium phosphate and deactivation of the latter with organic bases. Izv. AN SSSR Otd. khim. nauk no.10:1861-1867 0 '60. (MIRA 13:10)

1. Institut organicheskoy khimii im. N.D.Zelinskogo Akademii nauk SSSR. (Dehydration (Chemistry))

(Calcium phosphate) (Alcohols)

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5 3700	2209,1273,1274	S/062/60/000/010/014/01 B015/B064	8
AUTHORS:	Freydlin, L. Kh., Petr. Vdovin, V. M.	ov, A. D., Sladkova, T. A., and	
TITLE;		\int n of Silicon Containing β - and	
PERIODICAL:	Izvestiya Akademii nauk nauk, 1960, No. 10, pp.	<pre>SSSR. Otdeleniye khimicheskikh 1878 - 1881</pre>	
by a method a catalyst, the cyanoalkyl si hydrogenation and then with experimental	ogenation of the β -cyano ponding primary amines w tion was made in a rotat lready described. The ef reaction conditions, an lanes upon the amine yie of cyanoalkyl silanes w	wethyl- and γ - <u>cyanopropyl silanes</u> as carried out on metal catalyst ing steel autoclave (volume 0.17 fect of the composition of the d the molecular structure of the ld was investigated. First, the ithout alkoxyl groups was studied oups on the silicon atom (Table Just as in the hydrogenation of	51) X
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Containing B-	lrogenation of Silicon - and γ -Nitriles	84860 s/062/60/000/010/014/018 B015/B064
selective. Hy ried out only primary amine containing pr 2 tables and	drogenation of β -cyanoet in the presence of ammo- a are preferably formed. Simary amines thus product 8 references: 4 Soviet,	con atoms, hydrogenation of silicon on catalysts was found to be most hyl trialkoxy silanes can be car- nia. In the presence of ammonia, The properties of the silicon ed are given in Table 2. There are 1 German, 2 US, and 1 Japanese.
ASSOCIATION:	Institut organicheskoy Akademii nauk SSSR (Ins	khimii im. N. D. Zelinskogo <u>titute of Organic Chemistry</u> f the Academy of Sciences USSR)
SUBMITTED:	March 9, 1960	
Card 2/2		

FREYDLIN, L.Kh.; SHARF, V.Z.

Consecutive splitting off of the alcohol groups of 3,7-dimethyl-1,7-octanediol on a tricalcium phosphate catalyst. Izv. An SSSR.Otd. khim. nauk no.11:2055-2056 N '60. (MIRA 13:11)

 Institut organicheskoy khimii im.N.D.Zelinskogo AN SSR. (Octanediol) (Dehydration(Chemistry)) Calcium phosphate)

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5/062/60/000/012/019/020 B013/B054 AUTHORS: Freydlin, L. Kh., Zhukova, I. F., and Mironov, V. F. TITLE: Study of the Hydrogenation Rate of Vinyl- and Allyl Compounds of Carbon, Silicon, Germanium, and Tin on a Skeleton Nickel Catalyst PERIODICAL: Izvestiya Akademii nauk SSSR. Otdeleniye khimicheskikh nauk, 1960, No. 12, pp. 2258-2260 TEXT: The authors briefly report on a study of the reactivity of \sim - and β -ethylene bonds in the following compounds: (CH₃)₃CCH = CH₂, (CH₃)₃SiCH = CH₂ $(CH_3)_3 GecH = CH_2$, $(C_2H_5)_3 SnCH = CH_2$ and $(CH_3)_3 CCH_2 CH = CH_2$, $(CH_3)_3 SiCH_2 CH = CH_2$ $(CH_{3})_{3}^{2}GeCH_{2}CH = CH_{2}, (C_{2}H_{5})_{3}SnCH_{2}CH = CH_{2}$. The skeleton catalyst used was prepared by lixiviating a Ni-Al melt (1:1) with 20% alkali lye. The reaction rate was characterized by the rate of hydrogen absorption as a function of time (Fig.) and the half-life period T/2 of the reaction. Reading was performed in intervals of 15 seconds each. The investigation an an Lora .

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CIA-RDP86-00513R000413630002-2

FRSYDLIN, L.Kh.; GORSHKOV, V.I.

 Selective action of a zinc catalyst in the hydrogenation of mono- and diolefins. Kin. i kat. l no. 4:593-596 N-D '60. (HIRA 13:12)

 1. Institut organicheskoy khimii AN SSSE. (Zinc) (Hydrogenation) (Olefins)

NO 10 1 10

APPROVED FOR RELEASE: 06/13/2000

CIA-RDP86-00513R000413630002-2

FREYDLIN, L.Kh., prof. (Moscow); GORSEKOV, V.I. Catalytic reaction of the hydrogenation of zinc. Periodica polytechn chem 4 no.2:119-124 °60. (EEAI 10:4) 1. Institut organicheskoy khimii im. N.D.Zelinskogo, Akademii nauk SSSR, Moskva (for Freydlin) (Catalysts) (Hydrogenation) (Zinc) (Ethylene) (Ketones) (Isoprene) (Styrene)

APPROVED FOR RELEASE: 06/13/2000

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5.3400	S/080/60/033/008/019/022/XX D213/D305
AUTHORS:	Balandin, A.A., <u>Freydlin, L.Kh.</u> , Rozina, V.S., Sorokin, P.Z., and Voroshilov, G.A.
TITLE:	Method of preparing 2-isopropylanthraquinone
PERIODICAL:	Zhurnal prikladnoy khimii, v, 33, no. 8, 1960, 1893 - 1896
carriers in necessary t an industri were concer ges, instea ing isoprop sulting 4-i 2-benzoic a	tly alkylanthraquinones have been applied as hydrogen producing hydrogen peroxide. It has, therefore, been o look for new methods of preparing these compounds on al scale. The specific reaction with which the authors ned was to prepare 2-isopropylanthraquinone in two sta- d of four as in Scholl's method, which involved react- ylbenzene with phthalic anhydride and reducing the re- sopropylbenzoyl-2-benzoic acid to 4-isopropanyl-benzyl- cid followed by cyclization of the latter in the presen- uric acid. To avoid the formation of sulphonic acid
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Method of preparing ...

derivatives and to increase the yields of the required quinone the authors investigated the influence of the oleum concentration, temperature and period of heating. In the case of 3 % oleum and heating for 1 - 3 hours sulphonation occurred. When the concentration was increased to 8 % the yield of quinone was 15 %; however, this yield decreased when 12 - 20 % oleum was used. The effect of heating with 8 % oleum is shown, and it is clear that the time of reaction determines the yield of quinone. Best results were obtained with reaction times of 2.5 - 3 hours, and under optimum conditions the yield reached 55 - 60 %. In the earlier investigations the first stage, condensation of phthalic anhydride with isopropylbenzene, was conducted in a carbon disulphide medium. The authors, however, used chlorobenzene as a less hazardous solvent and achieved 88 % yields of 4-isopropylbensoyl-2-benzoic acid. The quinone obtained in the present work had a melting point of 56.5 - 57.0°C, (recrystallized from alcohol) as compared with 45°C given in the literature. The composition and properties of the resulting product corresponded to those of isopropylanthraquinone. The quinone

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Method of preparing ...

