LAPSHIN, N.P. Modernization of equipment in the cotton spinning industry. Tekst. prom. 21 no.7:25-26 JI '61. (MIRA 14:8) 1. Nachal'nik lentochno-rovnichnogo tsekha klopchatobumazhnogo kombinata imeni III Internatsionala, Vladimirskiy sovnařkhoz. (Spinning machinery)

APPROVED FOR RELEASE: 08/31/2001



APPROVED FOR RELEASE: 08/31/2001



"APPROVED FOR RELEASE: 08/31/2001

LAND STREET

CIA-RDP86-00513R000928620016-7

ATAMALYAN, E.G.; KONSTANTINOV, V.I.; KOMAROV, V.I.; <u>LAPSHIN, N.S.;</u> SIMONOV, A.F.; TOVSIOLES, V.Ya.; ENDINA, S.M.; POROMARENKO, V.K., prof., red.; KHEUSTALEVA, N.I., red.; GOROKHOVA, S.S., tekhn. red. [Methodology for solving general electrical engineering problems]Metodika reshemiiz zdaech po obshchei elektrotekhnike. [By] E.G.Atamalian i dr. Pod red. V.K., Ponomarenko. Moskva, Vysshaia shkola, 1962. 167 p. (KIRA 15:12) (Electric engineering)

APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001

0

CIA-RDP86-00513R000928620016-7

KAZAKOV, L.I.; LAPSHIN, N.T. Supplying the national economy with petroleum products on a higher level. Transp. i khran. nefti no.8:37-38 '63. (MIRA 17:3) 1. Glavnoye upravleniye po transportu i snabsheniyu neft'yu i nefteproduktami RSFSR.

APPROVED FOR RELEASE: 08/31/2001





APPROVED FOR RELEASE: 08/31/2001

建立主义

CIA-RDP86-00513R000928620016-7"

29 A

LAPSHIN, P. S., Cand. Tech. Sci. (diss) "Determination of Physical Parameters of Seams According to Seam-tests of Ufa Sc. Res. Inst.," Moscow, 1961, 15 pp. (Inst. of Geol. and Fuels Acad. of Sci. USSR, Groznyy Sc. Res. Inst., Ufa Petroleum Sc. Res. Inst.) 200 copies (KL Supp 12-61, 269).

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

CIA-RDP86-00513R000928620016-7

LAPSHIN, P.S.

Determination of the parameters of layer from pressure build-up curves constructed with a set of test instruments made by the Ufa Petroleum Scientific Research Institute. Trudy VNII no.25: 166-169 '59. (MIRA 15:4)

1. Ufimskiy neftyanoy nauchno-issledovatel'skiy institut. (Oil reservoir engineering)

APPROVED FOR RELEASE: 08/31/2001



APPROVED FOR RELEASE: 08/31/2001

NAGUMANOV, M.M.; LAFSHIN, P.S.

ول تهما Interpreting the pressure build-up curves in the repeated testing of a bed using the KII-UfNII-104 reservoir tester. Neftepron. delo no.11:7-12 ¹64. (MIRA (MIRA 18:3)

1. Ufimskiy neftyanoy nauchno-issledovatel'skiy institut.



Country CATEGORY	: USSR Q : Farm Animals. Poultry	
ABS. JOUR.	: RZBiol., No. 13, 1958, No. 59631	
AUTHOR INST. . TITLE	: Lapshin, P. T. :	
ORIG. PUB.	: Ptitsevodstvo, 1957, No 11, 24-28	
ABSTRACT	: In the "Solnechnoye" sovkhoz of Moskovskaya Oblast, the extensive use of reduced-space sitting of laying hens permitted during a three-year period to increase the egg pro- duction almost sevenfold and to reduce their cost. In this sovkhoz, in 1953 seven hens were maintained on 1 m? of floor space, and in 1956-1957, 12 hens and over.During seven months of 1957, 5.2 more eggs were obtained from a laying hen than during seven months	
an an the the The second se		
CARD:	1/2	
• ••• • • • • • • • • • • • • • • • •		













"APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7









APPROVED FOR RELEASE: 08/31/2001





APPROVED FOR RELEASE: 08/31/2001

BURTSEV, V.M.; KAKHANOVICH, T.M.; KUBASSKIY, S.I.; LAPSHIN, P.V.; REY ZNER, Yu.B., nauchnyy red.; TYUTYUNIK, M.S., red. izdva; MOCHALINA, Z.S., tekhn. red.

> [Automation of the grinding and calcination of gypsum] Opyt avtomatizatsii pomola i varki gipsa. Moskva, Gosstroiizdat, 1962. 59 p. (MIRA 15:7)

(Gypsum)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7"

USSR/Fea	m Animels. Smell Horned Cettle	-3	
Abs Jour	: Rof Zhur - Biol., No 11, 1958, No 50034		8
Author	Author Lepchin S.A.		
Inst Titlo	: - : The Effect of Feeding Vitamin A Upon Milk Yields and Repro duction of Cows.	-	
Orig Pu	o : Zhivotnovodstvo, 1957, No 7, 56-60		
	t: In the first series of tests performed on a ferm, some groups of cows received verious encounts of vitamins with their foddor during the first helf of their lectation per- iod, namely, 380, 670, and 700 mg of carotene (daily, per head). During their interlectation period, the cows rec- cived in the second series of tests the following vitamin desages with their fodder: to the lat group (control) 230 mg of carotene was administered; to the second group 110 m of vitamin A in addition to carotene were given; and the 3 group received 220 mg of vitamin A only. After calving, the vitamin desage of the lat group was 370 mg of carotene	re Jrd	
Card	3: 1/2	e	

LAPSHIN, S.A.

