GORIN, U. A.,

Gorin, U. A., and Vasilieva, F. A.-"Investigation in the Field of a Catalytic Conversion of Alcohols into Hydrocarbons of the Divinyl Series. V. Catalytic Formation of Hydrocarbons C_8H_{14} from the n-butyl-alcohol." (p. 702)

SO: Journal of General Chemistry, (Zhurnal Obshchei Khimii), 1947, Vol. 17, No. 4

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GORTE, YE. A. 13 9/49 T13 disthylens and sthylens hydrocarbons with six on S. V. Lebedev's modified catalyst. Shows that 2:1 mixture of ethyl alcohol and methylethylketone Series, 12th article. Union Sei Res Inst ineni Acad N. P. Antroyovy. 7t pp S.Y. Lebels "Studies in the Field of Catalytic Conversion of Alcohols Into Divinyl Series Hydrocarbons," Yu. USSR/Chemistry - Alochols "Zhur Obshch Khim" Vol XVIII (LXXX), No 6 A. Gorin, M. I. Danilina, N. P. Andreyev, Alloohol and acetome. Submitted 9 Apr 1947. carbon has a conjugate system and is heradiene-2,4. The ethylene hydrocarbon is herene-2. formation of piperylene from a mixture of almation of heradiono-2,4 based on principles of ucts ire also formed. Facudobutylone and insoluble condensation prod-(DAUGON STOUGOTY - LIDETUGUN/NEED carbon atoms are formed. The distiylens hydro-Chemistry - Catalysis Investigates reaction of a Suggests scheme of for-81164/6 9/49713 Jun 48 04 CBC 1. 25 1

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GORIN, Yu. A. I PIOTROVSKIY, K. B. 29541 Trudy Akadyemika S. V. Lyebyeva v oblasti Sintyetichyekogo Kauchuka. (K 75 - Lyetiyu so Dnya Rozhdyeniya). Uspyekhi Khimii, 1949, Vyp. 5, S. 616-22, S. Portr. SO LETOPIS' NO. 40

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GOR	odnots sted or terts and of a 3800 a 38000 a 3800 a 38000 a 38000 a 38000 a 38000 a 38000 a 3	Investigated contact conversion of the cata- aloched, on the dehydrating component of the cata- lyst, and on a converted S. V. Lebedsv catalyst 65/49121	A DY ALCONNEL CONFERENCE OF Tertlery Butyl Alconer and Its Binery Mixtures by Mothyl Alcohol and Torn- didebyds," Tu. A. Gorin, I. K. Gorn, All-Union Sci Res Inst imeni S. Y. Lebedev, 42 pp "Zhur Obehch Enim" Vol XIX, No 4	65/49 67 67 67 67 67 67 67 67 67 67		

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Side reactions in the catalytic synthesis of divinyl from alcohol by the S.V. Leboder method. 1. Reactions of forma-tion of aldehyder, slocbols, and hydrocarbons of the all-phatic series with an eren number of carbon abous. Yu. A. Gorin. Zhav. Obthchel Khim. (J. Gen. Chem.) 20, 1506– 1644(1953).— The causes of the formation of by-products in the catalytic conversion of EUOII to butadiene are discussed in detail in the light of the literature (38 references). Phas-age of EtOII with MeCH: CHICHO over the Lebellev cat-alyst increases the output of crotyl and butyl alcs, in com-parition with the results obtained from pure ECOH. Also, catalytic treatment of EtOH-MeCH: CHICHO and EtOH-PACHO mixts, on the dehydrogenating component of the catalyst results in formation of crotyl and hatyl alcs, as well as 1-bexanol and 2-bexen-1-ol, resp. The following rea-tion schemes uppear to explain the by-product formation. Butadiene forms via: EtOH = AcH + H; 2AcH = MeCH(OH)CH(EHO = H,O + MeCH:CHICHO) Me-CH:CHOH CH forms by dehydration of EtOH and takes no part in the butadiene formation, since its yield bears no relation to the butadiene formation, since its yield forms by hydrogenation of either MeCH:CHCHO or PrCHO, possibly by H transfer from EtOH, giving

addul. AcH. PrCHO may form by dehydrogenation of (BuOH. The small amt. (1-2%) of MEE(CO may arise from isomerization of croxyl alc. to McCH(OH)CH. CH, or by hydrogenation of aldol to 1,3-butanethol, its dehydra-tion to McCH(OH)CH. CH, and isomerization of the latter; isomerization of PrCHO)s not excluded. (1:CHMe), may form by isomerization of 1-butene formed by dehydra-tion to BuOH, or by hydrogenation-dehydration of Me-HOO of BuOH, or by hydrogenation-dehydration of Me-HOO of BuOH, or by hydrogenation-dehydration of Me-EtCO. The lighter alex- and aldehydes arise by condensa-tion (aldol type) of the aldehydes present, followed by de-hydration to mustid, aldehydes, then hydrogenation to said aldehydes and alex, with 6 C atoms, while C compass form by continued reaction of the C amsatd, aldehydes with AcH; 2-beyene and 2,4-beythether arise by dehydration-hydrogenation of the unsatd. C alex, or carbonyl deriv-hydrogenation of the unsatd. C alex, or carbonyl deriv-cC, L., C.4, 28, doXet. C M. Kosedapol

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"APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000616210019-5 the second state and stat Card 2 of 2 GORIN, Yu. A. over that particular catalyst (contg dehydrating ethyl alc on the latter's conversior to butadiene of the addn of acetic acid and ethyl acetate to synthesis of butadiene from alc components.) of ethyl alc, ethylene, aldehyde and a small amt oxide, acetone and propylene, and on the other acetate under these same conditions resulted in yield of the latter comprising about 70% of the the formation of carbon dioxide and acetone (the there was a ketonic decompn of acetic acid, with acid or ethyl acetate to alc on the yield of (v) the formation, on the one hand, of carbon ditheoretical). of catalytic synthesis of butadiene from alc by dioxide, acetone, and propylene in the process bility was assumed of the formation of carbon conditions of the studied reaction. these substances could be subjected under the butadiene was explained by the changes to which of butadiene. successive reactions: alc \rightarrow acetaldehyde \rightarrow ethyl 3 alc → propylene . → acetate → acetic acid → acetone → isopropy1 the S. V. Lebedev method, by means of a chain of Found that under those conditions States that the decompn of ethyl The neg effect of addn of acetic Exand effects The possi-2291147 229T47 A start .

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GORI	$\nu, \gamma \nu. \beta$	
USSR/ChamL	stry - Gatalytic conversion	
Card 1/1	Pub. 151 - 17/37	
Authors	: Gorin, Yu. A., and Vasilysva, F. A.	
Titlə	: Catalytic conversion of alcohols into hydrocarbons of the divinyl series. Part. 17 Heptadiene-1,3 and heptadiene-2,4 from a n-butyl alcohol-acetone	
Periodical	mixture. : Zhur. ob. khim. 24/10, 1795-1802, Oct 1954	
Abstract	* The conversion an n-butyl alcohol-acetons mixture into C7H12 hydrocarbons with conjugated system of double bonds was investigated in the presence of a mixed Lebedev catalyst usually used for the derivation of divinyl from ethyl alcohol. A method for catalytic conversion of n-butyl alcohol-acetone mixtures into disthylene hydrocarbons, based on comiensation of butyrous al- mixtures into disthylene hydrocarbone, is described. The formation of hep- dehyde with acetone into butyldiacetone, is described. The formation of hep- tadiene, as a secondary product of catalytic conversion of ethyl alcohol into divinyl, is explained. Thirty-two references: 23-USSR; 5-USA; 3-German and 1-French. (1915-1953). Graph.	
Institutio	on : State University, Leningrad	
Submitted	: April 24, 1954	

