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AUTHORS:

Zhetvin, N.P., Candidate of Technical Sciences,

Tunkov, V.P., Engineer and Paisov, A.I., Engineer

Non-ageing low-carbon electrical steel

PERIODICAL: Metallovedeniye i termicheskaya obrabotka metallov,

no.5, 1962, 21-22

The best method of preventing magnetic ageing is to combine nitrogen into stable aluminium nitrides. Introduction into the ladle of large quantities of aluminium causes intensive contamination of the steel by nonmetallic inclusions. silicon was used in quantities corresponding to 0.3-0.5% in the finished steel. To reduce the burn-off of silicon, 400 to 600 g of aluminium per ton of liquid steel was first introduced into the furnace. Subsequent addition into the ladle of 400 to 600 g of aluminium per ton of liquid steel (instead of 1500 g/ton added for the usual killed steel) ensures stability against magnetic Steel of four experimental open-hearth heats were used, the composition of which was: 0.025-0.030% C, 0.11-0.19% Mn, 0.30-0.50% Si, 0.017-0.025% S, 0.010% P, 0.11-0.18% Ni, Card 1/2

MAKSIMOV, S.K.; SKAKOV, Yu.A.; ZHETVIN, N.P.; PAISOV, A.I.

Rele of phase composition of precipitates in the magnetic aging

of mild steel. Izv. vys. ucheb. zav.; chern. met. 5 no.3:122-124 '62. (MIRA 15:5)

1. Moskovskiy institut stali i zavod "Serp i molot".

(Steel--Hardening) (Case hardening)

APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R0012387

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AUTHORS:

Paisov, A.I., Kolpashnikov, A.I., Plang Ya-Chen' Structure and properties of SAP (sintered aluminium

powder) 19535

PERIODICAL: Tsvetnyye metally, no.10, 1962; 71-75 The aim of the present work was to establish the connection between structure and properties. SAP of three types was investigated: Al + 7.5% Al<sub>2</sub>0<sub>3</sub>, Al + 10% Al<sub>2</sub>0<sub>3</sub> and Al + 8.5% Al<sub>2</sub>0<sub>3</sub> + 0.3% Zr. Samples were hot-pressed and also cold-rolled with various degrees of reduction. The structure was examined by an electron microscope, using carbon replicas of polished and electrolytically etched microsections. Mechanical tests were carried out at room temperature and at 500°C. shown that, after hot pressing, the oxide phase was present as individual irregular and regular particles and not as films round The particles were not uniformly dispersed but An increase in oxide content resulted in a the Al powder. larger number of particles but not in an increase in coarseness; this indicates that the higher oxide content is due to a finer imitial powder rather than a thicker initial oxide film. Card 1/3

S/136/62/000/010/003/004 E021/E435

Structure and properties, ...

The SAP containing 10% Al203 (batch 2) had better mechanical properties than that containing 7.5% Al203 (batch 1) which, in turn, had better properties than the SAP containing 8.5% Al203 and 0.3% Zr (batch 3). Results:

Batch	U.T.S. kg/m <sup>2</sup>	Elongation %	Hardness (Brinell)
7'	27.2.	11.5	79
2	33.1	-	84
7	23.1	13.0	64

This was true both at room and higher temperatures. The low properties of the SAP containing 8.5% oxide are attributed to the nonhomogeneous structure of the specimens. Cold-rolling resulted in increased strength because of the cold work in the Card 2/3

PAISOV, A.I., kand. tekhn. nauk; SHLENSKIY, G.N., inzh.; SERGEYEVA, L.N., inzh.

Structural changes during the heating of SAP [sintered aluminum powder]. Trudy MATI no.57:127-134 '63. (MIRA 16:12)

PAISOV, A.I., kand: tekhn. nauk

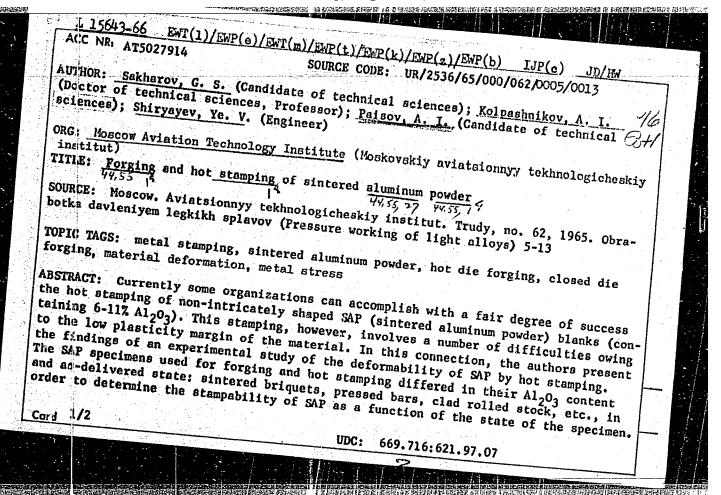
Electron microscopy of SAP[sintered aluminum powder] with the help of coal replicas. Trudy MATI no.57:95-98 '63.

(MIRA 16:12)

PAISOV, A.I., kand. tekhn. nauk; SERGEYEVA, L.N., inzh.

Quracter of the distribution of the oxide phase in SAP
[mintered aluminum powder]. Trudy MATI no.57:136-138 '63.

(MIRA 16:12)



## L 15643-66

## ACC NR. AT5027914

The following experiments were performed: free drop forging, hot stamping in open dies, hot stamping in closed dies, high-temperature stamping. The free drop forging of specimens (pneumatic drop hammer with falling weight of 75 kg, hammer block heated to 130-150°C, SAP specimens, 20x20x60 mm, heated to 470-500°C) resulted in their early failure, apparently due to the unfavorable stressed state accompanying this forging technique. Hot stamping in open and closed dies also resulted in early cracking and failure owing to the low plasticity of SAP. However, the experimental hot stamping of. Al-clad specimens in open dies produced much more encouraging results, since the cladding of SAP contributes to the healing of all sorts of surface microdefects which represent stress concentrators. Hot stamping in closed dies requires the prior vacuum degassing of SAP (particularly of SAP-2 and SAP-3, with their lower plasticity compared with SAP-1: the optimal hot-stamping temperature for SAP-2 and SAP-3 should be at least 600°C). High-temperature stamping (at 750°C) in a 200-ton vertical hydraulic press can be used to obtain intricately shaped forgings but it has the disadvantage of resulting in some nonuniformity of the distribution of oxide in individual sectors of the forging and hence the forgings thus produced can be used only for minor purposes. Orig. art. has: 10 figures, 1 table.

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PAISOV. A.I., kand.tekhn.nauk; KOLPASHNIKOV, A.I., doktor tekhn.nauk, prof.;
TSIPULIN, I.P., inzh.; SHELAMOV, V.A., kand.tekhn.nauk

Dependence of the structure and properties of SAP [sintered aluminum powder] on the sintereing temperature and degree of deformation during rolling. Trudy MATI no.62:22-29 '6f. (MIRA 18:10)

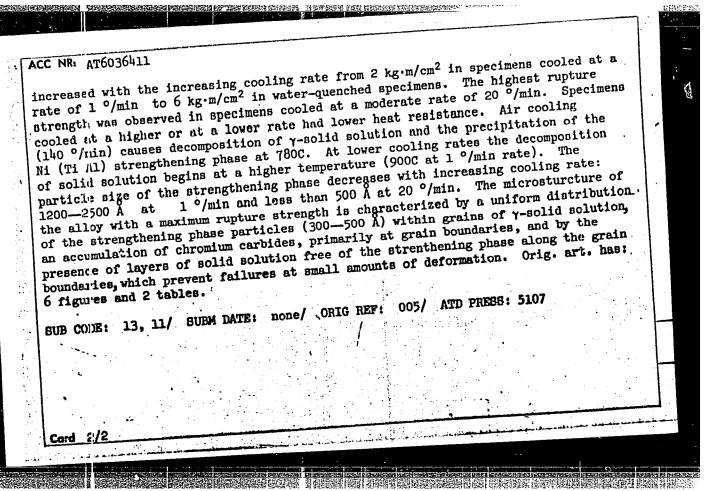
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UTHOR: Paisoy, A. I. (Cand	lidate of technical sciences); Kolpa hnikov, A. I.	
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hase in heated Al powder is	of the changes in the amount and composition of the oxide of great interest to the heating of this powder or to its	
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emperatures of 600°C and hi	gher, performed for the purposes of degassing and sinter-	-
. U. Kotiveva, since the co	his investigation on the basis of a method proposed by enventional method of determining Al <sub>2</sub> O <sub>2</sub> in Al powder and	
n sintered Al powder (SAP)	according to the difference between the weight of sample	_
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ACC NR: AT5027917

and the amount of Al metal fails to take into account the possible changes in the composition of the oxide phase due to the hydration of  ${\rm Al}_2{\rm O}_3$  and the decomposition of hydrated crystals. Kotiyeva's method is based on determining the content of Al metal by the customary gas-volumetric method and then titrating the solution with H2SO4 in order to determine the total amount of Al in the suspension. The difference between the total amount of Al and Al metal reveals the amount of Al bound in oxygen compounds. The amount of Al203 is then determined by calculating the bound Al in terms of Al<sub>2</sub>O<sub>3</sub>. On this basis it is established that, given the current conditions of the production and storage of Al powder, its oxide phase is represented by Al,0, · 3H,0. In the SAP obtained by sintering and pressworking at 450°-500°C the oxide phase is represented by monohydrate of Al<sub>2</sub>O<sub>3</sub> (Al<sub>2</sub>O<sub>3</sub>·H<sub>2</sub>O). If the powder or SAP is heated above 550°C, its oxide phase does not contain chemically bound hydrated-crystal moisture ( $\gamma$ -Al $_2$ 0 $_3$ ). The formation of  $\gamma$ -Al $_2$ 0 $_3$  is not, however, tantamount to the complete degassing of the material: γ-Al<sub>2</sub>O<sub>3</sub> is highly hygroscopic and can absorb moisture chemically, which accounts for the presence of considerable quantities of moisture in the residue. The vacuum heating of cold-pressed briquets at the rate of 50°C/hr results in the cessation of gas release only at 670-680°C. In view of the change in the composition (and hence also density) of the oxide phase during heating, the increase in its gravimetric content may be accompanied by a decrease in volumetric content. Further, prior heating in an oxidizing atmosphere for degassing purposes is allowable only in the case of properly nodulized powder; heating of non-nodulized powder leads to rapid increase