Current take-off used in strain measurements on rotating parts. Avt.prom. 31 nc.5:35-37 My 165. (MJRA 18:5)

1. TSentral'nyy ordena Trudovogo Krasnogo Znameni nauchno-issledovatel'skiy avtomobil'nyy i avtomotornyy institut.

APPROVED FOR RELEASE: 08/31/2001



APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

DEVTATOV, B.H.; LAPSHIN, S.V. Transfer functions and structural diagrams of heat-exchange apparatus as objects of control. Izv.Sib.otd:AN SSSR no.8:11-23 '60. (NIRA 13:9) 1. Institut avtomatiki i elektrometril Sibirskogo otdeleniya AN SSSR. (Heat exchangers) (Automatic control)

APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

to00928620016-7"

LAPSHIN, V. 27-12-21/27 AUTHOR: Lapshin, V., Chief of the Personnel Section of the Oblast Administration, Trop, B., Senior Personnel Inspector TITLE: 🗠 (Seminary-prakti-Practice Seminars for Labor Educators kumy dlya rukovodyashchikh rabotnikov) PERIODICAL: Professional'no - Tekhnicheskoye Obrazovaniye, 1957, # 12, p 25 (USSR) **ABSTRACT:** The Sverdlovsk Oblast' Administration of Labor Reserves organized seminars of practical training for the directors of educational institutions and for the deputy-directors in charge of the schools' practical training sections. These seminars were conducted in the largest schools of the Oblast'. During the training the participants studied new equipment and the most productive work methods. For instructors training metal workers, the seminar of practical training was held at the Technical School # 5, located within the Uralmashzavod; for instructors of metallurgical schools - at the Technical School # 16, situated within the Novyy Tagil' Metallurgical Plant; for instructors of construction schools - at the Con-Card 1/2struction School # 69, located at the Sverdpromstroy. In

CERTENS IN LUNCE

	"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R00092862001	6-7
1. 2. 4.	DUDNIK, F.; <u>LAPSHIN, V.;</u> Engs. USSR (600) Reinforced Concrete Construction	3
7.	Producing reinforced concrete slabs. Biul. stroi. tekh. 10, No. 8, 1953.	
:		· · · · ·
•		
9.	Monthly List of Russian Accessions, Library of Congress, 1953, Uncl.	
-		



APPROVED FOR RELEASE: 08/31/2001



APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7 **有的目的时间,**因此是我们的任何不是我们的问题。 100 LAPSHIN, V. Polyformaldehyde. Plast.massy no.7:78 '63. (Formaldehyde) (Resins, Synthetic) (MIRA 16:8)



APPROVED FOR RELEASE: 08/31/2001





APPROVED FOR RELEASE: 08/31/2001



CIA-RDP86-00513R000928620016-7

LAPSHIN, V.A.

History of the development of electric induction heating at the Gor'kii Automobile Plant. Avt.trakt.prom. no.11:16-20 N '54. (MLRA 8:1)

1. Gor'kovskiy avtozavod im. Molotova. (Induction heating)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7"


CIA-RDP86-00513R000928620016-7

BYALKOVSKAYA, Vera Sergeyevna; RUSANOV, Fedor Fomich; ZALKSSKIY, V.I., professor, retsenzent; LAPSHIN, V.A., inzhener, retsenzent; EYKHENVAL'D, A.V., kandidat ekonomicheskikh nauk, redaktor; BOGOLIUBOVA, I.Yu., redaktor izdatel'stva; MODEL', B.O., tekhnicheskiy redaktor; MATVEYEVA, Ye.N., tekhnicheskiy redaktor

[The economics of a new-type forge shop] Ekonomika kuznitsy novogo tipa. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1956. 145 p. (MLRA 9:12)

(Forging)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7"

理论和解释的世

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

	S/169/63/000/002/029/127 D263/D307
	1942년 2418년 - 일본 1월 27일 - 일본 1월 27일 - 1월 1월 20일 1월 20일 - 1월 1일 1월 1일
UTHORS:	Lapshin, V. I., Peremitin, B. V. and Smirnov, A. S.
ITLE:	Study of the possibility of rapid measurement of plu- tonium concentration in air with the aid of inertial precipitator (impactor)
ERIODICAL:	Referativnyy zhurnal, Geofizika, no. 2, 1963, 19-20, abstract 2B138 (Sb. rabot po nekotorym vopr. dozime- tril i radiometrii ionizir. izlucheniy. Vyp. 2, M., Gosatomizdat, 1961, 177-186)
cintillatio low rate of used on the Dusiderably al paralle	suggested that a ring inertial precipitator (impactor) ed to collect the plutonium aerosol, together with a x^{\prime} counter. The ring gap is 1.7 mm, and the volume air is 550 - 700 l/min. Operation of the impactor is fact that sizes of the natural α -active aerosols are below those of the industrial plutonium aerosol. Spe- l experiments with the impactor and filtration through pric showed that an average of 1%, and not more than