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Category:	/ / · · · · · · · · · · · · · · · · · ·	
Abs Jour:	ZhKh, No 3, 1957, 7591	
	Gorin, Yu. A. and Deryevyagina, N. L.	
Inst : Title :	Not given Investigation of the Catalytic Hydropolymerization of Acetyle to Divinyl over a Paladium Catalyst	ne
Orig Pub:		
Abstract:	The hydropolymerization of acetylene has been investigated in a flow system at temperature of $180-450^{\circ}$, using contact time of 0 24-3.4 sec, H ₂ concentrations of 0-80 vol%. The cataly consisted of paladium-coated clay (0.1-10% Pd). In the abse of H ₂ , C ₂ H ₂ does not react on passage over the catalyst; in t presence of H ₂ , C ₂ H ₂ reacts to form ethylene, ethane, divin n-butylene, as well as isobutylene, methane, 2-4-hexadiene, and benzene. The reaction achieves considerable proportion	rst nce he yl,
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Zh--Kh, No 3, 1957, 7591 Abs Jour:

> at an H_2 concentration of 12%; at higher H_2 concentrations, the conversion and the yield of C_4H_8 are increased, whereas the yield of C_4H_6 decreases. The curves showing the conversion to C_2H_4 and $C_4H_8 + C_4H_6$ as a function of the initial H_2 concentration are of similar shape and go through a maximum at an H2 concentration of ~ 50%. A reduction in contact time leads to an increase in the yield of C_4H_6 and a drop to zero in the yield of C_4H_8 . The yield of $C_4H_8 + C_4H_6$ is increased when the Pd content in the catalyst is raised to 1%. The addition of polymerization agents $(H_3PO_4, copper phosphate, cobalt chloride, and synthetic alumina$ silicates) has no effect on the reaction. The authors are of the opinion that divinyl is the primary product of the catalytic hydropolymerization and C_4H_8 is secondary. Following the theory of the semihydrogenated state, it is assumed that the reaction proceeds by the intermediate formation of adsorbed vinyl radicals with the subsequent reaction and hydrogenation of those radicals.

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ugge/Kinet	ics	- Combustion. Explosions. Topochemistry. Catalysis. B-9
Abs Jour	:	Referat Zhur - Khimiya, No 6, 1957, 18635
Author Title	:	Yu.A. Gorin, G.A. Sergicheva. Study of Reaction of Acetaldehyde under Influence of Some Solid Catalysts. I. Transformation of Acetaldehyde and Its Mixture with Water on S.V. Lebedev's Catalyst.
Orig Pub	:	Zh. obshch. khimii, 1956, 26, No 9, 2444-2452
Abstract	:	co, CH_4 , H_2 , CO_2 , C_2H_4 , C_3H_6 , C_4H_8 , CH_3COCH_3 , divinyl,
		crotonaldehyde, benzaldehyde, o-toluylone aldehyde and o-xylene were separated from a complex mixture of pro- ducts of acetaldehyde cracking and condensation forming at 400° on S.V. Lebedev's catalys. It was found that if acetaldehyde had been diluted with other, the forma- tion of cracking products (CO, $CH_{\rm h}$) decreased and the content of crotonaldehyde increased (it a simultaneous decrease of the amount of higher condensation products);
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ry mixtures, and the hard to the by-products, their composition investigated ketones with regard to the by-products, their composition investigated not sufficiently investigated. Of the insufficiently investigated not sufficiently investigated. Of the insufficiently investigated by products obtained on rectification of hydrocarbons the object of by products obtained on rectification for formation of the following	GOPINIY AUTHORS: TITLE:	Sinayskiy, G. M., Ratner, T. V., Eakarova, V. P., 79-11-4/56 Sinayskiy, G. M., Ratner, T. V., Eakarova, V. P., 79-11-4/56 Gorin, Yu. A., Ivanov, V. S., Alferova, L. V. An Investigation of the Composition of the Hydrocarbons C_6 - the By-Products of the Catalytic Synthesis of Divinyl From Alcohol By-Products of the Catalytic Synthesis of Divinyl From Alcohol Izucheniye sostava uglevodorodov C_6 - pobochnykh produktov katali= ticheskogo sinteza divinila iz spirta).
sents a completence of side reactions. In spice field of the catalytic siderable amount of side reactions. In spice field of the catalytic pers by S. V. Lebedev and Ya. A. Gorin in the field of the catalytic formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- formation of the combined dienes (CnH_2n-2) from alcohols, their bina- ketones with regard to the by-products, their composition is by far ketones with regard to the by-products, their composition is by far het sufficiently investigated. Of the insufficiently investigated not sufficiently investigated on rectification of hydrocarbons the so-called by products obtained on rectification of hydrocarbons the following	PER IODICAL:	Zhurnal Obshchey Khimii, 1957, Vol. 27, m 11, m zhurnal Obshchey Khimii, 1957, Vol. 27, m zhurnal Obshchey Khimii, 2000, m
bill and beside other by product	ABSTRACT:	sents a complete of side reactions. In spice field of the catalytic siderable amount of side reactions. In spice field of the catalytic pers by S. V. Lebedev and Ya. A. Gorin in the field of the catalytic formation of the combined dienes (CnH ₂ n-2) from alcohols, their bina- formation of the combined dienes (CnH ₂ n-2) from alcohols, their bina- formation of the mixtures of the alcohols with aldehydes and my mixtures, and the mixtures of the alcohols with aldehydes by far
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An Investigation of the Composition of the Hydrocarbons C ₆ - the 79-11-4/56 By-Products of the Catalytic Synthesis of Divinyl From Alcohol. methylpentadiene 1,3. 3) cyclohexadiene-1,3. Thus the presence of the combined dienes. 1) hexadiene-1,3. 2) 3-methylpentadiene- in the hexylene-hexamine 1,3 and 3) cyclohexadiene-1,3 was determined in the hexylene-hexamine diene fraction of the hydrocarbons, the by-products of the catalytic diene fraction of the hydrocarbons, the by-products of the catalytic of their formation was partially suggested. There are 19 references, 9 of which are Slavic.	
There are 19 felffolioof, y ASSOCIATION: The Laboratory of the Factory SK and the Leningrad State University (Laboratoriya zavoda SK i Leningradskiy gosudarstvennyy universitet).	
SUBMITTED: November 23, 1956.	
AVAILABLE: Library of Congress. 1. Divinyl-Synthesis 2. Diene syntheses 3. Ethanol-Cetalysis 4. Hydrocarbons-Analysis	
Card 2/2	

"APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000616210019-5 and the standard that is a standard with the standard of the standard standard standard standard standard stand 64-1-1/10 Makashina, A. N. Gorin, Yu. A., Vasil'yev, A. A., AUTHORS: Development of a Two-Stage-Process for the Production of Isopren From Isopentane (Razrabotka dvukhstadiynogo protsessa TITLE: polucheniya izoprena iz izopentana) Khimicheskaya Promyshlennost', 1958, Nr 1, pp. 1 - 4 (USSR) PERIODICAL: In the All Union Scientific Research Institute imeni Member of the Academy S. V. Lebedev for Synthetic Rubber isopentane ABSTRACT: was catalytically dehydrated into isoamylene and then the latter into isopren in order to obtain isopren. For the first dehydration stage a catalyst (somewhat improved) was used which was developed by S. M. Monozon in the above-mentioned institute for the dehydration of butane into butylene. The experiments were conducted with a steady catalyst layer of 40 ml at a temperature of 515 - 525°C and a transit velocity of 1 - 2 1 of liquid isopentane for 1 1 of catalyst per hour. The obtained liquid reaction products consisted mainly (80,6%) of a mixture of isoamylenes, i. e. isopropylethylene, unsymmetrical methylethylethylene and trimethylethylene in the Card 1/4