Card 2/3

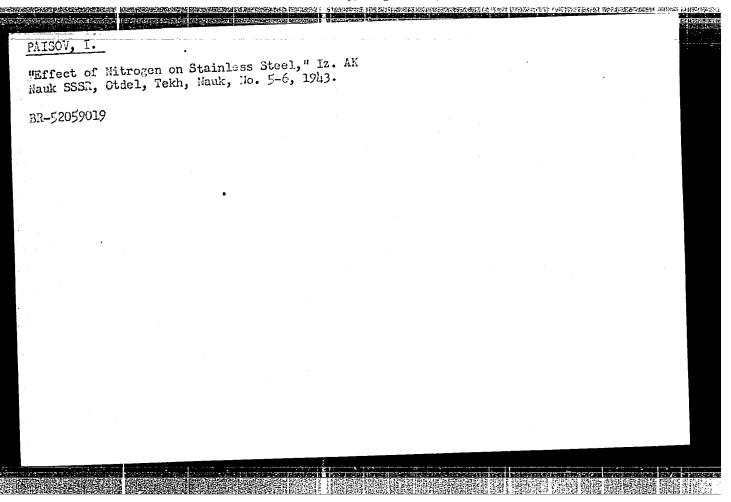
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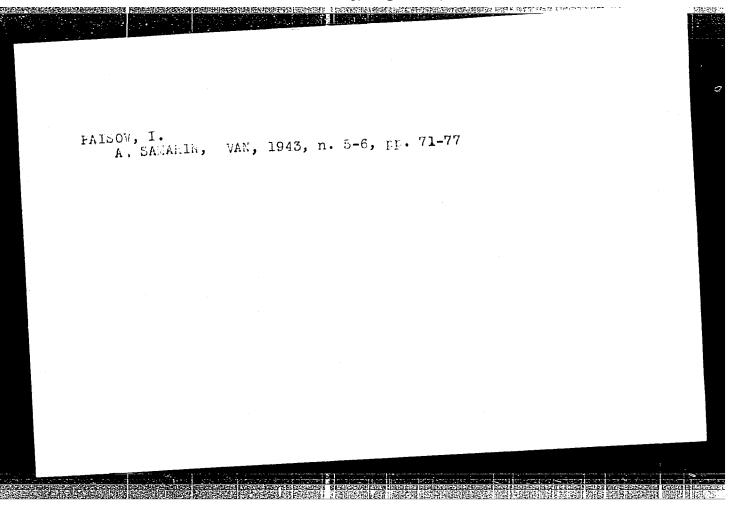


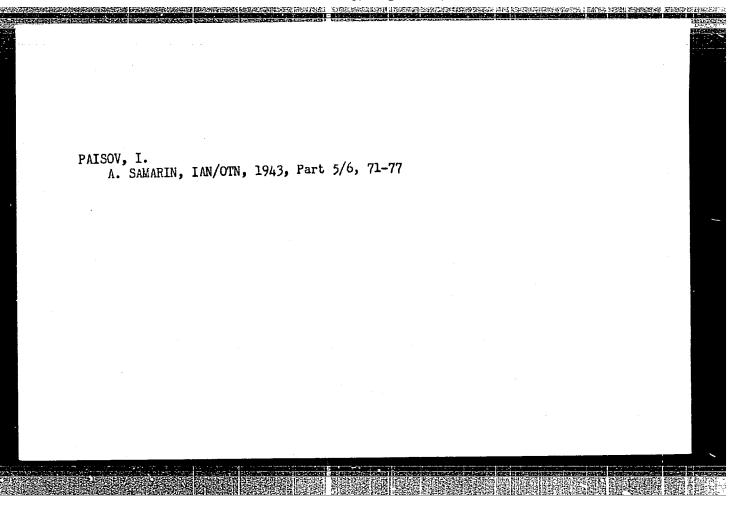
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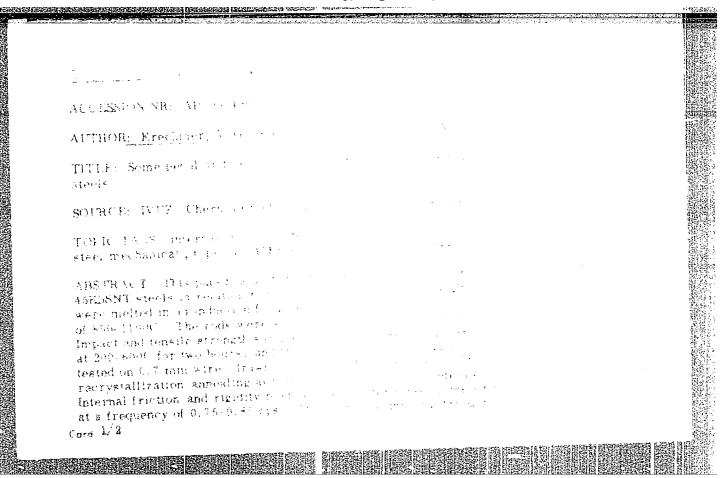
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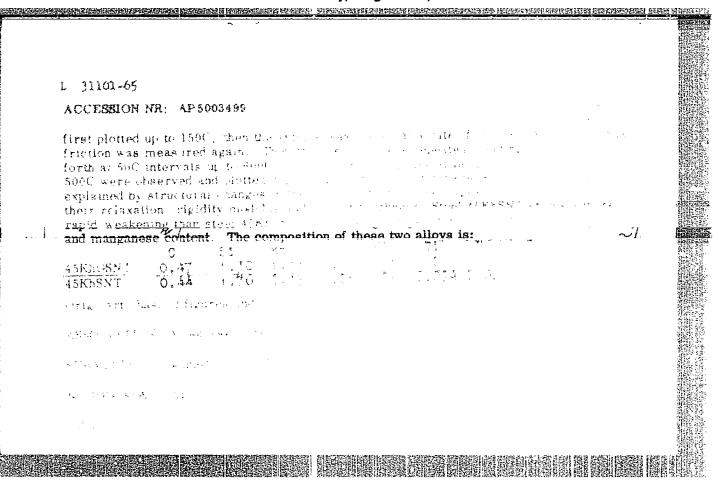
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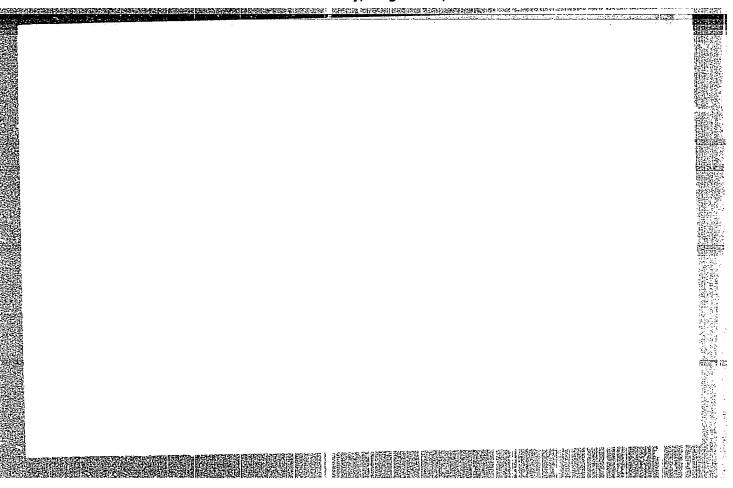












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AUTHORS:

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Paisov, I.V., Doctor of Technical Sciences, Professor and

Rayev, I.I., Engineer

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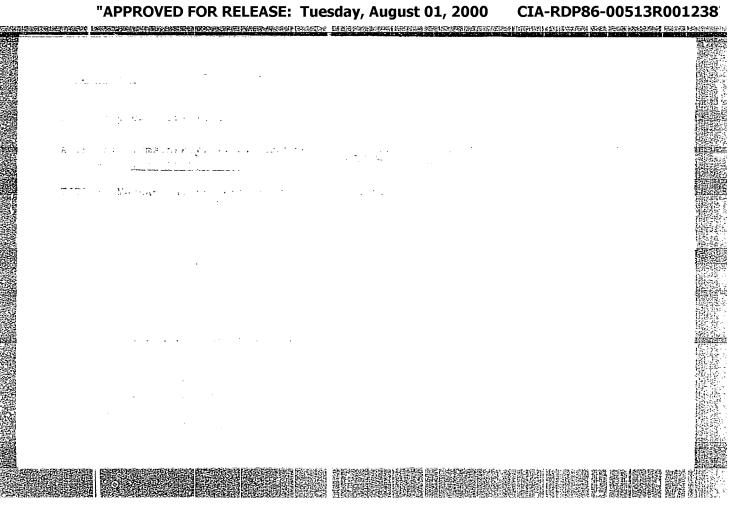
Methods of quality control of high manganese steel

