CIA-RDP86-00513R000927710003-2

18(5)SOV/128-59-3-8/31 AUTHOR: Pikunov, M.V., and Kurdyumcv, A.V., Candidates of Technical Sciences TITLE: Castings from Brittle Materials PERIODICAL: Liteynoye Proizvodstvo, 1959, Nr 3, pp 16-18 (USSR) ABSTRACT: For the various branches of the industry it has become necessary to use materials resistant to high temperaturea and chemical influences. Such materials but are difficult to cut and machine and are not possible to form by pressure as they do not have any elasticity. The best method of workability for such materials is casting. But the main obstacle for the latter method are the appearance of cracks caused by shrinkage and inner heat pressure of the casting. This dependance between temperature and pressure of the core material is represented in one drawing and is well known for die casting and pressure die casting. It is necessary that the core material has a greater coefficient of Card 1/3heat expansion than the material of the casting. STELLE IN LESS STREET

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Castings from Brittle Materials

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Graphite, carbon, coke, etc., or an other melting material are suited as a core material, where the core material had been previously cast in aluminum. In all cases preheating of the core material to 200° or up to 500 Celsius is necessary. When casting complicated shapes, like e.g. pistons, pouring of the complete shape is not possible. In such cases the core consists of several parts. Cracks caused by the pressure originating from the cooling-off of the material are a disadvantage too when casting brittle materials, like e.g. cast iron with a high percentage of chromium, silicium, diabase, etc. A table is offered listing the deformations of the materials when cooling-off. Such cooling-off shall be done slowly and uniformly, and the casting should not betaken from the mold too early. The final solution of the experiments made revealed that employment of the centrifugal casting method (700 rpm) with graphite cores preheated from 800° to 850°C will yield the best results. After pouring the mold was deposited for 5 to 6 hrs. at a temperature of 800°C, afterwards was cooled down to room temperature

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18(7)Sev/128-59- 5-15/35 AUTHOR: Kurdyumov, A.V. and Akimova, K.T., Candidates of Technical Sciences TITLE; Effect of Minor Vanadium, Tungsten, and Boron Additions on the Structure and Mechanical Properties of NAMz 12-9-2 Bronze PERIODICAL: Liteynoye Proizvodstvo 1959, Nr 5, pp 26-28 (USSR) ABSTRACT: The authors investigate the change of the mechanical properties (resistance, yield point and elasticity) by minor vanadium-, tungsten and boron additions to bronze alloy type NAMz 12-9-2 with iron contents of 0,5%. Fig (1) shows a micrometal section with various contents of vanadium. Thus, it can be established that by increasing the contents of vanadium 0,1 - 0,15%, (see Fig. 1 v,g) the formation of B-phase increases. Fig. (2 a) illustrates an addition of 0,04% boron, Fig. (2 b) an addition of 0,1% boron, and 'Fig. (2 v,g) an addition of 0,05 - 0,08% vanadium. The results obtained are summarized in a table, giving also those values Card 1/2

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SOV/128- 59-5-15/35

Effect of Minor Vanadium, Tungsten and Boron Additions on the Structure and Mechanical Properties of NAMz 12-9-2 Bronze

obtained after thermical treatment. (See also Fig. 3, 4, 5). It becomes obvious that vanadium may be added only up to a contents of 0,15 - 0,17%. Tungsten and boron additions have nearly the same effect on the mechanical properties of NAMZ 12-9-2 bronze. There are 5 diagrams and 5 references, 4 of which are Soviet and 1 English.

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ORLOV, Nikolay Dmitriyevich, kand.tekhn.nauk; MIRONOV, Vladimir Mikhaylovich;
SPASSKIY, A.G., doktor tekhn.nauk, retsenzent; KURDYUNOV, A.V., kand.tekhn.nauk, retsenzent; PIKUNOV, M.V., kand.tekhn.nauk, retsenzent; CHURSIN, V.M., kand.tekhn.nauk, retsenzent; POZDNYAK, N.Z., inzh., retsenzent; ZASLAVSKIY, D.M., inzh., retsenzent; RUBTSOV, N.N., prof., doktor tekhn.nauk, red.; POMERANTSEV, S.N., inzh., red.; RYBAKOVA, V.I., inzh., red.izd-va; MODEL', B.I., tekhn.red.

HINESSELE PERSONNEL

[Founding handbook; shaped castings of heavy nonferrous metals] Spravochnik liteishchika; fasonnoe lit'e iz splavov tiazhelykh tavetnykh metallov. Pod red. N.N.Rubtsova. Moskva, Gos.nauchnotekhn.izd-vo mashinostroit.lit-ry, 1960. 402 p.

(MIRA 13:11)

(Nonferrous metals--Founding) (Founding--Handbooks, manuals, etc.)