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64-1-1/19

Development of a Two-Stage-Process for the Production of Isopren From Isopentane

ratio 1 : 4 : 10. A provine table of all reaction products is given. The second dehydration stage was carried out on a ontalst developed by A. T. Lenyaylo for the dehydration of butylene into divinyl. The experiments were conducted with a mixutre consisting of (1 : 10 volume) isoamylenes (mainly trimethylethylene) and steam, at normal pressure and 520 -- 580°C. The results obtained show that the optimum tempera-ture interval is between 540 - 560°C, and that a prolongation of the duration of the reaction oyele improves the dehydration process. The reaction product consists of 27 - 29% of isopren. In a dehydration, where each of the above-mentioned isoamylenes was dehydrated separately the results showed that the trimethylethylene and the unsymmetrical methylethylothylene are dehydrated with equal velocity, isopropylethylene, however, more slowly. In the investigation of the catalysate it was found that the isomerization and formation of an isomeric mixture takes place simultaneously with the dehydration of the isoamylenes. In order to simplify the working method which was complicated by the separation of the different reaction products of the first operational stage with adjacent

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boiling points, a dehydration was carried out without a previous separation of the mixture. A mixture of isopentane and isoamylene (60 : 40) was dehydrated on the conditions of the above-mentioned second stage. The results show that only the isoamylenes are considerably dehydrated. In the course of the further investigations the same mixture was dehydrated in vacuum and with the catalyst for isopren (first stage). It was found that a catalysate with 15 - 18 % isopren can be obtained at 580 C and 190 mm of mercury column, whereby the catalysate can be dehydrated a second time after the separation from isopren and a new mixture with a corresponding quantity of isopentane. Another variant of dehydration was carried out with an isopentane-isoamylene mixture with benzene. The investigations are carried on, however, pilot plant experiments of dehydrations of this kind are already carried out in one of the competent experiment stations. There are 9 tables, and 1 reference, 1 of which is Slavic.

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1741) 622 M (*1941) (* 1.			
2	· GO	RIN, Yu.A.,	:
	AUTHORS:	Gorin, Yu. A., Ivanov, V. S., Terechenhova, V. K. 54-1-13/17	
S	TITLE:	Study of the Reaction of the Formation of Croton Aldehyde From Acetaldehyde (Izucheniye reaktsii obrazo- vaniya krotonovogo al'degiua iz uksusnogo)	
	PERIODICAL:	Vestnik Leningradskogo Universiteta Seriya Fiziki 1 Khimii (Nr 1), 1958, Nr 4,	
	ABSTRACT:	The development of a simple method of obtained croton aldehyde is of practical importance for the synthesis of important products. It is formed as an intermediate product during the process of the synthesis of divingl from alcohol by the method developed by S. V. Lebedev (refs. 1 and 2), and in the catalytical production of divingl from the mixture ethyl alcohol - acetaldehyde (ref. 3). According to data published (refs. 4 and 5) the croten aldehyde is obtained from acet- aldehyde in two stages. According to M. Ya. Kagan, G. 7. Lymbartskig and S. F. Rederey (ref. 5) the yield of eroton aldehyde attained 64% of the initial relations. It may also be obtained as paraldehyde in the presence of calphyric acid with a yield of 43 % (ref. 6). It may also be formed in a	
	Card 1/3	with a yield of ϕ , (course)	
and the second sec			

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Study of the Reaction of the Formation of Croton Aldehyde From Acetaldehyde

single stage from the gaseous phase under the action of solid catalyzers at increased temperature (refs. 7 - 13). As further initial substances for the production of Croton aldehydes by the catalytic method from the paseous phase butanediol - 1 (2500 ni - catalyzer, yield 30%) (ref. 14), transbutanediol -1,4 (yield Co%) (ref. 15), crythrol (refs. 16 and 17) are Montioned. Those methods have, however, no practical importance. In order to find out the possibilities of obtaining Groton aldehyde immediately from acetaldehyde with a high yield the authors carried out an approximative thermodynamical calculation of the forming reaction of croton aldehyde. As no exact thermodynamical characteristics are svailable for the majority of organic compounds, the free energies of the formation of aldehydes were calculated according to the method developed by V. B. Fal'kovskiy (ref. 18). Similar results were obtained also when calculating according to the data supplied by Bremner - Tomat (ref. 19). The values of free energies were taken from the tubles (ref. 20). Celculation was carried out for the gaseous state at: 298, 500, 700 and $900^{\circ}K$. The equilibrium constant of the reaction (K_p) was (table 1) calculated according to the equation $RTlnK_p = -$

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Study of the R From Acetaldeh	eaction of the Formation of Croton Aldehyde 54-1-13/17 yde
	The approximated thermodynamical calculation showed that the increase of reaction temperature and a less diluted acet- aldehyde must promote the formation of croton aldehyde. A still greater increase of temperature and a still lesser dugree of dilution with water anged the forming of still stronger condensation products of the acetaldeh/de. Compared to these products, croton aldehyde must be considered as an intermediate product. Calculations carried out are confirmed by experiments. There are 5 tables and 22 references, 9 of which are Slavic.
SUBMITTED:	October 25, 1957
AVAILABLE:	Library of Congress
	1. Acetaldehyde 2. Aldehyde croton-Analysis
Card 3/3	

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BORIN. YU	
: AUTHORS:	Gorin, Yu. A., Ivanov, V. S., Bogdanova, Ye. S., Pyayvi-
TITLE:	Dienic Hydrocarbons From Unsaturated Alcohols (Divensity Dehydra- levodorody iz nepredel'nykh spirtov) I. The Catalytic Dehydra- tion of Crotyl Alcohol to Dinvinyl (I. Kataliticheskaya de- tion of Crotyl Alcohol to Dinvinyl (I. Kataliticheskaya de-
FERIODICAL:	Zhurnal Obshchoy Khimii, 1958, Vol. 28, Hr. 7, pp. 109-110(1997)
ABSTRACT:	The subject of the present paper was the dehydration of crotyl alcohol according to S. V. Lebedev. The authors used various components of a catalyst which permitted to model the process in its last stage, the formation of divinyl from crotyl alco- hol by dehydration. Moreover, it was their task to perform the reactions under different conditions and with the best contact action of ottalysts which might supposedly lead to high yields. First of all it was of practical interest to calculate the de- hydration of crotyl alcohol thermodynamically, as nothing was hitherto known on it with regard to free energy, entropy, mo- dification of the heat capacity by temperature. For this rea- son the calculations were only made approximately, based on
Card $1/2$	son the calculations were only

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79-1-36/63 Dienic Hydrocarbons From Unsaturated Alcohols. I. The Catalytic Dehydration of Crotyl Alcohol to Divinyl the additive thermodynamic functions for organic molecules. The authors calculated the equilibrium constants of the dehydration reaction of crotyl alcohol in divinyl and according to them also the yield of reaction products in a tempera-ture range of 300 - 890 K. From the approximate thermodynamic calculation follows that there exists not thermodynamic limitations for the given reaction. At a higher temperature the yield of divinyl increases. The best dehydration results were obtained with Lebedov's outalyst - Bo. In the liquid products of the catalyde over this catalyst the authors found a methylvinylcarbinol which is produced by the isomerization of crotyl alcohol. The investigation results correspond to the conceptions existing on the formation scheme of divinyl from ethyl alcohol according to Lebedev's method, according to which this alcohol is an intermediate product of this process. There are 3 tables, and 22 references, 6 of which are Slavic. (Loningradskiy gosudarstvennyy Loningrad State University ASSOCIATION: universitet) December 30, 1956 SUBMITTED: Library of Congress AVAILABLE: Card 2/21. Chemistry 2. Hydrocarbons 3. Alchols 4. Dehydration

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AUTHORS :	Gorin, Yu. A., Bogdanova, L. P. 79-28 3-20/61
TITLE:	Investigation Within the Field of Catalytic Hydration of Acetylene and its Derivatives in the Vapor Phase State (Issledovaniye v oblasti parofaznoy kataliticheskoy gidras tatsii atsetilena i yego proizvodnykh). I. Hydration of Vinylacetylene to Methylvinylketone (I. Gidratatsiya vinilatsetilena v metilvinilketon)
PERIODICAL:	Zhurnal Obshchey Khimii, 1958, Vol. 28, Nr 3, pp. 657-661 (USSR)
ABSTRACT :	The present work shows that the hydration process of vinylacetylene into methylvinylketone in the vapor phase can be successfully carried out with zinc oxide, cadmium= tungstenate, the cadmium-calciumphosphate catalyst and tungsten oxide. The process takes place with a solution in a tenfold volume of steam. The formed methylvinylketone in the reaction products is partly contained in aqueous solutions and partly in the upper oil layer from which it can be separated by rectification. Besides this, ketone
Card $1/3$	polymerization products of vinylacetylene as well as the

