PETERFALVI, S.; GIPPERT, L.; KOVACS, L.

"Pledges", P. 91, (FAIPAR, Vol. 4, No. 3, Mar. 1954, Budapest, Hungary)

SO: Monthly List of East European Accessions, (EEAL), LC, Vol. 3, No. 12, Dec. 1954, Uncl.

FFTTFAIVI, S.; FC ACC, I; STITUT, I

"Articles /bout Trees," p. 62, CDA DE, Vol. 4, No. 3, No. 3, No. 3, No. 4, No

PETERFALVI, Sandor

Effect of the present price system on the saumill technology. Faipar 13 no.3:89-97 M: '63.

THE BOOK PROPERTY OF THE BOOK PROPERTY CONTRACTOR CONTRACTOR DESCRIPTION WHEN

1. Faipari Tudomanyos Egyesult szombathelyi csoportja altal alakitott munkabizottsug.

KERUKES, Sandor, Dr.; PETERFEY, Pal, Dr.

Case of successful surgery of neoplastic hepatic duct occlusion with jaundice. Orv.hetil. 100 no.20:726-727 17 May 59

1. A Marosvasarhelyi Klinikai Korhazak 2. sz. Sebeszeti Osztalyanak (vezeto: Peterffy Pal dr.) kozlemenye.

(HEPATIC DUCT, neoplasms
causing obstruct. jaundice, surg. (Ger))

(JAUNDICH, OESTRUCTIVE, etiol. & pathogen.
hepatic duct cancer, surg. (Ger))

VITEZ, Istvan, dr.; PETERFA, Laszlo, dr.; GERLEI, Ferenc, dr. Case of generalized candidiasis caused by Candida krusei. Orv. hetil 98 no.20:532-535 19 May 57. 1. A Budapesti Orvostudomanyi Egyetem Kozegessegtani Interetenek (mb. vezeto: Vites, Istvan, dr. egyet. adjunktus) es a Szabolcs-Szatmar, Megyei Tanacs Korhasa (igazgato: Salamon, Istvan, dr.) Orr-ful-torok-gege Jaztalyanak (foorvos: Peterffy, Laszlo, dr.) es Korbonctani-korszovettani Osztalyanak (foorvos: Gerlei, Ferenc, dr.) kozlemenye. (MONILIASIS, case reports generalized moniliasis caused by M. krusei (Hun))

PETERFFY, Laszlo, dr.; ZEMILENI, Bela, dr.

Decompression of malignant exophthalmos. Pul-orr-gegegyogy 7 no.2: 97-102 Je 61.

1. A Szabolcz-Szatmarmegyei Tunacs Korhaza (Myiregyhaza) Ful-orrgegeosztalyanak (Fourvos: Peterffy Laszlo dr.) es Szemosztalyanak (Fourvos: Zempleni Bela dr.) kozlemenye.

(EXOPHTHALMOS surg)

PETERFFY, Laszlo

Economic aspects of the work of the Technical University of the Heavy Industry. Borsod szemle 6 no.5:17-21 162.

1. Muszaki Egyetem gazdasagi rektorhelyettese.

PETERFFY, Pal, dr.; KEREKES, Sandor, dr.

Our experience with the Bilroth I operation. Magy. sezeszet 1/, no.4:
216-224 Ag '61.

1. A Tirgu Muresi (Marosvasarhely, Romania) Klinikai Korhazak 2,
82. Sebeszeti (Max.-Fac.-Onk.) osztalyanak (Vezeto: Peterffy Pal dr.)
kozlemenye.

(GASTRECTORY)

PETERFFY, Pal, dr.; VERESS, Pal, dr.

The effect of light on the genital glands and egg yield of hen. Term tud kozl 7 no.5:219-220 My '63.

l. Targu-Mures-i (marosvarsarhelyi) Klinikai Korhazak Onkologiai Gondozo Intezete es a Targu-Mures-i (hvostudomanyi es Gyorgyszereszeti Intezet Korbonctani Tanszeke, Romania.

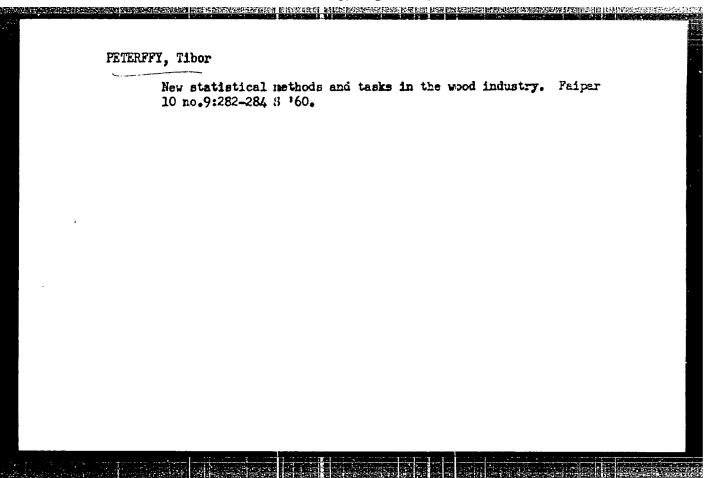
Statistical measurement of the concentration of industries. Stat szemle 41 no.2:172-177 F '63. 1. Kozponti Statisztikai Hivatal foeloadoja.

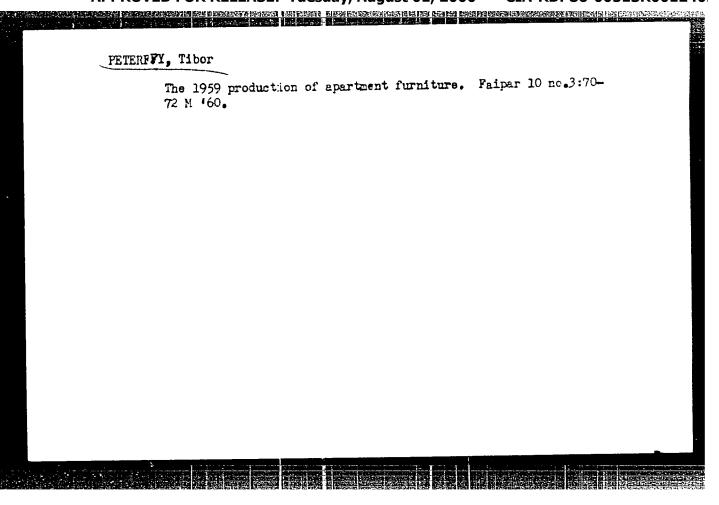
PETERFFY, Tibor, foeloado

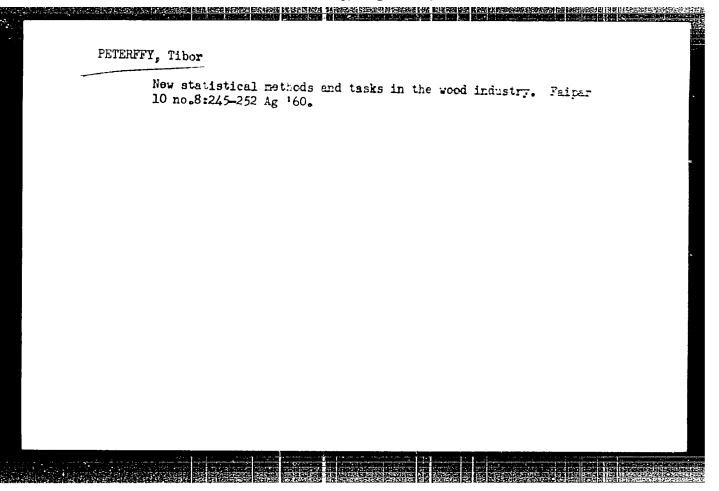
Further development of the system of technical-economic indicators

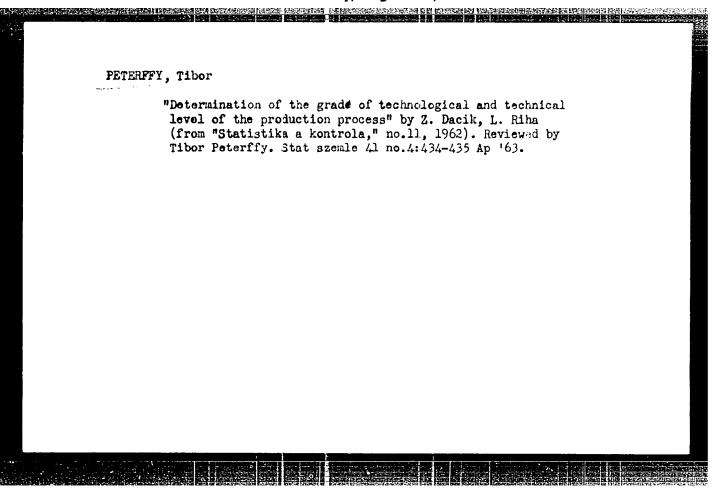
in the industry. Stat szemle 41 no.12:1099-1111 D '63.