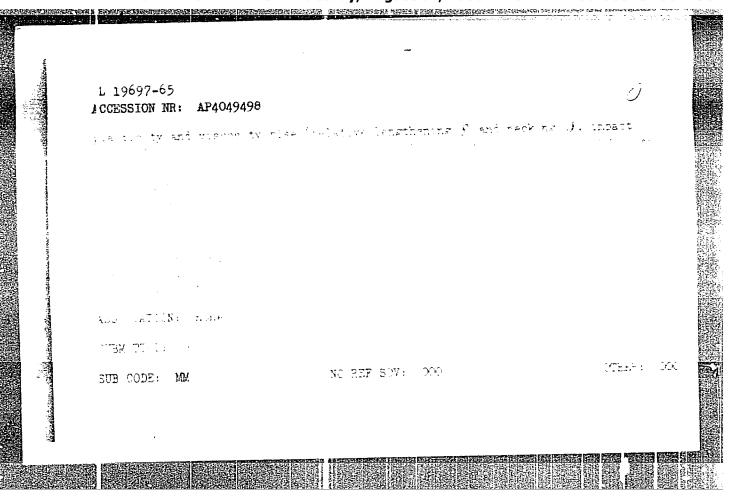
Vestnik mashinostroyeniya, no. 2, 1962, 49-51

TEXT: Various standard methods of quality control of high manganese steel \$\int \text{13.} \int \text{(G13L) (C-1.16, Mn-13.60, Si-0.42, Cr=0.16, Ni-0.15)}\$ steel \$\int \text{13.} \int \text{(G13L) (C-1.16, Mn-13.60, Est results (shown in form of water-hardened (1100 C) are described, test results (shown in form of graphs) are analyzed and the following conclusions reached: High manganese steel castings should not only be tested for micro-structure and hardness, but its mechanical properties should also be checked: 1) The burdness test can be done using the Poldi device, with the corrections obtained experimentally by the authors; 2) standard methods of the tensile test can be applied, but attaining the required accuracy is so difficult that operative control is excluded; 3) high manganese steel is little mensitive to impact testing; 4) bending tests are the simplest; quantitative and partially qualitative characteristics of the metal can be Card 1/2

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#### CIA-RDP86-00513R001238



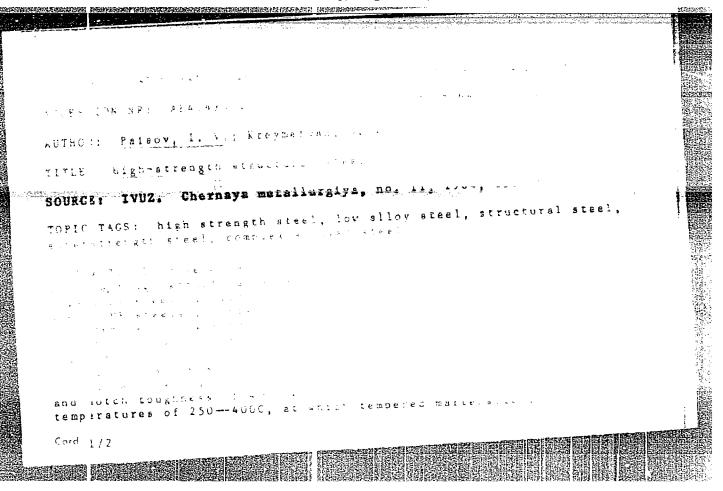


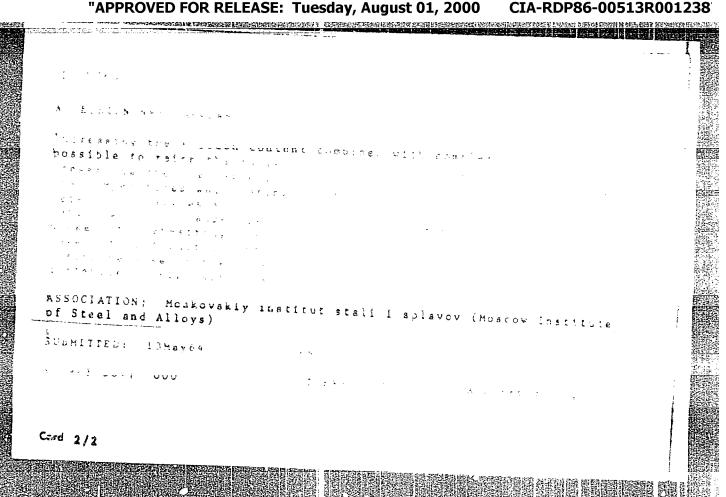
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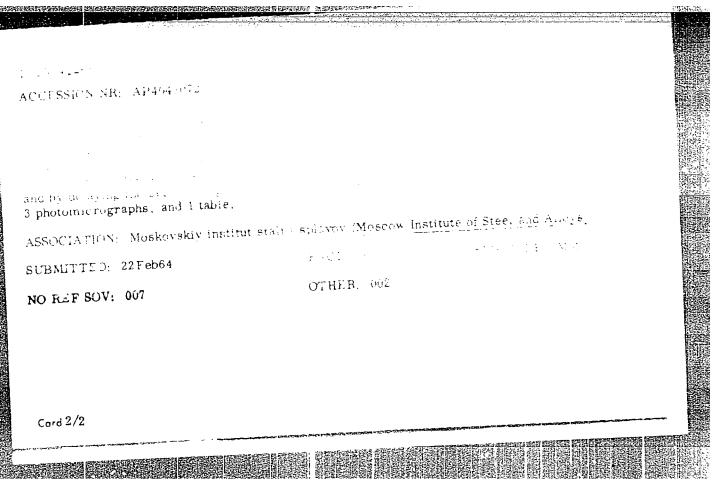


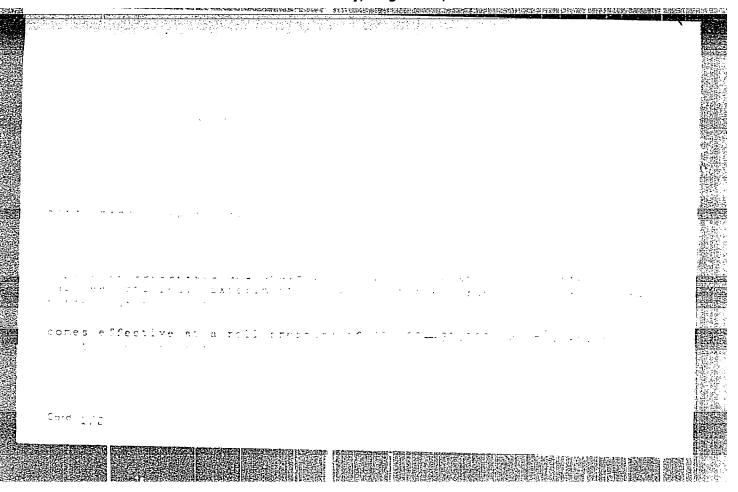


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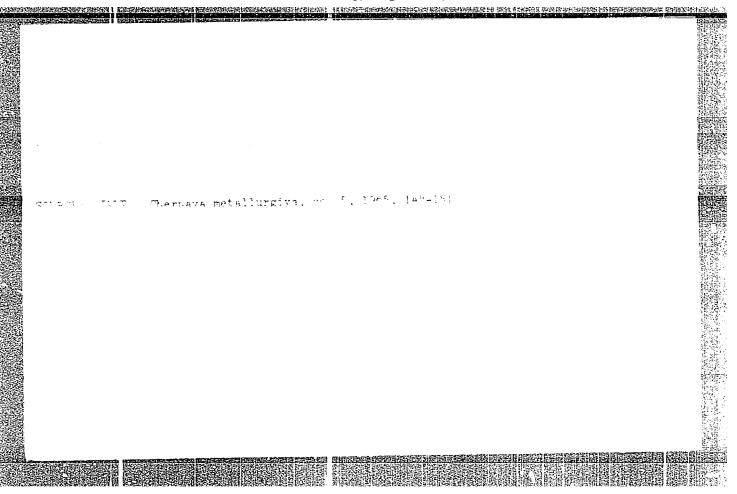
## "APPROVED FOR RELEASE: Tuesday, August 01, 2000

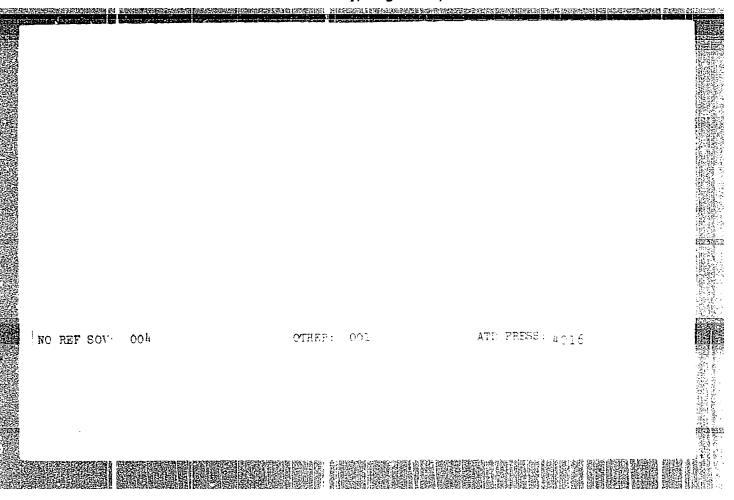
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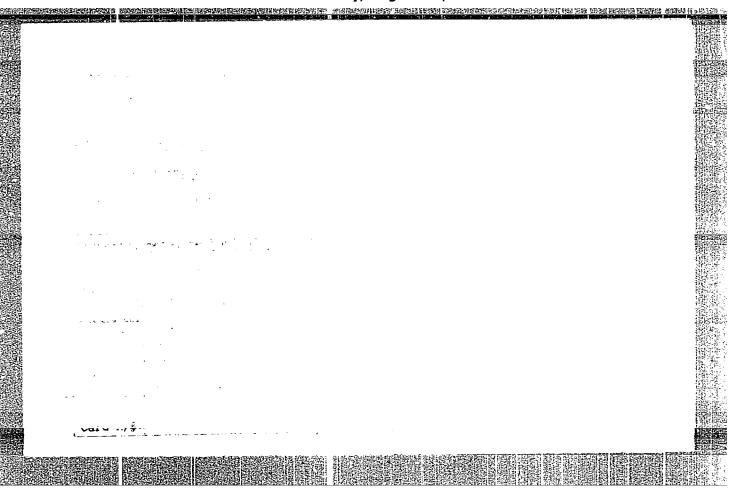