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79-28-5-20/61

Investigation Within the Field of Catalytic Hydration of Acetylene and its Derivatives in the Vapor Phase State. I. Hydration of Vinylacetylene to Methylvinylketone

> 2-acety1-6-methy1-2,3-dihydropyran are obtained. The results of the temperature influence and of the spatial velocity of vinylacetylene on its hydration process in the presence of various catalysts are mentioned in a table. From the data of the table it can be concluded that cadmium tungstenate has the greatest activity and selectivity with respect to the yield in methylvinylketone. The maximum yields in methylvinylketone which had been obtained by the most effective conditions above the mentioned catalysts are not less than those of the hydration of vinylacetylene in the liquid phase by means of mercury catalysts, as mentioned in publications. The investigation on the lengthiness of a contact reaction cycle showed that after 3 operation hours the activity of the catalysts drops in consequence of the deposition of polymers and resins on their surfaces. The contact action of the catalysts can be regenerated in the flow of a mixture of air and steam at from 400-450°C. There are 1 table and 17 references, 8 of which are Soviet.

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CARDESCONTINUETRALEASE OF 19/2001 CLARDESCONTINUETRALEASE STATEMENT AND ADDRESS OF A CONTINUE AND ADDRESS OF A CONTINUE AND ADDRESS AND ADDRE

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79-28-5-4/69 Gorin, Yu. A., Bogdanova, L. P. AUTHORS: Investigation in the Field of the Catalytic Hydration of Acetylene and its Derivatives in the Vapor Phase TITLE: (Issledovaniye v oblasti parofaznoy kataliticheskoy gidratatsii atsetilena i yego proizvodnykh). II. Hydration of Phenylacetylene of Tertiary Butylacetylene of Dimethylacetylene, of Methylethylacetylene and of Ethylvinylacetylene (II. Gidratatsiya fenilatsetilena, tret--butil-atsetilena, dimetilatsetilena, metiletilatsetilena i etilvinilatsetilena) Zhurnal Obshchey Khimii, 1958, Vol. 28, Nr 5, PERIODICAL: ppa 1144-1150 (USSR) In the previous paper (Reference 6) results were described which had been obtained in the hydration of vinylace... ABSTRACT: tylene on solid catalysts which contained no mercury compounds. In this paper the authors tried to hydrate other mono- and disubstituted derivatives of acetylene on the cadmium-calciumphosphate catalyst. It was shown that this way ketones of different structure can be obtained from acetylene derivatives. Hydration in the vapor phase takes Card 1/3

APPROVED FOR RELEASE: 09/19/2001

79-28-5-4/69 Investigation in the Field of the Catalytic Hydration of Acetylene and its Derivatives in the Vapor Phase.II. Hydration of Phenylacetylene of Tertiary Butylacetylene of Dimethylacetylene, of Methylethylacetylene and of Ethylvinylacetylene especially effectful a course for the monosubstituted acetylene derivatives, this is less the case with disubstituted ones; these latter do apparently not react as quickly, and only with small yields of the hydration products consisting of ketones; this is probably because of their structure. Thus the hydration conversions of some mono- and disubstituted homologs of acetylene on cadmium. -calciumphosphate catalysts in the vapor phase were investigated. In comparing the depth of conversion of mono- and disubstituted acetylene homologs in the hydration process in the vapor phase on a catalyst it was found that on the same conditions their activity depends on the nature of the radical at the triple-bond. Disubstituted acetylene derivatives do not hydrate as quickly as the monosubstituted ones on these conditions. Schemes were proposed which de~ monstrate the course of hydration of acetylene and of its derivatives in the vapor phase on solid catalysts. There is 1 table and 19 references, 13 of which are Soviet. Card 2/3

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CIA-RDP86-00513R000616210019-5

AUTHORS:	30.579-28-6-1/63 Dorán, Yú. Ast. Ivanes, 7. S Xhrennikovn, Ye. X.
TITLE :	Diene-Hydrocarbons of Unsaturated Alcohols (Divenovyye ug- levodorody iz nepredel'nykh spirtov) II. The Catalytic De- hydration of Tiglic Alcohol and of 2-Ethylhexene-2-ol-1 in Diene-Hydrocarbons (II. Kataliticheskaya degidratatsiya tiglinovogo spirta i 2-etilgeksen-2-ola-1 v divenovyye uglevodorody)
PERIDICAL:	Zhurnal obshchey khimli, 1958, Vol. 28, Nr 6, pp. 1421-1426 (USSR)
ABSTRACT :	Already earlier the authors found (Ref 1) that the use of the components of the catalyst according to S. V. Lebedev (B_2) and of the phosphate catalyst makes possible the syn- thesis of the divinyl of crotyl alcohol in a goodyield. It was of interest to investigate, whether these catalysts could also be used in the dehydration of other a, β -unsatu-
Card 1/3	could also be used in the delightin hydrocarbons consisting rated alcohols in order to obtain hydrocarbons consisting of a system of double bonds. The catalytic dehydration of tiglic alcohol to isoprene by means of the above mentioned catalysts was investigated. The phosphate catalyst is already

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307/79-28-6-1/63 Diene-Hydrocarbons of Unsaturated Alcohols. II. The Catalytic Dehydration of Tiglic 'Alcohol and of 2. Ethylhexene 2. ol. in Diene-Hydrocarbona used in the industrial synthesis of the divinyl of butylene. glycol.. 1.3. The isoprene yield with the above mentioned catalysts is 6? %. calculated for the tiglic alcohol. The catalytic dehydration of 2. ethylhexenc-2. ol. 1 was investigated the same way. The yield of hydrocarbons (calculated for CaH1A) for either catalyst was also very good. The hydrocarbons C.H. obtained by means of the one or the other are identical and mainly consist of 2-ethylhexadiene-1,3 which has to be regarded as initial product in the hydration. As the satalytic dehydration of crotyl alcohol and of the α,β unsaturated alcohola having an alkyl group in the $\alpha\text{-po-}$ sition, coviously takes the same course under the formation of bound dienes, the assumption by Ostromyslenskiy, that in the intermediate stage of the reaction compounds with an allene group can occur, must be regarded as unfounded, as the authors maintain. There are 2 tables and 29 references, 12 of which are Soviet. Card 2/3

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"APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000616210019-5 2011年1月1日(1月11日) 1月11日 - 1月11日(1月11日) 1月11日 - 1月11日(1月11日) 1月11日 - 1月11日 - 1月11日(1月11日) 1月11日 - 1

GORIN, Yu.A.; GORN, I.K.

Vapor phase catlytic hydration of acetylene and its derivatives. Part 3: Catalytic hydration of acetylene over various solid catalysts. (MIRA 11:11) Zhur.ob.khim. 28 no.9:2328-2333 S '58.