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| AUTHORS : | Kurdyumov, A. V., Pikunov, M. V. | | | |
| TITLE: | Some peculiarities in the technology of m and magnesium fluoride alloys | elting and cesting calcium | | |
| PERIODICAL: | Referativnyy zhurnal, Metallurgiya, no. 5 50205 ("Sb. nauchn. tr. In-t tsvetn. met. v. 33, 277 - 284) | 5, 1962, 31 - 32, abstract im. M. I. Kalinina", 1960, | : | |
| TEXT: Pure CaF ₃ and MgF ₂ were used as initial materials for the manufac- ture of the alloys. The fluorides were melted in crucibles made of electrode graphite. Gas and electric furnaces assuring heating up to $1,300^{\circ}$ C were em- ployed as melting units. The alloy was prepared by provious mixing of powderlike salts, taken in a given ratio, and subsequent melting of the mixture. Graphite or graphite-chamotte were the most suitable materials for the manufacture of molds in fluoride casting. In all cases the alloy temperature was $1,060 - 1,120^{\circ}$ G and the temperature of the mold prior to casting was 750 - 850°C. Prior to casting the mold was dried and roasted at 800 - 850°C. The filled molds were | | | | |
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| Some peculiarities in the | S/137/62/000/005/053/150 A006/A101 | |
| cooled with the furnace at a rate of $30 - 50$ degrees/hou containing (in %) 48 MgF ₂ and 52 CaF ₂ was investigated. Ni fluoride to the alloy considerably reduces the danger castings owing to thermal stresses. | r. An eutectic alloy The addition of 2 - 5% of breakdown of the | • |
| | 0. Svodtseva | |
| [Abstracter's note: Complete translation] | r | ł |
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7 - 1**-**. 21121 2508, 1416, 1454 S/149/61/000/003/004/004 18.1245 A006/A106 AUTHORS: Kurdyumov, A. V., Shestyrev, I. A. TITLE: On the use of pressure crystallization in casting magnesium alloys PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy, Tsvetnaya metallurgiya, no. 3, 1961, 125 - 128 TEXT: Pressure crystallization was proposed by Academician A.A. Bochvar and Professor A. G. Spasskly as an effective means of eliminating porosity in aluminum alloy castings. This method was as yet not employed in magnesium alloy castings due to the opinion that these alloys in liquid state were inflammable under high air pressure. The present study was made to reveal the possibility of using pressure crystallization for casting magnesium alloys and to determine the effect of pressure on the porosity of the castings. The experiments were made with $M_{\mathcal{A}}$ 4 (ML4) and $M_{\mathcal{A}}$ 5 (ML5) alloys. The shape and dimension of castings were selected in such a manner that in one case shrinkage porosity was located in the upper portion of the casting (Figure 1, a and b) and in the other case over its whole height (Figure 1, c). The castings were placed in the bottom of the mold, the riser and the pouring gate were at the top. In all cases the metal was top-poured. The Card 1/4

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21121 On the use of pressure crystallization ... s/149/61/000/003/004/004 A006/A106 foundry mold was made of a standard mixture of 5% moisture and with fluoring admixture. For pressure crystallization the mold was placed in an autoclave. After pouring, the autoclave cover was closed and compressed air was supplied. To prevent ignition, sulfur powder was placed around the air gate and the riser. The mold was held in the autoclave for 10 - 15 minutes, then specimens were cut out and their porosity was determined from the density by double weighing in air and glycerin, and by weighing and measuring. Castings were manufactured by crystallization under conventional conditions and under pressure of 1.5, 3, 4 and 5 atg. The alloy temperature was 760°C. It was found that the density of the specimens increased with higher pressure. The distribution of porosity over the height was studied on specimens shown in figure 1c, cast into two molds. In one mold crystallization proceeded under conventional conditions, in the other one under 1.5, 3 and 5 atg pressure. ML5 alloys were cast at 690 and 800°C. It was found that in all cases but one a higher density was observed in pressure crystallized castings. The dense portion of a conventionally crystallized casting was about 15% of its total height, that of a pressure crystallized casting 30 - 40%. The experiments performed lead to the following conclusions: Pressure crystallization, employed in aluminum alloy casting, can also be recommended for magnesium alloy casting. For this purpose risers having a sufficient volume should be placed above the compact parts Card 2/4 APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R000927710003-2"

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On the use of pressure crystallization

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of the casting. Casting should be performed in an autoclave by crystallization under 3-5 atg. pressure. The alloys must be heated to $760-800^{\circ}$ C, to maintain one portion of the alloy in prolonged liquid state so that the shrinkage pores be fully soaked under the effect of high pressure. Magnesium alloys in liquid state are not inflammable under high pressure. To prevent accidental ignition it is sufficient to pour some sulfur powder around the riser and the air gate. This article was recommended for publication by the kafedra liteynogo proizvodstva Krasnoyarskogo instituta tsvetnykh metallov (Department of Foundry Practice at the Kransoyarsk Institute of Non-Ferrous Metals). There are 3 figures.

ASSOCIATION: Krasnoyarskiy institut tsvetnykh metallov (Krasnoyarsk Institute of Non-Ferrous Metals) Kolomenskiy teplovozostroitel'nyy zavod (Kolomna Locomotive Building Plant)

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28052 8/128/61/000/009/008/009 A054/A127

AUTHORS: Kurdyumov, A.V.; Pikunov, M.V.

TITIE: The technological pecularities of melting and casting calcium and magnesium fluoride alloys

PERIODICAL: Liteyncye proizvodatvo, no. 9, 1961, 39 - 41

TEXT: Corrosion-resistant alloys containing calcium fluoride and magnesium fluoride have a low ductility. They are difficult to machine ani more suitable for casting. However, their pecularities in melting and casting require measures which differ from the conventional conditions. The usual refractory materials containing various oxides cannot be used for alloys containing calcium and magnesium fluoride, because these dissolve and adsorb the oxides which makes their castability deteriorate. The use of metallic crucibles is also limited due to the high temperatures involved. The best results were obtained when these alloys were melted in electrode-graphite crucifies in gas or electric furnaces at temperatures up to 1,300°C. After crystallization gas poresity similar to the honeycomb porosity in steel and copper can often be observed in these allloys which can be reduced by remelting. This shows that porosity is the result,

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The technological pecularities of melting and