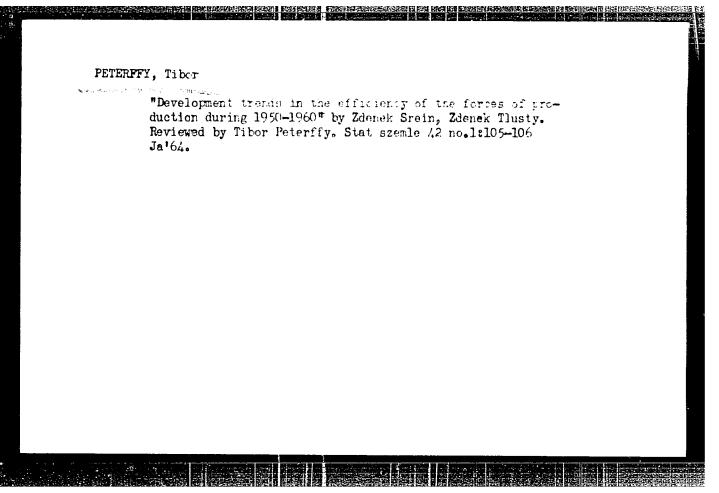
1. Central Statistical Office, Budapest.

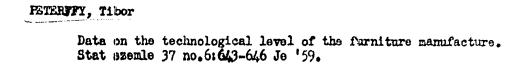












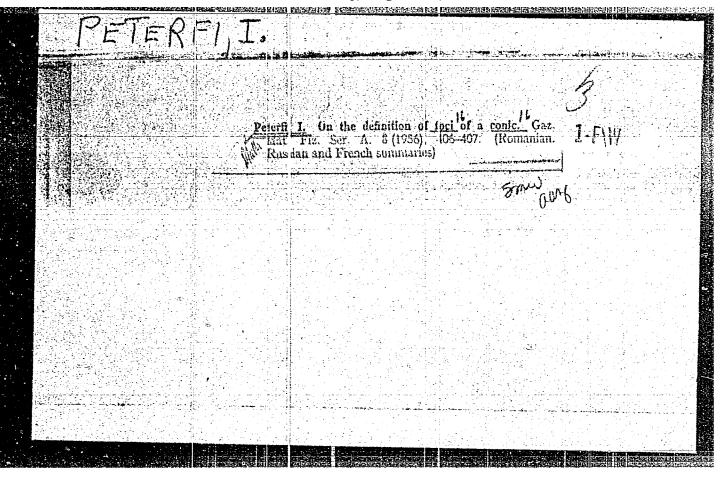
PETERFI, I.

"SanItary-hymionic quality of shoes."

IEKA FRO TOHIOMOST, Sofila, Pulg ria, Vol. 8, No. 4, 1959

Monthly list of EAST SURCEMENT ACCESSIONS TYDEX (ESAI), Library of Compress, Vol. 8, No. 8, August, 1959

Unclassified

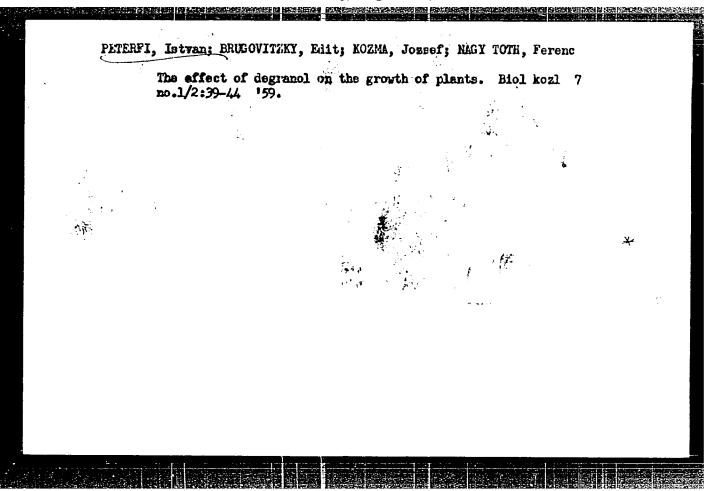


KISH, I.; PETERFI, I. Inhibiting the activeness of soil maltase. Pochvovedenie no.8:84-36 Ag '60. (MIRA 13:8) 1. Universitet im. Babesh-Boyai, g. Kluzh, Rumynskaya Narodnaya Respublika. (Soil chemistry) (Glucosidase)

PETREFI, I.; BRUCOVITZKY, Rdith; KOZMA, J.; HAGY TOTH, F.

The effect of Degranel on the growth of plants. In English. Actabiol. Hung. 10 no.2:187-196 '59. (ERAI 9:5)

1. Department of Plant Physiology, Bolyai University Cluj, Roumania. (Flants) (BCM)



TETERFI, J.

Remarks on the article by Byorgy Aradi and Jeno Vamos "Examination of Joined Cutting in Cutting Shoe Uppers." p. 23 (Bor-Es Cipotechnika, Vol. 7, No. 1, Mar 1957, Budapest, Hungary)

SO: Monthly List of East European Accessions (EMAL) LC. Vol. 6, No. 8, Aug 1950. Cool.

PETERFI, J., BRUGGER, F., SZECSI, M.

The state of finishing in the shoe industry. p. 113.

BOR ES CIPOTECHNIKA. (Boripari Tudomanyos Egyesulet mint a Magyar Tudomanyos Egyesuletek Szovetsege Tagegyesulete) Budapest, Hungary. Vol. 9, No. 4, August 1959.

Monthly List of East European Accessions (EEAI) LC, Vol. 8, No. 11, November, 1959. Uncl.

PETERFI, J.; CSIKASZ, L.; KOSZEGFALVI, R.

Shoe industry experiences concerning the heat resistance of the cover layer of upper leathers. p. 136.

BOR- ES CIPOTECHNIKA. (Boripari Tudomanyos Egyesulet mint a Magyar Tudomanyos Egyesuletek Szovetsege Tagegyesulete) Budapest, Hungary. Vol. 9, no. 5, Oct. 1959.

Monthly List of East European Accessions (EEAI) LC, Vol. 26, no. 1/2, 1959. Uncl.

PETERFI, J.; Nihaleffi, L.

Experience related to leathers with artificial grains, c. 6. (Bor-Es Cipotechnika, Vol. 7, No. 1, Nar 1957, Bulapest, Hungary)

So: Monthly List of East European accessions (EDAL) 10, Vol. 6, No. 8, Aug 1957, Uncl.

P. R. S. CLATICALLA. (criteri Tederonyos Spyras Let relata Laguer Tederanyos Spyras letek sovetseye aperyos lete) budapest. Recurrent features: News of the Association; Index for 1955. Index for 1956. Hypienic properties of footpear and ressicilities of measurin, them. j. 181. Vol. F, to. c, lec. 1958. Monthly List of Baut European Agessions (EMAI), 10, Vol. F, Ec. S, Earch 1959 Unclass.

FETERFI, J.

Evaluation of the quality of synthetic leathers used in the shoe industry. p. 79, BCR-ES CITCTECHNIKA (Boripari Tudomanyos Egyesulet mint a Magyar Tudomanyos Egyesuletek Szovetsege Tagegyesulete) Budapest, Vol. 6, no. 4, Aug. 1956.

SOURCE: EEAL - LC Vol. 5 No. 11 Nov. 1956

PETERFI, J.

PETERFI, J. Application of economical cutting in hew standards for finished leather. p. 10. BCRO ES CIFCTECH IKA. (Boripari Tudomanyos Egyesulet mint a Magyar Tudomanyos Egyesuletek Szovetsege Tagegysmlete) Budapest. Vol. 6, no. 1, Feb. 1956.

Source: East European Accessions List (EEAL), Library of Congress Vol. 5, no. 6, June 1956

PETERFI, J.; THECKIENCHEX

Application of economical cutting in the new standards for finished leather. p. 10.
BORO ES CIPOTECRINA. (Boripari Tudomanyos Egyesulet mint a Magyar Tudomanyos Egyesuletek Szovetsege Tagegyesulete) Budapest. Vol. 6, no. 1, Feb. 1956.

SOURCE: East European Accessions List (EEAL), Library of Congress

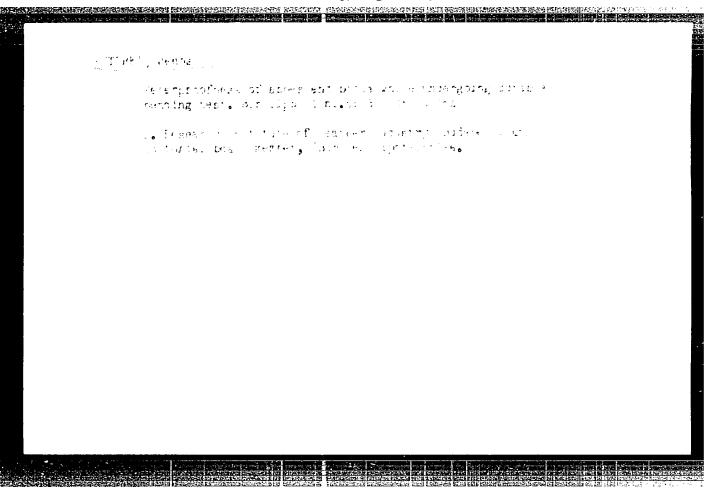
Vol. 5, no. 6, June 1956

PETERFI, J. Standards in the shoe industry; also, remarks by Imre Varnai. p. 7. (Bor-Es Cipotechnika, Eudapest, Vol. 5, no. 1, Feb 1955) 30: Monthly list of East European Accessions (EEAL), IC Vol 4, no. 6, June 1955 Uncl

LORANT, Ivan, dr.; Pritudil, Januar

The Vil thoe, listner and machine exhibition at Firmsairs. Bor cip 14 no.51150-157 b 162

Research Institute of Leather industry, Budapest, and Editorial board member, "Bor- es discretaliza."