1. Vsesoyusnyy nauchno-issledovatel'skiy institut sinteticheskogo kauchuka. (Acetylene)

(Hydration)

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FURTHER AND INTERNATION OF THE PARTY OF THE sov/6:-59-3-3/24 5(1)Gorin, Yu. A. AUTHOR : Vapour Phase Hydration of Acetylene Into Acetaldehyde on Mercury-free Catalysts (Parofaznaya gidratatsiya atsetilena v TITLE: uksusnyy al'degid na nertutnykh katalizatorakh) Khimicheskaya promyshlennost', 1959, Nr 3, pp 8 - 14 (USSR) PERIODICAL: A considerable drawback of mercury-containing catalysts for the hydration of acetylone into acetaldehyde, is their ABSTRACT: poisonousness and the high price of Hg as well as the corrosion protection which has to be provided because of the aggressive medium necessary (HNO₃ and \hat{H}_2 SO₄). A number of patents, mainly foreign, therefore suggests other catalysts, an industrial application of which did not seem to have been carried out up to now. The various catalysts mentioned in publications, are given in the present paper, and they are explained in detail, the corresponding data are given (Tables 1-8). The following conclusions are arrived at: catalysts containing free phosphorous acid and copper- or zinc salts, lack the stability necessary for an industrial application. The application of combustible catalyst carriers (coal, cuprene), prevents a regeneration of Card 1/2

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Vapour Phase Hydration of Acetylene Into Acetaldehyde SOV/64-59-3-3/24 on Mercury-free Catalysts

> the corresponding catalysts in the air- or air-steam current. Zinc phosphate with or without activation by means of copper phosphate (0.4%) possesses good activity, selectivity and stability, and it can be regenerated as mentioned above, but exhibits the drawback of allowing only a short period of contact (3-4 hours). Copper-calcium phosphate catalysts with 0.1-0.2% of copper phosphate show the drawback of possessing only insufficient stability (300-600 hours). Cadmium-calcium phosphate catalysts completely fulfill the requirements; they were used during 2600 hours in the Karagandinskiy zavod SK (Karaganda Works for Synthetic Rubber) without losing their activity in the test, and they can also be regenerated with nitric acid in case of a disactivation. (Results of laboratory tests are graphically given in a table). There are 1 figure, 8 tables, and 30 references, 24 of which are Soviet.

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CIA-RDP86-00513R000616210019-5"

	Gorin, Yu. A., Bogdanova, L. P. 597/79-29-2-4/71
FITLE :	Investigation of the Vapor-phase Hydration of Acetylene and Its Derivatives (Issledovaniye v oblasti parofaznoy gidratatsi atsotilena i yego proizvodnykh). IV. Affiliation of Ethyl and Butyl Alcohol to Vinyl Acetylene Under the Influence of Solid Catalysts (IV. Prisoyedineniye etilovogo i butilovogo spirtov k vinilatsetilenu pod vliyaniyem tverdykh katalizatorov)
PERIODICAL:	Zhurnal obshchey khimii, 1959, Vol 29, Nr 2, pp 365-366 (USSR)
ABSTRACT: Card 1/3	The reaction of vinyl acetylene with alcohols is of great interest, as it leads to the formation of various products, depending on the catalyst and the reaction conditions chosen (Refs 1-5). Gorin showed (Ref 6) that by using zinc oxide as a catalyst at 325° in the vapor phase, ethyl and butyl alcohol affiliate to acetylene, forming vinyl ethyl and vinyl butyl ether. On comparing the affiliation of these alcohols to acety- lene by a solid catalyst with the same affiliation of water under equal conditions, the authors assume the first product forming from the affiliation of water to acetylene to be vinyl alcohol (in analogy with vinyl ether), which in its turn iso- merizes to acetic aldehyde. An attempt is made in the present

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Investigation of the Vapor-phase Bydration of SOV/79-29-2-4/71 Acetylene and Its Derivatives. IV. Affiliation of Ethyl and Butyl Alcohol to Vinyl Acetylene Under the Influence of Solid Catalysts

paper (in analogy with the affiliation of water to vinyl acetylene) to affiliate alcohols to vinyl acetylene under the influence of solid catalysts, zinc oxide being employed in the first place. On attempting the reaction of vinyl acetylene with ethyl and butyl alcohol, two molecules of butyl alcohol were found to affiliate to the hydrocarbon at the acetylene bond, under formation of a ketal:

 $CH_2^{\text{minum}} CH - C \xrightarrow{\text{CH}} CH + 2C_4 H_9 CH \xrightarrow{\text{CH}} CH_2^{\text{CH}} CH_2^{\text{CH}} CH_2^{\text{CH}} CH_2^{\text{CH}}$

The yield of ketals was up to 20 %. The yield of the reaction products of vinyl acetylene with othyl alcohol was low, only up to 20 %, most probably because

Card 2/3

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"APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000616210019-5 SOV/79-29-2-4/71 Investigation of the Vapor-phase Hydration of Acetylene and Its Derivatives. IV. Affiliation of Ethyl and Butyl Alcohol to Vinyl Acetylene Under the Influence of Solid Catalysts of their low stability under the reaction conditions. There are 8 references, 4 of which are Soviet. Vsesoyuznyy nauchno-issledovatel'skiy institut sintetiches-ASSOCIATION: kogo kauchuka (All-Union Scientific Research Institute for Synthetic Rubber) December 16, 1957 SUBMITTED: Card 3/3

APPROVED FOR RELEASE: 09/19/2001

CIA-RDP86-00513R000616210019-5"

5 (3) AUTHORS:	Gorin, Yu. A., Ivanov, V. S., SOV/79-29-4-13/77 Tushnova, T. G., Zlatogurskaya, V. V.
TITLE:	Diene Hydrocarbons From Unsaturated Alcohols (Diyenovyye uglevodorody iz nepredel'nykh spirtov). III.Catalytic Cleavage of Allyl Carbinol (III.Kataliticheskoye razlozheniye allilkarbinola)
PERIODICAL:	Zhurnal obshchey khimii, 1959, Vol 29, Nr 4, pp 1104 - 1108 (USSR)
ABSTRACT :	On the strength of previous investigations of the authors (Ref 9) and other chemists (Refs 1-8) it is shown in the present paper that under conditions under which an α , β -unsaturated alcohol (crotyl alcohol) readily splits off water and yielding divinyl with 85-88 mole%, the allyl carbinol pri- marily undergoes cleavage, thus yielding propylene and formal- dehyde. The authors investigated the process of the catalytic transformation of allyl carbinol on some dehydrating components of the catalyst of S. V. Lebedev at 350° as well as on the si- licagel-tantalum catalyst at 370°. Under these conditions di- vinyl is formed from allyl carbinol in small quantities only.
Card 1/2	It was found that on the dehydrating components of the cata-

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Diene Hydrocarbons From Unsaturated Alcohols. III.Cata- SOV/79-29-4-13/77 lytic Cleavage of Allyl Carbinol

> lysts B and B, of Lebedev chiefly a cleavage of the allyl carbinol takes place to give propylene and formaldehyde. The data obtained do not support the assumption that the formation of divinyl via the allyl carbinol is possible in the process of Lebedev. In order to complete the above-mentioned data it must be said that the transformation of butanediol-1.3 on the dehydrating component of the catalyst of Lebedev takes place under the formation of a considerable quantity of propylene (Ref 15). In the liquid cleavage products of butanediol -1.3 on the Lebedev catalyst methyl alcohol was found (Ref 16). Comparing the data obtained by Lebedev and those of the present paper it may be assumed that butanediol -1.3 splits off in the beginning one molecule of water and is converted to allyl carbinol which is cleft under the influence of the dehydrating component to give propylene and formaldehyde. The latter is reduced to methyl alcohol (Scheme). There are 1 table and 26 references, 17 of which are Soviet.