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of gas saturation of the salts and not of chemical reactions. By blowing dry air (oxygen) through the melt the dissolved gas (mainly hydrogen) can also be removed and the alloy becomes denser. The rate of ocoling also affects the priosity of this alloy. When remelting to eliminate the percenty, dried and hardened crucibles must be used, carefully avoiding any contact with moisture. For the abovementioned reasons the conventional mold and core materials cannot be used either. The best material for the above purpose is graphite or graphite phamotte (consisting of crushed chamotte crucibles, + 8 - 10% water, + 3 - 5% refractory clay). Prior to use the mold has to be dried, then hardened at 800 - 850°C. The mixture must be poured into a hot (750 - 80000) mold, owing to the low heat-conductivity and plasticity of flucrides. To prevent thermal stresses causing cracks, cocling to room temperature has to be effected slowly and at a uniform rate (for castings 0.5 - 20 kg in weight 30 - 50°C/h). This is attained best by pouring the alloy of 1,050 - 1,100°C into molds heated to 800 - 850°C, with sub-Requent flow cooling in the furnace. Eutertic alloys were found more suitable then hypo-sutesteld and hyper-sutesteld ones. Therefore, to obtain more exact data of their mechanical and casting properties, tests were carried out with ear tectic alloys adding 2 - 5% nickel fluoride. This greatly reduced fracturing ty thermal streases. Another condition which perceptibly affects the cality of X

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28052 The technological pecularities of melting and 3/128/61/000/009/008/009 A054/A127 the alloy is the purity of constituents. For some properties of fluoride alloys Eutechic alloy (52% Care, 48% MgP2) Euteotic alloy (52% Parameters CaF2, 48% MgF2) Faremeters "secific gravity, g/om3 at 2000 Heat-conductivity as comat 1,050°C 3.07 pared with that of cop-Cosfficient of heat ex-2.75 per at 40°C paraton 1/180 at 0 - 100°C 10.3 x 10-6 at 225°C 1/63 at 0 - 800°C 14.9 x 10-6 There are 2 figures, 2 tables and 3 references: 2 Soviet-bloc and 1 non-Sovietbios. The reference to the English-Janguage publication reads as follows: G. Fuseya and oth., Journal Soc. Chemical Industry. Japan, no. 4, v. 36, 1933. Ņ Card 3/3 Manufacture and a series of the second s

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S/128/61/000/012/003/004 A004/A127

AUTHORS: Spasskiy, A.G.; Pikunov, M.V.; Kurdyumov, A.V.; Lebedev, Ye.A.

TITLE: Removing films from metals by filtration

PERIODICAL: Liteynoye proizvodstvo, no. 12, 1961, 22 - 24

TEXT: The authors point out that quite a number of alloys during melting and pouring are considerably contaminated with exide films which reduce their technological and mechanical properties and the quality of components. They enumerate a number of metal purification processes and report on tests which were carried out to remove films from aluminum alloys by filtration. These tests were carried out during the semi-continuous casting of ingots of the II6(D16) and AK6 (AK6) alloys by A.G. Spasskiy, M.V. Pikunov and A.V. Kurdyumov. Prior to the casting process, filtration was studied by simulating metal filtration with water with pieces of paper representing the films. Lumps of crushed magnesite bricks were used as filtering agent. The filtration results showed that a lump filter of 50 mm thickness holds back 50 - 70% of particles 1 x 1 mm in size, while a filter of 100 mm thickness detains 90 - 95% of such particles. During the filtration of the D16 alloy, melted in a graphite cruci-

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Removing films from metals by filtration

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ble at 750° C, the lump filter was placed in the spout, which was preheated to 700°C. 5 - 7 ingots 50 mm in diameter and 150 mm high were cast in succession. The number of films and their total area were counted on the fracture. Three lots of ingets were cast - without filtration, with filtration through lumps of magnesite brick of 5 - 10 lump size and with filtration through lumps of a melt consisting of equal parts calcium and magnesium fluorides of the same lump size. As a result of these tests it was found that ingots cast without filtration contained 12% impurities, these with magnesite filtration 3% and with fluoride filtration 1%. This filtration method was tested under service conditions with the AKS alloy, the tests being carried cut by Yu.I. Birevaya, L.A. Kats, S.A. Baranovskiy and A.M. Babarikina. Eleven ingots 110 mm in diameter were cast at a rate of 15 cm/min directly from the melting furnace at 750°C. The following filtering material was used: magnesite brick, an alloy of equal parts of calcium and magnesium fluorides, and magnesite brick impregnated with liquid flux of the 2 compositions: N: 1 - 40% NaF, 60% Na3A1F6: No. 2 - 64% NaF, 36% NaCl The following filtering results were obtained: average impurity without filtration 5%; with filtration through magnesite 1.5%; with filtration through magnesite impregnated with No. 1 flux 0.9%: idem with No. 2 flux 0.5%; and filtration through the fluoride alloy 0.3%. Although this filtration meth-

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Removing films from metals by filtration

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ed yielded good results the metal purity was still insufficient, which could be explained by the fact that the metal, after passing through the filter, ran in an open flow, thus oxidizing again and contaminating with film. Another test series was carried out under industrial conditions with the participation of P. Ye. Khodakov, V.V. Solov'yeva, M.G. Kasheyev and I.I. Ger'yev, where the filtration system was changed in such a way as to prevent the oxidation of the metal after filtration. Under these conditions the average contamination amounted to 1.7% without filtration and 0.24% with filtration. The results obtained make it possible to conclude that filtration through lump filters in the semicontinuous casting of aluminum alloys improves the metal purity considerably as regards film. The filter should be placed in the distributing funnel, while crushed magnesite brick, either with or without flux impregnation, and fluoride alloys can be used as filtering maverial. Magnesite and fluoride alloys are heavier than aluminum and there is no chemical reaction up to 1,000°C. Further tests with lump filters carried out during pressure casting by M.V. Pikunov, Ye.Ya. Lebedev and A.G. Spasskiy showed the applicability of this filtration method also for pressure casting. Various Al-alloys - АЛ9В (AL9V), АЛ3Ч (AL3h) AJ144 (AL14Ch) and others - were cast in this way at the Moskovskiy zaved malelitrazhnykh avtomobiley (Moscow Small-Displacement Car Plant). Crushed magne-