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

ACC NR: AP7002568 (4,N) BOURCE CODE: UR/0413/66/000/023/0059/0059	
INVENTOR: Ragimov, F.Ya.; Lapshin, V.I.; Koloshnikov, V.G.	
RG: none	
TTLE: Instrument for measuring plasma density. Class 21, No. .89100 [announced by Physics Institute im P.N. Lebedev (Fizicheskiy .nstitut)]	
OURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 3, 1966, 59	
OPIC TAGS: plasma density, plasma measurement, light interferometer	
ABSTRACT An Author Certificate has been issued for an instrument for measuring plasma density. The proposed instrument contains a monochromatic light source, a Fabry and Perot interferometer with one of its mirrors fixed, and a device for recording the light passing through the interferometer. To increase accuracy and to extend the range of the device, the plasma container overlaps half of the light flux of the interferometer, and the light-recording device has two photodetectors connected in a differentiatin circuit for measuring the light flux which passes through the plasma, as well as the one unperturbed by the plasma.	ng.
SUB CODE: 20, 14/ SUBM DATE: 18Aug65/ ATD PRESS: 5114	
ord 1/1 UDC: 533.9.082.5]
SUB CODE: 20, 14/ SUBM DATE: 18Aug65/ ATD PRESS: 5114	

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

计一次通过分词 化加速和加速率 医中间接受热的子子

NIKOLAYEV, Yu.S.; LAPSHIN, V.N.; SHAPIRO, Yu.L.

Some data on the cynamics of the basal metabolism and indices of erythrocytes in schizophrenics during their treatment with controlled starvation. Trudy 1-go MMI 34:162-170 '64. (MIRA 18:11)

1. Kafedra psikhiatrii (zav. - Yu.S. Nikolayev) Rostovskogo gosudarstvennogo meditsinskogo instituta i kafedra psikhiatrii (zav. - kafedroy zasluzhannyy deyatel' nauki prof. V.M. Banshchikov) 1-go Moskovskogo ordena Lenina meditsinskogo instituta imeni Sechenova.

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001



CIA-RDP86-00513R000928620016-7

s/122/60/000/010/010/015 A161/A030 Lapshin, V.P., Candidate of Technical Sciences; Lapshin, N.P., Engineer Considering the Technological Factors in Preparing Programs AUTHORS: for Milling Machines with Digital Program Control TITLE: Vestnik mashinostroyeniya, 1960, No.10, pp.56-60 Preparation of programs for "417Y" (ChPU) (digital program control) milling machines is discussed in an effort to reduce the large volu-PERIODICAL: me of calculations required. It is recommended to split the entire information into two groups - 1) information contained in the program in an explicit form (shape of part, accuracy, finish, allowance distribution, etc.), and 2) inexplicit information requiring a separate channel, through the setting chart (tool shape, type of attachement, basing method, etc.). Equations are suggested for the calculation of feed for a case of the end mill and a part shape shown so as to obtain the required surface finish; the trajectory of inclined disc mill with rounded tooth, and of the same mill without incline. Card 1/2

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

HIGH SPECIAL STREET

S/122/60/000/010/010/015 A161/A030

Considering the Technological Factors in Preparing Programs for Milling Machines with Digital Program Control

The elimination of errors through mill radius change due to wear in operation is recommended to a certain degree by taking into account the wear; variations in blank metal hardness (affecting time of mutual displacement of mill and part) may be compensated by changing the velocity of magnetic tape (in case program on magnetic tape). The information to be entered on the machine setting chart is listed. It is recommended to include a sketch of the blank and of the part, and several sketches in case of several trans-

Card 2/2

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

5 - C

The second s

PROSTAKOV, Anatoliy Leonidovich; LAPSHIN, V.P., kand. voenno-morsk. nauk, retsenzent; STASHKEVICH, A.P., otv.red.; LESKOVA, L.R., red.
[Underwater acoustics in foreign navies; according to materials of the foreign press] Gidroakustika v inostrannykh flotakh; po materialam zarubezhnoi pechati. Leningrad, Sudostroenie, 1964. 154 p. (MIRA 17:4)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7"

44

国和1997年後

L-64012-65			
NY5012947	BOOK EXPLOITATION	UR/ 519.2:355/359	-23 6+1
YEmel'yanov, Leonid Antenovi Vladimir Avraamovich (Cand Vitaliy Petrovich (Candida Grigor'yevich (Candidate o	idate of Military and Nav. te of Military and Naval of Military and Naval Scie.	al Sciences); <u>Lapshin</u> Sciences); Suzdal', V nces)	italiy
Meory of search in military Voyenizdat M-va obor, SSSR	operations (Teoriya pois) 1, 1964, 207 p. illus., bi	ke v voyennom dele), blio. 2,500 copies pr	Moscow, inted.
TOPIC TAGS: military operat	ion, tactical warfare, es	cape tactic, survival	tactic
PURPOSE AND COVERAGE: Searc pects of combat operations fic analysis which relate (ships, airplanes, tanks, practical recommendations	. The theory of search s to problems of meeting an	ets forth methods of d detecting moving ob now it is possible to	scienti- jects get