ASSOCIATION: SUBMITTED: Card 2/2

ON: Leningradskiy gosudarstvennyy universitet (Leningrad State University) : February 10, 1958

APPROVED FOR RELEASE: 09/19/2001

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	5 (3) AUTHORS:	Gorn, I. K., Gorin, Yu. A.	S0V/79-297-4/83	
	TITLE:	Investigation in the Field of Cata and Its Derivatives in the Vapor H parofaznoy kataliticheskoy gidrata izvodnykh). V. On the Influence of lysts (V. O vliyanii anionov tverd	Phase (Issledovaniye v obiasti atsii atsetilena i yego pro- f the Anions of Solid Cata-	
	PERIODICAL:	Zhurnal obshchey khimii, 1959, Vol (USSR)	1 29, Nr 7, pp 2125 - 2129	
	ABSTRACT: Card 1/3	In order to investigate the influe the catalytic hydration of acetyle authors chose cadmium- and calcium mium served as an active cation, of an inactive cation (Ref 2). The la the catalytic properties of the and of some of these anions was invest character, viz. phosphoric and tun of molybdic and vanadic acid; the sufficiently stable and rot volat catalysts were tested <i>i</i> t the same flow of acetylene and its dilutio	ene and its derivatives, the m salts of various acids. Cad- calcium, on the other hand, as atter was intended not to mask nions. The simultaneous effect tigated on catalysts with acid ngstic acid and the anhydrides se are compounds which are ile at high temperatures. All temperature, the same rate of	
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Investigation in the Rield of Catalytic Hydration of 367/79-29-7-4/65 Ademylene and Its Derivatives in the Vapor Phase. Your the faturnes of the Investor of Sciences

> pertments differed only by their duration. Sungetate and the phosphates of cadmium proved to be the most active ones. The influence exercised by the anions of the salts on the hydration of acetylene in the vapor phase becomes manifest only in the case in which the catalyst contains a cation which is capable of activating acetylene or a hydrogen ion (proton). In the presence of an inactive cation the anions have hardly any effect (e.g. Ca^{**}). The nature of the anion in cadmium salts seems to exercise no influence on the primary activation processes of acetylene and on the formation of polar complexes. The effect of the anion on the hydration of acetylene results only in a variable capability of transforming acetic anhydride into byproducts. In table 1 the results of the catalytic activity of Cd- and Ca-salts are compared with those of the corresponding salts. There are 3 tables and 21 references, 17 of which are Soviet.

Card 2/3

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Mathia

"APPROVED FOR RELEASE: 09/19/2001" CIA-RDP86-00513R000616210019-5
Investigation in the Field of Catalytic Hydration of S0V/79-29-7-4/83 Acetylene and Its Derivatives in the Vapor Phase. V. On the Influence of the Anions of Solid Catalysts
ASSOCIATION: Vsessoyuznyy nauchno-issledovatel'skiy institut sinteticheskogo Kauchuka imeni S. V. Lebedeva (All-Union Scientific Research Institute of Synthetic Rubber imeni S. V. Lebedev)
SUEMITTED: July 2, 1958

APPROVED FOR RELEASE: 09/19/2001

5(1,3) AUTHORS:	Goring, KusseA., Sokolova, S. G., Pantelcyeva, A. K.	S0V/20-125-1-20/67
TITLE:	Determination of the Role Played by Process of Divinyl Production From A	lcohol by Using Methanol
	Marked With Radioactive Carbon C ¹⁴ (v kontaktnom protsesse polucheniya d primeneniyem metanola, mechennogo rad	ivinila iz spirta s
PERIODICAL:	Doklady Akademii nauk SSSR, 1959, Vo (USSR)	1 125, Nr 1, pp 79-82
ABSTRACT:	Methanol is one of the products of c ethanol in divinyl (method devised b forms as a by-product and is no admi ethanol. Its separation from unreact products ("reclaimed" alcohol) is ve methanol partly enters again the pro accumulates up to $\sim 2.5\%$. Methanol	y S. V. Lebeder). Methanol xture of the initial ed ethanol in the reaction ry difficult so that duction process and

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Determination of the Role Played by Methanol in the SCV/2C-125-1-20/67Contact Process of Divinyl Production From Alcohol by Using Methanol Marked With Radioactive Carbon C¹⁴

divinyl formation) by condensation from the reaction sphere and thus, it may reduce the divinyl yield (Refs 4, 5). For the solution of the problem mentioned in the title a series of experiments were carried out at 400° on the Lebedev industrial catalyst by a transformation of an alcohol - aldehyde mixture (4% acetic aldehyde) with an addition of 2.5% marked methanol. The fractions obtained from fractional distillation are characterized in table 1. They correspond to hydrocarbons with 4, 5, 6, 7 and 8 C atoms. The residue after the distillation of divinyl corresponds to fraction C₅. The nature of these

substances has not yet been determined. Among others amylene, piperylene, and isoprene (Refs 1, 7) were found in the C_5 substances. The results of radiometric determinations are shown in figure 1. It may be concluded from it that the C_5 fraction as well as fraction C_7 , i.e. the fractions with an odd atomic number have the highest activity. Fraction C_4 (divinyl) contains no C^{14} . The activity of fraction C_6 is

Card 2/4

APPROVED FOR RELEASE: 09/19/2001

Determination of the Role Played by Methanol in the SOV/20-125-1-20/67Contact Process of Divinyl Production From Alcohol by Using Methanol Marked With Radioactive Carbon C¹⁴

> hardly a quarter of that of C_5 , C_8 lags considerably behind C_7 . The occurrence of a certain radicactivity in the fractions with an equal number of C atoms may be explained by an insufficient fractionation. However, C_6 hydrocarbons might have formed partly in the reaction $C_7^+ \longrightarrow C_6^+ + C$ (a partial cracking). This may hold also for the C_8 fraction. In any case, these byprocesses are of no great importance and cannot eliminate the above regularity. On the basis of the results the authors give hypothetical schemes which indicate that methanol participates in the formation of hydrocarbons of the odd series. The assumptions made by Lebedev (Ref 1) on the possible participation of formaldehyde in this process are the most probable ones. The C_7 hydrocarbons may form as condensation

Card 3/4

products of formaldehyde with C₆ aldehydes which are byproducts of the Lebedev process. It may be seen from scheme 1 that formaldehyde forms the crotonic aldehyde and thus,

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Determination of the Role Played by Methanol in the SOV/20-125-1-20/67 Contact Process of Divinyl Production From Alcohol by Using Methanol Marked With Radioactive Carbon C¹⁴

> reduces the divinyl yield. For this reason the removal of methanol possibly may increase this yield. There are 1 figure, 1 table, and 7 Soviet references.

ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut sinteticheskogo kauchuka im. S. V. Lebedeva (All-Union Scientific Research Institute for Synthetic Rubber imeni S. V. Lebedev)

PRESENTED: November 15, 1958, by L. A. Kazanskiy, Academician

SUBMITTED: July 28, 1958

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s/079/60/030/011/020/026 3001/3055

AUTHORS: Gorin, Yu. A., Svetozarova, V. M., Gorn, I. K., and Krupysheva, T. A.

TITLE: Investigation on the Catalytic Hydration of Acetylene and Its Derivatives in the Gas Phase. VII. Study on Copper-phosphate/ Calcium-phosphate Catalysts

PERIODICAL: Zhurnal obshchey khimii, 1960, Vol. 30, No. 11, pp. 3817-3822

TEXT: Basing on the publications Refs. 1-5, the authors of the present work studied the action of copper phosphate and various other copper salts as agents for bringing about the hydration of acctylene. Calcium phosphate was used as second component, since Ref. 9 mentions the greater stability of catalysts prepared with this carrier. The authors tested the copper phosphate catalyst, and its mixtures with calcium phosphate. Calcium phosphate, which is inactive itself, is activated by addition of 0.01%copper phosphate, this activation increasing with higher percentages of copper phosphate up to a maximum at 0.3%. Higher percentages reduce the

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Investigation on the Catalytic Hydration of Acetylene and Its Derivatives in the Gas Phase. VII. Study on Copper-phosphate/ Calcium-phosphate Catalysts

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activity. The authors were interested to find out how a variation in calcium-phosphate composition would affect the copper-phosphate/calciumphosphate catalyst. Several catalysts were prepared which contained 0.1% copper phosphate applied to mixtures of secondary- and tertiary calcium phosphate of various compositions. It was shown that the application of 0.1 - 0.3% copper phosphate onto calcium phosphate leads to highly active and selective catalysts for the hydration of acetylene. It was found that the activity of the copper-phosphate/calcium-phosphate catalyst depends on its content of neutral and acid calcium phosphates. Catalysts of a composition approaching neutral tertiary phosphate have the highest activity. Addition of 0.1 - 0.3% of other copper (II) salts to the calcium phosphate has about the same effect as addition of the same amount of copper phosphate. The activity of catalysts prepared with metallic copper and copper (I) chloride is low. By applying the copper-phosphate/calciumphosphate catalyst, prepared in the required manner, the hydration process of acetylene can be carried out in a 100 h working cycle at an average catalyst working life of 600 h. There are 1 table and 14 references:

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APPROVED FOR RELEASE: 09/19/2001
s/079/60/030/011/021/026 B001/B055

AUTHORS: Gorin, Yu. A. and Gorn, I. K.