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obtained in both the laboratory apparatus and the model plant had a melting point of 56° C and its C and H contents corresponded with the formula $C_{17}H_{14}O_{2^{\circ}}$ The use of isopropylanthraquinone as a hydrogen transferring agent was studied by hydrogenating the compound in the presence of a skeletal nickel catalyst until a thick mass of 2-isopropylanthrahydroquinone was formed. After separation of the catalyst the product was oxidized with air and the hydrogen peroxide formed was removed with water. A similar reaction has been found to proceed with 2-ethylanthraquinone. In both cases the melting point of the material recovered corresponded to that of the original quinone. There are 1 figure, 1 table and 2 non-Soviet-bloc reference. The reference to the English-language publication reads as follows: A.T. Peters, F.M. Rowe, J. Chem. Soc., 181, 1945.

SUBMITTED: February 25, 1960

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AUT, ORS:	Freydlin, L. Kh., Gorshkov, V. I.	80005	
TITLE:			069
PERIODICAL:	Catalysis of <u>Hydrogenation</u> Reacti Doklady Akademii nawk and		
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of aldehydes a	nic bond down to an ethylenic bond	alyzes the selective bond	at
reactions on z	nce with values calculated for the	siderable degree The C=O group	10n .
mechanism of an	intermediat	hydrogenation of here	4
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Sard $1/3$	face intermediate complex with the nation of different intermediate	atomic bonds depends on the	
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Catalysis of Hydrogenation Reactions by Zinc

S/020/60/131/05/035/069 B011/B117

height of the energy barrier (-E) of the reaction (Ref 1). In the first place, the reaction will actually take place which has the least height of the energy barrier for formation (or decomposition) of the intermediate complex. The E values can be also calculated from the averages of the bond energies (Q). The C=C and C=C bonds are hydrogenated more easily on Ni than the C=O bonds. These reactions proceed in an order analogous to the one established on almost all known catalysts. As has been stated above, the situation is quite different with Zn. On Zn, the C=C bond is not hydrogenated as a rule, the C=O group can be hydrogenated to give CH-OH, whereas the acetylenic bond is selectively hydrogenated down to the ethylenic bond. The authors explain the formation of the intermediate complex on hydrogenation of the ethylenic bond by means of a scheme, and calculate its heat of formation E' which is -57.9 kcal/mole (I). The heats of formation for the hydrogenation of the acetylenic bond down to the ethylenic bond $(E_2' = -48.6 \text{ kcal/mole (II)})$ and the heat of formation for the complex which forms when the C=O group is reduced ($E_3^{\dagger} = -47.4$ kcal/mole (III)) are calculated in an analogous way. It is obvious that for all three reactions E' < 0, and E'' > 0(E" = heat of decomposition). Thus, the rate of these processes has to be limited by an adsorption stage (Ref 1). From the calculations performed by the C Card 2/3

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80093 s/020/60/131/06/37/071 B011/B005

2011年1月1日日 日本市市市市市市

AUTHORS: Freydlin, L. Kh., Litvin, Ye. F., Ditsent, V. Ye.

TITLE: Investigation of the Influence of Composition of Mixed Solvents on the Rate and Selectivity of the Process of Hydrogenation of 2-Ethylanthraquinone 9

PERIODICAL: Doklady Akademii nauk SSSR, 1960, Vol. 131, No. 6, pp. 1362 - 1365

TEXT: The authors found that the rate and selectivity of the process mentioned in the title are essentially influenced by the composition of the mixed solvent. Hydrogenation of the 2-ethylanthraquinone ring is favored by dioxane. At 20° and normal pressure, one of its two aromatic rings hydrogenates in the dioxane medium. The authors could not find an octahydro derivative. The formation of the tetrahydro derivative starts immediately at the beginning of the process. By addition of a polar component to dioxane, the reduction of quinone groups is accelerated, whereas the hydrogenation of the quinone ring is suppressed. On addition of even small amounts of N,N-dimethyl formamide (0.3%) to dioxane, 2-ethylanthraquinone is selectively hydrogenated. A higher selectivity of the process is apparently achieved by acceleration of the hydrogenation of the quinone group and by

Card 1/3

APPROVED FOR RELEASE: 06/13/2000

80093 Investigation of the Influence of Composition of Mixed S/020/60/131/06/37/071 Solvents on the Rate and Selectivity of the Process of Hydrogenation of 2-Ethylanthraquinone adsorptive substitution of the hydroquinone molecules. The degree of selectivity depends on the nature and quantity of the polar solvent added. In their experiments, the authors used the following solvent mixtures: dioxane-N,N-dimethyl formamide and dioxane ethanol. The catalyst was produced by treating a Ni - Al alloy (50:50) with alkali. The reaction rate was determined by measuring the absorption rate of hydrogen. The quinones were determined after oxidation of the catalyzate by means of air with automatic photopolarographs of the type LP-55 (Methods, Ref. 4). Preliminary experiments showed that the reaction rate does nct depend on the intensity of stirring. The reaction order in dimethyl formamide was equal to zero (Fig. 1). Fig. 1 shows the dependence of the hydrogenation rate of 2-ethylanthraquinone on its concentration in dimethyl formamide. Fig. 2 shows the dependence of the absorption rate of the first mole of hydrogen on the composition of the binary solvent. Table 1 shows that the reaction proceeds least selectively in dioxane. Already under smooth experimental conditions (20°, normal pressure), 2-ethyltetrahydroanthrahydroquinone begins to form. On hydrogenation in 90% of dioxane and 10% of ethanol (or equal volumes of dioxane and ethanol), no tetrahydroquinone was detected even after absorption of 0.95 mole of hydrogen. There are 2 figures, 1 table, and 4 references, 3 of which Card 2/3

APPROVED FOR RELEASE: 06/13/2000

are Soviet.	of 2-Ethylanthraquinone	
ASSOCIATION:	Institut organicheskoy khimii im. N. D. Zelinskogo Akademii nauk SSSR (Institute of Organic Chemistry imeni N. D. Zelinskiy of the Academy of Sciences, USSR)	4
PRESENTED:	November 23, 1959, by A. A. Balandín, Academician	
SUBMITTED:	November 12, 1959	
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CIA-RDP86-00513R000413630002-2

S/062/61/000/001/013/016 B101/B220 . . . Freydlin, L. Kh. and Sladkova, T. A. AUTHORS: Selective reduction of adipyl dinitrile to E-aminocapro-TITLE: nitrile on a nickel boride catalyst Izvestiya Akademii nauk SSSR. Otdeleniye khimicheskikh nauk, PERIODICAL: no. 1, 1961, 151-156 TEXT; The aim of the authors was to clear up the conditions under which the two stages of the hydrogenation of adipyl dinitrile proceed: $\mathrm{NC(CH}_2)_4 \mathrm{CN} \xrightarrow{\mathrm{H}_2} \mathrm{NC(CH}_2)_4 \mathrm{CH}_2 \mathrm{NH}_2$ (1); $\mathrm{NC(CH}_2)_4\mathrm{CH}_2\mathrm{NH}_2 \xrightarrow{\mathrm{H}_2} \mathrm{H}_2\mathrm{NCH}_2(\mathrm{CH}_2)_4\mathrm{CH}_2\mathrm{NH}_2$ (2). Moreover, it was intended to study the synthesis of the amino acid ritrile, since E-amino acid can be obtained easily by hydrolysis of the latter. Hydrogenation has been performed in a steel autoclave at a hydrogen Card 1/9 9 1.

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CIA-RDP86-00513R000413630002-2

Selective reduction of adipyl...

