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AUTHOR:	Volokhonskiy, L.	.; Nikulin, A. A.; Bot	chkov, D. A.; Bortnichuk, H. I	14 B
TITLE	Study of molting hy	drodynamics in a vacuu	m are furnace by the stimulat.	ing -
SOUNCE	Ref. zh. Tekhnolog	iya mashinostroyeniya,	Abs. 9075	
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CIA-RDP86-00513R001137 "APPROVED FOR RELEASE: Tuesday, August 01, 2000 L'EPHERSE SERVICE * 1 e 1 1.1 • • • and the second HIKULIN, A. D. Nikulin, A. D. -- "Author's Abstract of Dissertational Work on the Subject "Rendering More Procise Certain Fundamental Parameters of the Process of Rolling in Smooth Hollers with Gripping Angles Exceeding the Angle of Friction," Presented in Competition for the Academic Degree of Candidate in Technical Sciences." Min Higher Education USSR, Moscow Inst of Monferrous Metals and Gold immi M. I. Kalinin, Moscow, 1955 (Dissertation for the Degree of Candidate in Technical Sciences) SO: Knishnaya Letopis', No. 23, Koscow, Jun 55, pp 87-104 ുംഷക്ഷ്

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FILLIN, I.L., professor: MINULIN, A.D., handidat tethnicheekikh nauk. Rolling with large aip angles and the feasibility of intensified het relling of copper and copper-sinc allers. Thret.mst.29 no.12: 64-69 D '56. (Rolling (Matalwork)) (Copper) (Copper-sinc allers) (Rolling (Matalwork)) (Copper) (Copper-sinc allers)

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18.5000	78321 SOV/89-8-3-6/32
AUTHORS:	Perlin, I. L., Nikitin, I. D., Fedorchenko, V. A., Nikulin, A. D., Reshetnikov, N. G.
TITLE:	Some Force and Deformation Characteristics of Working Vranium by Forces of Pressure
PERIODICAL:	Atomnaya energiya, 1960, Vol 8, Nr 3, pp 219-227 (USSR)
ABSTRACT: Card 1/17	The choice of optimum thermomechanical conditions for working of uranium is complicated due to possibilities of allotropic transitions resulting in modifications having different plasticity and strength. Due to its high resistance to deformation and small heat capacity, uranium is often heated considerably during extrusion and rolling and changes from Q into β phase. Deform- ing samples from 90 to 60 mm at 420° C by means of one stroke of a friction press, the temperature of the metal rises from 90 to 100° C. Strong oxidation also influences the temperature change in the metal during working. To enable the determination of conditions

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Some Force and Deformation Characteristics of Working Uranium by Forces of Pressure

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for working of uranium by forces of pressure, the authors investigated the rolling, pressing, drawing, and die forging of uranium. Figure 1 shows the influence of the temperature on the maximum permissible reduction per pass of 15-mm-wide cast uranium samples. Uranium is exceptionally sensitive to nonuniform distributions of deformations during rolling. For example, fine uranium strips (0.05-0.20 mm) may be obtained without fracture; reduction per pass 80-85%. The augmented plasticity is explained as due to negligible nonuniformities in the distribution of deformation in the rolled strip. However, when rolling cold thin plates with variable rolling direction, the resulting nonuniformities in deformations cause fracture of the metal. Figure 2 shows the results of investigations of the variation with temperature of the mean specific pressure p of the metal on

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the rollers. The temperature increase in the metal during rolling at $t = 630^\circ$ C causes a transition into

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Some Force and Deformation Characteristics of Working Uranium by Forces of Pressure

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the β phase which shows up as staggered oscillograms. The authors also investigated the mean specific pressure as function of the reduction at various temperatures and also as function of the initial state of uranium samples. They compared the results with the analytic equation of A. I. Tselikov (Prokatnye stany (Rolling Mills) M., Metallurgizdat, 1947) and found a satisfactory agreement:

$$P_{cp} = k \frac{2(1-\epsilon)}{\epsilon(\delta-1)} \left(\frac{k_{II}}{It}\right) \left[\left(\frac{k_{II}}{H}\right)^{6} - 1 \right],$$

where $\mathcal{E} = (H - h)/H$ is reduction; h_H , height of strip in the neutral cross section; $\delta = \mu \sqrt{2D}/\Delta h$ $(\mu = \text{coefficient of friction}; D = \text{diam of rollers});$ $k = 1.15 n_y \sigma_g (n_y = \text{coefficient of strengthening};$ $\sigma_g = \text{yield limit in case of large plastic deforma$ $tions}$. The value of n_y is function of the reduction