TITLE: Investigation on the Catalytic Hydration of Acetylene and Its Derivatives in the Gas Phase. VIII. On the Role of the Carrier in Two-component Catalysts During the Hydration of Acetylene to Acetaldehyde

PERIODICAL: Zhurnal obshchey khimii, 1960, Vol. 30, No. 11, pp. 3822-3826

TEXT: It is evidently still assumed by researchers that in the catalytic hydration of acetylene and its derivatives in the gas phase, the catalyst has no effect on the water molecule during its addition to the acetylenic bond. The authors of the present work, however, studied the activity of various two-component phosphate catalysts and obtained experimental results which indicate that the catalyst is actively involved in this stage of the reaction. In an earlier paper (Ref. 8), the authors found that the copperphosphate/calcium-phosphate catalyst, among others, is very active and that the calcium phosphate itself is inactive, its only effect being that of

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Investigation on the Catalytic Hydration of S/079/60/030/011/021/026 Acetylene and Its Derivatives in the Gas B001/B055 Phase. VIII. On the Role of the Carrier in Two-component Catalysts During the Hydration of Acetylene to Acetaldehyde

increasing the surface development of the active phosphate. In order to increase the surface of the catalyst by means of other carriers, activated carbon, burnt silica gel, and pumice were used in combination with active phosphates. The authors studied two types of catalysts, using copper sulfate as active agent for the one, and cadmium phosphate for the other type. The experimental data obtained for phosphate catalysts composed of two components, with different carriers, are listed in a table. These data show that not only calcium phosphate but other alkaline-earth phosphates also give active catalysts in combination with copper- and cadmium phosphates. The use of activated carbon, silica gel, and pumice as carrier for the phosphate gave catalysts with greatly reduced activity, and caused side-reactions as well. It is concluded from these data that the role of the catalyst in acetylene hydration in the gas phase is more complex than appears on first sight. It is thus shown that activated carbon, burnt silica gel, and pumice, the surfaces of which are seemingly electroneutral,

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Investigation on the Catalytic Hydration of Acetylene and Its Derivatives in the Gas Phase. VIII. On the Role of the Carrier in Two-component Catalysts During the Hydration of Acetylene to Acetaldehyde S/079/60/030/011/021/026 B001/B055

cannot be used as carriers for the above processes. Alkaline earth phosphates with their ionic crystal structure, however, prove to be good carriers for these catalysts. It was also found that the activity of the catalysts in the gas-phase hydration of acetylene is determined not only by their ability to activate acetylene, but is probably also determined by the effect of the catalyst on the reacting water molecules. This effect apparently consists of an additional polarization of the adsorbed water molecules under the influence of the ionic lattice of the catalyst or the carrier, thus easening the reaction of water with the activated acetylene molecules. There are 1 table and 11 references: 8 Soviet, 2 US, and 1 German.

SUBMITTED: October 24, 1959

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		5/081/63/000/004/014/05 B166/B186	i 1
AUTHORS :	Gorin, Yu. A., Ivanov, V. S.	•	
TITLE:	Explanation of the reaction products in the process of S. V. Lebedev's method	of the formation of certain by- catalytic divinyl synthesis by	
PERIODICAL	- えんしてん てかいじょうてんしきもんかえ うびわてわ	dyn, no. 4, 1963, 221, abstract liz v vyssh. shkole. Tr. I Mezha	vuz. 4)
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"APPROVED FOR RELEASE: 09/19/2001 CLA-RDP86-00513R000616210019-5 CORIN, Yu.A.; TROITSKIY, A.N.; TERESECHENKD, L.M.; SHATOVA, M.M. Development of the process of the gas phase hydration of acetylone to acetaldehyde on nomercury catalysts. Khim. prom. no. 4:265-267 Ap '64. (MIRA 17:7)

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CHARGENYA, K.F.; HUDDAA, E.L.; GOUR, YORK.

Studying the composition of hy-products formed in obtaining isoprene by the dehydrogenation of isoperture and isoperteres. Neftekkimina 4 no.22194-199 Mr-April (MID: 37:8)

1. Vsesoyuznyy nauchno-issledovatelliskiy institut sinteticheskogo kauchuka imeni Tebedeva.

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GORIN, Yu.A.; GORN, T.K.

朝報時期的附

Vapor phase catalytic hydration of acetylene and its derivatives. Part 10: n-Pentenes, by-products of the hydration of acetylene to aceta dehyde on cadmium-calcium phosphate catalysts. 2) r. org. khim. 1 no. 12:2090-2094 D '65 (MIRA 19::)

1. Vaesoyuznyy nauchno-issledovatel'skiy institut sinteticheskogo kauchuka imeni Lebedeva. Submitted October 29, 1964.

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ACC NRI AP6025628 SOURCE CODE: 0470413780700797007970079	
INVENTORS: Gorin, Yu. A.; Rodina, E. I.; Charskaya, K. N.	
ORG: none	
TITLE: A method for obtaining rubber-like copolymers of tetrahydrofurane. Class 39, No. 183396 / announced by All-Union Scientific Research Institute of Synthetic Rubber imeni Academician S. V. Lebedev (Vsesoyuznyy nauchno-issledovatel'skiy institut sinteticheskogo kauchuka)/	
SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 13, 1966, 79	
TOPIC TAGS: rubber, synthetic material, copolymer, copolymerization, monomer, catalyst, aluminum compound, ethyl	
ABSTRACT: This Author Certificate presents a method for obtaining rubber-like copolymers of tetrahydrofurane with the derivatives of oxycyclobutane by copolymer- izing monomers in the mass. The products of aluminum alkyls hydrolysis are used as catalysts. To obtain easy-to-vulcanize copolymers, 3-methyl-3-allyloxymethyloxycyclo butane or its mixture with the derivatives of oxycyclobutane (such as 3-ethyl-3- chlormethyloxycyclobutane) is used as the derivative of oxycyclobutane.	j=
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UDC: 678.83.074:66.062.785+547.513	-
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	AU THORS :	Gorina, A. A., Kargin, V. A., Kozlov, P. M., 54-8-2/19 Kotrelev, V. N.
-	TITLE:	Production of Goods From Fluoroplast-4 (Pererabotka ftoroplasta-4 v izdeliya). Investigation of the Preforming Process (Issledovaniye protsessa tabletirovaniya).
	PERIODICAL:	Khimicheskaya Promyshlennost', 1957, Nr 8, pp. 5-9 (USSR)
	ABSTRACT: Card 1/ ³	The investigations concerning the detection of processes for the production of goods from fluoroplast-4 were started in 1949. Foreign references (references 3-6) and the original variants of the laboratories of L. V. Chereshkevich (NIIPP) and of L. F. Vereshchagin (IOKH AN) were at the disposal of the NIIPM where they were produced. The production method was divided into the following 4 stages: 1) preparation of the pulverulent fluoroplast-4 for preforming: a) thermal treatment of the powder, b) aeration of the powder. 2) Preforming 3) Caking together 4) Cooling of the finished product. In the investigation of the production method the papers of P. P. Balandin

Production of Goods From Fluoroplast-4. Investigation of the Preforming Process

> (reference 9) about the computation of the press process of dry refractory materials as well as the papers about the preforming process in press powders were taken into consideration (reference 10). The purpose of present paper was the detection of the optimum specific pressure in the preforming from the pulverulent fluoroplast-4, as well as the detection of the optimum thermal retardation of the tablets at this pressure. As criteria for the optimum pressures and preforming times the variations of the linear dimensions and of the specific weight of the pressed samples were chosen. It is shown that the preforming from the pulverulent fluoroplast-4 at specific pressures of not below 300 kg/cm² and not above 750 kg/cm² is to be carried out. It is shown that a thermal retardation under pressure is necessary in the preforming. For the investigated dimensions of the unworked pieces a formula

$$T = A \frac{H}{D}$$

Card 2/3 was found. This determined the dependence of the amount

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64-8-2/19

"APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000616210019-5 64-8-2/19 Production of Goods From Flucroplast-4. Investigation of the Preforming Process of the thermal retardation of the height and diameter of the unworked pieces. T - optimum thermal retardation of the unworked pieces of fluoroplast-4 under the preforming pressure, in minutes. A - constant (in the polymers investigated here it amounted to 7,7 - 9,1) H- the height of the unworked piece. D - diameter of the unworked piece. There are 4 figures, 2 tables, and 11 references, 2 of which are Slavic. Library of Congress AVAILABLE:

Card 3/3

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KARGIN, V.A.; GORINA, A.A.; KORETSKAYA, T.A.