PETERFI, Janos

Some principal trends in the development of shee manufacture, to cipe 13 no.6:171-174 N $^{1}63$.

1. Boripari Kutato Intezet; "Bor- es Cipotechnika" szerkeszto bizottszgi tagja.

PETERFI, Janos; VERMES, Laszlone, dr.

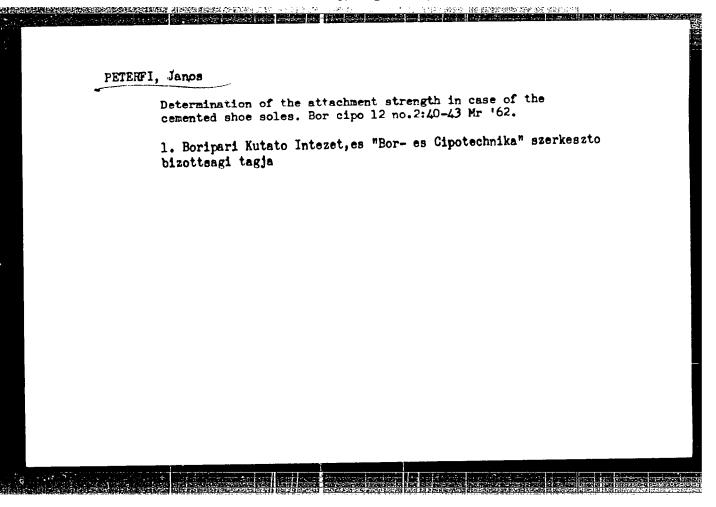
Technical training in the leather and shoe industry. Bor cipo 10 no.5:155-157 S '60.

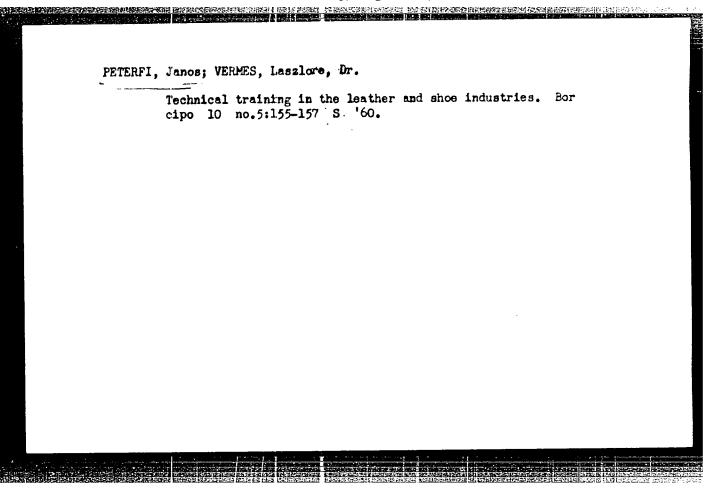
1. "Bor- es Cipotschnika" szerkeszto bizottsagi tagja.

PETERFI, Janos

Tests for determining the quality indexes of shoes. Bor cipo 14 no.3:70-75 My'64.

1. Research Institute of the Leather Industry; editorial board member, "Bor- es Cipotechnika."



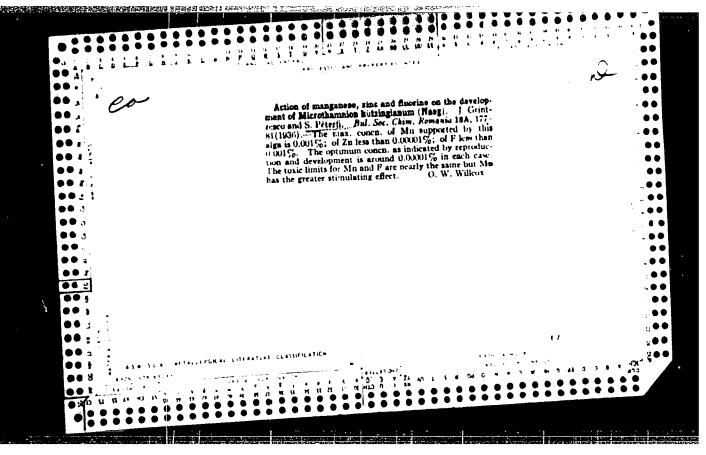


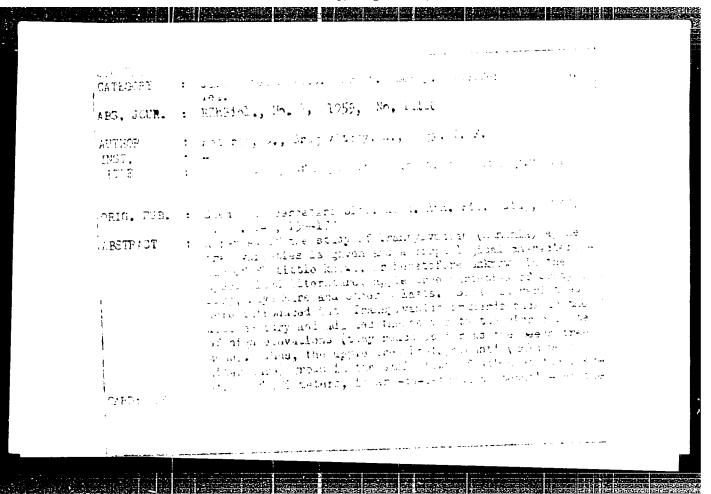
The Scenedesums gemus in some lakes of the Eirtibaci Flateau. Studii cerc biol veget 15 no.1:19-38 '63. 1. Membru corespondent al Academiei R.P.R.

PETERFI, Lecntin Stefan

Study on the phytoplankton in the Lacul fara fund in Alba Iulia. Studii cerc biol s. bot 16 no. 4:305-318 '64.

1. Chair of Botany, "Babes-Bolyai" University, Cluj.





TO THE CONTROL OF
FERRY T. T. TITTO
LOWERT, I. Luglens substitutels nov. size. of the American engation. p. 1253. Vol. 2, no. 3人, Onl. Dec. 1957.
Fouthly list of Englern Engreen Lopensions (C. Al Vel. 11, Th. C At. 44 175 - Shorths.

PETERFI, S.; ROPLRT, A.

Notes on some new and rare forms of diatoms. p. 243.

Academia Republicii Populare Romine. Filiala Cluj. STUDII SI CLRCETARI DE BICICGIE. Cluj, Romania. Vol. 9, no. 2, 1958.

Monthly List of East European Accessions (ELAI) Vol. 2, no. 7, July 1959.

Uncl.

如果是中国的社会的 Bendered B

FETEREI, S.; HE DOVIDION, D.; MACY TOTH, F.

Contributions to the bnowledge of the influence of some complex salts upon the development of green algae. I. p. 249.

Acodemia Republicii Fopulare Romine. Filiala Cluj. STUDII SE CERCETARI DE BIOLOGIE. Cluj, Rumania. Vol. 9, no. 2, 1953.

Monthly List of East European Accessions (EEAI) Vol. o, no. 7, July 1959.

Uncl.

PETERFI, St., acad. STEFUREAC, Tr.

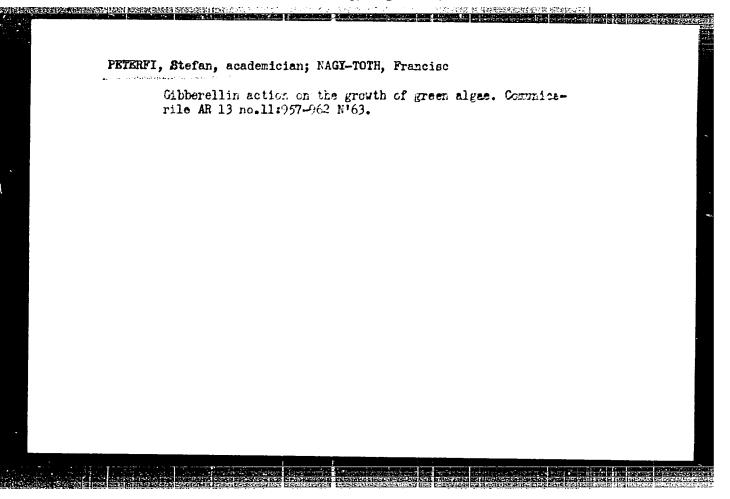
Concept of the alga and bryophyte species with some consideration on the Rumanian work regarding these groups. Studii cerc biol s. bot 17 no.1:101-114 '64.

1. Laboratory of Vegetable Physiology, "Babes-Bolyai" University, Cluj and Laboratory of Systematic Botany, University of Bucharest. Submitted August 1, 1963.

PETERI, stefan, acad.; BhuGovitaki, Faita; NaGvitoth, Francise

Variation of the inhibiting and growth substances during the whoat development. Studii hiol Cluj 14 no.1:19-39 163.