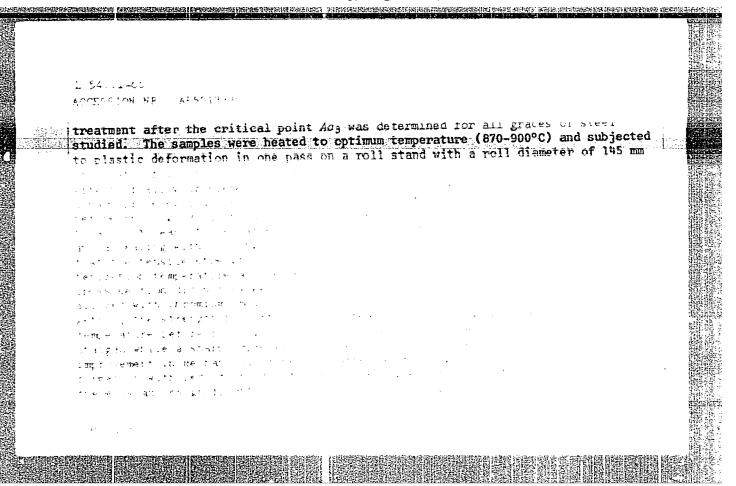


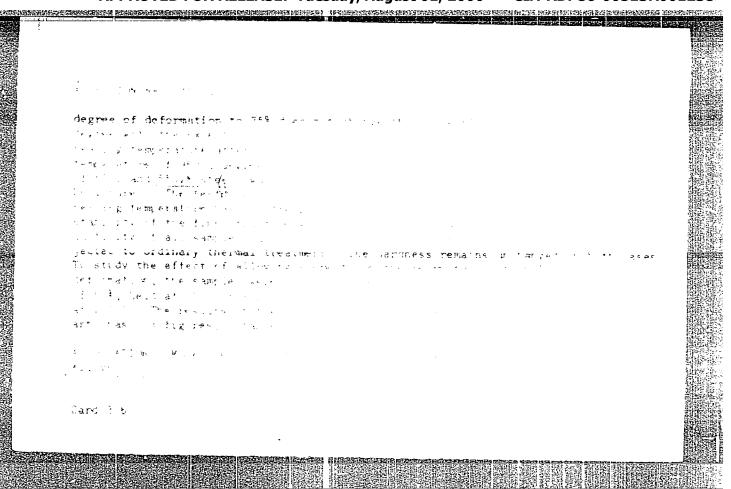
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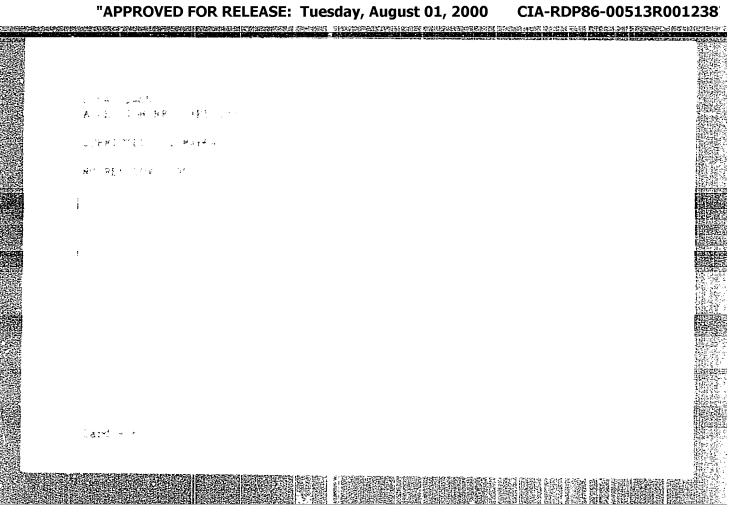








### CIA-RDP86-00513R001238



EWT(m)/EWP(w)/EWA(d)/T/EWP(t)/EWP(z)/EWP(b)/EWA(c)SOURCE CODE: UR/0129/65/000/011/0041/0042 AP5027713 Paisov, I. Y.; Kryakovskiy, Alloys (Moskovskiy institut stali i splavov) TITLE: Causes of the high impact strength of steels containing rare-earth metals SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 11, 1965, 41-42, and bottom half of insert facing p. 41 TOPIC TAGS: rare earth metal, steel, metal grain boundary contamination, electron microscopy, nonmetallic inclusion / EM-5 electron microscope ABSTRACT: As recently established (A. F. Belyakova et al. MITOM, 1959, no. 9), the addition of rare-earth elements (REM) such as ferrocerium to 40KhNMA steel results in the substitution of the plastic sulfides of Fe and Mn with relatively nonplastic spheroidal REM inclusions, i.e. with sulfides and oxysulfides of Ce. It is believed that REM decontaminate grain boundaries and that this is one of the reasons for their favorable effect on the properties of steel. To verify this, the authors performed an electrommicroscopic examination of the structure and properties of 40KhNMA steel alloyed with small amounts of REM. Following impact tests of the specimens, which revealed an increase of as much as 6.6 kg-m/cm2 in impact strength, sections of the specimens were etched to reveal the grain boundaries and processed into replicas UDC: 620.178.167:620.187.2:699.85/26 Cord 1/2

L 9635-66

ACC NR: AP5027713

which then were examined with the aid of an EM-5 electron microscope (magnification 10,000 times). The findings were processed by selecting the boundaries separating ferrite grain, since the boundaries between ferrite and pearlite grains represented continuous chains of carbides oriented along the boundaries, and calculating the number of each of the following types of examined boundaries: completely pure boundaries and the boundaries containing 2-3, 4-7, 8-12, and >12 inclusions (nonmetallic inclusions, intermetallides, carbides) over a 15 µ long boundary section, and then determining their percentile ratio to the total number of the ferrite boundaries examined. On this basis it was established that the grain boundaries in steel containing REM are actually more contaminated than in REM-free steel. Hence, REM in reality do not decontaminate the grain boundaries. It was also found, however, that in REM-containing steel most segregations at grain boundaries are spheroidal, as opposed to their rectangle and square shapes in REM-free steel. The spheroidal segregations presumably represent the oxides and oxysulfides of REM and apparently are one of the reasons for the higher impact strength of REM-containing steel. The nature of these segregations should be a subject of further investigations. Orig. art. has: 3 figures.

SUB CODE: 11, 13/ SUBM DATE: none/ ORIG REF: 005/ OTH REF: 000

Card 2/2

MJW/JD/JG IJP(c) ENT(m)/ENA(d)/ENP(t) UR/0129/65/000/009/0037/0041 ACCESSION NR: AP5022580 669.85/6:620.18:669.14.018 AUTHOR: Belyakova, A. P.; Kryakovskiy, Yu. V.; Paisov, I. V. Effect of rare-earth metals on the structure and properties of machine TITLE: steel SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 9, 1965, 37-41, and insert facing p. 25 and top half of insert facing p. 40 TOPIC TAGS: rare earth metal, machine steel, toughness, nonmetallic inclusion, grain structure, metal hardening ABSTRACT: The structure and properties of the machine steels 40KhNMA and 27 34KhNlMAR were investigated as a function of the addition of ferrocerium (0.6 and 2 kg/ton, respectively) to the ladle. Electronmicroscopic, fractographic, mechanical, and other tests of specimens cut out of the ingots revealed that in steels with r.e.m. (rare-earth elements) grain-boundary tension is lower than in steels without r.e.m., and the boundaries are better-defined and less contaminated by impurities, since r.e.m. have a marked affinity with impurities and interact with

ORYAZNOV, A.G., inzh., PAISOV, I.V., doktor tekhn.nauk, prof.

Effort of rare earth metals on the increase in hot plasticity of 10Mh16N25M6 steel. Vest.machinostr. 45 no.11:58-60 N '65.

(HIRA 18:12)

APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R0012387

ĴD ENI(m)/EWP(w)/T/EWI(t)/EII IJP(c) ACC NR: AT6031221 SOURCE CODE: UR/3107/66/000/004/0018/0022 (A)AUTHOR: Kreymerman, G. I. (Engineer); Tomsinskiy, V. S.; (Engineer); (Engineer) ORG: none TITLE: Superstrength structural steel SOURCE: Nauchno-tekhnicheskoye obshchestvo mashinostroitel'noy promysklennosti. Sektsiya metallovedeniya i termicheskoy obrabotki. Metallovedeniye i termicheskaya obrabotka, no. 4, 1966, 18-22 TOPIC TAGS: superstrength structural steel, silicon containing steel, steel property / 45KhNM structural steel, 45KhMF structural steel, 45KhGS structural steel, 45KhGSNMF structural steel, 45KGS2N3M structural steel, 45KGS2MF structural steel ABSTRACT: The effect of silicon, at contents of ip to 2.2% on the structure and properties of alloy steels containing up to 0.8% carbon has been investigated. It was found that steel strength increases steadily with increasing silicon content. For instance, the strength of steel containing 0.2% silicon and 0.6% carbon, hardened and tempered at 400C, was 135 kg/mm<sup>2</sup>, while that of steel containing 2.2% silicon (other conditions being the same) was 195 kg/mm2. The effect of Card 1/2