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

Card 1/3	
· ·	
<u>1-64012-65</u>	
AU501291.7	
An militar institutor. It can be be	
In military institutes. It can also be used by specialists in civil aviation, the merchant marine and commercial fishing fleets who are concerned with the	
search of any moving or stationary object.	
TABLE OF CONTENTS (abridged):	
Foreword	
Ch. I. General principles of the theory of search - 11	
On 11. Possibilities for the appearance of the object geometric in the detection	
Ch. III. Laws of target detection deduced by means of observation - 76 Ch. IV. Theoretical bases for methods of search - 120	
Ch. V. Selecting the most favorable plan of operations for the search of objects	
15/	
Conclusion — 19h	
Supplement. Tables of the probability density of the detected target's movement	_ · _ 1
based on the definite range in dependence upon $5,9$ and $m_{-} = 197$	
SUB CODE: MS	
Card 2/3APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R00092862	DDTO-



APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"





ASHRATOVA, S.K., kand.tekhn.nauk; [APSHIN, V.P., inzh.

Standardization of the thickness of shoe upper parts. Izv.vys.ucheb. zav.; tekh.leg.prom. no.6:82-90 '60. (MIRA 14:1)

1. TSentral'nyy nauchno-issledovatel'skiy institut kozhevennoobuvnoy promyshlennosti. Rekomendovana kafedroy tekhnologii obuvnogo proizvodstva Kiyevskogo tekhnologicheskogo instituta legkoy promyshlennosti.

(Shoe manufacture--Standards)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7"

P. de la la



AUTHORS:	Lapshin, V. V., Kozlov, P. M. SOV/64-58-4-6/20	·
TITLE:	The Effect of the Conditions of Casting Under Pressure on the Internal Stress in Workpieces of Polystyrene (Vliyaniye usloviy lit'ya pod davleniyem na vnutrenniye napryazheniya v detalyakh iz polistirola)	
PERIODICAL:	Khimicheskaya promyshlennost', 1958, Nr 4, pp. 214 - 216 (USSR)	-
ABSTRACT :	The two main types of stresses occurring in casts and determining their physical and mechanical properties are :1 Mechanical stresses developing by an unequal cooling of the polymer during the formation process and 2 The orientation stresses forming as a consequence of a change of the molecular form and a fixation of certain molecular configurations in the direction of flow. The former are practically of small importance while the latter can be brought to a minimum by a rational construction of the mold, a corresponding method of casting as well as by a reduction of the residual preasure in the mold during the	
Card 1/4	taking out of the cast. This paper investigates the influence of the basic parameters of the technological casting process and the influence exerted by some construction elements of the mold	

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

Ò.

CIA-RDP86-00513R000928620016-7

The Effect of the Conditions of Casting Under Pressure SOV 64-58-4-6/20 on the Internal Stress in Workpieces of Polystyrene

> on the formation of stresses, as well as the possibility of reducing and distributing the stresses. A special mold of 12 "sections" was used and the authors worked at different temperatures and waited for the termination of the shrinking process. The dependence of the shrinking on the temperature is represented by an equation; the quantities to be investigated are the casting temperature, the pressure, the effective time of pressure, the mold temperature, the velocity of the motion of the piston and the duration of the casting cycle. From the mentioned experimental results may, among others, be seen that the orientation stress is reduced with a rise of the formation temperature and a shortening of the period of pressure, the influence of the duration of pressure being increased. The same effect was also observed on an increase of the flow velocity of the polymer. The size of the drain channel is of great influence. In the experimental series for the clarification of this influence comparisons were made with the drain channels according to Jones (Ref 7); experiments of experimental shrinking in the direction of flow showed that those changes are not uniform and that the curves

Card 2/4

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

The Effect of the Conditions of Casting Under Pressure SW/64-58-4-6/20 on the Internal Stress in Workpieces of Polystyrene

> are similar to those by N.I.Basov (Ref 3). It was observed that with the increase of the molecular weight in block polystyrene the shrinking increases and the resistance to heat decreases. In order to obtain an impact strength of the cast samples the casting must be carried out at low temperature, at high pressure and longer pressure duration and with big drain openings, as this way an increase of the orientation stresses is achieved. In order to determine the influence of some factors on the tensile stress experiments in solvents were carried out and the destruction was investigated. It was found that two types of stresses are present, the highly elastic and the mechanical ones. A temperature after-treatment at the highest possible temperature (without deformation) was found to be an effective method for removing stresses. There are 8 figures, 4 tables and 9 references, 5 of which are Soviet.