1. Center of Biological Research, Rumanian Academy, Cluj Branch.



PETERFI, Stefan; BRUGOVITZKY, Edita; NAGY-TOTH, Francisc

Autochthon varieties of pears, prunes, and cherries from Transylvania. Studii biol Cluj 11 no.2:215-238 '60. (EEAI 10:9)

1. Academia R.P.R. Filiala Cluj; Centrul de cercetari biologice, Secti de fiziologia plantelor. 2. Membru corespondent al Academiei R.P.R. (for Peterf).

(Cherry) (Pear) (Prune) (Transylvania-Fruit)

KISS, Stefan, FETERFI, Stefan jun.

Presence of carbohydrases in the peat of Salicea. Studii biol Cluj
12 no.2:209-216 '61.

1. Universitatea "Babes-Bolyai," Cluj, Catedra de biologie.

PETERTIA, F.

"Criticism of J. Caegi's Handbook Siklosesapagyak (Sliding Bearings)."
p. 37h (JARMUTEK ES TEPEK. Tol. 1, No. 12, Dec. 195h; Budapest, Hungary.)
So: Monthly List of East European Accessions, (ETAL), LC, Vol. h, No. h, April. 1955, Uncl..

APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R0012402

SELMECI, Brno, dr.; PETERPY, Karoly, dr.

A new case of extrauterine and intrauterine pregnancy. Orv. hetil. 101 no.10:347-348 Mr '60.

1. Powarosi IV. ker. Szulo es Nobetegkorhaz. (PREGNANCY ECTOPIC)

Peteriffy, T.; Vadas, T.

The 1958 work of our wood industry. p. 246

FAIPAR. (Faipari Tudomanyos Egyesulet)
Budapest, Hungary. Vol. 9, no.8, August 1959

Monthly List of East European Accessions (EEAI) LC, Vol. 8, no.11 November 1959 Uncl.

S/124/60/000/006/039/039 A005/A001

Translation from: Referativnyy zhurnal, Mekhanika, 1960, No. 6, p. 190, # 8211

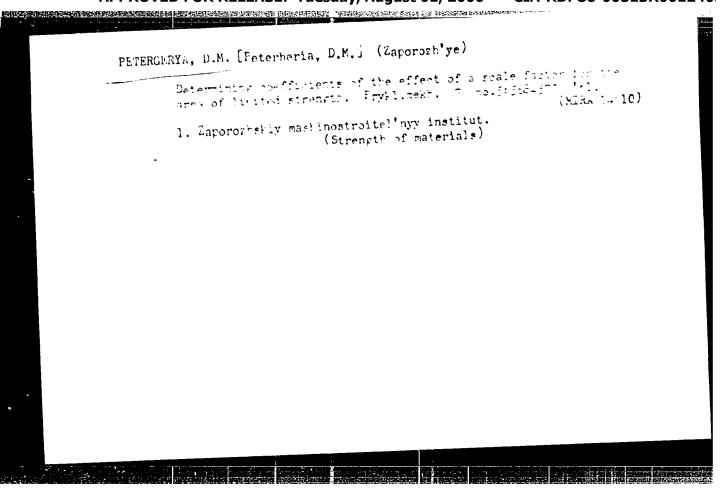
AUTHOR: Petergerya, D.M. ρleynik, N.V.

TITLE: The Scale Effect in Overloading Alloy Steel

PERIODICAL: Nauchn. zap. Odessk. politekhn. in-t, 1959, Vol. 16, pp. 252-265

TEXT: The steels 45 and 30XH3A (30KhNZA) were subjected to the fatigue test in plain bending at the HY-(NU-) machine (7.52 mm diameter of the specimens) and at machines specially designed for this test (12.5, 20, 30 diameter of the specimens). The statical tensile strength limits of the chosen materials were: for the steel 45 equal to 65 kg/mm², and for the steel 30KhNZA equal to 114 kg/mm². For concentrating the stresses, transversal apertures in the operative regions of the specimens were chosen. Preliminary overstressing the specimens with symmetric bending cycles was performed before the fatigue tests. The endurance curves are presented for all dimensions of the specimens and for the two grades of steel; they show that, especially in the initial stage of

Card 1/2



OLEYNIK, N.V., kand.tekin.nauk, dotsent; PFTENGERYA, D.M., inch.

Role of the scale effect in overload teatin, of the feet that the meshinostr. 42 no.6:20-2) Je 'bz. Sina str. (Steel--Testing)

ACCESSION NR: AP4010068

\$/0129/64/000/001/0014/0019

AUTHOR: Petergerya, D.M.; Fridlender, I.G.

TITLE: Effect of annealing and combined treatment on the mechanical properties of the alloy KhN77TYuR

SOURCE: Metallovedeniye i termicheskaya obrabotka metallov no. 1, 1964, 14-19

TOPIC TAGS: annealing, electroplating, alloy mechanical property, turbine blade, KhN77TYuR alloy, alloy hardness

ABSTRACT: In order to explain the cracking of turbine blades during their use, the authors studied the effects of annealing in air, NH₃, N, and Ar on the alloy KhN77TYuR and the effects of heat treatment and electroplating on the mechanical properties of parts manufactured from this alloy. The finished parts, with or without electropolishing, were annealed in air at 750 C for 8 hours, or in dissociated NH₃, N, or argon at 850 C for 2 hours. Parts treated in a neutral atmosphere were annealed and aged at 700 C for 7 hours. The mechanical properties of the parts were evaluated by determining their microhardness, wear resistance, delayed failure, ductility, and impact toughness. It was found that the microhardness was decreased to some extent in all tested media and conditions. The microhardness was more markedly decreased on annealing at 850 C for 2 hours than by

Card 1/2

ACCESSION NR: AP4010068

annealing at 750 C for 8 hours. The mechanical properties of the tested alloys were increased by annealing and electropolishing, the best results being obtained by annealing in an argon atmosphere. A positive effect of electropolishing on the delayed failure and wear resistance was also demonstrated. It is concluded that annealing of blades made of alloy KhN77TYuR may be carried out in air at 750 C for 8 hours. Optimal mechanical properties are obtained, however, by annealing in an argon atmosphere after electropolishing. Orig. art. has: 2 figures and 5 tables.

ASSOCIATION: Zaporozhskiy mashinostroitel'ny*y institut (Zaporozhe Machine Building Institute)

SUBMITTED: 00

DATE ACQ: 07Feb64

ENCL: 00

SUB CODE: ML

NO REF SOV: 004

OTHER: 001

Cord 2/2

APPROVED FOR RELEASE: Tuesday, August 01, 2000

CIA-RDP86-00513R0012402

PETERGERYA, D.M.; FRIDLENDER, 1.G.

Effect of annealing and combined treatment on the mechanical characteristics of the KhW77TUR alloy. Metalloved. i term. obt. met. no.1:14-19 Ja '64.

1. Zaporozhskiy mashinostroitel'nyy institut.

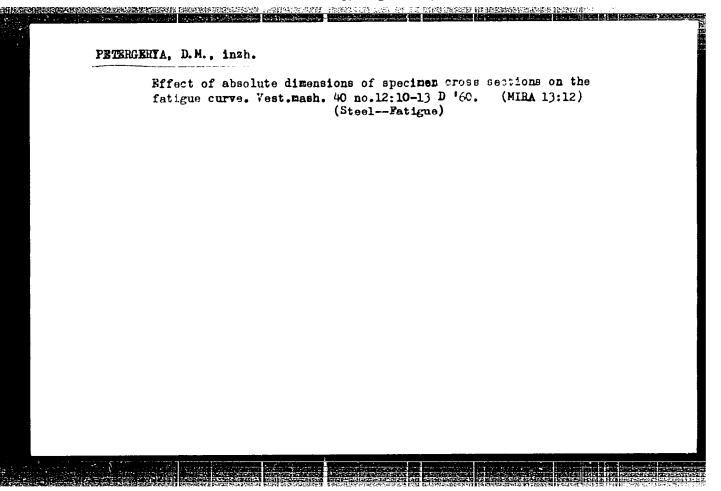
RYABTSEV, S.I.; PETERGERYA, D.M.

Investigating the fatinue strength of DI-1 and Kh17N2 steels.

Izv. vys. ucheb. zav.; chern. met. 6 no.10:125-129 '63.

(MIRA 16:12)

1. Zaporozhskiy mashinostroitel'nyy institut.



S/137/60/000/03/10/013

Translation from: Referativnyy zhurnal, Metallurgiya, 1960, No 3, p 251, # 6238

AUTHORS:

Petergerya, D.M., Oleynik, N.V.