RECESSOR OF SEAL THE STEEL AND RECESSOR RESIDENCE STORES FOR THE SEAL OF THE SEAL OF THE SEAL OF THE

OURCE: Ref zh. Metallurg, Abs. 2I393  EF SOURCE: Sb. statey aspirantov i soiskateley. M-vo vyssh. i sredn. spets. obrazo- aniya Kazssr. Metallurgiya i obogashch., vyp. 1, 1965, 181-187  OPIC TAGS: high strength steel, metal grain structure / KhGSNTF steel, 45KhGSTF teel, 45KhGNTF1 steel, 40KhNMA steel, 30Kh2GN2 steel  RANSLATION: The carbon content of the steels is 0.35-0.45%. Fine grain structure of the steel is attained through deoxidation and ferrotitanium. For grain refinement, 12-0.32% V was added. The composition of the experimental steels are as follows: KhGSNTF0.37% C, 0.76% Si, 1.30% Mn, 1.34% Cr, 1.04% Ni, 0.15% Ti, and 0.27% V; KhGSTT0.46% C, 0.86% Si, 1.59% Mn, 1.40% Cr, 1.10% Ni, 1.10% Ti, and 0.12% V; KhGSTT0.34% C, 0.79% Si, 1.45% Mn, 1.0% Cr, 0.15% Ni, 0.35% Ti, and 0.32% V. Sam- tes were quenched from 880°C and tempered at 200-600°C (air cooling). After temper- tes at 200°C 45KhGNTF1 steel had $\sigma_b$ 180 kg/mm², $\sigma_b$ 7.7 kgm/cm², $\delta$ 10%, and $\phi_b$ 40%. Af- r tempering in the 500-600°C range we found a decrease of $\sigma_b$ and brittle fractures	L 04681-67 EWT(m)/EWP(w)/T/EWP(t)/ETT ACC N/H AR6020945	IJP(e) JD/JG SOURCE CODE: UR/0137/66/00	0/002/1059/1059
OURCE: Ref zh. Metallurg, Abs. 2I393  EF SOURCE: Sb. statey aspirantov i soiskateley. M-vo vyssh. i sredn. spets. obrazo-aniya KazSSR. Metallurgiya i obogashch., vyp. 1, 1965, 181-187  OPIC TAGS: high strength steel, metal grain structure / KhGSNTF steel, 45KhGSTF teel, 45KhGNTF1 steel, 40KhNMA steel, 30Kh2GN2 steel  CANSLATION: The carbon content of the steels is 0.35-0.45%. Fine grain structure of the steel is attained through deoxidation and ferroitianium. For grain refinement, 12-0.32% V was added. The composition of the experimental steels are as follows: KhGSNTF-0.37% C, 0.76% Si, 1.38% Mn, 1.34% Cr, 1.04% Ni, 0.15% Ti, and 0.27% V; KhGSTF-0.46% C, 0.86% Si, 1.59% Mn, 1.40% Cr, 1.10% Ni, 1.10% Ti, and 0.12% V; KhGSTF-0.34% C, 0.79% Si, 1.45% Mn, 1.0% Cr, 0.15% Ni, 0.35% Ti, and 0.32% V. Sames were quenched from 880°C and tempered at 200-600°C (air cooling). After tempered at 200°C 45KhGNTF1 steel had a 180 kg/mm², a 7.7 kgm/cm², 6 10%, and \$40%. After tempering in the 500-600°C range we found a decrease of a 200 brittle fractures	AUTHOR: Paisov, I. V.; Krechmer, V. G.		
CURCE: Ref zh. Metallurg, Abs. 21393  EF SOURCE: Sb. statey aspirantov i soiskateley. M-vo vyssh. i sredn. spets. obrazo- aniya KazSSR. Metallurgiya i obogashch., vyp. 1, 1965, 181-187  OPIC TAGS: high strength steel, metal grain structure / KhGSNTF steel, 45KhGSTF  teel, 45KhGNTF1 steel, 40KhNMA steel, 30Kh2GN2 steel  RANSLATION: The carbon content of the steels is 0.35-0.45%. Fine grain structure of the steel is attained through deoxidation and ferrotitanium. For grain refinement, 12-0.32% V was added. The composition of the experimental steels are as follows:  KhGSNTF0.37% C, 0.76% Si, 1.38% Mn, 1.34% Cr, 1.04% Ni, 0.15% Ti, and 0.27% V;  KhGSTF0.46% C, 0.86% Si, 1.59% Mn, 1.40% Cr, 1.10% Ni, 1.10% Ti, and 0.12% V;  KKGSTF0.34% C, 0.79% Si, 1.45% Mn, 1.0% Cr, 0.15% Ni, 0.35% Ti, and 0.32% V. Samble quenched from 880°C and tempered at 200-600°C (air cooling). After tempering at 200°C 45KhGNTF1 steel had $\sigma_b$ 180 kg/mm², $a_k$ 7.7 kgm/cm², 6 10%, and \$\psi\$ 40%. After tempering in the 500-600°C range we found a decrease of $a_k$ and brittle fractures	ITLE: Mechanical properties of new high	strongth steels	.37
OPIC TAGS: high strength steel, metal grain structure / KhGSNTF steel, 45KhGSTF teel, 45KhGNTF1 steel, 40KhNMA steel, 30Kh2GN2 steel  RANSLATION: The carbon content of the steels is 0.35-0.45%. Fine grain structure of the steel is attained through deoxidation and ferrotitanium. For grain refinement, 12-0.32% V was added. The composition of the experimental steels are as follows:  [KhGSNTF0.37% C, 0.76% Si, 1.38% Mn, 1.34% Cr, 1.04% Ni, 0.15% Ti, and 0.27% V;  [KhGSTT0.46% C, 0.86% Si, 1.59% Mn, 1.40% Cr, 1.10% Ni, 1.10% Ti, and 0.12% V;  [KhGSTT0.34% C, 0.79% Si, 1.45% Mn, 1.0% Cr, 0.15% Ni, 0.35% Ti, and 0.32% V. Sames were quenched from 880°C and tempered at 200-600°C (air cooling). After tempering at 200°C 45KhGNTF1 steel had a 180 kg/mm², a 7.7 kgm/cm², 6 10%, and \$40%. After tempering in the 500-600°C range we found a decrease of a and brittle fractures	OURCE: Ref zh. Metallurg, Abs. 21393	19	B
	tool herrowans per englis steet, metal gr	ald structure / Khocure	
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#### "APPROVED FOR RELEASE: Tuesday, August 01, 2000

CIA-RDP86-00513R001238

ACC NR

AP6032460

SOURCE CODE: UR/0129/66/000/009/0048/0051

AUTHOR: Shukyurov, R. I.; Paisov, I. V.

ORG: Azerbaydzhan Polytechnical Institute (Azerbaydzhanskiy politekhnicheskiy institut); Moscow Institute of Steel and Alloys (Moskovskiy institut stali i splavov)

TITLE: The effect of heat treatment and alloying on the structure and properties of silicon spring steel

SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 9, 1966, 48-51

TOPIC TAGS: metal heat treatment, alloy steel, metal recrystallization, steel structure, spring steel, silicon steel, metal ausforming

ABSTRACT: The authors study the effect of heating temperature in the austenite region, degree of deformation and annealing temperature on the structure and properties of 5582 steel alloyed with chormium, molybdenum, tungsten and vanadium. The steel was melted in a 50 kg induction furnace. The ingots were forged into a band 66 mm wide and 6-10 mm thick. The continuous flat specimens were produced after annealing to ensure a 3 mm thickness after deformation with 25, 50 and 75% reduction. The specimens were tensile tested on the IMCh-30 machine. The effect of alloying elements on the structure and properties of 55S2 steel after standard heat treatment, ausforming and rapid quenching was studied as a function of heating temperature before rolling at

**Card 1/2** 

UDC: 621.789:669.14.27'782

Card 2/2

UR/0193/66/000/012/0017/0018 SOURCE CODE: (A,N) ACC NR: AP7001529

AUTHOR: Krechmer, V. G. (Candidate of technical sciences); Paisov, I. V. (Doctor of

technical sciences)

ORG: none

TITLE: High-strength structural steel 40KhGSTF

SOURCE: Byulleten' tekhniko-ekonomicheskoy informatsii, no. 12, 1966, 17-18

TOPIC TAGS: high strength steel, low alloy structural steel, steel hear reciprocal property, steel wear reciprocal forms and the steel hear reciprocal forms and the steel hea heat treatment,

etecl mechanical property, steel wear resistance/40KhGSTF steel

ABSTRACT: A 40KhGSTF low-alloy high strength structural steel was developed as a wear-resistant modification of standard 30KhGS steel by increasing the carbon content from 0.25-0.35% to 0.40-0.45% and by additional alloying with 0.1-0.15% Ti and 0.15-0.20% V. Quenched from 880C and tempered at 200C, 40KhGSTF steel had a tensile strength of 200kg/mm<sup>2</sup>, a yield strength of 180kg/mm<sup>2</sup>, an elongation of 8 %, a reduction of area of 36% and a notch toughness of 5.0 m-kg/cm<sup>2</sup>. The steel was tested for wear resistance in a chain conveyer. The chain rollers were 36mm in diameter and heattreated to a hardness of 55RC, and the chain link plates were 400mm long, 12mm thick, with a hardness of 40-42RC. After 7400-hr operation during which 700,000 tons of coal were transported, the wear of 40KhGSTF steel rollers and link plates was 0.2-1.5 and 2.2-25, respectively, compared with 1.5-2.9 and 4.0-6.6 for rollers and link plates

Card 1/2

UDC: 669.15-194

ACC NR. AP7003848 (N) SOURCE CODE: UR/0122/67/000/001/0059/0061

AUTHORS: Paisov, I. V. (Doctor of technical sciences, Professor); Bashnin, Yu. A. (Candidate of technical sciences, Docent); Tsurkov, V. N. (Engineer); Maslova, Yu. N. (Engineer); Kats, I. Ya. (Engineer); Bocharov, V. A.; Maksyuta, Z. I.