Card 3/4

APPROVED FOR RELEASE: 08/31/2001



-		e A	P	s t	t IN.	, V	V		- 14 -			 -			- • ·	.	· ·				- 								
	•		uhcts,			ri et en	plastic-	port resine, mod their addetives	why an well as why as well as made of of various	ccompany 10	2	8	3	R ·	\$C 1	2 8	, a	8	801	7 9	ังกั	Ħ	165	ħ			19-60		
	FILTE I POOK SCHOOL SCHOOL SCHOOL SCHOOL	-tembercheskoy propagandy inons F.E. Descriptostogo	ostroyamii (Flastics in Machine Buliding) Koscow, Ma ta mily immerted. 8,000 copies pristed.	Orthebratve yo rusprostrumeniyu yoliticheskibh 1 smed	.K. Zangerednity Me. (Inside book): 3.M. Notkia, Ba Bouss: G.M. Knormior; Tech. Ed.: A. Y. Uverowi Literature on Monitor Baliding and Instrument Making	oullection of articles is intended for engineers and tack which the inductor	estion reviews the progress made by the foriet Ution : uring mar plastic materials and fabricating different	a for use la tie mobiles building inductor. Automo reperties of generation functions inductors is and glanting, and fiberglass plantics are analyzed utiding described. Characteristics and composition of this and the second of the second of the second second second second second second second second second second second second second second sec	224	ALLOR OF CALLU OPERATOR WALLER AND ALLOR OF CALLOR MALLER AND ALLOR AND ALLO	L. Mattheride. Polymeide Restra		source and recorrente sater and Acid Netistans stricel lestistics	coding of Netals	rgmansilisia Fulymare Used in Machine Building	unique ou pressing laurantempters planting des	lev Method of Manufacturing Molds and Patterns Made	Proceeding Thermoplastic Cheets by Parmatic and	V.R. Ortiblat. Pressure		Radia. D.F., Tu.F. Exampler, and M.F. Swellinge. Metallisation of Flattice Addieved by XLG Pacum Septemics Method	peent for Pubricating Articles Made of Flastics	Maiding Machines for Forschag Articles From	Aptreatin Freeses for Processing Flastic Material, cess Control	bianization and Antomatics in Nechanical Processing al Articles	ry of Congrees	~		
		Rescor. Des nauchao	aldaan y maabin 236 p. Err	-	EL. (TILL Juge): T EL. of Polishing Hamading EL. for			material articles and dislactric pr polymeides, lamit use is radius b	Methods of continue and methods of continue of and metallisation equipment used f	plastics. Recentlist processes are discus individual articlas	Tissons, L.I., and H.	Gentruct. V.I. Las	Flattee for His		Abort Vice	Automila, Te.V.	Conchern J.d. 1	Stral ! taor. Lak. P.	And A.Y. and M. V.Y.	Research H.P.	Radius, Dal. , Tu.R.	Levis, A.S. Squip	Latronaly, T.E. Moldis Molding Powdar	Levincodaly, Y.K. Mydraulio F	Booplers, Q.J. Mochinatesti ef Plaette Katerial Artici	AVAILABLE: LIBRAL	Care ly		14
- - 		, , ,																					1.2.2. 1.2.2.						

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

CIA-RDP86-00513R000928620016-7

s/191/61/000/006/004/005 B101/B215

//.2320
AUTHORS: Lapshin, V. V., Sinyukhina, A. A., Koroleva, N. A.
TITLE: Determination of the casting properties of thermoplastic
materials in die casting

PERIODICAL: Plasticheskiye massy, no. 6, 1961, 29-33

TEXT: The conditions of the flow of polymers in die casting differ considerably from those under which viscosity is studied, since (a) the flow in die casting changes in time, and (b) the temperature of the mold is lower than that of the polymer. This is the subject of the present paper which deals with the casting properties under conditions similar to those of die casting. A mold with a semicircular channel and a radius of 2.5 mm was casting. A mold with a semicircular channel and a spiral. Besides, the used. The channel had the shape of the Archimedean spiral. Besides, the couples and thermometers. The length of the cast spiral attained in die casting was measured for various polymers. The experiments were conducted by an M-50 (LM-50) casting machine. The following experimental series were conducted: (1) constant pressure (1200 kg/cm²), duration of casting:

Card 1/4

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

22739 5/191/61/000/006/004/005 B101/B215

Determination of the casting ...

90 sec; temperature of the mold: 25°C; varied temperature of the cylinder of the casting machine; (2) constant temperature of the cylinder, duration of casting: 90 sec; temperature of the mold: 25°C; pressure varied between 600 and 1500 kg/cm²; (3) constant pressure (1200 kg/cm²); duration of casting: 90 sec; constant temperature of the cylinder; varied temperature of the mold. The mean values of Figs. 2,3 were obtained under the experimental conditions of (1). In the case of block polystyrene, the length of the spiral increased as pressure and temperature of the cylinder increased, but did not depend on the mold temperature. Addition of calcium stearate to styrene acrylonitrile copolymer yielded longer spirals. In the case of polyethylene, the length of the spiral and the dependence on the cylinder temperature decreased as the molecular weight increased whereas it increased with an increase in the temperature of the mold and in pressure. The results could easily be reproduced. Testing requires little material since the weight of one spiral is approximately 13 g. There are 9 figures, 3 tables, and 4 non-Soviet-bloc references.

Card 2/4

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001



CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"



CIA-RDP86-00513R000928620016-7

s/081/62/000/008/046/057 B166/B161

AUTHORS: Lapshin, V. V., Grinblat, V. N.

TITLE: Injection moulding polyamides

PERIODICAL: Referativnyy zhurnal. Khimiya, no. 8, 1962, 553, abstract 8P33 (Sb. "Plastmassy v mashinostr."M., Mashgiz., 1959, 109 - 116)

TEXT: The technological properties of polyamides which have to be taken into account in injection moulding are given. The preparation of the polyamides prior to injection moulding (drying to a humidity of $\leq 5\%$), and the design of the heating cylinder and of the closing device for the nozzles are described. The influence of certain moulding process parameters on the properties of components made from polyamides is examined. [Abstracter's note: Complete translation.]