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S/128/61/000/012/004/004 A004/A127 AUTHORS: Kurdyumov, A.V.; Teplitskiy, M.D. The effect of the melting conditions on the quality of Bp. AMu 9-2 TITLE: FERIODICAL: Liteynoye proizvodstvo, no. 12, 24 - 26 - 1961 TEXT: Since hitherto no standard technology of smelting aluminum bronze had been in existence, special investigations were carried out to establish the effect of the melting conditions on the properties of Br. AMts 9-2 bronze. These tests were carried out at the Institut tsvetnykh metallov im. M.I. Kalinina (Institute of Non-Ferrous Metals im. M.I. Kalinin) and aimed at determining the effect of the succession of adding the charge constituents on the contamination of the melt by nonmetallic inclusions and the mechanical properties. Besides, the purity of the alloy was studied when 50% each of pure metal and waste or only waste was used. Moreover, the Institute investigated the effect of various fluxes on the melt impurity, mechanical properties and metal losses with the slag when the charge constituents were added in different succession. The fillowing fluxes were tested: borax, cryolite, the eutectic alloy f calci-Card 1/3 CARGE AND THE PARTY A CONTRACT OF CONTRACT OF CONTRACT STATISTICS AND ADDRESS OF

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um and magnesium fluorides and carbon cover. The contamination by nonmetallic impurities was compared for melting in electric and gas furnaces. The starting materials were pure aluminum and copper and a copper-manganese foundry alloy, containing 20% manganese. The charge weight was 3 - 5 kg. Melting was carried out in a graphite-chamotte crucible in a Silit furnage. The contamination of the melt by nonmetallic and oxide inclusions was checked by the Dobatkin and Zinov yev test (Ref. 3: V.I. Dobatkin, V.K. Zinov yev, "Zavodskaya laboratoriva", no. 4, 1955). Ingots 40 mm in diameter and 200 mm long were cast in a graphite mold. Specimens were out out from the ingots and upset under a forging hammer and the oxide inclusions determined by the fracture, where they showed as gray-brown stains. The mechanical properties were determined on cast and turned specimens. The test results showed that in order to obtain a Br. AMts.9-2 bronze with a minimum contamination by nonmetallic impurities, high mechanical properties and low metal losses with the slag, it is necessary to main this bronzs under a flux layer, either cryclite or calcium and magnesium fluoride alloys in the order copper - foundry alloy (copper - manganese) - aluminum. If melting is carried out without protective cover or under a charcoal cover, it is not admissible to add the aluminum to the molten copper prior to manganese, since this would result in a considerable contamination of the bronze Card 2/3

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by oxide inclusions. If the bronze is melted from waste it is necessary in melt the copper, then to add the necessary amount of manganese or copper manganese foundry alloy, and only thereupon the waste and aluminum. The use of characal as protective layer during the melting of Br. AMts 9-0 bronze is pretically useless. There are 3 figures, 2 tables and 3 Soviet-bloc references

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9/128/62/000/002/005/007 A004/A127

AUTHORS: Kurdyumov, A.V., Stekol'nikova, G.A.

TTTLE: The effect of vacuum treatment on the casting properties of the AJI10 (ALIO) alloy

FERIODICAL: Liternoye proizvoistvo, no. 2, 1962, 22 - 30

Text: The authors point out the advantages of the vacuum treatment of metals, e.g., reduced porosity of the castings, improved surface finish, refining of macrograins and improved mechanical and casting properties, and state that this method has not yet been propagated in the casting of nonferrous metals owing to insufficient data on the effect of vacuum treatment on the casting and mechanical properties of these alloys. To study, in particular, the most important cas ing property, viz, the tendency to form cracks under difficult shrinkage conditions, tests were carried out to vacuum-treat the ALIO alloy. The authors give a description of the vacuum-treatment process of this alloy, present a otheracte of the instation used and the results of determining the gas saturation of the ALIO station used and after the vacuum treatment on the alloy density, the magnitude aticy prior to and after the vacuum treatment on the alloy density, the magnitude of volumetric shrinkage of the castings and the tendency to crack formation. A

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comparison of macrosections proved that vacuum-treated specimens showed a lower poresity than non-vaccum-treated ones, while the alloy density rose with an inpreased vacuum and holding time of the melt. The volume orig shrinkage also in. creases with a higher vacuum and reaches 9.8 - 10.3% at a residual pressure it. the autoclave of 10 mm Hg. An increase in the vacuum-treatment temperature hardly affects the magnitude of volumetric shrinkage, while the maximum volumetric shrinkage of the castings can be observed with 15 - 20 minutes holding. On the other hand, the results show that the tendency to crack formation of the vacuumtreated ALIC alloy exceeds that of the non-vacuum-treated alloy nearly by a factor of 2, which can be explained by the increase in volumetric shrinkage and the decrease in gas saturation and porosity. Generally, the authors point cut that the vacuum treatment at a comparatively low vacuum of 10 mm Hg estentially changes the properties of the ALIO alloy. The expediency of using this process should be dealded for every single case, taking into consideration the consideration ly increased tendency of the alloy to crack formation. There are 5 figures are 6 Soviet-bloc references.