TITLE

The Scale Effect in Overloading Alloyed Steel

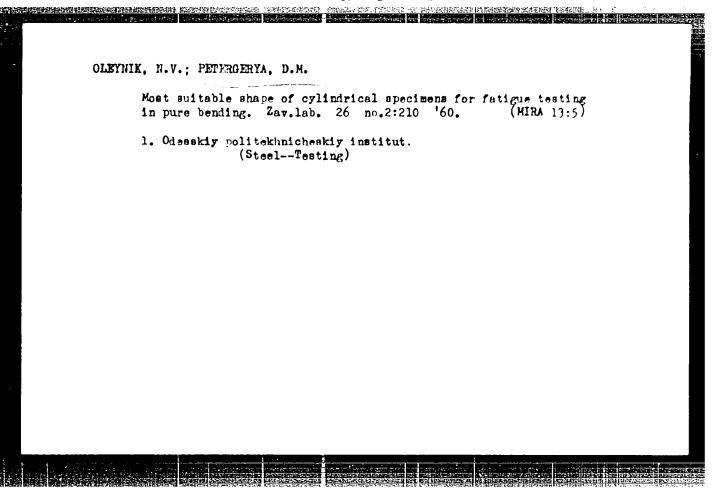
FERIODICAL:

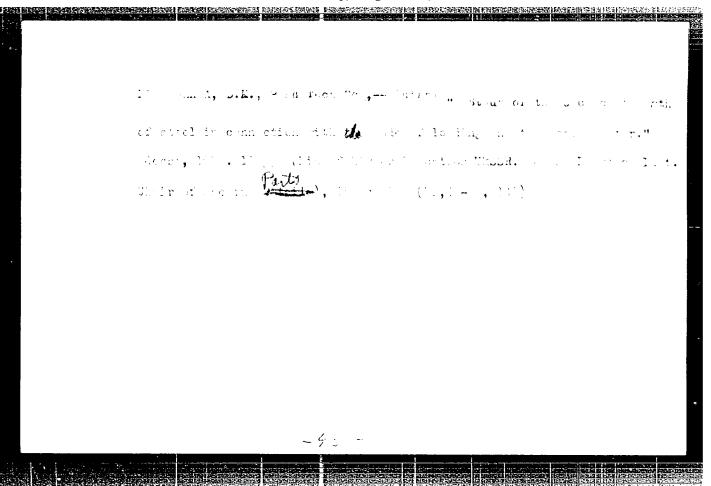
Nauchn. zap. Odessk. politekhn. in-t, 1959, Vol 16, pp 252-265

TEXT: The authors investigated the effect of preliminary cyclic load on metal creep depending on the absolute dimensions of the specimen. The investigation was carried out on preliminary normalized 30XH3A (30KhN3A) alloyed steel specimens of 7.52; 12.5; 20 and 27 mm in diameter. The results were compared to those obtained previously from 45 steel tests. It was established that the absolute dimensions represented a factor which affected strongly the fatigue limit of the material and its overload strength. It is shown that the overload resistance of steel grows with increased absolute dimensions: the cyclic durability, under similar relative overload, increases with a larger diameter of the specimens. It is assumed that the regularities determined may in principle also be applied to other structural steel grades.

Card 1/1

Z.F.





29339

10 74 00

\$/122/61/000/010/005/011 D221/D304

Petergerya, D.M., Engineer, and Oleynik, N.V. Candidate of Technical Sciences, Docent

TITLE:

AU THORS:

On the influence of absolute sizes of a specimer

section on the magnitude of effective stress concen-

trations during loads above the fatigue limit

PERIODICAL: Vestnik mashinostroyeniya, no. 10, 1961, 32 - 34

The authors quote results of investigations concerning the effect of overloads on fatigue resistance related to stress concentrations derived from experiments with structural steels. Specim s were made in steels 45 and 30XH3A (30KhN3A). Effective coefficier Ts of stress concentration, corresponding to the horizonta portion of fatigue curve are designated by K, and in the region of limited streng by K, The present article tabulates data which demonstrate

te that the inclination of fatigue curves for under t and large specimens is greater time in the case of small and plain samples. The latter exhibit a tendency to rise with an increase of diameter. Card 1/4

29339 \$/122/61/000/010/005/0 D221/D304

On the influence of absolute ...

confirming, therefore, the law which expresses the drop of k! higher overloads. It also reveals the effect of absolute sizes of a specimen section on the character of this reduction. Variation of K' with length of line and diameter of specimen were investigated. The abscissae of bends for plain samples, N, were smalled the corresponding abscissae N', of curves for undercut speciment at N = N', K' = K', Results of calulation K' plotted is the log coordinates are shown in Fig. 1. Further analysis allows in law of changes of K' with log N in the ranges O-N and No - A'

represented by approximation of linear equations. Consequently full curves K' = f(lg N) can be assumed as three broken sections.

In ranges of 0-N and No - No they follow

$$10^{N_2-K\sigma_1} \cdot (\frac{N_1}{N_2})^q = 1$$

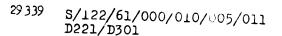
where K_{σ_2} is the coefficient of stress concentration in the case Card 2/4

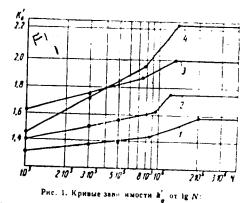
5/122/61/000/010/005/011 D221/D304 On the influence of absolute ... life N_2 ; K_{σ_1} - ditto for life of N_1 ; q is the angular coefficient, which characterizes the inclination of the curve of the relationship between the effective stress concentration coefficient and log of life, $q = \frac{K_{\sigma'_2} - K_{\sigma'_1}}{lg N_2 - lg N_1}$. Computation of the latter indicates that K' varies more sharply between $N_0 - N_0^*$, than in the region 10^5 - N_O, and that inclination of curves K_{α} - N increases with greater diameters of specimens. The expression for $K_{\mathbf{C}}^{\bullet}$ which is quoted below, was based on the step law of the left hand branch of the fatigue curve as given by D.N. Recetov (Ref. 6: Sb. "Povysheniye prochnosti detaley mashin" Izd. AN SSSR, 1949). The deduction can be understood from arbitrary curves of fatigue for plain and undercut se simens. There are 2 figures, 2 tables and 6 references: 5 Soviet-bloc and 1 non-Soviet-bloc. The reference to the Englishlanguage publication reads as follows: H. Moore and D. Markovin, Proceedings of Amer. Soc. for Testing Mater., v. 42-44, 1942-1944. Card 3/4

On the influence of absolute ...

Fig. 1. Curves giving the relation-ship between K' and 1g N:

Legend: 1 - Specimens of steel 45 with diameter of 7.52 mm; 2 - specimens of steel 45 with diameter of 30 mm; 3 - specimens of steel 30KhN 3A with diameter of 7.52 mm; 4 - specimens of steel 30KhN3A with a diameter of 27 mm.





I= образцы из стван 45 днаметром 7,52 мм; 2= образны из стван 45 днаметром 30 мм; 3= образцы из стван 30X/13A днаметром 7,52 мм; 4= образцы из стван 30X/13A днаметром 27 мм.

Card 4/4

caused by overloads. PTykl.mekh. 7 no.4:454-456 '61. (MIRA 14:9) 1. Zaporozhskiy mashinostroitel'nyy institut. (Steel-Fatigue)	

PETERGERYA, D.M.; inzh.; OLEYNIK, N.V., kand.tekhn.nauk, dotsent

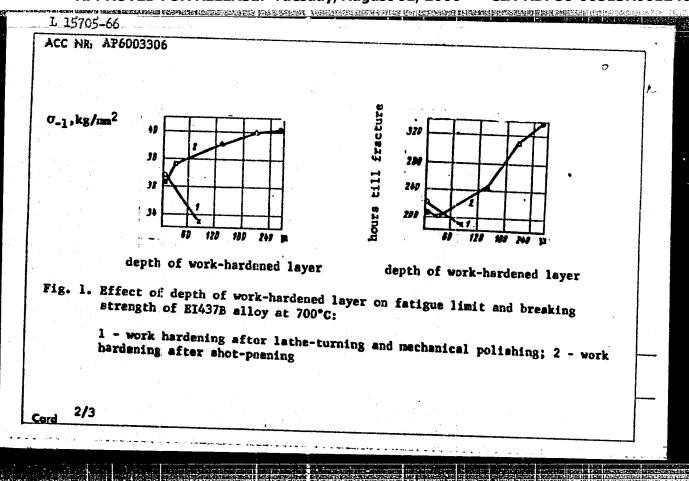
Effect of total cross-section dimensions of specimen on the value of effective concentration of stresses above fatigus limit. Vest. mash. 41 no.10:32-34 0 '61. (MIHA 14:10)

(Strains and stresses)

"APPROVED FOR RELEASE: Tuesday, August 01, 2000

CIA-RDP86-00513R001240

15-15705-65 - EWI(n)/EBP(w)/EMA(d)/0/EBP(t)/98P(k)/EBP(a)/EBP(D - MUN/OD/AM ACC NR. AP6003306 SOURCE CODE: UR/0129/66/000/001/0034/0036 AUTHOR: Petergerys, D. M. 61 B ORG: Zaporozh'ye Machine Building Institute (Zaporozhskiy mashinostroitel'nyy institut) TITLE: Fatigue strength and stress-rupture strength of KhN77TYuR Ni-Cr alloy -4557 27 15 SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 1, 1966, 34-36 TOPIC TAGS: fatigue strength, rupture strength, surface hardening, shot peening, nickel containing alloy, chromium containing alloy / KhN77TYuR (E1437B) Ni-Cr alloy ABSTRACT These properties were investigated for hot-rolled rods of KhN77TYuR (E1437B) alloy (0.06% C, 0.30% Mn, 0.34% Si, 20% Cr, 0.6% Fe, 2.5% Ti, 30.71% Al, 1 0.04% Cu, 0.055% S, 0.01% P, 0.01% Ce, 0.005% Pb, 0.01% B, 0.001% Sn; the remainder Ni) hardened at 1080°C for 8 hr, air-cooled and aged at 700°C for 16 hr. The fatigue limit and the strens-rupture strength were determined by testing 7 series of 10 specimens each, each series with a different type or degree of work hardening (latheturning with subsequent mechanical polishing, removal of work-hardened layer by electropolishing after lathe-turning, shot-peening with subsequent electropolishing for 3, 8, 16, 26, and 36 min). This treatment produced specimens with work-hardened surface layers of various thickness (260, 210, 130 and 30 p). The results of the endur-Cord 1/3 UDC: 659.14.018.45:620.178.35