S/062/61/000/001/013/016 B101/B220

pressure of 100 atm. The reaction products were divided into three fractions: I) hexamethylene imine (boiling point 137°C, boiling point of the azeotropic mixture with water $95^{\circ}C$; II) hexamethylene diamine (boiling point 95 - 100°C at 20 mm Hg); and III) \mathcal{E} -amino capronitrile (boiling point 118-120°C at 20 mm Hg). The high boiling residue was composed of non-reacted dinitrile and of bis-hexamethylene triamine. A Ni-Ti-Al skeleton catalyst and a nickel boride catalyst manufactured by the following method were used: A 20% aqueous solution of sodium boron hydride was added in an amount of 60 ml to 250 ml of a 10% aqueous solution of nickel chloride in such a way that the temperature did not surpass 50°C. This catalyst was modified with chromium by adding, more-over, 10 ml of a 10-30% chromium nitrate solution to the solution of the nickel salt. Results are listed in Tables 1 and 2. Furthermore, the hydrogenation of the reaction products has been studied (Table 3). The following conclusions were drawn from these data: The selectivity of the nickel-skeleton catalyst increases with increasing content of titanium. On the nickel boride catalyst, a selective hydrogenation of the dinitrile to amino-nitrile takes place. Under optimum conditions (20% catalyst, presence of NH₃, 75-80°C, $p_{\rm H}$ = 95-100 atm) 50-60% amino nitrile and = 95-100 atm) 50-60% amino nitrile and Card 2/B

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Selective rec	luction of adipyl	\$/062/61/000/001/013/0 B101/B220	16
is due to the hexamethylene The formation nitrile and h catalysts, an facts confirm	fact that amino nitrile of imine is formed only in the of bis-hexamethylene tris nexamethylene diamine is hy monia suppresses the forms the aldimine mechanism of	emplete conversion of the dinit excludes it from adsorption. C the second stage of the process mine increases if a mixture of drogenated. As in the case of ation of secondary amines. The the hydrogenation of dinitril Soviet-bloc and 1 non-Soviet-b	yclo- 1 • • f di- • • • • •
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ASSOCIATION:	Institut organicheskoy ki nauk SSSR (Institute of Organic Che cademy of Sciences USSR)	uimii im. N. D. Zelinskogo Akad	emii
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### CIA-RDP86-00513R000413630002-2

FREYDLIN, L.Kh.; GORSHKOV, V.I. Reduction of cyclohexanone on a skeletal zinc catalyst under pressure. Izv. AN SSSR. Otd. khim. nauk no.2:366 F '61. (MIRA 14:2) 1. Institut organicheskoy khimii im.N.D.Zelinskogo AN SSSR. (Cyclohexanone)

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FREYDLIN, L.Kh.; SHARF, V.Z.; ANDREYEV, N.S.

Stepwise dehydration of 1,6-hexanediol on a tricalcium phosphate catalyst. Izv. AN SSSR. Otd. khim. nauk. nauk no.2:373-375 F '61. (MIRA 14:2) 1. Institut organicheskoy khimii im.N.D.Zelinskogo AN SSSR. (Hexanediol) (Calcium phosphate)

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### CIA-RDP86-00513R000413630002-2



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ALIYEV,	Ya.Yu.; ROMANOVA, I.B.; FREYDLIN, L.Kh.	
· · ·	Catalytic carbonylation of amines. Uzb.khim.zhur. no.5: 54-65 '61. (MIRA 14:9)	
	1. Institut khimii AN Uzbekskoy SSR i Institut organicheskoy khimii im. N.D. Zelinskogo AN SSSR. (Amines) (Carbonyl compounds)	
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#### CIA-RDP86-00513R000413630002-2

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25045 S/062/61/000/006/00"/010 B118/B220

AUTHORS:Freydlin, L. Kh., Polkovnikov, B. D., and Gorshkov, V. I.TITLE:Catalytic hydrogenation of dimethyl vinyl ethynyl carbinolPERIODICAL:Akademiya nauk SSSR. Izvestiya. Otdeleniye khimicheskikh<br/>nauk, no. 6, 1961, 1120-1127

TEXT: The synthesis of dienes by selective catalytic hydrogenation of the obtainable vinyl acetylene hydrocarbons and alcohols concentrated, up to the present time, primarily on the hydrogenation of dimethyl vinyl ethynyl carbinol. Following their study (Ref. 7: Lav. AN SSSR, Otd. khim. n., 1944, 71) the authors made an attempt to synthesize the diene alcohol by selective hydrogenation, using a nickel skeleton catalyst poisoned by pyridine and a zinc skeleton catalyst behaving selectively on hydrogenation of enin hydrocarbons to enins. The hydrogenation of dimethyl vinyl ethynyl carbinol with addition of 1 to 3 moles of hydrogen was effected in methanol solution in the autoclave. The excess hydrogen was eliminated. The catalyst was washed with methyl alcohol. The methanol solution was added to the catalyzate; then, fractionation was effected

Card 1/3

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#### CIA-RDP86-00513R000413630002-2

25045 s/062/61/000/006/007/010 B118/B220

Catalytic hydrogenation of dimethyl vinyl...

after separation of the methanol. Since quantitative methods of determination for dimethyl vinyl ethynyl carbinol and its hydrogenation products had not been developed so far, the content of carbinol in the fractions was determined according to the amount of vinyl acetylene which forms due to the effect of metallic sodium. In the presence of the nickel skeleton catalyst, the addition of one mole of hydrogen to dimethyl vinyl ethynyl carbinol does not proceed selectively: A mixture forms, which contains the initial carbinol as well as the diene and ethylene alcohol. The partial poisoning of the catalyst surface by pyridine did not result in a considerable increase of the yield in diene alcohol. In the presence of the zinc skeleton catalyst, dimethyl vinyl ethynyl carbinol is hydrogenated selectively to form dimethyl butenyl carbinol. After addition of one mole of hydrogen, the catalyzate contains about 70 % of diene alcohol. Thus. the zinc catalyst develops the highest selective activity in this reaction. 3. V. Lopatin and the woman-student I. Mikhel'son are thanked for taking the spectra and for their assistance. T. N. Nazarov, L. B. Fisher, and Kh. V. Bal'yan are mentioned. There are 4 figures, 2 tables, and 11 references: 8 Soviet-bloc and 3 non-Soviet-bloc. The reference to the English-language publication reads as follows: E. B. Bates, E. R. H. Jones,

Card 2/3

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### CIA-RDP86-00513R000413630002-2



## APPROVED FOR RELEASE: 06/13/2000

#### CIA-RDP86-00513R000413630002-2

25046 S/062/61/000/006/008/010 B118/B220 5.3300 . . . . Freydlin, L. Kh., Nazarova, N. M., and Litvin, Ye. F. AUTHORS: Thermal alkylation of cyclopentane with olefins TITLE: Akademiya nauk SSSR. Izvestiya. Otdeleniye khimicheskikh PERIODICAL: nauk, no. 6, 1961, 1146-1148 TEXT: Up to the present time, the alkylation of cycloparaffin hydrocarbons has hardly been studied. H. Pines and N. Ipatieff (see below) studied the alkylation of methyl cyclopentane with olefins in the presence of H₂SO₄ (100 %) or HF. The reaction proved to be very complicated. Yu. G. Mamedaliyev and A. Kuliyev (Dokl. AN SSSR, 88, 471 (1953)) as well as Yu. G. Mamedaliyev and Z. A. Mamedova (ibid., 112, 1063, (1957)) alkylated methyl, ethyl, and isopropyl cyclohexane with propylene and butylene under similar conditions. In the present study, the direct alkylation of cyclopentane with ethylene and propylene at elevated temperatures and under pressure was achieved for the first time. The main reaction products were isolated and identified. The influence of Card 1/5