Card 1/1

APPROVED FOR RELEASE: 08/31/2001



CIA-RDP86-00513R000928620016-7

24748

s/191/61/000/007/006/010 B101/B215

15

AUTHORS: Lapshin, V. V., Ivakhnenko, P. Ya.

TITLE: Vacuum molding of thermoplastic materials

PERIODICAL: Plasticheskiye massy, no. 7, 1964, 22-26

TEXT: Practical data are given on the well-known vacuum molding of thermoplastic materials. This process is recommended for use in: 1) the manufacture of large-size products, since the size is only limited by that of the plastic sheet; 2) the manufacture of color-printed products. Before molding the design is printed onto the sheet. Other advantages: 3) easier manufacture of molds; 4) less expensive equipment. A) Negative molding: The plastic sheet is drawn into the mold by the vacuum and applied to the mold faces. The bottom of the finished product is thinner than its walls. As to polystyrene 2.1 mm thick, the thickness given for a box of 160.270 mm and a depth of 160 mm is such: center of bottom: 0.3 mm; edges: 1.8 mm. If the external faces and dimensions are to be more accurate, negative if the external faces B is H ≤ 0.5 B. B) Positive molding: The mold is

Card 1/3

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001


"APPROVED FOR RELEASE: 08/31/2001 LAPSHIN, V.V.; SINYUKHINA, A.A.; KOROLEVA, N.A. Shrinkage of low-pressure polyethylene during compression molding. (MIRA 15:2) Plast.massy no.2:27-30 '62. (Polyethylene) (Plastics--Molding) (MIRA 15:2)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7"

CIA-RDP86-00513R000928620016-7

s/191/63/000/001/007/017 B101/B186 Lapshin, V. V., Koroleva, N. A. Strength of amorphous polymers produced by pressure casting AUTHORS: Plasticheskiye massy, no. 1, 1963; 26-31 TITLE: TEXT: The effect of orientation on the strength of polymers was studied in pressure casting of blades. Specimens of 3 mm thickness were made from mass polystyrene (I), emulsion polystyrene (II), impact-resistant poly-styrene (HT(SNP) TKHA_10 (PKND_10) a polystyrene containing nitral PERIODICAL: mass polystyrene (1), emulsion polystyrene (11), impact-resistant poly-styrene CHT (SNP), TKHA-10 (PKND-10), a polystyrene containing nitrile rubber, CHAK-15 (SNAK-15) copolymer, TIMMA-TIT (FMMA-PT) polymethyl rubber, CHAK-15 (SNAK-15) copolymer, HMMMA-H (FMMAA-FT) polymethyl methacrylate, MCH (MSN) copolymer, and styrene acrylonitrile copolymer (III). Pouring into the mold was performed: (A) at the end of the long specimen axis; (B) in the specimen center, perpendicular to the axis; (c) at both ends of the spice and (D) in the places and by side in the (C) at both ends of the axis; and (D) in two places, side by side, in the center. Results: (1) Pouring at the end of the axis reduced the tensile strength of all specimens and the shrinkage with increasing temperature strength of all specimens and the shrinkage with increasing temperature of casting (180-260°C). (2) For I, the tensile strength was temperature-dependent in the direction of orientation, dropping from about 510 mg/cm² Card 1/3

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

s/191/63/000/001/007/017 . B101/B186

Strength of amorphous polymers ...

at 190°C to about 420 kg/cm² at 250°C. The tensile strength perpendicular to the orientation was lower (about 240 kg/cm²) and independent of the casting temperature. (3) When the pouring was done in two places on the specimens, a seam, formed within the specimen. In case C for I, the tensile strength of the seam rose from about 200 kg/cm² at 190°C to about $\frac{1}{2}$ 350 kg/cm² at 270°C, while in case D the corresponding values were 300 and 275 kg/cm². (4) FKND-10 behaved like I. (5) SNP showed lower differences between the tensile strength in the direction of orientation and perpendicular to it; the tensile strength of seam C was greater than that of D. (6) For SNAK-15, III, and PIMA-PT, the difference between the tensile strength in the direction of orientation and perpendicular to it was great, but decreased with increasing temperature, while the tensile strength perpendicular to the orientation increased. (7) Except for SNAK-15, all amorphous polymers showed a constant ratio between perpendicular and parallel tensile strength. This ratio was 0.47-0.50, and reached 0.58-0.59 at higher temperatures, except for II. For PKND-10 the rutio was 0.73-0.78. Thus, the anisotropy falls with rising temperature. (8) The tensile strength of the seam is higher than the perpendicular tensile strength. The weakest point of a casting is the direction perpendicular to the orientation. To reduce anisotropy, casting must be Card 2/3



CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7

÷.,

.