ORG: none

TITLE: Improving the mechanical properties of large forgings by changing the heat treatment parameters

SOURCE: Vestnik mashinostroyeniya, no. 1, 1967, 59-61

TOPIC TAGS: steel forging, metal heat treatment, steel, steel property / 50KhN steel, 60KhN steel, 55Kh steel, 60KhG steel

ABSTRACT: Factory tests on 32-ton, 1300-mm diameter forgings of 60KhN steel showed that the prescribed factory heat treatment for large forgings of 50KhN, 60KhN, 55Kh, and 60KhG steels gave mechanical properties which were below the norm ( $\sigma_{\rm T}=50.0~{\rm kg/mm}^2$ ,  $C=80.0~{\rm kg/mm}^2$ , S=8.0%, V=33.0%,  $S=3.0~{\rm kg/mm}^2$  is the norm). The factory heat treatment (see Fig. 1) was modified by the authors who replaced the isothermal heating at 720C by heating to 950C for 2—3 hours with subsequent cooling to 860C and holding at that temperature for 1 hr/100-mm cross section. Thermocouples were embedded in the test forgings at 50 mm, at 1/3 R from the surface, and at the center. It was

1/2 UDC: 621.78:621.73.002.23

ACC NRs AP6007112		(4)	Su	ukus cubs	י טאַ/טו	23/00/0	w/w2/	0044/0046
AUTHORS: Tomsinski	y, V. 8.;	Paisov,	I. V.					30
ORG: Moscow Instit	ute of St	eel and Al	lloys (Mo	skovskiy	institut	stali	i splav	rov)
TITLE: The effect	of silicon	n_on_the_1	<u>brittlene</u>	ess of spr	ing stee	18	•	
SOURCE: Metalloved		1 <b>.7</b>		13		1 "	66. 44-	-46
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TOPIC TAGS: spring	g steel, s	ilicon st	eel, brit	erteness, -	elberic:	TA 6TB	18 CTC 81	ress .
ABSTRACT: A study	was made	of the ef	fect of s	silicon on	the res	istance	of ste	el to
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ABSTRACT: A study	steel Index 60 60 80.6	Table Chemical Chemic	on the rets of tested to the state of tested to the state of tested to the state of tested tested to the state of tested	elaxation sted speci- tent, in %	of streamens are	ses in	steels	with :
ABSTRACT: A study	steel Index 60 60 \$0.66 60 \$1.5	Table Chemics C 0.60 0.58 0.61	on the rets of tested to the state of tested to the state of tested to the state of tested tested to the state of tested	elaxation sted speciment, in % Mn 0.24 0.33 0.25	of streemens are	ses in shown	steels in Tabl	with :

authors concl	ude that the	maximal elas	ticity che	racteristic	es of 0.6% can	rbon steels ar	
(not higher t structure is	ban 4000) a	tomponotivo		The optim	al cure tempe ly stable tro	rbon steels ar crature is 300 costite micro-	Ċ
SUB CODE: 11				the state of the s			
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JD/HW/DJ EWT(m)/EWP(k)/T/EWP(t)/ETI IJP(c) L 36089-66 SOURCE CODE: UR/O129/66/000/005/0031/0033 ACC NR: AP6016591 4/ Paisov, I. V.; Lisitskaya, L. A. AUTHORS: Moscow Institute of Steel and Alloys (Moskovskiy institut stali i splavov) High-strength steel for die-casting molds TITLE: SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 5, 1966, 31-33 TOPIC TAGS: high strength steel, die, yield stress, bending strength, steel, cyclic load, sintering/ 3Kh2V8 steel, 4Kh12N8G8MFB steel, 1Kh12N25MT3YuR steel, KhN77TYuR steel ABSTRACT: The results of a study of various high-strength steels for die-casting molds are given, and the basic requirements for the material are listed. Study of the change in the mechanical properties of 3Kh2V8 steel at 600-800C as a function of temperature and the duration of cyclic tempering indicated that there is pronounced weakening of 3Kh2V8 steel at 750--800C. A material for the most important parts of die-casting molds, dies, and punches should have a yield point of not less than 25 kg/mm<sup>2</sup> at 750--800C, must retain its strength properties with repeated loading and \ repeated sintering at 750-800C, and must be stable to chemical and mechanical wear. Steel 3Kh2V8 was found to be unswitable. Steel KhN77TYuR/Is of doubtful value. Steels

4Kh12N8G8MFT and 1Kh12N25MT3YuR were found to be the better materials, since they

contain minimal amounts of nickel. Orig. art. has: 2 tables.

SUB CODE: 11/3/SUBM DATE: none/ ORIG REF: 001/ OTH REF: 002

Cord 1/1/5/SUBM DATE: none/ ORIG REF: 001/ OTH REF: 002

UDC: 621.744.4.06:621.785

# "APPROVED FOR RELEASE: Tuesday, August 01, 2000

CIA-RDP86-00513R001238

L 38740-66 EWT(m)/T/EWP(w)/EWP(t)ETI IJP(c) JD/JG	
ACC NR: AP6025087 SOURCE CODE: UR/0122/66/000/007/0069/0071	
AUTHOR: Gryaznov, A. G. (Engineer); Paisov, I. V. (Doctor of technical sciences; Professor)	
ORG: none	
of rare-earth metals	
SOURCE: Vestnik mashinostroyeniya, no. 7, 1966, 69-71	
MOPIC TAGS: steel, austenitic steel, heat resistant steel, chromium containing steel, cerium, cerium containing steel, steel structure, steel property/	,
ABSTRACT: The effect of cerium on the structure, properties, and on the gas- and nonmetallic-inclusion contents of 10Kh16N25M6 heat-resistant steel has been investigated on a laboratory scale. It was found that alloying with up to 0.03% cerium has an insignificant effect on steel macrostructure; it slightly increases the size of individual columnar crystals and equiaxial grains, and the whole zone of columnar crystals. This however does not educate the state of the sta	
of columnar crystals. This, however, does not adversely effect the steel plasticity. Cerium lowers the oxygen and nonmetallic-inclusion content, prevents the formation of a heavy carbide network, and improves the uniformity of carbonitride distribution within the austenite grains. It also increases the steel's ductility, reduces its	_
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L 36060-66 ENT(m)/EMP(w)/T/EMP(t)/ETT/EMP(k) LIP(c) ID/HW/IG  ACC NR. AP6009261  AUTHOR: Gryaznov, A. G., Engineer; Paisov, I. V., Doctor of technical sciences, Septofessor  ORG: none  TITLE: Effect of rare-earth metals (REM) on the increase in the hot plasticity of high-alloy stainless 10khl6N25M6 steel  SOURCE: Vestnik mashinostroyeniya, no. 11, 1965, 58-60  TOPIC TAGS: high alloy steel, plasticity, tensile strength, impact strength, high temperature effect/10khl6N25M6 steel.  ABSTRACT: The article deals with the effect of REM, added in the form of ferrocerium (~0.2% Ce), on the mechanical properties of 10khl6N25M6 (0.08-0.10%, 1.40-1.48% Mm, (~0.2% Ce), on the mechanical properties of 10khl6N25M6 (0.08-0.10%, 1.40-1.48% Mm, (~0.2% Cu, 0.11-0.12% N) high-alloy austenitic stainless steel in cast and rolled Mo, 0.12% Cu, 0.11-0.12% N) high-alloy austenitic stainless steel in cast and rolled state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot state (at state. The specimens were tested for tensile and impact strength in hot stat		
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		(~0.2% Ce), on the methanted 10.009-0.010% s, 15.52-15.78% Cr, 24.32-26.37% Mt, 0.32-0.44% Si, 0.022% P, 0.009-0.010% s, 15.52-15.78% Cr, 24.32-26.37% Mt, 0.32-0.44% Si, 0.022% P, 0.009-0.010% s, 15.52-15.78% Cr, 24.32-26.37% Mt, 0.32-0.44% Si, 0.022% P, 0.009-0.010% s, 15.52-15.78% Cr, 24.32-26.37% Mt, 0.32-0.44% Si, 0.022% P, 0.009-0.010% s, 15.52-15.78% Cr, 24.32-26.37% Mt, 0.32-26.37% Mt, 0.

IJP(c) MJW/JD ENT(m)/ENP(w)/ENA(d)/T/ENP(t)/ENP(z)/ENP(b) UR/0369/65/000/004/0461/0464 ACCESSION NR: AP5022402 AUTHOR: Kreymerman, G. I.; Paisov, 44,55 Deformation tempering of high-strength structural steel 44153 SOURCE: Fiziko-khimicheskaya mekhanika materialov, no. 4, 1965, 461-464 TOPIC TAGS: steel, structural steel, low alloy steel, steel treatment, thermomechanical treatment, low temperature treatment, steel property/45Kh steel, 45KhM steel, 45KhGS2N3M steel, 45KhGS2MF steel ABSTRACT: The effect of additional tempering on the mechanical properties of low tempered and then cold worked alloy steels has been investigated. Specimens of 45Kh/, 45KhM, tempered at 2000 for 1 hr, stretched at room temperature with 1% elongation, and again tempered at 2000, 3000, or 4000 for 2 hr. It was found that such thermome-chanical treatment increased the strength of the 45Kh and 45KhM steels by 10 dan/mm<sup>2</sup>, and that of the complex 45KhGS2N3M and 45KhGS2MF steels by 25 dan/mm2. The yield strength increased by as much as 90 dan/mm2 and reached up to 240 dan/mm2 at a satisfactory ductility. In complex alloyed steels, the strengthening effect was not an-

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FALSOV, I. V.
A. M. SAMAKIN, Metallurg, 1938, n. 11, pp. 80-83

129-2-1/11

Mechanical Properties of Certain High Strength Alloy Steels.

containing 0.4-0.45% C. 1-3% W, up to 1.1% Si, up to 2.5% Ni and up to 1.3% Mn; additionally, one of the steels contained 0.14% Ti. The compositions of the ten tested steels are given in the table, p.3. The steels were smelted in an induction furnace with a basic lining. 10 kg ingots were forged into 14 mm dia. rods; after forging they were slowly cooled and tempered at 680°C. After the primary mechanical working the specimens were hardened from 900°C in oil and working the specimens were hardened from 900°C in oil and tempered at various temperatures between 200 and 600°C for two hours and cooled in air. Tensile tests were made at room and at elevated temperatures by means of a 5 ton test machine; impact tests were made on a Chapry test machine with specimens notched according to Mesnager. The mechanical properties (average values of 2 to 3 specimens) are graphed in Figs. 2 to 7. As a result of the tests two steels are recommended for the temperature range +20 to -30°C, the respective strength values of which are: limit of elasticity, ob = 205 kg/mm², yield point, os = 171 kg/mm², impact strength, a = 6 kgm/cm² and ob = 225 kg/mm², impact strength, a = 6 kgm/cm².