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CIA-RDP86-00513R000927710003-2

 $M^{*} = \{1, 2, 3\}$ s/149/62/000/003/010/011 12.12101.12.246.24 A006/A101 AUTHORS: Kurdyumov, A. V., Stekol'nikova, G. A. The effect of vacuum treatment on casting properties of A / J 10 (AL10) TITLE: PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy, Tsvetnaya metallurgiya, no. 3, 1962, 147 - 153 TEXT: An investigation was made for the purpose of gathering data on the effect of vacuum-treatment upon the casting properties of Al alloys and to reveal the expediency of using such a method for AL10 alloys. The following factors were studied in particular: the effect of the vacuum rarefaction, holding time and temperature of the melt during vacuum-treatment upon gas-saturation, porcsity of castings, volume shrinkage, the volume of an open shrinkage-cavity, crack sensitivity of the alloy during inhibited shrinkage, fluidity and density. Castings were produced under conventional conditions and with vacuum treatment on a unit shown in Figure 1 at 10, 100, 200 and 300 mm Hg residual pressure in the autoclave. It was found that vacuum treatment of liquid alloy AL10 changed consider-Card 1/9 -3

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The effect of vacuum treatment...

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ably its casting properties at relatively low pressure (10 mm Hg). Vacuum treatment promotes the elimination of dissolved gas from the melt. Practically full elimination of the gas is assured by holding the melt in the autoclave for 25 -30 minutes at 750 - 800° C and 10 mm Hg residual pressure. Porosity of vacuumtreated castings is below that of conventional specimens. Density increases with higher rarefaction and extended holding time in a vacuum. Volumetric shrinkage of vacuum-treated castings exceeds that of conventional ones. With a greater rarefaction in the vacuum, the shrinkage increases to 9.8 - 10.36% at 10 mm Hg residual pressure. Extended holding time at constant rarefaction and temperature increases volume shrinkage, whose maximum is observed at 15 - 20 minute holding time. The volume of an open shrinkage cavity increases with vacuum treatment. Crack sensitivity of AL10 alloy during inhibited shrinkage increases with greater rarefaction; it is almost twice as high as that of nontreated material; this is explained by higher volume shrinkage and reduced gas saturation and porosity of vacuum-treated samples. Fluidity is only affected by vacuum treatment at lower temperatures. It is greater for a vacuum-treated specimen. The expediency of using vacuum treatment should be established for each particular case by taking into account the increase in crack-sensitivity

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| during inhip particular s anddensity v ties. On th | bited shrinkage. In the cas shrinkage resistance from the will increase on account of the other hand, when shrinkage thent will increase the amound 2 tables. | se of compact casti he mold, gaseous po large-volume conce | ngs, when there is no rosity will be eliminated | |
| | Krasnoyarskiy institut tsv Non-Ferrous Metals) Kafedr Foundry Practice) | | | |
| SUBMITTED: | November 16, 1961 | | | X |
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\$/128/62/000/004/002/010 A004/A12?

16585

AUTHORS: Kurdyumov. A.V.: Shestyrev, I.A.

TITIE: Crystallization of magnesium alloys under pressure

PERIODICAL: Liteynoye proizvodstvo, no. 4, 1962, 4 - 5

The authors mention the fact that magnesium-alloy castings rather O. cen show a considerable porosity. The industrial $M_{\rm s}/4$ (MLA) and $M_{\rm s}/5$ (ML5) alloys possess a great crystallization temperature range of 210° and 157°C respectively. The volume of micropores may be considered insignificant, it is in the range of 0.75 to 1% of the total casting volume, but the tensile strength of specimens of 0.75% microporosity decreases already by a factor of 2. Investigations were carried out to study the possibility of applying pressurized crystallization in casting the MLA and ML5 magnesium alloys, and to find out the effect of pressure on the casting porosity. The alloys were produced from fresh metal and master alloys and were cast in ingot molds. To prevent the feeding of the casting from the riser, the gate dimensions were chosen in such a way that the metal in it crystallized in the first place. For pressurized crystallization the mold was placed in an autoclave whose cover was closed after Card 1/2

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Crystallization of

3/128/62/000/004/002/010 A004/A127

the metal was poured into the green mold. Compressed air was supplied into the autoclave and the mold was held under pressure for 10 - 15 min. The porosity of the pressurized castings was determined by comparing them to specimens cast in the conventional way. The results proved that pressurized crystallization of magnesium-alloys increased their density, and the higher the pressure, the lower will be the porosity. The best results were obtained at pressures of 3 - 5 atm. Moreover, a comparison of the pressure effect was higher when pouring was effected at elevated temperatures. The authors conclude by stating that pressurized crystallization, which has been successfully employed in the casting of Al-alloys, optimum pressure magnitude being 3 - 5 atm, while the pouring temperature should will be been successfully employed in the castings, the optimum pressure magnitude being 3 - 5 atm, while the pouring temperature should will be been successfully employed.

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| ACCESSICH ER: AP3000986 | 8/0149/63/000/002/0167/0171 |
|---|---|
| AUTHOR: Stepenov, H. A.; Durg | YUNDY, A. V.1 Coloborodov, V. N. |
| TITLE: Corresion resistance of 500700C | f iron-aluminum alloys in rluorine at temperatures |
| SOURCE: IVUZ. Tavetnaya metal | lurgiya, no. 2, 1963, 167-171 |
| ABSTRACT: The corrosion behavi atmosphere at 500700C was sto | bys, iron-aluminum-calcium alloys for of Fe-Al and Fe-Al-Ca alloys in a fluorine adicu. The alloys were molted in an h-f |
| acounts ranging from 5.5 to 31. added. The microstructure of a colid colution and, in most cas composition along the grain boundary Al content from 84 R sub B at 5 | on with AV000 [99.995 pure] Al added in 0%. In one case, 1.55 Ca and 5.5% Al vere 11 the alloys was found to consist of Alpha es, a second component of undetermined marics. Hardness increased with increasing 5% Al to 45 R sub C at 31% Al. Results of one of the alloys was corrusion resistant |
| krd 1/2 | and the alloys was correston restatent |

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ACCESSION NR: AP3000986

under the test conditions and that the corresion products possessed no protective properties. At 500C the corrosion rate (weight gain) in 5- to 10-hr tests varied from 10 to 57 g/m sup 2 times hr; at 600--700C the rates were still higher. The Fe-Al-Ca alloy specimen was almost completely destroyed in the test at 500C. Orig. ert. has: 3 figures and 3 tables.