ACC NR: AP6003306

ance and strength tests at 700°C indicate that these mechanical characteristics depend on the state and thickness of the <u>surface layer.</u> Thus, the fatigue limit and stress-rupture strength of the shot-peened specimens were found to increase with increasing depth of the work-hardened layer and to be higher for the shot-peened specimens than for the lathe-turned specimens (Fig. 1). On the other hand, as the time of stay in heated and stressed state increases, the fatigue limit of the shot-peened specimens eventually drops to the level of the non-shot-peened specimens. Notwithstanding this, shot-peening may be useful to apply for work parts operating at temperatures below the alloy's recrystallization temperature and having a limited service life and operating under specific load conditions. Orig. art. has: 1 table, 2 figures.

SUB CODE: 11, 13/ SUBM DATE: none/ ORIG REF: 000/ OTH REF: 000

Card 3/3 STN

24 4200 107400 251105

3/123/60/000/012/012/018/ A161/A130

AUTHOR:

Petergerya, D. M. Engineer

TITLE:

Effect of the absolute cross section dimensions of test specimens on the fatigue curve

PERIODICAL: Vestnik masninostroyeniya, no. 12, 1960, 10 - 13

TEXT: Results of an experimental investigation conducted with solid mound smooth specimens and same specimens provided with a stress concentrator in the form of a cross howe are presented. The material of the specimens was "45" and 30%-34 (30%nN3A) machinery grade steel. The test consisted in pure torsion bending. Details of the experiment techniques and the chemical composition of steel were published previously (Ref. 1 Nov. Greynik, Dom. Petergerya "Nauchnyye zapiski Odesskogo politeknicheskogo instituta", v. 17, 1958). The analytical relation (thosen from different that had been suggested up to the present time), used for the inclined portion of the fatigue curves characteristic was

 $e^{m}N=0$

where 5 - the stresses ampiliate, " and m - constants for the certain experiment

Card 1/4

\$/122/60/000/012/002/018 A161/A130

Effect of the absolute cross section dimensions of...

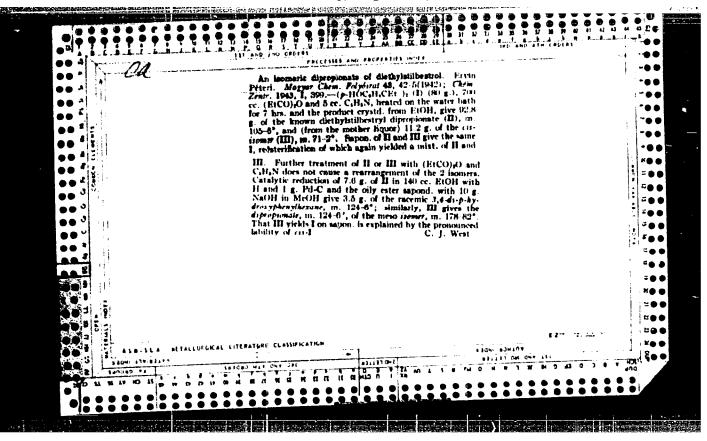
conditions, N - the load cycles number to mapture. By D. N. Reshetov [Ref. 2]. Symposium Raschet detaley stankty ha dolgoverhoos' (Eurability fallulations for machine tool parts). Izdatel sivi AN SSSR, 1949; the movalue for amount solid polished specimens may be 9 - 1d and for same specimens with a stress concentrator or joined with press-fitted parts it is 6 - 10. An average of 9 is recommended for practical calculations. Differentiated data on the mofactor are not available, and this always leads to conditional assumptions and sometimes to considerable differences in calculation results. This explains why the real durability of parts sometimes comes out different from the calculated. The statistical processing method suggested by A. K. Mitropeliskiy (Ref. 3: Trudy lesotekhnicheskoy akademii im. S. M. Kirova, no. 48, 1937) was employed for the experiment data processing. The method consists in calculation of the stresses logarithm values, then of the correlation factor and the angle factor (m) being used in a linear correlation equation:

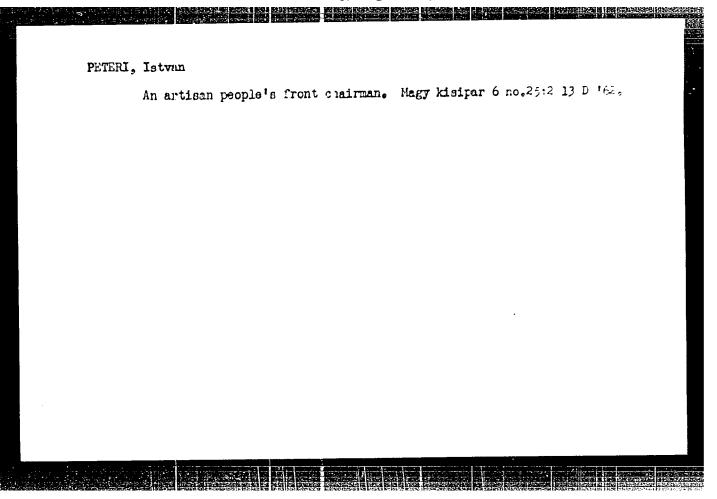
$$X = \overline{X} + m(Y - \overline{Y})$$

where \overline{X} and \overline{Y} are the mean values of the cycle numbers and stresses logarithms. It had been pointed out that such correlation with averaged m value is not perfect (Ref. 4: 0. M. Sinclair, T. J. Dolan "Trans. ASME", v. 75, 1953), still it reduces the necessary number of observations. The processing results are illustrated in a

Card 2/4

	graph. As seen, the dropping lengths of the fatigue curves are very different. The data are not sufficient for final recommendations, but it is evident that small-diameter specimens of high-quality 30KhN3A alloy steel had highest sensitivity to overload, and the sensitivity decreased with increasing specimen diameter. This observation fully matches data obtained by S. Fillips and R. Haywood [Ref. 5; "Voprosy ustalostnogo razrusheniya staley" ("Fatigue failure of steel"), Mashgiz, "The m-factor range corresponded to the range indicated by Reshetov. The	5 7 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
3	1957]. The m-factor range corresponded to the range that the m-factor value practical- effect of the stress concentrator was clear - it made the m-factor value practical- ly equal for two diffierent steel grades, and m varied in a narrower range. It is evident that the averaged values employed presently for calculations are not ade- quate for today accuracy requirements. There is 1 figures and 5 references: 5 So- viet-bloc and 1 non-Soviet-bloc. The reference to the English-language publica- viet-bloc as follows: Sinclair G. M., Dolan T. J., "Trans. ASME", v. 75, 1953.	9
		/ 5.4 3.4 1.5 3
1	Card 3/4	3 ó

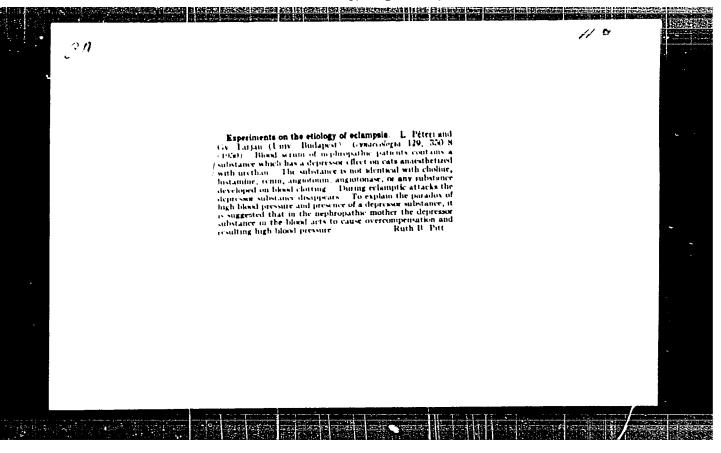




VARSANYI, G.; TARJAN, G.; PRIMHI, L.

The ultraviolet spectrum of the toxemic blood serum. Magy. noorv. lap. 15 no. 10:293-296 Oct 1952. (CLML 23:5)

1. Doctors. 2. Branch of Physical Chemistry of Budapest Technical University (Director -- Prof. Dr. Geza Schay) and First Women's Clinic, Budapest Medical University (Director -- Prof. Dr. Bela Horn).