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#### CIA-RDP86-00513R000413630002-2

25016 S/062/61/000/006/008/010 Thermal alkylation of cyclopentane ... B118/B220 temperature and pressure on the course of reaction was studied. The alkylation with ethylene proceeds already at a temperature of 350°C and under a pressure of 200 atm. At elevated temperatures and pressures, the yield in alkylates and the degree of conversion increase. At 450°C, the ethylene was completely consumed. Diagram 1 shows the chromatogram of one of the catalyzates with carbons up to  $C_q$ , and also its distillation The main reaction products were ethyl cyclopentane (peak III), ourve. the diethyl cyclopentanes (peaks IV and V), and butyl cyclopentane (peak VI). A horizontal section on the distillation curve corresponds to each of these peaks. After elimination of the cyclopentane from the alkylate by fractional distillation, the following fractions were obtained: I) monoethyl cyclopentane and II) diethyl cyclopentane. The unsaturated character of the alkylate is not strongly marked. The yield in ethyl cyclopentanes amounts to 36 % (related to the weight of the alkylate) and to 65 % (related to the weight of the large fraction). Alkylation with propylene is more difficult. On distillation under pressures between 200 and 450 atm, easily boiling cracking products, the fraction of propyl cyclopentane, and the higher boiling residue were separated from the Card 2/5

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hermal alkylation of cyclopentane Lkylates. Cyclopentane reacts with propylene the equation: $CH_3CH = CH_2 + - CH_2 - CH$			•	,	
<b>Lkylates.</b> Cyclopentane reacts with propylene the equation:	like oyclo	ohexane	accord	ine	
		ohexane	accord	ing	
$CH_3CH = CH_2 + $				8	1.1
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h thermal alkylation, the cyclopentane adds to atom of the propylene. There are 2 figures, Soviet-bloc and 1 non-Soviet-bloc. The refe ablication reads as follows: H. Pines, N. Ir 7. 1631 (1945).	1 table, a	and 6 re	fereno		
SSOCIATION: Institut organicheskoy khimii im nauk SSSR (Institute of Organic N. D. Zelinskiy USSR)	. N. D. Zel Chemistry i	inskogo meni	Akad e	<b>mii</b>	K
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CIA-RDP86-00513R000413630002-2

FREYDLIN, L.Kh.; ZHUKOVA, I.F.; MIRONOV, V.F.

Effect of the structure of unsaturated organosilicon compounds on the rate of their hydrogenation. Izv. AN SSSR. Otd.khim.nauk no.7:1269-1274 Jl '61. (MIRA 14:7)

 Institut organicheskoy khimii im. N.D. Zelinskogo AN SSSR. (Silicon organic compounds) (Hydrogenation)

(Silicon organic compounds) (Hydrogenation)

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155540	2203 1303, 1436	27496 s/062/61/000/009/012/014 B117/B101
AUTHORS:	Freydlin, L. Kh., Sladk Sheyn, T. I., Zil'berma	kova, T. A., Kudryavtsev, G. I., an, Ye. N., and Fedorova, R. G.
TITLE:	Catalytic hydrogenation properties of polyamide benzene	n of aromatic nitriles and the as obtained from $p-(\beta,\beta)$ -diamino-diethy)
PERIODICAL:	Akademiya nauk SSSR. I nauk, no. 9, 1961, 1713	Izvestiya. Otdeleniye khimicheskikh 5-1715
NC-CH ₂ -C ₆ H ₄ C polyamides b nitrile (m.p p-xylylene d initial hydr capacity. D	H ₂ CN $\rightarrow$ H ₂ N-C ₂ H ₄ -C ₆ H ₄ -C ₂ H ased on this diamine were • 95°-97°C) was prepared ibromide. Hydrogenation ogen pressure of 100 atm ioxane, methyl alcohol.	ane diacetondinitrile to give $p-(\beta,\beta)-$ $H_4-NH_2$ and the properties of the studied. The p-phenylene diacetodi- from acetone cyanohydride and was carried out at 100°-105°C and an in a rotating autoclave of 0.175 liter or ethyl alcohol containing some atalysts were prepared by exhaustively

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### CIA-RDP86-00513R000413630002-2

27496

B117/B101

s/062/61/000/009/012/014

Catalytic hydrogenation of ...

leaching powdered 50% nickel-aluminum- and cobalt-aluminum alloys with 10% aqueous NaOH solution. The catalysts were then washed with water up to neutral reaction against phenolphthalein. Cobalt skeleton catalyst leached with 25-30% aqueous alkali solution at maximally 15°C (Ref. 5: 888 below) was used in some experiments. Diamine yields are strongly influenced by the nature of the catalyst and its preparation method. The yield is 64-65% in the case of nickel skeleton catalyst, 74% with cobalt skeleton catalyst leached at 90°-100°C, and 94% with catalyst prepared by "cold leaching". The authors also studied the polycondensation of  $p-(\beta,\beta)$ -diamino-diethyl) benzene with adipic acid and terephthalic acid. Addition of acetone to an equimolar mixture of aqueous diamine- and adipic acid solutions precipitates the salt. This salt is crystallized twice from water, yielding a white crystalline substance, m.p. 200°-202°C  $(C_{16}H_{26}N_2O_4)$ . The polyamide was obtained by polycondensation of this salt at 260⁰-280⁰C. Polycondensation occurs in the solid phase below the melting point of the polyamide. This polyamide based on  $p-(\beta,\beta)$ -diamino-

diethyl) benzene and adipic acid was also prepared at 20°C by heterophase polycondensation: reaction between the aqueous diamine solution (with sodium carbonate added) and adipic chloride in benzene. Polyamides were Card 2/4

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### CIA-RDP86-00513R000413630002-2

27496 \$/062/61/000/009/012/014 B117/B101

Catalytic hydrogenation of ...

also prepared in an analogous manner by reaction of terephthalic- and sebacic chlorides in methylene chloride with aqueous diamine solutions containing alkali to bind the hydrochloric acid formed, according to the method by P. W. Morgan (Ref. 8, see below). In all experiments, polycondensation of adipic acid with the diamine under investigation yielded a polyamide having a melting point of  $314^{\circ}-320^{\circ}$ C. It is soluble in concentrated  $H_2SO_4$ , cresol, formic acid, hydrochloric acid, and insoluble in organic solvents. Polyamides of higher mol wt. are obtained by increasing the reaction temperature and reaction time. The relative viscosity of these polyamides in concentrated  $H_2SO_4$  is increased from 1.73 to 2.69. By

spinning these high-molecular polyamides from their melts at  $335^{\circ}-340^{\circ}$ C fibers capable of orientation at high temperatures were obtained. The polymer properties are also affected by the purity of the amino salt used. If the salt is only recrystallized once, colored polyamides of lower molecular weight are formed. There are 2 tables and 8 references: 3 Soviet and 5 non-Soviet. The four most recent references to English-language publications read as follows: F. G. Lum, E. F. Carlston, Industr. and Engng Chem. <u>44</u>, 1595 (1952); E. F. Carlston, F. G. Lum,

Card 3/4

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#### CIA-RDP86-00513R000413630002-2



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#### CIA-RDP86-00513R000413630002-2