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Electron microscope study of the mechanism of sintering of polytetrafluoroethylene (fluoroplast-r). Vysokon.soed. 1 no.8:1143-1147 Ag '59. (MIRA 13:2)

1. Nauchno-issledovatel'skiy institut plasticheskikh mass. (Ethylene)

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•	5(3), 15(8) AUTHORS:	Gorina, A. A., Kargin, V. A., Kozlov, P. M. SOV/64-59-2-9/23
	TITLE:	Preparation of Phtoroplast-4 in Finished Products (Pererabotka ftoroplasta-4 v izdeliya) (Investigations on the Sintering Process of Semifinished Products) (Issledovaniya protsessa spekaniya zagotovok)
	PERIODICAL:	Khimicheskaya promyshlennost', 1959, Nr 2, pp 134-139 (USSR)
	ABSTRACT :	The process of pelleting was discussed in the preceding paper (Ref 1). The investigations of the sintering of semifinished phtoroplast-4 (polytetrafluoroethylene) (PF)-products was carried out in two stages; first, the optimum conditions for the sintering were examined, and second, the mechanism of the process was investigated. Volume- and linear shrinkage are regarded as criteria for the evaluation of the summation processes in sintering. Since the proportion by volume between the crystalline and the amorphous component of the polymer is a function of temperature, corresponding X-ray analyses were made, and it was found that at a temperature of up to 300° no considerable changes in the degree of crystallization
	Card 1/2	are to be observed. Only at 340° the polymer loses its crystal structure (Ref 2). The sintering of semifinished products should

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Preparation of Phtoroplast-4 in Finished Products SOV/64-59-2-9/23 (Investigations on the Sintering Process of Semifinished Products)

therefore take place at $375\pm5^{\circ}$. The experiments were made within a large range of pelleting pressure (50-500 kg/cm²) and at sintering temperatures of 340, 360, 380, and 400° at two different heating velocities of the tablets to the sintering temperature, and at three different cooling velocities of the semifinished products after the sintering. The change in the linear dimension and in the density of the sample was examined for the evaluation of the sintering process. The results obtained are graphically represented (Figs 1-6). Optimum pressure in pelleting was determined to be $350-500 \text{ kg/cm}^2$. In the case of small products of (PF) the heating velocity to the sintering temperature is of no importance, the

optimum temperature range for sintering is 375+15° (lower limit for low thermostability, upper one for highly thermostable polymers). Sintering takes place until the complete clarification of the polymer. There are 6 figures and 9 references, 4 of which are Soviet.

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5(4) SOV/69-21-3-5/25 AUTHORS: Gorina, A.A., and Kargin, V.A. TITLE: A Study of the Sintering Mechanism of Fluoroplast-4 Stocks - 1. A Study of the Sorption Process PERIODICAL: Kolloidnyy zhurnal, 1959, Vol XXI, Nr 3, pp 276-282 (USSR) ABSTRACT: The authors report on a study of the sorption of lowmolecular matter by fluoroplast-4 (polytetrafluore-thylene) and the diffusion of dyes in fluoroplast-4. The foremost task to be accomplished was the evaluation of the molecular packing and the microporosity of the material, particularly during the sintering process. The investigation has shown, that pressed stocks (tablets) of fluoroplast-4 under specific pressures of 500 kg/cm² do not exhibit macroporosity. At an increase of the sintering temperature the sorption capacity of fluoroplast-4 diminishes, reaching its minimum value at temperatures between 327° C and 390°C. At higher sintering temperatures, the sorption Jard 1/3

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30V/69-21-3-5/25 A Study of the Sintering Mechanism of Fluoroplast-4 Stocks -1. A Study of the Sorption Process capacity increases. This shows that the sintering process can be realized between 327°C and 390°C. Between 327°C and 360°C, however, this process proceeds very slowly, so that practically it will not be realized in this interval. At temperatures above 390°C destructive and relaxing processes can be observed. The latter result in higher porosity and, consequently, in an increase in the sorption capacity of the material. The optimum temperature interval for the sintering of fluoroplast-4 tablets is 375±15°C. The fact that dyes identically permeate polyethylene and fluoroplast-4 testifies, that in both cases, the dyes diffuse in the mass of the polymeric substance and do not penetrate through its pores. In polyethylene, the rate of diffusion is considerably higher than in fluoroplast-4. During the sintering of the tablets, a closer packing of the polymer Card 2/3

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	he Sintering Mechanism of Fluoroplast-4 Stocks - f the Sorption Frocess
	macromolecules can be observed. This is due to the greater mobility of the molecules at high tempera- tures, which leads to the destruction of the mole- cular interfaces. The authors mention the Soviet scientist I.F. Kanavets / Ref 1_7. There are 5 graphs, 5 tables and 3 Soviet references.
ASSOCIATION:	Nauchno-issledovatel'skiy i proyektnyy institut plasticheskikh mass, Moskva (Scientific Research and Planning Institute of Flastics, Loscow)
SUBMITTED:	24 May, 1958
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(-; 0, k, 1 k, 1 k, 82077 s/190/60/002/01/05/021 8004/8061 15.5570 AUTHORS: Glukhov, Ye. Ye., Gorina, A. A., Shelion, A. V. TITLE: Deformation Properties of Polymeral PERIODICAL: Vysokomolekulyarnyye soyedineniya. 1960, Vol. 2, No. 1, pp. 38-45 The authors discuss equation (1) $\mathbf{E} = \mathbf{E}_{a} \sin \left[(\mathbf{\tau} + \mathbf{\tau}_{a}) / \mathbf{\tau}_{a} \right]$ (where TEXT $\sigma = \sigma_{e} \ln \left[(E_e + E_o) / E_o \right] \ (\sigma = stress, \sigma_e and E_c are constants). They$ establish that only the value of ε_e for the relevant stress and temperature need be known to calculate deformation at constant stress For a quantitative examination it is sufficient to know the function $\mathcal{E}_{\mathbf{C}} = f(\sigma, \mathbf{T})$, for which equation (7) is given on the basis of results of two measurements. It is further explained that the conception of an elastic modulus is not usable for the instant eachings of the great Card 1/3

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Deformation Properties of Polymers

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curve when the coefficient \mathcal{E}_0 values are between 5.10¹² and 5.10¹². That is proved by experiments on <u>Fteroplast 4P</u> and <u>pelvethyleue</u> (Table 1). The authors' experiments were carried out with an apparatus which made it possible to record the deformation - time curve at constant straig and temperature under pure shear stress conditions (Figure). The effect of the temperature on the deformation properties of some proymers it given in Table 2. Fig. 2 shows the remperature dependence of the coefficient of for Ftoroplast-4. The deformation properties of this polymer after cooling in various ways are given in Table 3. Table 4 gives the deformation properties of high density proverbylene, low density polyethylene, and polypropylene? Table hother jefermation properties of various samples of Ftoroplast 40. The experiments confirm the theoretical conclusions, which are therefore useful for pressional purposes. The constants \mathbf{T}_0 and σ_0 characterize the nature of the polymer, the constants \mathcal{E}_0 and \mathcal{T}_0 its structure. When these values are known, the deformation in a given time at given stress and temperature can be calculated. There are 2 figures. S tables, and 4 references. 2 Soviet and 2 US.

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