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Some Force and Deformation Characteristics of Working Uranium by Forces of Pressure 78321 SOV/89-8-3-6-32

and temperature, and varies between 1 and 1.6. Figure 4 shows the absolute widening $\Delta b = B_1 - B$ of a square

sample 21 x 21 x 180 mm with rollers 220 mm in diam as function of rolling temperature. The maximum of the curves is connected to the maximum of the friction coefficient which in the 900-950° C temperature region is equal to 0.4-0.45. The authors note that uranium can be extruded in the temperature interval between 250 and 1,000° C, and they discuss in detail the extrusion characteristics of γ - and α -uranium. They emphasize that during extrusion the uranium should not come in contact either with air or steel tools. Tools made from heat-resistant alloys, carbides, and ceramics with lubricants are used for extrusion of a -uranium. While extrusion velocities of γ -uranium are practically unrestricted, a -uranium is extruded using velocities between 1 and 400 mm/sec. The authors investigated further the extrusion stresses as function of extrusion ratio, temperature (see Fig. 6), and production mode of the sample. The extrusion stress depends linearly on

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Some Force and Deformation Characteristics of Working Uranium by Forces of Pressure

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the integral index of the degree of deformation $1 = \ln \mu$, and Figure 8 represents a nomogram whose crosshatched region shows the influence of the scale-factor on the pressing stress when the ratio of the container diameters equals 5. The tests also showed that one can neglect the forces of contact friction. As seen from the nomogram, the lines pass through the coordi-nate origin, and therefore, the extrusion stresses $\sigma_{\rm pr}$ can be determined from the equation:

$$\sigma_{p*} = \frac{N_{u} + T_{u}}{F_{u}} = M_{p*} i_{v}$$

In analogy with Young's modulus the authors call the coefficient M the modulus of the extrusion stress. Figure 9 shows the variation of this modulus with temperature. Extrudability i of the uranium metal,

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Some Force and Deformation Characteristics of Working Uranium by Forces of Pressure 78321 SOV/89-8-3-6/32

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is shown in Fig. 10, where the upper curve is the variation of the maximum extrudability under a pressure of 150 kg/mm², and the lower curve is obtained using σ pr = 15 kg/mm². γ -Uranium has extrudability above 35. The authors discuss further the structure of the products and Table 2 exhibits the mechanical properties of the extruded uranium. The authors discuss various lubricants used during drawing, and present in Table 3 and on Fig. 11 some results concerning drawing of uranium. With heating one can obtain uranium wires 2 mm in diam and less. Modification of heating condition: allows the production of 0.1-mm uranium wires. Uranium can be die-forged in the α and γ temperature regions with ram velocities up to 6,000-7,000 mm/sec. Any transition into the β region due to overheating will cause

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Table 2. Mechanical properties of extruded uranium. (a) Initial state of uranium; (b) tensile strength; (c) elongation; (d) reduction of area; (e) extruded at; (i') extruded in α -phase with subsequent hardening from β -phase. b C ab. K C/min 9. % e, % a 8,9 9,2 (43,0 350° C . . 4.1 61,3 9,2 730-750° C 4,0 7,6 80,9 600° C ŧ,ë 75.0 1,0 Note: (1) Each figure represents the arithmetic mean value from three measurements. (2) Small Gagarin-, pe samples were used during tests. Card 14/17 ÿ

"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001137 计自己定时可靠限的情况的 4 78321, 507/89-8- Table & Decolor stress versus drawing ratio. (a) Initial state of uranium bar; (b) initial diam; (c) final diam; (d) drawing ratio per pass; (e) pulling force of drawing; (f) drawing stress; (g) annealed; (h) pre-liminarily deformed. a b, de ð 1, 8 (•/~) (mm) (m) 10,7 12.7 116.43 21,7 11,65 8 22,5 **47** 10.0 17(0) 10,3 9,8 31.11 'n 31 9.5 8,5 Card 15/17 A MARCHE

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The pipe rolling shop of the Plant imeni Libknek	ht 6	
Technological process of pipe rolling on Pilger	m111s 8	
Piercing mill	13	
Pilger mill	15	
Pilger mill operation	16	
Advanced methods of rolling on Pilger mills	18	
Basic kinds of rejects on Pilger mills, their can and methods of elimination	use 29	
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"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001137 ALC: 1 6 C YENIKEYEV, Kh.M.; KOZLOV, D.N.; KRUZHILIN, M.F.; MEZHUYEV, B.N.; NALCHAN, A.G.; HINULIN, A.I.; PANKIN, V.A.; SHAVIN, G.F.; LESWICHENKO, I.I., red. 1sd-va; SKIRNOVA, G.V., tekin.