33584 s/204/61/001/005/002/008 E075/E484 Nazarova, N.M., Freydlin, L.Kh, Shafran, R.N., 11,0132 AUTHORS : Litvin. Ye.F. Thermal alkylation of methylcyclohexane with olefins TITLE: under pressure PERIODICAL: Neftekhimiya, v.l. no.5, 1961, 613-618 The authors reported recently that alkylation of cyclohexane and cyclopentane can be achieved thermally (350 to 450 °C) under pressure (50 to 200 atm). Further work on alkylation of methylcyclohexane with olefins was carried out to elucidate the influence of side chains on the direction and ease with which the The reaction was carried out in a reactor filled with quartz rings. Molar ratios of methylcyclohexane to ethylene were from 2.5 to 3.6 and for propylene 1.4 to 3.2. The space velocity varied between 0.81 and 0.99 litre/hour for ethylene and 0.52 to 1.43 litre/hour for propylene. experiments with propylene were carried out at 450°C, whereas for Results show ethylene the temperatures varied from 350 to 450°C. that the main product of the reaction of methylcyclohexane with Card 1/3

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33584 \$/204/61/001/005/002/008 E075/E484

Thermal alkylation ...

ethylene is a mixture of methylethylcyclohexanes, the proportions of various isomers differing from their equilibrium concentrations, With propylene the reaction proceeds with more difficulty and the yield of alkylate is lower than that obtained for ethylene (155% of propylene taken and 316% of ethylene respectively). Comparison with previous work (Ref.7: N.M.Nazarova, L.Kh.Freydlin, Dokl. AN SSSR, 137, 1961, 1125) shows that the alkylation of methylcyclohexane proceeds more easily than that of unsubstituted cyclo-The reaction begins at a lower temperature (350°C) and hexane. pressure (50 atm). The expected formation during the reaction of 1-methyl-1-ethylcyclohexane was not observed, which is explained by thermal instability of hydrocarbons with quaternary carbon atoms. It is postulated that 1,3 and 1,4-isomers are formed by an internal rearrangement of 1,1-isomer or via an intermediate stage of migration of free valency of methylcyclohexyl radical from position 1,1 to positions 1,3 and 1,4. Acknowledgments are expressed to A.L.Liberman and T.V.Vasina for supplying the methylethylcyclohexane samples。 Yu.G.Mamedaliyev, Aladdin Kuliyev and Z.A.Mamedova are mentioned in the article in connection with Card 2/3

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Thermal alky		33584 s/204/61/001/005/002/0 e075/e484	
references t Ref.2: V.J.K Ref.3: H.Pin Ref.4: A.Sch Ref.9: H.D.O	o English language publi omarowsky. J. Amer. Cher es, W.Ipatieff. J. Amer neider. J. Amer. Chem. rloff. Chem. Rev., no.5	4, 1954, 347.	four
ASSOCIATION:	Institut organicheskoy l im. N.D.Zelinskogo (Inst AS USSR imeni N.D.Zelins	titute of Organic Chemister	y y
SUBMITTED:	August 7, 1961		
Card 3/3			

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33**585** S/204/61/001/005/003/008 E075/E484

11.0132 Freydlin, L.Kh., Nazarova, N.M. **AUTHORS**: Alkylation of cycloparaffinic ring in tetralin with TITLE olefins PERIODICAL: Neftekhimiya, v.l, no.5, 1961, 619-623 It was observed recently that alkylation of cyclohexane can be accomplished under conditions (high temperatures and pressures) TEXT : at which benzene is not alkylated. It was expected therefore that the saturated ring in tetraline will be selectively alkylated under The experiments were carried out in a flow apparatus described previously (Ref.5: Dokl. AN SSSR, v.37, no.5, 1961, 1125), the reactor (120 ml) being filled with crushed quartz. A Tetraline used had a boiling point 78°C/12 mm Hg, d²⁰ 0.9677 and The ethylene contained 7% ethane; the propylene  $n_{\rm D}^{20}$  1.5440. The reaction with tetralin was studied at contained 12% propane. The reaction with 400 and 450°C and 50 to 200 atm pressure. propylene was conducted under optimum conditions for the alkylation with ethylene, i.e.  $\hat{4}50$  °C, initial pressure of 200 atm and mole ratio of tetralin to propylene of 2.3. Card 1/#

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#### CIA-RDP86-00513R000413630002-2

33585 s/204/61/001/005/003/008 E075/E484 Alkylation of cycloparaffinic .... conversion of propylene in one cycle was 51% and that for The yield of alkylate was 150% of propylene mixed tetraline 29%. Products obtained by the alkylation with ethylene with tetralin. The main product is 1-ethyltetralin. are given in Table 1. The products of the reaction with propylene are mainly mixed It was not possible to obtain any information propyltetralins. about the structure and position of the side chains in the constituents of the mixture but it is expected that mainly X Acknowledgments are expressed to 1-n propyltetralin is formed. There are G.K.Gayvoronska and I.N.Lifanova for assistance. 3 tables and 15 references: 3 Soviet-bloc and 12 non-Soviet-bloc. The four most recent references to English language publications read as follows: Ref.7: H. Pines, C.N.Pillai. J. Amer. Chem. Soc., v.81, 1959, 3629; Ref.8: R. Closson, J. Napolitano, J. Ecke, A. Kolka. J. Organ. Chem., v.22, 1957, 646, Ref.9: C.M.Staveley, T.C.Smith. J. Inst. Petrol., v.42, no.386, 1956, 55; Ref.10: G.F.Hinsher, P.H.Wise. J. Amer. Chem. Soc., v.76, 1954, 1747. Card 2/4 3

APPROVED FOR RELEASE: 06/13/2000

33585 5/204/61/001/005/003/008 E075/E484

Alkylation of cycloparaffinic

ASSOCIATION: Institut organicheskoy khimii AN SSSR im, N. D. Zelinskogo (Institute of Organic Chemistry AS USSR imeni N. D. Zelinskiy)

SUBMITTED: August 21, 1961

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		Tab	<u>le 1</u> ,		_
Conditions		Experi	ments		_
	1	2	3	4	
Semperature, °C Pressure, atm Solar ratio tetralin/ethylene pace velocity of feed, ml/min ield of products, g istilled tetralin, g egree of conversion of ethylene, % wt egree of conversion of tetralin, % wt ard 3/#	450 200 0.75 3 234 103 95 44	450 200 1.6 7 543 313 94 36	450 50 2.6 7 355 60	400 200 2.2 9 445 325 71 18	 

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FLEDELT, L.M., other hildmand; S. F. A., Jush.: 1005010, O.M., HET.; H.H.M., J.L.; A. M.M. Progen die of problem (c-start found) by the dehydration of a minore of proceeded ad the follow a laren employs of the Hadr-thir, prov. 27 no. 2005-30 '61. (The 14:2) 1. In the two equals askey bisid from N.I. Collaskogo M. 3630 (for frequilin, parf). C. Holkevilly zaved "Slocknyys offry" (for hadle r, Malk ma, het ev). (Pyrocetachel) (JUSY alcohel) (chemel)

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#### CIA-RDP86-00513R000413630002-2

S/020/61/136/005/018/032 B103/B208

AUTHORS: Freydlin, L. Kh. and Sharf, V. Z.