Card 2/3

PAISOV, I. V.

"Mechanical properities of Some types of High-Strength Alloy Steels." (45XH2CB2 steel [0.45% carbon, 1% chronium, 2% nickel, 1% silicon, 2% tungstun - according to designation has a tencile strength of 230 Kg/mm<sup>2</sup> and a notch toughness of lm-Kg/cm<sup>2</sup>).

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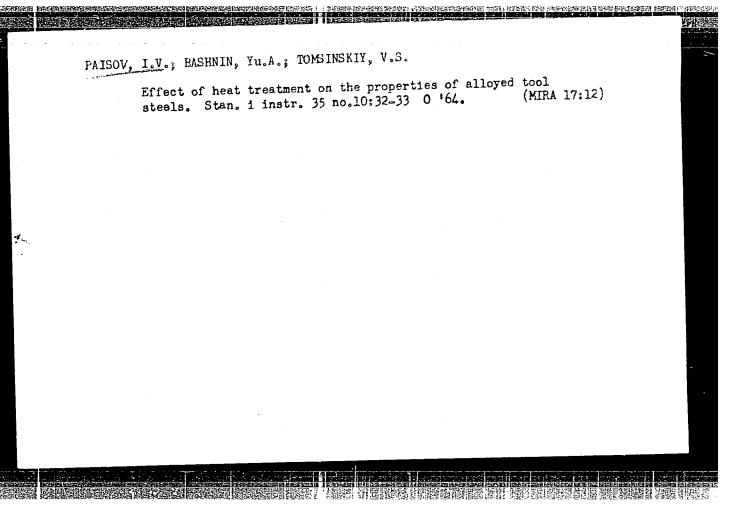
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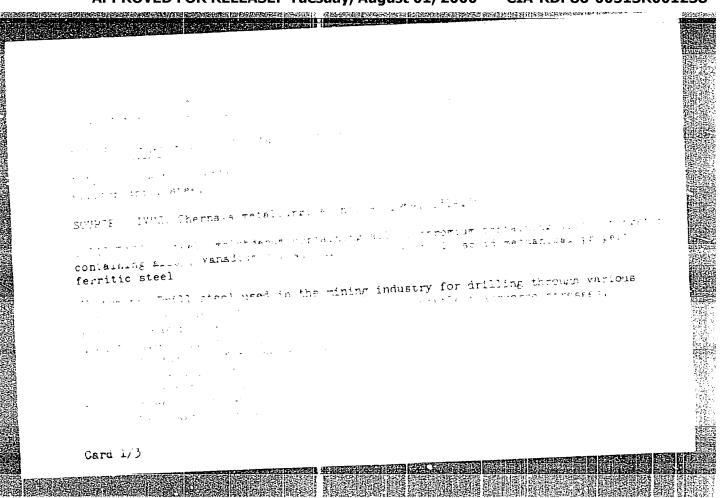
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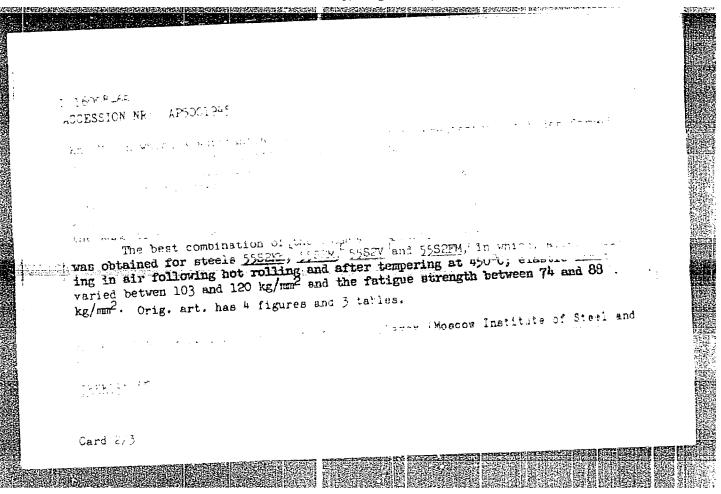
Pareov, I.V., crof., doktor tekhn. nauk, Shuktukov, R.T., inzh.

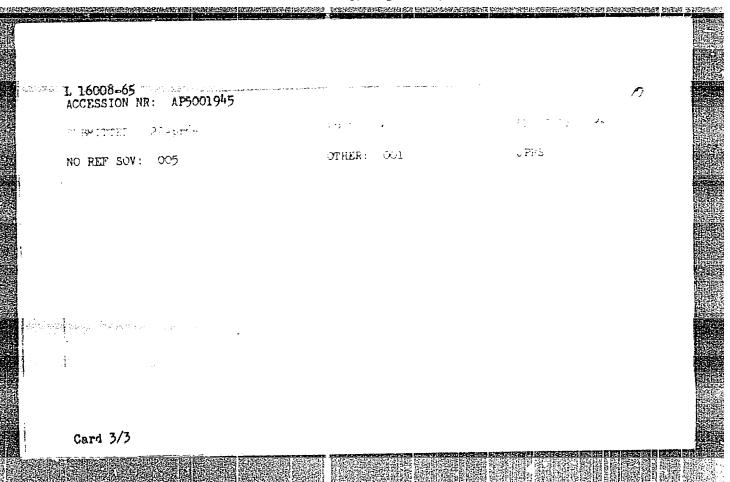
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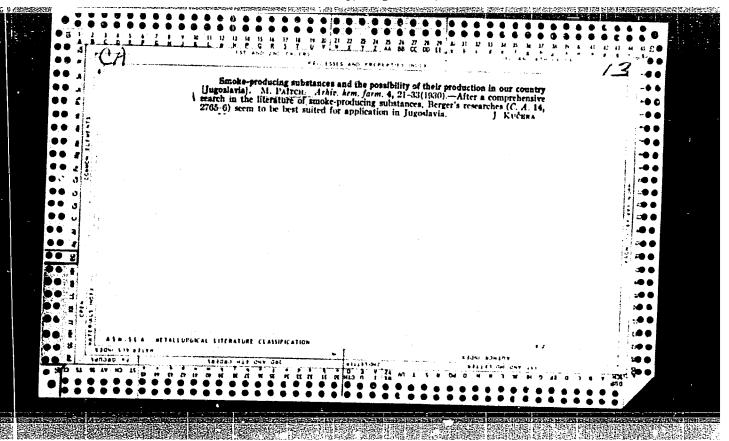
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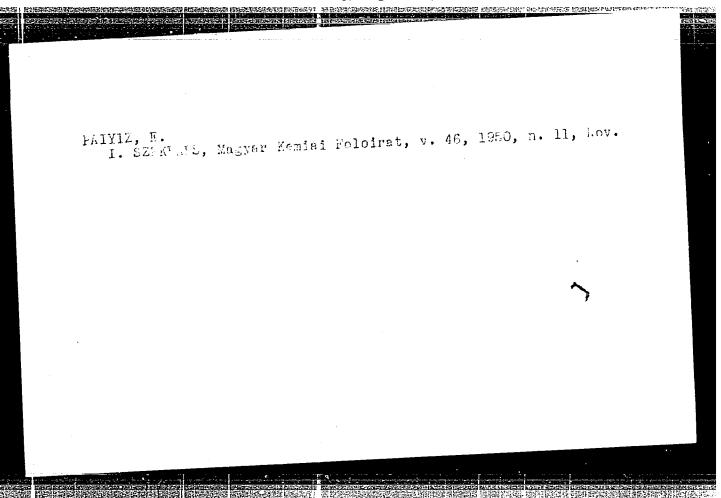