ASSOCIATION: Moskovskiy institut stali i splavov. Katedra liteynogo proizvodstva (Moscow Steel and Alloy Institute. Department of Founding)

| SUBATTED: 06Jul62 | DATE ACQ: 21Jun63 | ENCL: 00 |
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| EUB CODE: 00 | No Ref Sov: 009 | OTHER: 003 |

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S/128/63/000/003/005/005 A054/A126

AUTHORS: Kurdyumov, A.V., Frolov, V.V.

TITLE:

The duration of the effect of inoculation during vacuum treatment of the AJ 4 (AL4) alloy

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PERIODICAL: Liteynoye proizvodstvo, no. 3, 1963, 41 - 42

TEXT: To avoid the formation of an acicular structure, the widely used AL4 alloy has to be modified by sodium salts. During th inoculation, however, the alloy adsorbs hydrogen resulting in a considerable porosity of the metal. Tests were carried out to establish a suitable refining method for this alloy, which would not weaken or shorten the effect of modification, by subjecting the alloy to vacuum treatment. In the tests the AIA alloy, containing, besides Al, 9.9% S1, 0.25% Mg, 0.5% Mn and 0.4% Fe, was used. The degree of modification was assessed by the grain size of silicon in the eutectic (the bigger the grain size, the weaker the effect of inoculation). For modification the fluor and chlorine salts of sodium were used in a 2 : 1 ratio, amounting to 2% of the alloy quantity; samples were processed at temperatures between 750 and 810°C, and

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| surface an | d miccostructure | g in the autoclave. 7 | The analysis of the fracture that the effect of sodium in- | |
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| tructure | can be obtained for | or the longest time (2 | 0 - 30 min) and a depart | |
| 10°C in 3 | 10 - 20 mm Hg vacuu | the AL4 alloy is vacu | N - 30 min) and a dense metal um-treated at 750 and 780°c ± ent the adsorbed gases are | |
| emoved fro | om the metal without | aue to which treatm | ent the adsorbed gases are of inoculation. There are 2 | |
| lguras and | i 1 table. | weakening the effect | of inoculation. There are | |
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क स्थान

KURDIYHOV, A.V.; GOLOEDRODOV, V.N.; STEPANOV, M.A. Effect of magnesium and calcium on the corrosion resistance of nickel in an atmosphere of fluoride at 700-860°. Izv. vys. ucheb. zav.; tsvet. met. 6 no.4:138-144 '63. (MIRA 16:8) 1. Moskovskiy institut stali i splavov, kafedra tekhnologii liteynykh protesesov. (Nickel-Corrosion) (Metals at high temperatures)

CIA-RDP86-00513R000927710003-2

5/126/65/015/002/014/035 2195/2383

AUTHORS: Kardonskiy, V.M., Kurdyumov, G.V. and Perkas, M.D. TITLE: The fine structure of cold-worked high-carbon steel PERIODICAL: Fizika motallov i metallovedeniya, v. 15, no. 2, 1965, 244 - 255

TEXT: The object of the present investigation was to study the relationship between the strength and fine structure of steel subjected to heat and mechanical treatment and to explain the part played by cementite and by its particle size in the formation of fine structure in the deformed α -phase. The experiments consisted of the following. Hot-rolled, 1.5 - 2.0 mm thick strip of steel 10 (U10) and 12 (U12) was (1) continuously patented by passing (at 2.7 m/min) through a furnace at 920°C and then through a lead bath at 420°C, or (2) annealed by maintaining for 20 min at 860°C, furnace-cooling to 600°C and then cooling in air to room temperature. The heat-treated strip was then cold-rolled to up to 935 reduction thickness. The UTS attained in steels U10 and U12 after patenting and cold-rolling was 270-290 and 300-320 kg/mm², respectively, the UTS of annealed and cold-rolled steel U10 being 180° kg/mm². The

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The fine structure

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fine structure of stoel after various degrees of cold deformation was studied with the aid of an electron microscope, X-ray diffraction measurements being used to determine the block dimensions and the magnitude of distortions of the second type. Conclusions: 1) the formation of sub-structure in ferrite during plastic deformation depends to a great extent on the presence of eccentite and on the shape and size of crystals of this constituent. Small (0.1-0.2 μ) spacing between the platelets of the eutectoid, ensured by the patenting treatment, creates conditions favourable for a considerable reduction in the block dimensions of ferrite (100 -150 Å) and cementite (30-50 Å) in cold-deformed speel, This is demonstrated in Fig. 10, where the UTS (σ_1 , kg/mm²), block dimensions (D.10 cm) and the magnitude of distortions of the second type ($\Delta a/a$) of steel U12 are plotted against the degree of deformation (bottom scale, %) and thickness of the strip (upper scale, mm), the circles and dots representing, respectively, the results obtained for patented and annealed specimens. 2) The high degree of fragmentation of the ferrite and cementite, high degree of misalignment of blocks in the interior of the grains, formation Card 2/3