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[Metal-cutting machines; kinematic adjustment of metalcutting machines] Metalloreshushchie stanki; kinematicheskaia nastroika metailoreskushchikh stankov, Pod red. A.G. Melchana. Moskva, Mashgis, 1962. 179 p. (MIRA 16:2)

1. Moscow. Vsesoyusnyy saochnyy mashinostroitel'nyy institut. Kafedra "Netalloreshushchie stanki i instrumenty." 2. Prepodavateli kafedry "Metalloreshushchiye stanki 1 instrumenty" Vsecoyusmogo Zacchnogo Mashinostroitel'nego instituta (for all except Lesnichenko, Smirnova).

(Netal cutting) (Machinery, Kinematics of)

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"Project of New Techeometric Tables," by A. S. Mikulin, Geoderiva i Kartografiva, No 2, 1956, pp 47-52

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The performed chronometering of computation of 100 excesses and 25 horisontal extensions of lines by means of six of the most commonly used tacheometric tables showed that the tables proposed by the author are the mest suitable. The tables are compiled according to the following formalas

$h = 1/2 D \sin 2$; $d = D \cos^2$)

The most rational limits of D and V for the Soviet Union are established. The tabulation for plains and for rugged regions is described and examples of application are presented.

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\$/009/60/000/007/001/002 B027/B076

AUTHORS: Mikulin A. V., Sharonov L. V.

TITLE: Structure and oil productivity of Upper Tournaisian and Lower Viscan deposits of southeastern Tatariya

PERIODICAL: Geologiya nefti i gaza, no. 7, 1960, 15-18

TEXT: In addition to the very large Devonian deposits in southeastern Tatana there is a number of smaller oil deposits in the Upper Tournaisian and Lower Visean deposits. The Upper Tournaisian deposits consist of grey or greyish-brown limestone which is porous and saturated with oil; remains of marine fauna are present. Various foraminifers suggest that the Upper Tournaisian deposits were formed in the Kizel age. The Stalinogorskiy horizon consists mainly of sandstone mixed with clay. The lower boundary of the Tul'skiy horizon is not always clearly outlined; in the southeast the terrigenous Stalinogorskiy deposits are supplanted by carbonate accumulations with Tula fauna, of which large brachiopodes are characteristic; in the northwest terrigenous beds are present in the Tul'skiy horizon and completely replace the carbonates on the Popovskiy Plateau. The Tul'skiy

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Structure and oil productivity ...

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horizon reaches a thickness of 30 m in the far southeast of Tatariya and diminishes gradually to 8-10 m towards the west and northwest. All these formations are oil bearing. The collective properties of the limestones of the Upper Tournaisian bed are not constant and depend upon the porosity; sometimes, however, the entire bed is oil bearing. In the Stalinogorskiy horizon the reservoir rocks are sandstone and silt with varying porosity. These deposits do not contain such large occurrences as the Devonian beds of the same region and are sometimes of a very simple structure. In the Shegurchinskaya, Shugurovskaya, and other structures lithological traps are present. The existence of a number of oil deposits which are proven to be of industrial size has been so far established in the lower Carboniferous strate. Further prospecting is still necessary for most of them; on the basis of previous experience it is expedient to carry out trial drilling for oil from the lower pit coal layer in a closer network than in the case of Devonian deposits. This necessity is often conditioned by the small size of the occurrences and the complicated structure. There are 2 figure and 4 Soviet-bloc references.