Control of the second of the second section of the second second section of the section of th					
L 26488-66 EWT(1)/EWA(h)					
ACC NR: AP6013067	SQURCE CQN: UR/0048/66/030/004/0620/0627				
AUTHOR: Kylasov, V.A.; Lyamichev, I.Y Taborko, N.I.; Fok, N.V.	Ya.; Orlov.I.N.; Pershin.G.G.; Peterimov.S.V.;				
ORG: None	25				
	velopment of electroluminescent indicators and image				
onverters /Report, Pourteenth Confe	erence on Laminescence held in Rina, 16-23 September				
GOURCE: AN SSSR. Izvestiya. Seriya	fizicheskaya, v. 30, no. 4, 1966, 620-627				
POPIC TAGS: real time data display, information storage and retrieval, co	, image converter, electroluminescence, phosphon,				
BSTRACT: The paper is devoted to a	a general discussion of the problems involved in				
	isplay screens (matrix screens) and electro- nd x-ray images. In conjunction with the screens				
	ch is aimed at increasing the peak brightness of				
electroluminescent phosphors (important because the average viewing brightness if function of the maximum brightness multiplied by the excitation time of a screen					
——————————————————————————————————————	between successive activations) and development of				
means for realization of information	storage on or for the screen. Approaches to				
· · · · · · · · · · · · · · · · · · ·	vement of the composition of phosphors and electro-				
tormang, auton vinantes shiftigstiou	of an ac or dc potential to the electroluminescent				
Card 1/2					

L 26488-66

ACC NR: AP6013067

capacitor while the binder (paraffin) is solidifying. Realization of storage is connected with development of approapriate control circuitry, including external storage components. A block diagram of a control circuit for a matrix screen with external storage is shown in a figure. Research in the field of image converters is being carried out along the lines of improving the parameters of photoconducting powdered materials in the visible and x-ray regions, theoretical and experimental determination of the optimum operating conditions for converters of different design, design development and improvement of the technology of image converters. A table gives a series of formulas that should be useful in designing new image converters. Mention is made of work on development of tubes for converting ultrasonic images to visible images. Photographs reproduced in the text show a converter image of a TV test pattern and images of x-ray pictures of some vacuum tubes and electronic components displayed on a 200 cm² screen. Orig. art. has: 14 formulas and 5 figures.

SUB CODE: 09, 20/

SUBM DATE: 00/

ORIG REF: 005/

OTH REF: 004

0

Card 2/2 f

USSR/Colloid Chemistry. Dispersion Systems

B-14

Obbit/ Octroid Grames and a pro-

Abs Jour: Ref Zhur - Khimiya, No 8, 1957, 26427

Author : K.M. Merznanov, N.I. Peterimova, N.S. Smirnov

Title : Influence of Ionization of Air on Dispersion Phase of

Aerocolloids.

Orig Pub : Kolloid. zh., 1956, 18, No 5, 574-577

Abstract : The influence of the ionization of air on the dispersion phase

of a natural aerocolloid was studied. Ultraviolet and x-rays and f-particles served as sources of ionization. The irradiation of air was carried out in chambers, the volume of which was from 0.8 to 2 cut.m. The concentration of particles was determined ultramicroscopically in a flow. At the concentration of up to 10⁵ or 10⁷ pairs of ions per sub-cm in ordinary air with the relative humidity up to 100%, the concentration of ultramicroscopic particles increased 3 to 4 times, and the number of nuclei of condensation increased over 10 times. The concentration of particles rises together with the irradiation duration and the ionization degree; the size of particles in-

creases together with the concentration rise.

Card : 1/1

PETERIMOVA, N. I., SAIRNOV, N. S., and MERZHAMOV, K. M.

"On the Effect of Ionization of Air on the Dispersed Phase of Aerocolloids," by K. M. Merzhanov, N. I. Peterimova, and N. S. Smirnov, Geophysics Institute, Academy of Sciences USSR, Kolloidnyy Zhurnal, Vol 18, No 5, 1956, pp 574-577

Ultraviolet rays, X rays, and beta-particles were used as a source for the ionization of atmospheric air. About 1,000 tests were performed showing the influence of ionization of air on the concentration of ultramicroscopic particles in moist air, the influence of duration of ionization (irradiation) of air on the concentration of ultramicroscopic particles, the influence of ionization of air on the maximum radius of ultramicroscopic particles, the influence of the degree of ionization of air by X rays on the concentration of ultramicroscopic particles, and the influence of ionization on the concentration of condensation nuclei.

The results prove that an increase in the ionization of the dispersing medium increases the concentration of the particles of the dispersed phase of aerocolloids. At concentrations ranging from 106 to 107 ion pairs per cubic centimeter in normal air with a relative humidity not exceeding 100% the concentration of ultramicroscopic particles is increased threefold to fourfold and the number of condensation nuclei is more than ten times greater.

<u>Sum</u> 1258

 \mathcal{B}

NEWSBARS BESSERVED SHEET HOLD 1981年 1981年

YE ITRKA PHARLES

CZECHOSLOVAKIA/Chemical Technology - Chemical Products and Thier Application. Medicinals. Bitamins. Antibiotics. I-3

Abs Jour

: Ref Zhur - Khimiya, No 1, 1958, 2261 Author

Spaleny Jiri, Peterka Emanuel Inst Title

: The Cause of the Instability of Injection Solutions of

Orig Pub : Ceskosl. farmac., 1956, 5, No 8, 476-479

Abstract : It was found that formation of a sediment in injection solutions of 2,3-dimercapto-propanol is due to the presence of peroxide compounds in benzyl benzoate (I) and olive oil (II) used to make the preparation. A determination has been made of the requirements as to the degree of pu-

Card 1/1

EWP(k)/EWP(h)/EWP(v)/EWP(1)

ACAPPROVED FOR RELEASE: Tuesday, Augustral Canno Cz/6084/847886080752

AUTHOR: Peterka, Frantisek (Engineer)

ORG: Institute of Thermomechanics, CSAV, Prague (Ustav termomechaniky CSAV)

TITIE: Simulation of the motion of mechanical systems with impacts with an analog computer

SOURCE: Automatizace, no. 9, 1965, 235-237

TOPIC TAGS: analog computer, computer simulation, computer memory, motion mechanics

ABSTRACT: The article describes the principle of relay equipment which makes possible the simulation, with an analog computer, of the motion of a mechanical system with impact of a pair of masses, by having integration of memory circuits in those parts of the program where the values change with a jump upon impact. Orig. art. has 10 figures. [JPRS]

SUB CODE: 09, 20 / SUEM DATE: none / ORIG REF: 003 / SOV REF: 001

PETERNA, Frantisck, inc.

Feriodic vitration of a mechanical system with inner impacts.

Stroj cas 16 no. 3. 314-327 '65.

1. Institute of Thermomechanics of the Czechoslovak Academy of Sciences, Prague. Submitted June 12, 1964.

G, C04/61/008/001/003/011 B007/B054

15 1100

AUTHOR:

Peterka, J., Engineer (50 .)

TITLE:

Investigation of Czechoslovakian Ketal Adhesives Plaste und Kautschuk, 1961, Vol. 8, No. 1, pp. 7-11

PERIODICAL:

TEXT: The adhesive power of all accessible Czechoslovakian metal adhesives was examined by the following procedures: Determination of the tensile and shear strength of a joint between two overlapping duralumin measuring sheets (length of overlap 12.7 mm, jointing area 15 by 20 mm according to Soviet standards) at different temperatures, 15-30 minutes being necessary for the temperature adjustment of the sample according to Epshteyn (Ref. 1), and at room temperature under the action of various solvents. According to measurements made by the Holzforschungsinstitut Bratislava (Wood Research Institute Bratislava) on wood specimens, measured values of compressive and shear strength slightly drop after aging of specimens. The bending strength was studied with metal adhesives by the "bend test" at room temperature: the specimen was fixed on two supports (38 mm apart), loaded over the joint by a wedge (radius 6 mm),

Card 1/3

APPROVED FOR RELEASE: Tuesday, August 01, 2000

CIA-RDP86-00513R0012402

Investigation of Czechoslovakian Metal Adhesives

G/004/61/008/001/003/011 B007/B054

and the pressure required to break the joint was measured. The author discusses the measuring method and states that the measured values obtained according to ASTM specifications do not much deviate from values obtained by Soviet standards. A table gives the test results for 19 edhesives: tensile and shear strength (kg/cm2): at room temperature: 140-315, at 83°C and 93°C, respectively: 11.3-408, at -75°C and -56°C, respectively: 108-381; tensile and shear strength after the action of sodium chloride solution (30 times 24 hours): 170-296, of drinking water (30 times 24 hours): 145-393, of hydraulic liquid (7 times 24 hours): 125-363, of jet fuel (7 times 24 h): 122-346, of ethanol with 1% benzine (7 times 24 h): 102-360, of hydrocarbon fuel (7 times 24 h): 109-313, of cooling liquid (ethylene glycol: water = 1:1 + 2.5 g/l of Na HPO 1, 7 times 24 h): 107-346, of water (100°C, 2 h): 94.5-297, of acetone (2 h): 125-312, of chromosulfuric acid (70°C, 10 min): 102-319. Diagrams show the effect of temperature on the tensile and shear strength: it rises slowly from -80°C to a maximum at about 80°C, then it drops until the strength has attained zero at about 240°C. There are 15 figures, 4 tables, and 4 references: 2 Soviet and 2 US,

Card 2/3

88319

Investigation of Czechoslovakian Metal

Adhesives

G/004/61/008/001/003/011 B007/B054

ASSOCIATION: Luftfahrtforschungs- und Luftfahrtprüfungsanstalt Letnany bei Prag, CSSR (Aviation Research and Test Center Letnany near