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| ACCESSION NR: | AP4038808 | S/0128/64/000/00 | 05/0014/0016 |
| AUTHORS: <u>Kurd</u> (Engineor); Gor | rumov, A. V. (Candidate of rokhov, V. P. (Engineer); K | tochnical sciences); Skuchilov ofman, L. M. (Engineer) | , A. I. |
| TITLE: Purific filters | cation of AMg-6 alloy from | oxide films by filtration thro | ough grain |
| SOURCE: Liteyr | noye proizvodstvo, no. 5, 1 | 964, 14-16 | |
| scab formation, | rain filter, filtration, al aluminum titanium alloy, a rdell Gudchenko method, al | uminum alloy, alloy AMg 6, oxi aluminum manganese alloy, carn loy AK6, alloy D16 | de film, allite flux, |
| AMG-6 was filte 2- siphon; 3- i lator of metal were tested: 1 fluoride grains | ng aluminum alloys AMg-6, 103, slags, and oxide films red in a device shown in F ntermodiate container; 4- level in crystallizer; 7-6) magnesite grains (8-10 mm | tors (with different chemical AK6, and D16 of various nonm) was studied experimentally. Ig. 1 of the Enclosures. Here: Filter; 5- casting box; 6- aut crystallizer; 8- inget. Two f); 2) calcium flueride and mag was cleaned by compressed air | etallic Aluminum 1- mixor; omatic regu- ilter types |
| Card 1/5 | | e e e e e e e e e e e e e e e e e e e | |
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| nat nativizio substatica <u>spectar 2014</u> | | nander der seine Auf Verleicher Siefender in Durch zum Auflich Verlage Beit, eine Geber | |

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ACCESSION NR: AP4038808

500-600C, and poured into the filter box of the casting device. The metal passed through these filters before entering the crystallizer. In the process of metal pouring the melt samples were collected for chemical analysis. Their gas content was determined by the Dardell-Gudchenko method. The results showed that filtering of the alloys produced a considerable purification. According to the diagram shown in Fig. 2 of the Enclosures the ingots filtered through the magnesite grains (curve 2) had one half as many impurities, and those filtered through the fluoride grains (curvo 3) had one third as many impurities as the nonfiltered samples (curve 1). Dark inclusions of magnosium oxide and spinel were practically absent. Gas concentration in ingots showed in a direct relation to the degree of their pollution (see Fig. 3 of the Enclosures). Orig. art. has: 3 tables and 9 figures. ASSOCIATION: none SUBMITTED: 00 DATE ACQ: 05Jun64 ENCL: 03 SUB CODE: MM NO REF SOV: 004 OTHER: 000 Card 2/5 4

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| 5(3) | | |
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| AUTHORS: | Semenenko,K.N. and Kurdyumov,G.M. | 50V/55-58-2-28/35 |
| TITLE: | On Complex Compounds of Zinc Acets Organic Substances (O kompleksnykh so uksusnokislogo tsinka s azotsoderzhas veshchestvami) | te With Nitrogenous |
| PERIODICAL: | Vestnik Moskovskogo Universiteta.Seri astronomii, fiziki, khimii, 1958.N | ya matematiki, mekhaniki ir 2,pp 207-210 (USSR) |
| ABSTRACT: | The compounds Zn(CH3C00)2. 2C5H5N | and Zn(CH,COO) |
| SUBMITTED : | • 2C ₄ H _g NH ₂ were produced and investi that zinc acetate solutions in water solvents possess an abnormally high v crystals of the produced combinations radiographically investigated. There are 3 tables, and 8 references, 3 are German, 2 French, and 2 America: June 7, 1957 | and several organic iscosity. The mono- mentioned above were |
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| 5(2) AUTHORS: | Semenenko, K.N. and Kurdyumov, G.M. SOV/55-58- | |
| TITLE: | On the Combinations of Beryllium Hydroxybenzoate With luene and Halogen-Substituted Benzene (O soyedineniy oksibenzoata berilliya s toluolom i galogenzameshche benzolami) | ennymi. |
| PERIODICAL: | Vestnik Moskovskogo universiteta, Seriya matematiki, astronomii, fiziki, khindi, 1958/Nr 3,pp 187-190 (USS | or ; |
| ABSTRACT: ASSOCIATION: SUBMITTED: | By vaporization of a Be-hydroxybenzoate solution in responding solvent there were obtained in crystallin less stable combinations of Be-hydroxybenzoate with ganic molecules. A radio_vaphy was carried out and that the organic molecules are enclosed in the inter of the crystal lattice of Be-hydroxybenzoate, where original lattice is somewhat deformed. There are 2 tables, and 2 Soviet references. Kafedra neorganicheskoy khimii (Chair of Inorganic June 7, 1957 | some or it showed rspaces by the |
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SEMENENKO, K.N., KURDYUMOV, G.M.

Some properties of beryllium & hydroxynaphthoate. Vest. Mosk. un. Ser. 2: Khim. 15 no.5:56-58 S-0 '60. (MIRA 13:11)

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1. Moskovskiy gosudarstvennyy universitet, kafedra neorganicheskoy khimii.