ASSOCIATION: TatNII (Tatar Scientific Research Petroleum Institute) Card 2/2

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	ACCESSION NR: AP5018742	UR/0020/65/163/002/0332/0334
-	AUTHOH: Drevskikh, A. F.; Drevskikh, Z. V. Hikulin, D. Ye.; Shteynshleyger, V. S.	V.; Kolbasov, V. A.; Misezhnikov, G. S.; 49
	TITLE: Investigation of the radio line of using a quantum paramagnetic amplifier	f excited hydrogen at 5 cm wavelength,
÷	ECHINCE: AN SSSR. Doklady, v. 163, no. 2	, 1965, 332-334
	NOPIC TAGS: radio astronomy, ^{2,5} galaxy, gala hydrogen line, quantum device	actic nebula, line intensity, line width,
	ABUTRACT: Bince stars are more likely to gen, a study of the excited-hydrogen radio structure of the galaxy. The authors desc firmed the presence of such a line, plott: was made possible by using a traveling-way wavelength, operating at 4.2K, with gain of spectrograph used for the observation was frequency conversion and contour analyzer. July). In the first the spectrum from the	o lines can yield information on the cribe experiments made in 1964, which con- ing its profile in the Omega nebula. This we quantum paramagnetic amplifier for 5-cm of 25 db and bandwidth 26 Mc. The radio- a modulation-type radiometer with triple . Two measurements were made (in May and e nebula was compared with the radiation
	spectrum of the earth's atmosphere and and Cord $1/2$	alyzed in the 5.5-Mc band, and in the

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 $h = h^{(1)} h^{(2)} h^{(2)}$

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second the comparison was with t 3.5-Mc band. Similar results we in the radiation from the nebula line intensity at the maximum is trum, and the width at 50% inter	re obtained in both can , was observed in the 5° ; estimated at 3.8 \pm 0.3 with 1a 1.2 \pm 0.3 Me.	163 Mc region. The 153 Mc region. The 154 of the continuou	radio-
rotation around the sum on the 1 B. E. Khaykin, Uu. N. Pariyskiy, Man, V. M. Tureyskiy, V. P. Kosc help." This report was presented	ine position was also D. V. Korol'kov; P. A laprw. and O. N. Shipu	The effect of the observed. "The aut Agadrhanoy, Ye. A	hors thank Rozen-32 ssions and
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GVOZDENOVIC, M.; NIKULIN, E.; ZEC, NJ; KOSOHIG, D.; HILADINOVIC, Z.

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Kals amar (leisimaniasis viscoralis) with muco-cutaneous lesions. Acta med. iugosl. 15 no.3:863-871 '61.

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1. Institute of Microbiology, Institute of Pathology, and Pediatric Clinic, Medical Faculty, University of Sarajevo. (LEISHMANIASIS MUCOCUTANEOUS in inf & child) (LEISHMANIASIS VISCERAL in inf & child)

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NIKULIN, G. F.

"Economy of Electric Power in the Rolling Mills of the 'Serp 1 Moloti Plant," Collection of Data of the Scientific and Technical Session on Electric Power Economy (Sbornik materialov nauchno-tekhnicheskoy sessii po ekonomii elektroenergii), No II, MONITOE, 1949, 139 pp.

All-Union Scientific and Technical Society of Power Engineers Moscow Division, Industrial Electrical Engineering Section.

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"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001137 1 SOV/124-58-10-11466 Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 10, p 109 (USSR) AUTHOR: Nikulin, G.M. Vibrations and the Dynamic Stability of Curved Rods (Kolebaniya i TITLE: dinamicheskaya ustoychivost' krivolineynykh sterzhney) Dokl. 7-y Nauchn, konferentsii, posvyashch. 40-letiyu Velikoy PERIODICAL: Oktyabr'sk. sots. revolyutsii. Nr 2. Tomsk, Tomskiy un-t, 1957, pp 26-27 **Bibliographic entry** ABSTRACT: Card 1/1

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"APPROVED FOR RELEASE: Tuesday, August 01, 2000 111 NIKULIN, I.A., prof. (Kreenoyarsk) Increase of the effectiveness of capital investments in power engineering. Elektrichestvo no.10:55-57 0 '64. (MIRA 17:12)



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CIA-RDP86-00513R001137

307/117--59--6--19/33 25(7) Nikulin, I.V. AUTHOR: A Versatile Lathe Attachment TITLE: Mashinostroitel', 1959, Nr 6, p 33 (USSR) PERIODICAL: **ABSTRACT:** This attachment is designed for cutting precision holes off-center and at an angle, cutting multiplethreads, and turning machine parts on set squares. It has a conic shank for insertion into the lathe headstock spindle. If no "SIP" coordinate-boring machine is avialable in the shop, the device can also be used for making jigs and fixtures. It is simple and gives high-precision holes located on different coordinates. There is 1 diagram. Card 1/1

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NIEULIN. Prof. R. G. Mbr., Gor'kiy Oncoligical Mispensary, -c1948-. "Early Disgnosis of Cancer of the Stomach," Sov. Acd. No. 7, 1948; "Infections and Traumatic Pheumoscleroses," Gor'kiy, 1948.