TITLE: Studies of stepwise dehydration of glycols on the tricalcium phosphate catalyst

PERIODICAL: Doklady Akademii nauk SSSR, v. 136, no. 5, 1961, 1108-1111

TEXT: The authors dehydrated several diols on the tricalcium phosphate catalyst (for its production see Ref. 11) in a wide temperature range. 1) 5, 20, and 49% of trimethylene glycol was converted at 250, 300, and 350°C, respectively, and gave allyl alcohol and propionaldehyde as the main products. No trimethylene oxide was found, but the authors assume that while this oxide does form, it is quickly isomerized to the two afore-mentioned end products. 2) Butene-2-diol-1,4 60% of which were converted at 280°C. The main products were: 2,5-dihydrofuran and crotonaldehyde. Butene-2-diol-1,4 is dehydrated mainly under oxide formation. 3) Butanediol-1,4 yields only 98% tetrahydrofuran between 260 and 320°C. At temperatures above 320°C the yield of tetrahydrofuran drops, giving at the same time buten-2-ol-4, divinyl, and butyraldehyde.

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Studies of stepwise dehydration	S/020/61/136/005/018/032 B103/B208
between 280 and 320 ⁰ C. The oxacyclanes res	sulting as intermediates are
Formed more and more difficultly in the ord	ler $C_1 > C_2 > C_2$ . Tetrahydrofuran
is formed in higher yield and at lower temp the latter being obtained more easily than 520°C, also unsaturated alcohols and diolef authors further conclude from the results o more difficultly dehydrated to diolefins th The intense formation of diolefin above 350	beratures than tetrahydropyran, hexamethylene oxide. Above fin hydrocarbons result. The obtained that oxacyclanes are han the corresponding glycols.
ing yield of hexamethylene oxide, and decre	basing yield of hexenol is
regarded by the authors as proof for the fa	het, that diolefin mainly
results from hexenol which is less stable t	than the oxide. Hence, the
aw-glycols C ₄ - C ₆ are gradually dehydrated	h. The following compounds
are obtained: in the 1st stage - oxacyclan	he, in the 2nd stage - an
unsaturated monovalent alcohol isomeric to	oxacyclane (lower formula);
in the 3rd stage - the end product, a diole	efin, which mainly results via
ing yield of hexamethylene oxide, and decre regarded by the authors as proof for the fa results from hexenol which is less stable t ac-glycols C ₄ - C ₆ are gradually dehydrated are obtained: in the 1st stage - oxacyclan unsaturated monovalent alcohol isomeric to	basing yield of hexenol is het, that diolefin mainly than the oxide. Hence, the h. The following compounds he, in the 2nd stage - an oxacyclane (lower formula); efin, which mainly results via
ing yield of hexamethylene oxide, and decre	basing yield of hexenol is
regarded by the authors as proof for the fa	het, that diolefin mainly
results from hexenol which is less stable t	than the oxide. Hence, the
aw-glycols C ₄ - C ₆ are gradually dehydrated	h. The following compounds
are obtained: in the 1st stage - oxacyclan	he, in the 2nd stage - an
unsaturated monovalent alcohol isomeric to	oxacyclane (lower formula);
in the 3rd stage - the end product, a diole	efin, which mainly results via

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CIA-RDP86-00513R000413630002-2



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# CIA-RDP86-00513R000413630002-2

2/010/21275 B103/B208

11.1210 also 2209 Nazarova, N.M. and Freydlin, L.Kh. AUTHORSE

Thermal alkylation of cyclobexane by olefing under pressure PERIODICALs Doklady Akademii nauk SSSR, v. 137, no. 5, 1961, 1195 - 1128 TITLE:

TEXT: The authors were the first to alkylate directly cyclobaline with 1) ethylene, 2) propylene, and 3) factuatylene. The continue device used by them has already been described (DAN, 25, no. 5, 1011 (1954)). Ca3(PO4)2 and percelain fragments or quarty pieces were put int; the cam action vessel. The catalyzates were fractionated, the unsaturated and the resultant aromatic hydrocarboas were obcometographically separated on allica gel. The authors studied the structure of the resultant alkyl sycle. hexanes by dehydrogenation on P5/C catalyst (20% Ft) 45 300'2 to the corresponding arometic hydrotarbons which were subsequently critized to acids. Ad 1). Ethylene was completely absorbed at 450°C and a pressure of 200 and 450 atm, but at 100 atm only to 90%. Having removed againhexane from the alkylate, three fractions were iscinteds I) Moncethyl

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### CIA-RDP86-00513R000413630002-2

21975 s/orc/41/151/052/019/036 BICH/BIGH

Thermal alkylation of ...

cyclohexane (boiling poirs 129-131 C) (30% of the altylate). II) Distbyl cyclohexane (170-165 C) (20%), and a tighterenalizing residue. I) Gorree sponded to ethyl cyclcherane according to data in publications. A carrow fraction was ohromatographically isolated from II after debydrogenation (80%, boiling point 178-180 0/740 on Hg), corresponding to the isomera of diethyl bergene. o-Phthalic, isophthalic, and terepithelide solds ofsulted therefrom by oxidation (weight ratio 1 s 1.6 ; a). Is addition to fractions I and II 3.2% of low-toiling (up to 7505) cracking and diserization products of the clefin were isolated. The rest of the alkylate consisted of intermediate fractions (85-125° and 135-170°C) and of the high-boiling residue. 75% of the residue work divided navos the fractions 185-220° and 220-250°C. Apparently 1; represents a mixture of polyethyl cyclohexanes. Experiment 3 gave 11% of uneaturated hydrobarbons. By increasing the athylene concentration in the initial mixture or reducing the volume rate the yield of monoethyl typlchexame dropped, while that of the higher-boiling residue increased. Ad 2). The propylem--propane fraction with 13% propane content was used. Table ? shows the

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#### CIA-RDP86-00513R000413630002-2

21245 2/000/61/131/003/019/026 B103/5208 Thermal alkylation of ... resulte. The following-was distilled inca the alkyliter I) a low-boiling fraction of the cracking products, II) fraction with a boiling point of 159-157°C, and the residue. After elimination of the assaturated compounds (5%), dehydrogenation, fractionation, and chromation generation a product (46%) with a boiling point of 159.2 - 199.3 G was obtained which corresponds to n-propyl benzenc. From the readdus a hydrocarbon boiling at 209-211°C/739 mmHg (about-30 with of the residue) was obtained whose properties resemble those of diwnwpropyl syslobsystes. Esperimente port 9 and 11, were made with quartz, nost 10 and 12 with Car(PO,) Ad 3). In these experiments quests was used. The degree of conversion of isobutylene was lower than that of propylene. The fraction isclated from the alkylate by distillation boiled at 168 - 18300. After sliwingtion of unsaturated sompounds and fragtionation a hydrocarbon (31%) with a boiling peint of 174-472°C/742 mmHg resulted which is closely related to ischutyl cyclonexaney. Table 3 shows the constants of hydrocarbons with normal and with iso-structure - (paitly from publications). It may be ason from it that the constants of propylbenzene obtained by the suthors resemble those of hydrosarbon with a normal size chain. The constants of the resultant bu-Card 3/10 金額 

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### CIA-RDP86-00513R000413630002-2