1

ACCESSION NR: AP4028549 S/0191/64/000/004/0030/00	33
AUTHORS: Kvyatkovskaya, G. F.; Lapshin, V. V.	
TITLE: Effect of the technological parameters in the process of molding under pressure and subsequent heat treatment on mechanical properties of low pressure polyethylene	the
SOURCE: Plasticheskiye massy*, no. 4, 1964, 30-33	
TOPIC TAGS: polyethylene, low pressure polyethylene, molding, pressure molding, heat treatment, mechanical property, annealin density, density mechanical property relationship, tensile stre quality control, orientation, yield strength, brittleness, elon tion, cooling rate, process parameter	
ABSTRACT: The effects of the basic technological parameters of molding and heat treatment on the density of low pressure poly- ethylene were studied. The relationship between density and the mechanical properties was investigated as a means of evaluating quality of the molded articles. The tensile strength of low pr polyethylene depends basically on its degree of orientation, wh	the sthe
Card 1/3	

CIA-RDP86-00513R000928620016-7

ACCESSION NR: AP4028549

Cord

2/3

in turn depends on the molding temperature. Tensile strength increases with lowering of the cylinder temperature and on holding under pressure for a limited time. The yield strength of low pressure polyethylene depends on its density. Factors conducive to crystallinity, i.e., molding at high temperatures and annealing at temperatures up to 100C increase yield strength. Strong samples with good deformation properties or brittle samples not capable of further deformation can be obtained by changing the density of low pressure polyethylene (by changing parameters of molding under pressure and heat treatment conditions). The yield strength of low pressure polyethylene is a straight line function of its density which permits the use of density determination for controlling the quality of molded articles. Heat treatment significantly increases the strength of cast articles. However, to prevent brittleness, annealing temperature should be kept below 100C and heating over two hours should be avoided. Uniform cooling is required to attain uniform density. Orig. art. has: 5 figures. ASSOCIATION: None

APPROVED FOR RELEASE: 08/31/2001



APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7"

"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7 LAPSHIN, V.V.; SITNIKOVA, I.V.; RYABCHENKOV, V.N.; LIKHOBABENKO, A.P.; Prinimali uchastiye: FEDOROVA, N.M.; LASTOVA, N.A.; OSIPOVA, A.P.; KOZ'MINA, N.M. Effect of the degree of branching of high density polyethylene on the mechanical properties of tubes produced by extrusion. Plast. massy no.5:22-26 165. (MIRA 18:6)

CIA-RDP86-00513R000928620016-7"

"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001



CIA-RDP86-00513R000928620016-7







CIA-RDP86-00513R000928620016-7

TIMITOD C.			R/0191/65/000/011/0001/000	
uthuks:	Grinblat, V. N.; Cladysh	eva, L. A.; Lapshin, V.	· <u>v.</u> 51	
RG: none			B	
ITLE: De	termination of the temper	cature range for reprod	cessing of polymers in die	
OURCE: P	lasticheskiye massy, no.	11, 1965, 1-4		
OPIC TAGS olyethyle	: thermoplastic material ne plastic, impact streng	, polymer, hot die for gth, temperature/ BSM-2	rging, pressure casting, 20 die-casting machine	
BSTRACT:	The pour point T, and de	composition temperatur	e T ₂ , viscosity, and the	
ffect of in or die can be present presentation the the tates of the	flow and heating on the i sting are determined. A re can be varied to 1500 tions of the obtained res moplastic curve, dividin	emperature range of th West German BSM-20 die kg/cm ² and the tempera mults (see Fig. 1) show g it into three parts int in die casting inc	the liquid state for polymer -casting machine was used. Liture to 400C. Graphical w two points of inflection corresponding to the meases with an increase in	
rd 1/2			UDC: 678.027.74	2

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7

1977 (3123)

ACC NR: AP	6005949	(A)	T IJP(c) RM/I	m loss leels	
			SOURCE CODE:	UR/0191/66/000/002	/0020/0022
AUTHORS: L	apshin, V. V.	; Pospelova, N	. A.; Grinblat, 1	7. N.	40
ORG: none					38
PTTLR+ Drov	- A	. Ý			D D
weight	NOT OT CH OI DO	TybrobyTene as	functions of its	s structure and mol	ecular .
SOURCE: Ple	sticheskiye	massy, no. 2,	1966, 20-22		
			(a) A set as a set of the set	operty, amorphous]	romeLoc
BSTRACT: N	echanical nr	nerties of mo			-
functions of	the content	of amorphous	atactic polymer a	ave been investigat nd molecular weight	ed as
wo characte	ristics being	g determinant	in the behavior o	nd molecular weight f the product. The	relation-
neasure of o	rystallinity.	hardnoss ol	Jucts III I BUO 1	ts density ((which	h is the 👘 🚬
ng) is illu	strated in Fi	8. 1. It was	established that	d yield point upon with increased con	stretch-
nd thermal	stability ore		econing, tensile	strength, impact s	trength, Y
ield point (on stretching	, and specific	elongation. the	strength, impact s tween molecular wei former decreasing	ght,
ard 1/2					
	•			UDC: 678.742.3	.01:539.2 2

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R00092862001	6-7
$\frac{L}{ACC} = \frac{47005-66}{MT(m)/EMP(j)/T} = \frac{IJP(c)}{MV/RM}$ $\frac{ACC}{A} = \frac{MT(m)/EMP(j)/T}{SOURCE} = \frac{MV/RM}{SOURCE} = MV/$	
TITLE: Thermoplastic properties of polyformaldehyde under injection molding condi- SOURCE: Plasticheskiye massy, no. 8, 1966. 35-39	
TOPIC TAGS: polyformaldehyde plastic, thermoplastic material, pressure casting ABSTRACT: The thermoplastic properties of several batches of polyformaldehyde (PF) ature intervals in which they can be worked by injection molding were determined. Thermoplastic curves of PF showed two inflections points corresponding to the flow temperature T_f and the temperature of the start of decomposition of the polymer T_d . The maximum extrusion pressures p_f at temperature T_f in the range of the viscofluid cess was evaluated from changes in the flow molt index and intrinsic viscosity of PF points were found to be involved in the degradation process. It is postulated that structural factors associated with the high-elastic and viscofluid state of the poly-	
Card 2/2 vmb	