(Beryllium compounds) (Maphthoic acid)

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| | ORG: none | - |
| | TITLE: Equipment for purifying liquids by low temperature zone melting, Class | |
| | Chemical Rengents and Illinging of Sciencific Research Institute of | |
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| | SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 16, 1966, 24 | |
| | TOPIC TAGS: liquid purification, purification unit | |
| | ABSTRACT: This Author Continue 14 | |
| | by low-temperature zone melting. A purification unit equipped with a heater and cooler mounted in series is placed in a vertical body filled with a heater and | |
| | material. In order to maintain the first body filled with heat-insulating | |
| | the purification unit, the latter is built in the form of a metallic cylinder equipped | |
| L | with a vessel for the coolant and an opening duct. The body of the metallic cylinder Card 1/2 UDC: 66.067.05 | |
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| <u>, 1</u> | ACC NR: AP6030547 APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 | 903-1 |
| <u>, 1</u> | APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced | 903-2 |
| | APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced along the opening duct. In order to keep the inside ampoule in the solid state | 903-2 |
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| | APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced along the opening duct. In order to keep the inside ampoule in the solid state before and after the purification process, a reservoir with the coolant is mounted in the frame of the equipment directly under the opening-duct. Orig. art. has: 1 figure. [Translation] | 903-2 |
| | APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced along the opening duct. In order to keep the inside ampoule in the solid state | 903-2 |
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| | APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced along the opening duct. In order to keep the inside ampoule in the solid state before and after the purification process, a reservoir with the coolant is mounted in the frame of the equipment directly under the opening-duct. Orig. art. has: 1 figure. [Translation] | 903-2 |
| | Approved FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced along the opening duct. In order to keep the inside ampoule in the solid state before and after the purification process, a reservoir with the coolant is mounted in the frame of the equipment directly under the opening-duct. Orig. art. has: 1 figure. [Translation] SUB CODE: 14/ SUBM DATE: 19May65/ | 903-2 |
| | Approved FOR RELEASE: 06/19/2000 CIA-RDP86-00513R0009277100 has slots for mounting the frames of the heaters. The slots are uniformly spaced along the opening duct. In order to keep the inside ampoule in the solid state before and after the purification process, a reservoir with the coolant is mounted in the frame of the equipment directly under the opening-duct. Orig. art. has: 1 figure. [Translation] SUB CODE: 14/ SUBM DATE: 19May65/ | 903-2 |



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| • 4 III. Reve in the meta <i>Tech. Phy</i> • 4 <i>x</i> Dilatometa that the heating. | rmations in eutectoid copper-aluminum alloys imible transformation of the β -solid solution astable state. V. Grobsev and G. Kurdyungoy, r , $(\ell, N, S, R, S, 203-78(1038))(in English).—er studies of alloys with 12.0–12.7% Al showed\beta_i \rightarrow \beta' transformation may be reversed byThe kinetics of the transformation show that itthe matematic type. The transformation can-$ | not be suppressed by rapid cooling or by heating. It takes place without change in concurs if the rate of temp, change is sufficient. Within the lumits of expet series the transformation temps do not alter over a wide range of heating and cooling rates. Lemp hysteries arranging a temp, difference of over (ii) wave stablished for the trans- formations $\beta_1 \neq \beta_2$, the transformation temp, for heating being the higher. The magnitude of the hysteries be- comers less with increase in the concil, of Al in the solid old. On the basics of the data hime $\beta' \rightarrow \beta$, correspond- ing to changes in the lattice on heating, was indice to the diagram of the no tastable stars of the solid solin. The pering of querched alloys between 100 and fair heads to partial wpit, of the aphase and to lowering of the solid solin. On the solid solid, was carried out by v-ray and mescorimetural methods. Septi, of the ophase pro- ceeds up to a definite limit and entities the solid solin. Al untit a conten, of 2.7 12.20% is reached, after which the $\beta_1\beta_1$ -solid solid, is decomposed into the phases $\sigma \neq \gamma$. The work leads to the conclusion that transformations $\sigma \neq \gamma$. The work leads to the conclusion that transformations $\sigma \neq \gamma$. |
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⁶Transformations in Entectoid Copper-Aluminium Alloys. IV.— The Reversibility of the Martensitic Transformation $\beta_1 \longrightarrow \gamma'$. (i. Kurdjumov and V. Mirezkiy (Zher. Tchark. Ficili (J. Tech. Physica), 1639. 8, (20), 1777-1780).— [In Russian.] N.ray diagrams obtained at low temperatures showed that in the alloy with 14-50° aluminium the martensitic transformation takes place at temperatures below room temperature and is reversible. The alloy repeatedly showed β_1 at room temperature and is reversible. The alloy repeatedly showed β_1 at room temperature of γ' and liquid-air temperature. The reversibility of the $\beta_1 \longrightarrow \gamma'$ transformation was also demonstrated in the case of alloys with smaller aluminium contents. In the alloy with 13.3°, aluminium, the transformation temperature for $\gamma' \longrightarrow \beta_1$ (on heating) is about 350° C., i.e. there is a hysteresis of up to 150° C. This high temperature was the cause of the conclusion, previously reached, regarding the irreversibility of this transformation, the conclusion being based on experiments carried out at lower temperatures.—N. A. •• ... **...............** ... £ 🕈 :00 E 🌒 🔴 3 ::•• • 12 SLA AFTALLUFGICAL LITERATURE CLASSIFICATION +¤• - α • ۲ It 4 1 • uin ● 11 44 • Í : • . . æ 0 ė • . ė ě • . . STORT OF

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ARENZOV, M. AND KURDYUMAN, G. "State of <u>carbon in tempored steel</u>." J. Tech. Her. (N.S.S.R.) 10, 1093-1100 (1940).---Monocrystals of austenite (1.4% C) which, after temporing, were in the process of transformation into the regularly orientated martensite crystals were exand. by x-rays. There was found in smalles tempored at 130-360° a phase produced by the decay of martensite and of the remaining austenite. This phase represents a carbide of Fe, different from Fe,G. The lack of sharpness of the interference dicture indicates the high degree of dispersion of the "low-temperature" carbide crystals. At 300° 1° "Now topp." carbide is transformed very slowly into Fe₃C, this transtion is much "accelerated at 350-2°."

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