21975 \$/030/61/157/005/619/026 B103/B208 Thermal alkylation of ... tyl syclohexene reasonable those of instruiy! syclohexane. It is therefore assumed that in both resear cyclobexade is adaed to the outhermost upschurated C-ston of the clefin. In the aridic alkylation of methyl cyclo-hegans with propylene, however, methyl isopropyl cyclotexane (Ref. 3) was obtained, this means, that the cyclane is added to the middle, unsaturated Gaatom of the elefin. The following papers are mentioneds In.C. Mamedaliyev, Aladdin Kuliyov (Rof. 23 DAN, 99, 471, 1053), fiel. Mamedaliyev, Z.A. Mamedova (Ref. 38 DAN, 1053, 1053, 1097); L.Wh. Freydlin, A.A. Balandin, N.M. Navarova (DAN, 95, no. 5, 1011, 1954). There are 1 figure, 3 tables, and 9 referencess 6 Soviet-Bloc and 3 non-Saviet-bloc. The 3 most recent references to English language publications read as followss H. Pines, N. Ipatieff (Ref. 1s J-Am. Chem, Sac., 67, 1631, 1945), J.F. Norris, G.T. Vanla (Ref. 6: J.Am. Chem. Soc., 61, 2131, 1939), B.B. Eisner, H.E. Strauss, T.J. Parbers, (J.Az. Chez. Son., 1957, 578). ASSOCIATION: Institut organicheskoy khimii in. N.D. Zelinakogo Akademii . , nauk S9SR (Institute of Organic Chemiatry imeni N.D. Zelinskiy of the Academy of Spiences USSR) Card 4/10 

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FREYDLIN, L.Kh.; LITVIN, Ye.F.; KAUP, Yu.Yu.

Sequence of reactions in the hydrogenation of 2,3-dimethyl-1,3-butadiene on a skeletal nickel catalyst. Dokl. AN SSSR 139 no.6:1386--1388 Ag '61. (MIRA 14:8)

1. Institut organicheskoy khimii im. N.D. Zelinskogo AN SSSR. Predstavleno akademikom M.I. Kabachnikom. (Butadiene) (Hydrogenation)

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FREYDLIN, L.Kb.; SHARF, V.Z.

Stepped dehydration of 1, 5-pentanediol over a tricalcium phosphate catalyst. Zhur.prikl.khim. 35 no.1:212-214 Ja '62. (MIRA 15:1)

1. Institut organicheskoy khimii AN SSSR imeni N.D.Zelinskogo. (Pentanediol) (Dehydration)

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CIA-RDP86-00513R000413630002-2"

FREYDLIN, L.Kh.; LITVIN, Ye.F.; ZHUKOVA, I.F.; ENGLIN, B.A.

Sequence of reactions in the process of hydrogenation of piperylene on a skeletal nickel catalyst. Kin.i kat. 4 no.1:128-133 Ja-F '63. (MIH 16:3)

1. Institut organicheskoy khimii imeni N.D.Zelinskogo AN SSSR. (Piperylene) (Hydrogenation) (Nickel catalysts)

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FREYDLIN, L.Kh.; SLADKOVA, T.A.

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Direction of the catalytic reduction of dinitriles as affected by their structure. Dokl. AN SSSR 143 no.3:625-628 Mr '62. (MIRA 15:3)

1. Institut organicheskoy khimii im. N.D.Zelinskogo AN SSSR. Predstavleno akademikom A.A.Balandinym. (Nitriles)(Reduction, Chemical)(Catalysis)

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CIA-RDP86-00513R000413630002-2"

FREYDLIN, L.Kh.; KAUP, Yu.Yu.; LITVIN, Ye.F.; ILOMETS, T.I.

. :

Selectivity and stereospecificity in reactions of n-hexene hydrogenation on a skeletal nickel catalyst. Dokl. AN SSSR (MIRA 15:3) 143 no.4:883-886 Ap '62.

1. Institut organicheskoy khimii im. N.D.Zelinskogo AN SSSR. Predstavleno akademikom A.A.Balandinym. (Hexene) (Hydrogenation) (Catalysts, Nickel)

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FREYDLIN, L.Kh.; SHARF, V.Z.; TUKHTAMURADOV, Z.T. Stereospecificity of the dehydration of 3-pentanol on acid-type catalysts. Neftekhimiia 2 no.5:730-734 S-0 '62. (MIRA 16:1) ;-CONTRACTOR OF A DESCRIPTION OF 



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L 12314-63	EPF(c)/EWP(q)/EWT(m)/BDS AFFTC/ASD Pr-4 RM/WW/JW/JD 5/081/63/000/005/030/075
AUTHOR:	Aliyev, Ya. Yu., Romanova, I. B. and Freydlin, L. Kn.
TITLE:	Catalytic carbonylation of aliphatic amines in the presence of <u>nickel</u> $\sqrt{7}$
PERIODICAL:	Referativnyy zhurnal, Khimiya, no. 5, 1963, 190, abstract 5Zh85 (Uzb. Khim. Zh., 1962, no. 4, 67-78)
TEXT: halides was	The carbonylation of aliphatic amines in the presence of Ni and Co studied. The amines which were used: $(C_2H_5)_2NH$ , (iso- $C_4H_9)_2NH$ ,
C ₄ H ₉ NH ₂ , H-C carbonyls al tion of the than 260°C, which are for amides. In	5 ^H ₁₁ NH ₂ and H-C ₆ H ₁₃ NH ₂ have identical dissociation constants and form most identically. At a temperature lower than 260°C, the main direc- process is toward the formation of formanides. At a temperature higher amines deaminate and dealkalize, and formamides decompose. The olefins rmed in this process interact with CO and NH ₃ , forming carboxylic acid this manner, the carbonylation process of amines goes in two directions: formamides and formation of amides of carboxylic acids. Author's ab-
(Abstractor) Card 1/1	a note: Complete translation7

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FREYDLIN, L.Kh.; KAUP, Yu.Yu. Mechanism of hydrogenation of n.pentynes and n.xexynes on a skeletal nickel catalyst. Izv. AN SSSR. Otd. khim. nauk no. 9:1660-1663 S '62. (MIRA 15:10) 1. Institut organicheskoy khimii ii. N.D.Zelinskogo AN SSSR. (Pentyne) (Hexyne) (Hydrogenation) 

### CIA-RDP86-00513R000413630002-2

5/204/63/003/001/002/013 E075/E436

AUTHORS: <u>Freydlin, L.Kh.</u>, Sharf, V.Z., Litvin, Ye.F., Tukhtamuradov, Z.T.

TITLE: Preparation of  $C_8 - C_{12}$   $\alpha$ -olefins by the catalytic dehydration of primary alcohols

PERIODICAL: Neftekhimiya, v.3, no.1, 1963, 10-12

The authors investigated the catalytic dehydration of C8, TEXT:  $C_{10}$  and  $C_{12}$  n-alcohols after previous successful preparation of 98% pure a-olefins from  $n = C_4 = C_6$  alcohols using trisubstituted calcium phosphate as catalyst (Neftekhimiya, v.1, no.6, 1961, 749). The catalyst was prepared by treating the phosphate with 0.07 g NaOH/g catalyst and baking at 400 to 450°C for 1 to 2 hours. It preserved its activity without regeneration. The products of the dehydration were 92 to 94% pure a-olefins (97 to 98% after distillation) obtained with the yields of 58 to 88%. The purity of the alcohols is of the same order as that obtained after the pyrolysis of the acctates and is much better than that of the alcohols produced with alumina as the dehydration catalyst. In the latter case the products contain only 39 to 68% a-olefins and Card 1/2

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Preparation	of C ₈ - C ₁₂	2 • • •		S/204/6 E075/E4	3/003/001 36	/002/0	013	
the remainde There are 1	r — isomer figures ar	rs with th nd I table	e double	bond in	different	posit	tions.	
ASSOCIATION:	H.D.Zelir	organiche nskogo (In ).Zelinski	stitute	mii AN SS of Organi	SR im. c Chemist	ry AS	USSR	
SUBMITTED:	July 26,	1962						
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FREYDLIN, L.Kh.; SHARF, V.Z.; ABIDOV, M.A.