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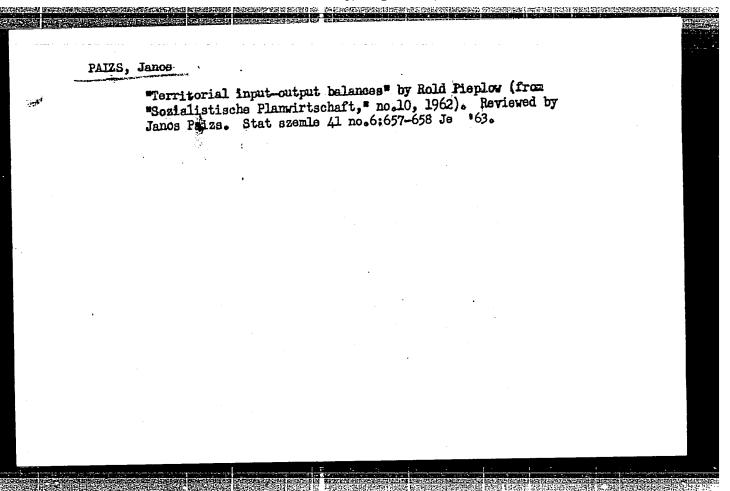
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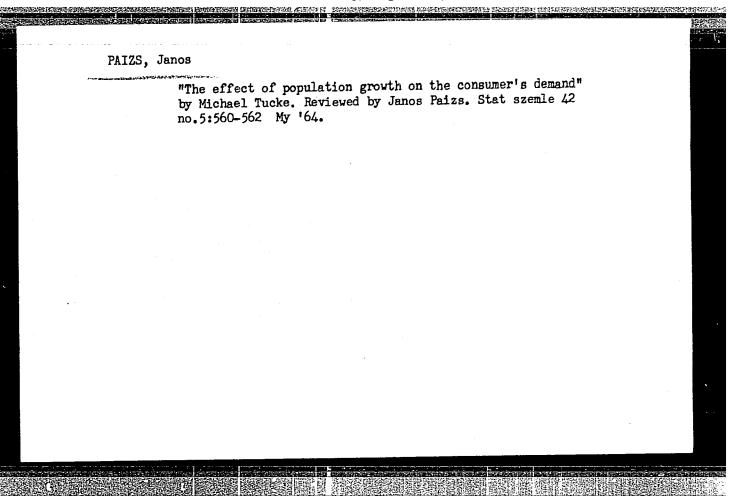
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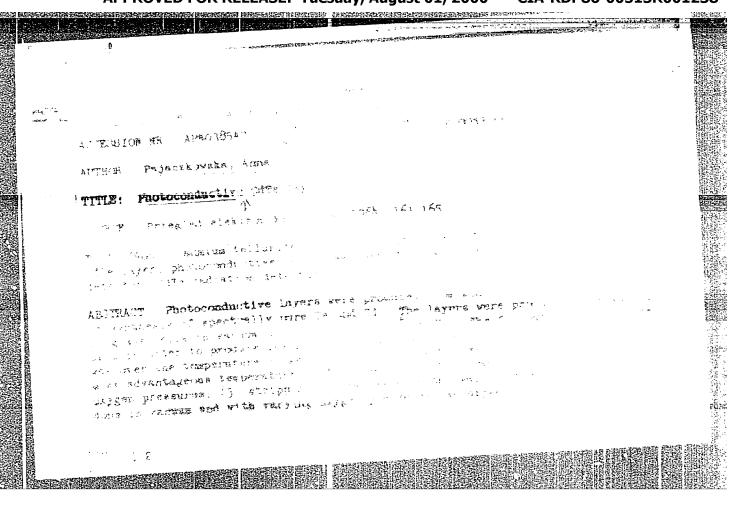
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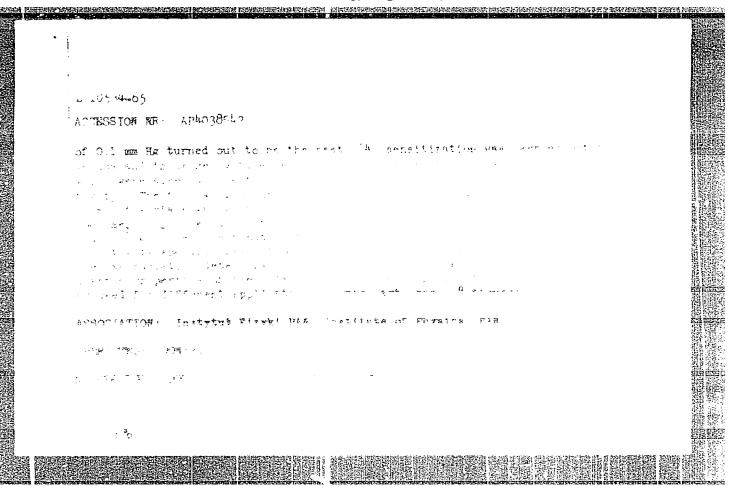
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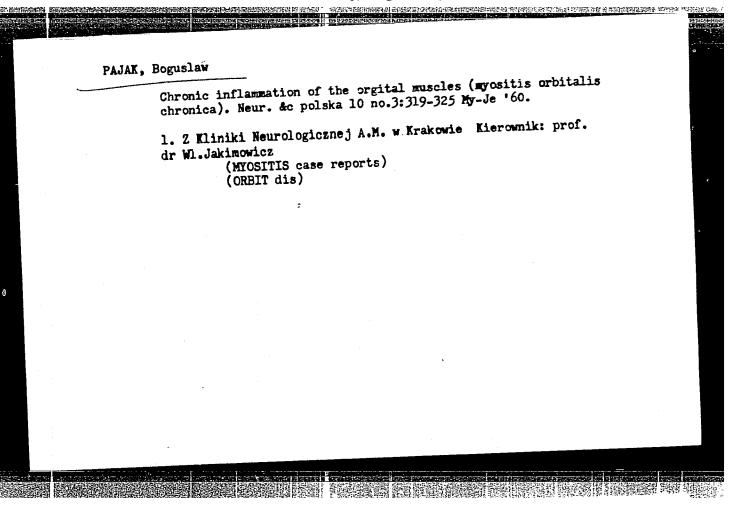
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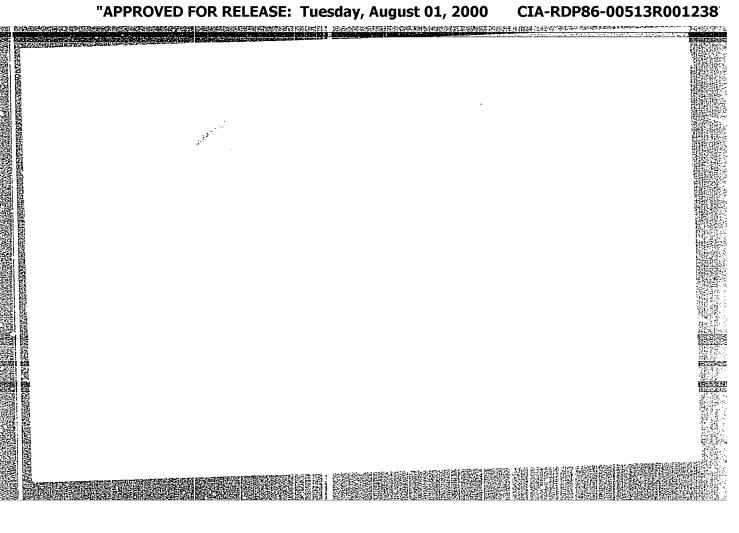
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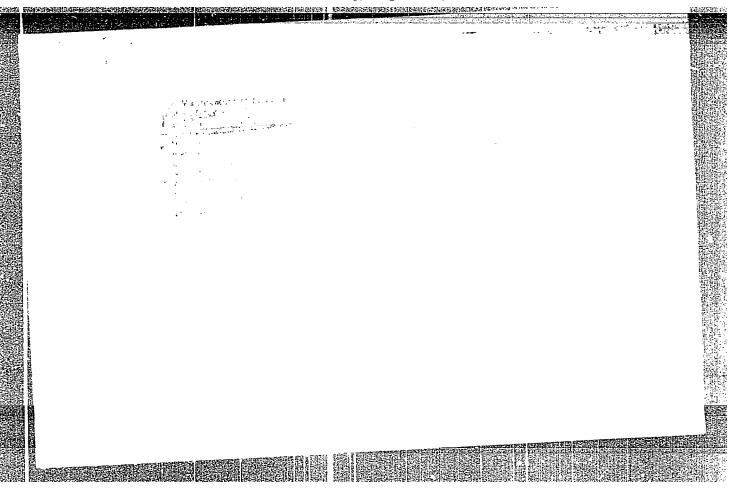
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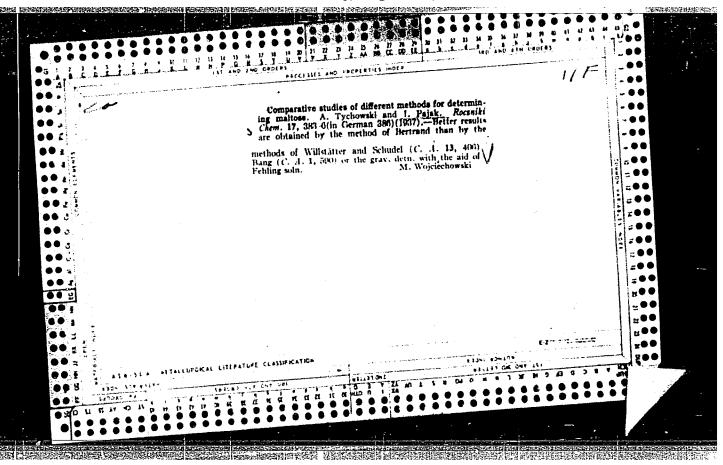
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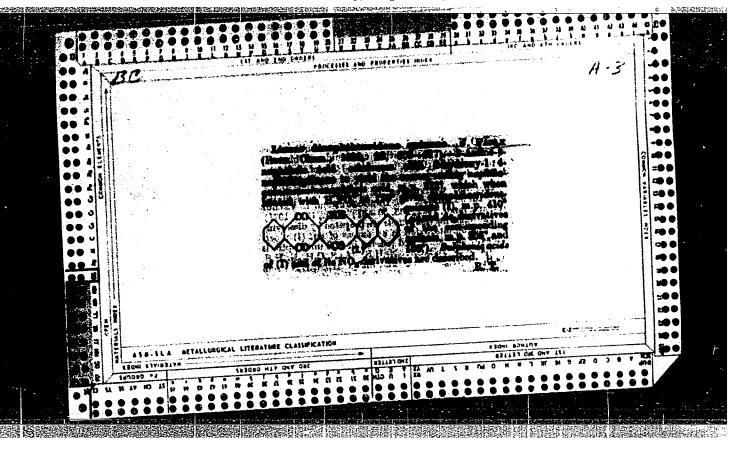


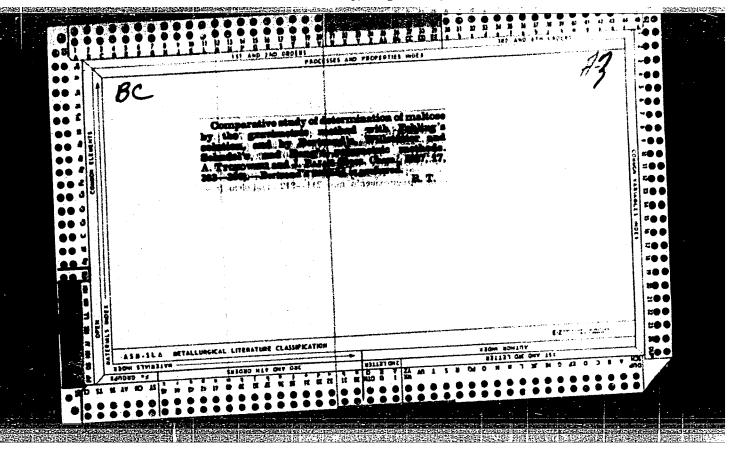
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