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Clinical significance of reinforcement of conditioned reflex to insulin and luminal by small doess of unconditioned stimulus. Elin. med., Noskva (CINL 25:1) 31 me.5:52-55 May 1953.

1. Professor for Mikulin. Candidate Medical Sciences for Al'perovich. 2. Of the Disgnostic Department (Head - Frof. E. G. Mikulim), Gor'kiy Medical Institute.




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MOLCHARDY, A.P., insh.; FIRMLIF, K., arthitektor; TITAEDY, A.I., insh.
A new type of building for tube-drawing production. Prom. stroi. 40
mo.7115-19 '62.
(NUTA 15:7)
(Fastorie: --Design and construction) (Netalwort)

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AUTHOR:	Nikulin, E.V.	SOV-101-58-5-1/10
TITLE:	The Further Development of the razvitii tsementnoy promyshies	e Cement Industry (O dal'neyshem nosti)
PERIODICAL	Tsement, 1958, Nr 5, pp 1-6 (153R)
ABSTRACT: Card 1/2	in 1954 to 28.9 million tons rose from 441 to 575 tons. T however, still can not be sat or new cement plants was not in 1957 cement plants were in economic regions. The everag was transported was 524 km in compared to the 562 km in 195 duced in 54 economic regions transport distance will be lo BER, the total need for cemen duction in 1965; more than ha publics. Natural gas will fi of the cement industry in 196 used on 6 wider scale. Equir	isfied. The planned construction fulfilled in 1957. In the RSFSR operation in only 45 of 60 e distance along which cement 1956, only a slight decrease 4. In 1963 cement will be pro- of the RSFSR, and the average wored to 350 km. In the Kazakh

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\$/891/62/000/000/002/006 A057/A126 **AUTHORS:** Nikulin, K.V., Kholin, I.I. TITLE: Tendency of the technical development of the cement industry SOURCE: Novoyo v khimii i tekhnologii tsementa; trudy soveshcheniya po khimii i tekhnologii teementa, 1961 god. Edited by P.P. Budnikov and others, Moscow, Gosstroyizdat, 1962, 12 - 21 TEXT: The future development of the Soviet cement industry in 1961 - 1965 is discussed, some particular data of plants and several important problems to be solved are mentioned. The Soviet cement industry grows faster than other branches of industry. The USSR will become the greatest cement producer in the world in the next 2 - 3 years and, therefore, it is necessary to build every year plants with 9 - 10 million tons of total coment output. The basic type of kiln foreseen in the technical development program (1961 - 1965) for the new plants is the rotating kilns (5 x 185 m) with 675,000 tons annual capacity or the smaller type (4.5 x 170 m) with 450,000 tons per annum. The main increase in coment production will be effected by the wet process. 62 rotating kilns Card 1/3

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Tendency of the technical development of the

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working by the wet process will be erected in 1961 - 1965, 31 of which will be 5 x 185 m, while 17 furnaces with cyclon heat exchangers or calcination grates and a 850 ton/day capacity each will work by the dry method. With the increasing capacity rises also the problem of efficient cooling systems. Grate coolers, produced in the plant "Volgotsemtyazhmash", are most convenient and gave positive results in the Kuybyshevskiy teementnyy savod (Kuybyshev Cement Plant). The desiccation of the cement slurry is an important problem investigated in the institute NIITsemmash. In order to improve the milling technique the production of modern tube-mills (3.2 x 15 m) was started in the plant "Sibirmash". An effective procedure is a two-stage milling in an open cycle, while a closed milling cycle has the advantage to produce cements with high specific surface (up to 4,500 - 5,000 cm²/g). Jet mills are highly effective since several technological operations may be carried out by them (grinding, drying, and calcination). Automation of the cement industry must be extended. Other very important problems are the development and production of special cements such as: a quickhardening highly resistant portland cement with a strength after 24 h of at least 300 kg/cm² and after 28 days up to 800 - 1,000 kg/cm²; new types of cements for hydrotechnical installations with increased corrosion and frost resistance; new

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NIGHTER, L.M., DECOV. 1.7.; FONDERTMEN, C.N.; ELY SHERON, C. .; SHIGHARTH, B.N. Cleaning the checkerwork, checker flues, and smoke flue. from flue dust during the operation of an open-hearth furnace. Stall 25 no.6:566-567 Je 165. (MIRA 18:6)

新田市

6

1. Vsesoyuznyy rauchno-issledovatel'skiy institut metal argicles)or teplotekhniki i Nizhne-Tagil'skiy metallurgicheskiy kombinat.



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