Isomerization of isopropenylcyclopropane and accompanying conversions of dienes on catalysts of acidic nature. Naftekhimiia 3 no.1:28-34 Ja-F '63. (MIRA 16:2)

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CIA-RDP86-00513R000413630002-2 "APPROVED FOR RELEASE: 06/13/2000 1. S. V. ABIDOVA, M.F.; PITSARIS, V.K.; SULTANOV, A.S.; FREYDLIN, L.Kh. Reduction of hitrobenzene and nitrocyclohexane in the presence Reduction of fitropenzene and hive of soliton-65 '63. of a tin catalyst. Uzb.khim.zhur. 7 no.1:60-65 '63. (MIRA 16:4) 1. Institut khimii polimerov AN UzSSR. (Reduction, Chemical) (Cyclohexane) (Nitrobenzene) a di bar a are a di casa di barangan anangan an sanan tika bar dan sana APPROVED FOR RELEASE: 06/13/2000 CIA-RDP86-00513R000413630002-2"

CIA-RDP86-00513R000413630002-2

NAZAROVA, N.M.; FIEYDLIN, L.Kh.; SHAFRAN, R.N.; LOGINOV, G.A.
Alkylation of cyclohexene by ethylene at elevated temperatures and pressures. Neftekhimiia 3 no.1:66-70 Ja-F '63. (MIRA 16:2)
1. Institut organicheskoy khimii AN SSSR imeni Zelinskogo. (Cyclohexene) (Ethylene) (Alkylation)

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# CIA-RDP86-00513R000413630002-2

FREYDLIN, L.Kh.; SHARF, V.Z.; SAMOKHVALOV, G.I.; MIROPOL'SKAYA, M.A.; PRIVALOVA, I.M.; YANOTOVSKIY, M.TS.

> Catalytic dehydration of 3-methyl-1,3-butanediol. Neftekhimiia 3 no.l:104-107 Ja-F '63. (MIRA 16:2)

1. Institut organicheskoy khimii AN SSSR imeni Zelinskogo i Vsesoyuznyy nauchno-issledovatel'skiy vitaminnyy institut. (Butanediol) (Dehydration (Chemistry))

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# CIA-RDP86-00513R000413630002-2

s/062/63/000/001/016/025 B101/B186 and Kaup, Yu. Yu. Freydlin, L. Kh., AUTHORS : Study of the mechanism of hydrogenation of acetylene hydro-TITLE: carbons on nickel skeleton catalyst Otdeleniye khimicheskikh PERIODICAL: Akademiya nauk SSSR. Izvestiya. nauk, no. 1, 1963, 166 - 170 TEXT: The applicability of the reaction equations  $R-C \equiv C-R_{ads} + 2H_{c}$ +H2 R-C-C-R des (1) and  $R-C \leq C-R$  -R-C-C -C=C-R ->R-C=C-R ads -R (2) was checked by hydrogenation of binary equimolar mixtures of hexyne -1 + pentenc-1 and pentyne-2+hexene-2 on a nickel skeleton catalyst. The experiments were made with 20 ml of 0.5 M solutions in absolute methanol. at 10°C with 0.1 g catalyst. Preliminary experiments showed that in mixtures of hexenu-1+pentone-1, molar ratio 1:1, 1:2; 2:1, the two olefins were hydrogenated proportionally to their content in the mixture; they are adsorbed on the catalyst to the same extent and may, therefore, substitute one another in a mixture with pentyne-1 or hexyne-1. The same was found Card 1/2

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Ĵ S/062/63/000/001/016/025 Study of the mechanism ... B101/B186 for cis-pentene-2 and cis-hexene-2. Results of hydrogenation of the binary mixtures of acetylene and olefin hydrocarbons: The fl-acetylene hydrocarbon is hydrogenated with a high degree of selectivity and stereospecificity. The reaction proceeds mainly by the formation of a cis-olefin. Saturated hydrocarbons, products of cis-trans-conversion and migration of the double bond are formed in the first stage of the reaction only in a small amount according to Eq. (2).  $\alpha$ -acetylene hydrocarbon, however, is partially hydrogenated in the first stage to the saturated hydrocarbon, the  $\alpha$ -olefin admixed being hydrogenated only to a small extent and without isomerization. Thus, hydrogenation of X-acetylene hydrocarbon occurs by both mechanisms at the same time. There are 4 figures and 2 tables. ASSOCIATION: Institut organicheskoy khimii im. N. D. Zelinskogo Akademii nauk SSSR (Institute of Organic Chemistry imeni N. D. Zelinskiy of the Academy of Sciences USSR) SUBMITTED: April 24, 1962 Card 2/2

APPROVED FOR RELEASE: 06/13/2000

### CIA-RDP86-00513R000413630002-2

s/062/63/000/004/016/022 L 17066-63 EPF(c)/EWP(q)/EWT(m)/BDS AFFTC/ASD Pr-4/Pad RM/WW/JD/HW 65 AUTHOR: Freydlin, L. Kh. and Kaup, Yu. Yu. white the second second second TITLE: Investigation of alpha-, beta-, and gamma-acetylenic hydrocarbon hydrogenation in their binary mixtures on a skeleton nickel catalyst PERIODICAL: Akademiya nauk SSSR. Izvestiya. Otdeleniye khimicheskikh nauk, no. 4, 1953, 742-748 TEXT: In binary systems composed of alpha- and alpha-(C5-C7), betaand beta-(C5-C6) and beta- and gamma-(C5-C6) normal acetylenic hydrocarbons, components of the mixture are hydrogenated on a skeleton nickel actalyst simultaneously and with identical speed. Principally alpha-acetylenic hydrocarbons are hydrogenated in the first stage of hydrogenation of the binary mixture of alpha- and beta-, and alpha- and gamma-acetylenic hydrocarbons. The acetylenic hydrocarbons studied (C5-C7) and the olefins formed from them are hydrogenated in the sequence: alpha-acetylenes; beta- and gamma-acetylenes; alpha-olefins; beta- and gamma-olefins characterizing their relative absorbability on nickel catalyst. There are 5 figures and 3 tables. The most important English-language Card 1/2 $\frac{1}{2}$ 

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Investigation	of alpha		
references re 48, 664 (1952	ad as follows: G. C. Bo ); T. Fukuda, Bull. Chem	nd, J. Sheridan, Trans. Far . Soc. Japan, 32, No. 12, 1	raday Soc., 1279 (1959).
ASSOCIATION:	Institut organicheskoy SSSR (Institure of Orga Academy of Sciences US	khimii im. N. D. Zelinskogo nic Chemistry imeni N. D. 2 SR)	o Akademii nauk Zelinskiy,
SUBMITTED:	June 6, 1962	•	
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FREYDLIN, L.Kh.; KAUP, Yu.Yu.

Hydrogenation of isopropenylacetylene on a skeletal nickel catalyst. Izv. AN SSSR. Otd.khim.nauk no.6:1091-1095 Je '63. (MIRA 16:7)

1. Institut organicheskoy khimii imeni Zelinskogo AN SSSR. (Butenyne) (Hydrogenation) (Nickel catalysts)

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