"APP	ROVED FOR RELEASE: 08/31/2001	CIA-RDP86-00513R000928620016-7
) 19 .	
VSER/ Elec	tronics - Radio	
	Pub. 89 - 5/24	
	Sergeyev, V.; Morov, M.; Titovskiy, Ivenov, A.; and Rogachev, V. Over thousands of kilometers	I.; Bogomolov, A.; Lapshin, Yu;
Periodical	Radio 5, page 11, May 1955	
Abstract	Brief messages from various Soviet ex Indian Ocean, Uedinenie Island, Cape ments of Soviet radio communications	peditions (Antarctic, Vrangel Island, Schmidt) praising the great achieve
Institution :		system. Illustrations.
Submitted ;	•••••	

CIA-RDP86-00513R000928620016-7

一、一、一、一、一、 L 23465-66 EVI(d) IJP(c) SOURCE CODE: UR/0021/65/000/010/1275/1278 ACC NR: AP6008797 AUTHOR: Lapshyn, Yu. S .-- Lapshin, Yu. S. 19 B ORG: Ukrdiprovodhosp TITLE: On the solution of problems of hydromechanics with the aid of the Cauchy integral formula SOURCE: AN UkrRSR. Dopovidi, no. 10, 1965, 1275-1278 TOPIC TAGS: Dirichlet problem, Cauchy problem, hydrodynamic theory, algebraic equation, boundary value problem The author considers the solution of the boundary problems ABSTRACT: of hydromechanics, using the Cauchy integral formula $\varphi(l) + i\psi(l) dl$ 16,447 13 $f(z) = \varphi(x, y) + i\psi(x, y) =$ 211 The method consists of solving the Dirichlet problem and breaking up the integration contour into small intervals, and reducing the prob-lem ultimately to a system of algebraic linear equations, which can 1/2 Card

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

L 23465-66 ACC NR: AP6008797 be programmed for electronic computer solution. The method has advantage over the finite-difference method in that a smaller number . of unknowns is obtained and that the resultant error is simpler to estimate. It is pointed out that the particular version of method described in the article is not unique and other modifications are possible. This report was presented by Academician Yu. O. Mytropol *s'kyy (Yu. A. Mitropol'skiy) of AN UkrSSR. Orig. art. has: 10" formulas SUB CODE: 12/ SUEM DATE: 130ct64/ 2/2/0 Card

APPROVED FOR RELEASE: 08/31/2001

MCSOLOV, I.V., kand. sel'skokhoz. nauk; LAPSHINA, A.; MAMCHENNOV, I.P., kand. sel'skokhoz.nauk
Answers to readers' letters. Zemledelie 26 no.5:93-94 My '64. (MIRA 17:6)
1. Zaveduyushchiy laboratoriyey organicheskikh udobreniy Vsesoyusnogo nauchno-isiledovatel'skogo instituta udobreniy i agropochvovedeniya (for Mamchenkov).

APPROVED FOR RELEASE: 08/31/2001

MAKSIMOVA, Yuliya Alekseyevna; DVUKRAYEVA, Aleksandra Pavlovna; <u>LAPSHINA,A.A.</u>, retsenzent; GABOVA, D.M., red.; SHAPENKOVA, T.A., tekhn. red.

[Hand knitting of children's clothing articles] Ruchnoe viazanie detskikh izdelii. Pod red.IU.A.Maksimovoi. Moskva, Izd-vo nauchnotekhn.lit-ry RSFSR, 1961. 310 p. (MIRA 14:12) (Children's clothing) (Knitting)

APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

的复数形式的现在分子和全体的分子的子上的

LAPSHINA, A. D., CAND TECH SCI, CERTAIN PROBLEMS OF THE TECHNOLOGY AND COMMERCIAL QUALITIES OF VARIOUS TYPES OF WASS-PRODUCED OILS. OWSK, 1960. (MIN OF HIGHER AND SEC SPEC ED RSFSR. LENINGRAD TECHNOLIINST OF REFRIGERATION INDUSTRY). (KL, 2-61, 209). -145-11

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7



APPROVED FOR RELEASE: 08/31/2001

CIA-RDP86-00513R000928620016-7

SKIOKINA, L.A.; LAPSHINA, A.I. Our practices in reducing thread breakage on looms. Tekst.prom. 21 no.6144-45 Je '61. (MIRA 1512) 1. Saveduyushchiy tkatskim proizvodstvom na tkatskoy fabrike Tvanovskogo khlopchatobumashnogo kombinata (for Sklokina). 2. Zaveduyushchiy laboratoriyey tkatskoy fabriki Tvanovskogo khlopchatobumashnogo kombinata (for Lapshina). (Weaving) (Sizing(Textile))

APPROVED FOR RELEASE: 08/31/2001