Prague, CSSR)

Card 3/3

O

30594 2/032/61/011/011/003/005 E112/E535

1407 15.1124

Properties of some Czechoslovak adhesives (metal to Peterka, J , Engineer AUTHOR

PERIODICAL Strojírenství, v.11 no.11 1961, 848-856

A number of Czechoslovak adhesives based on epoxyresins, were tested and compared with foreign products with respect to strength properties in shear by tension loading testing and preparation of specimens and test joints are described Since tests included also frost and heat resistance of the adhesives, the testing machine was provided with appropriate heating and cooling arrangements. Aluminium alloy sheet (according to the Czechoslovak Standard Specification 42 4253.66) was employed for the test. Specimens and methods of testing conformed to Czechoslovak Standard Specifications 66 8510, said to be identical with ASTMD1002-49T. Results of the following tests are summarized in tables and graphs, i.e. 1) Tabulation of shear strength tests (kg/cm²) of nine Czechoslovak adhesives, carried out at room temperature, at 83 ± 2°C and at -75 to -80°C Curing conditions

Card 1/6

Properties of some a color con-

Card 2, 6

4. 2032/61/011/011/00 F112/E535

are indicated and results are expressed in the form of fractions in which the numerator denotes arithmetical means and the denominator maxima and minima of a series of twenty tests 2) Shear strength test with eleven adhesives of foreign origin carried out according to ASTMD1002-49 Some results for adhesives of foreign origin (originally published in 1956) are quoted. It is concluded that some of the Czechoslovak adhesives are equal to products of foreign origin both at room and elevated temperatures 3) A comparison of (zechoslovak and Soviet testing methods is given in the following table:

Specification CSN 66 8510 Soviet specification No 596-56 $\frac{170}{210-150}$ (kg/cm²) $\frac{169}{169}$ (kg/cm²) 182-147

Despite differences in form and dimensions and testing techniques results were practically identical. Tabulated results are supplemented by graphs illustrating temperature effects on the

CIA-RDP86-00513R0012402 APPROVED FOR RELEASE: Tuesday, August 01, 2000

30594 Properties of some Czechoslovak 7/032/61/011/011/003/005 ,112/F535

Card 3/6

A very sharp shear strength of some czechoslovak epoxy adhesives decrease of strength at temperatures above 80°C is characteristic for many of the products and a similar behaviour is displayed by adhesives of foreign origin. The following additional tests are described Chemical resistance, a) salt spray, b) tap-water, c) ethyl alcohol + 1% benzine, d) ethylene glycole-water | 1 | 1 | 2.5 g Na2HPO4 cryst per 1 litre of the mixture, e) hydraulic fluid LTCIA, f) hydrocarbon fuel LBE g) jet fuel LRX h) tap. water, 2 hours at boil i) aceton j) pickling solution (chrom sulphuric acid) Results of chemical resistance tests are tabulated for 13 adhesives including products of Czechoslovak and foreign origin. These show that Czechoslovak epoxy adhesives are equal to foreign products Other tests carried out include 1) Effect of length of overlap on shear strength, 2) Effect of thickness of metal plates (thinner materials give lower shear strengths); 3) Effect of strength of metal plate on bond strength. 4) Comparisons of bond strengths between tubular and sheet test specimens shear strengths of the tubylar specimens gave higher readings (400 kg/cm² against 320 kg/cm² for sheet specimens).

X

Properties of some czechoslovak

3.524 10 76 1/01 1/01 1/00 1/00 F112/F535

5) Effect of loading rate on shear strength Czechoslovak specifications stipulate that the cross-bar speed of the testing machine shall not exceed 1.3 mm/min. The author has determined however that variations of the late of loading do not altect significantly the results (b) Bend tests according to Czechoslovak Standard Specification 668511 Round-nosed supports (with a spacing of 38 mm) and loads with a radius of 6 mm were used and breaking strength is expressed by the load (in kg) required to break the specimen (conforming to the Epstein test) - 11 18 claimed that all Czechoslovak products compare favourably with adhesives of foreign origin. There are 9 tables 9 graphs 8 photographs of testing machines and tubular joint 2 diagrammatic sketches of test specimens and 5 references 4 Soviet-bloc and l non-soviet-bloc. The English-language reference reads as follows Houwink R Adhesion and adhesives Ref 2 De Bruyne NA Asevier Publishing Company London 1951

ASSOCIATION – Vézkumný a zkušební letceky ustav Praha-Letňany taxiation Research and test ng station Prague-Lethany)

Card 4 6

Properties of some Czechoslovak

2/032/61/011/011/003/005 E112/E535

Table 4

Comparison of breaking strengths of Czechoslovak and foreign adhesives tested according to CSN 66 8511

Name of adhesive	Breaking strength (kg)	Name of adhesive	Breaking strength (kg)
CHs Epoxy 110 M	92 110-66	Epon VI	91
CHS Epoxy 110 L190M	$\frac{107}{129-94}$	Epon VIII	79
CHS Epoxy 1001	$\frac{96.6}{105-88.5}$	Metlbond MNZC	102
(HS Epoxy 3200 P	$\frac{113}{135.85}$	FM 47 Metlbond	45
(HS Epoxy 1200 KP	$-\frac{109}{145-95}$	4021	106

Card 5/6

sara 6/6

57439-65 EPF(c)/EWP(1)/EWP(v)/EPR/EWP(j)/T/EWP(t)/EWP(k)/EWP(b)/EWA(c) Pc-4 Pr-4/P1-4/Ps-4 IJP(c) MA/MH/WW/CL CZ/0059/64/000/005/0019/0037,4 ACCESSION NR: AP5015843 AUTHOR: Peterka, J. (Engineer) TITLE: Metal surface preparation and its effect on bonding properties SOURCE: Lelnany. Vyzkumny a zkusebni letecky ustav. Zpravodaj VZLU, no. 5, 1964, 19-37 TOPIC TAGS: surface finish, metal bonding, surface preparation, epoxy resin, aluminum alloy, magnesium alloy, copper, aluminum bronze, tin bronze, steel, metal adhesion ABSTRACT: The importance of proper surface preparation before bonding aluminum alloys and other light metals is discussed and a table is given of epoxyladhesives used with two common aluminum alloys, magnesium alloys, conductive copper, Al bronze, Sn bronze and three grades of steel; the table also shows the heat treatment required, and the percentage difference in shear strength between well prepared and poorly prepared surfaces. Five general types of surface roughness are described, distinguishing between those which are advantageous and those which are unsuitable to strengthen bonds against shear and other types of stress, based upon molecular Card 1/2

L 57439-55

ACCESSION NR: AP5015843

dimensions. This means that the effective contact area is more important than the microsurface. Theories of adhesive force are discussed on the basis of various previous works, including mechanical adhesion, specific adhesion, physical and chemical adhesion, dispersion, and both electrostatic and inductive forces. Since bonded aluminum alloys are most widely used in the aviation industry, pickling processes are described in great detail, including K2Cr2O7 as employed at VZLU, temperatures and periods of immersion us they affect shearing strength of various adhesives, and the effect on shearing strength of time intervals between elution and bonding. To evaluate the results of experimental tests, six columnar charts compare the effect on shear strength of 22 methods of preparing the surfaces of various metals for bonding by five types of Czechoslovak epoxies. Oriz. art. has: 12 tables and 9 figures.

ASSOCIATION: none

SUBMITTED: 00

ENCL: 00

SUB CODE: MM

NO REF 801: 001

OTHER: 040

gol 2/2

APPROVED FOR RELEASE: Tuesday, August 01, 2000

CIA-RDP86-00513R0012402

34067 2/032/62/000/C_2/003**/00**3 ы 112/E235. 15.1124 Peterka J. Engineer. The technology of metal bonding AUTHOR Strojfrenství, no 2, 1962. 119-125. TITLE A review of metal bonding by means of epoxy-resin PERIODICAL adhesives of Czechoslovak origin and comparisons with foreign products are presented. The adnesives are listed in two main classes I Solid, ready-made preparations, nardening only at elevated temperatures, applied to rreheated metal components (30 min. at 180°C or 60 min at 145°C) Adresive melis in contact with the preheated metal. Hardening agent is incorporated in the resin. (Czechoskwak products CHS Epoxy 1001 ZV Epoxy 1010 and ZV Epoxy 1020 and Swiss products Araldit I Powder and Araldit I Silver) II. Liquid epoxy adhesives, nardened at and Araldit I Silver (Company 1020 and 102 room or elevated temperatures on the addition of hardening agents such as dietnylenetriamine, dipropylenetriamine or dietnylenete-CHS Epoxy 1200 and ZV Epoxy 1210 belong to this group. Drawback of these epoxies is very short pot-life after the addition of the hardeners. (30 minutes.) A prolonged pot-life is snown by CHS Epoxy 110, hardened with hirdener M (o nours) Card 1/4

Z/032/62/000/002/003/003

The technology of metal coming E 112/E235

The preparation of the metal surfaces, prior to application of the adhesive is described in detail for steel, aluminium, magnes, um and brass bends Various degreasing and pickling methods are Excellent degreasing action is produced in many cases by aceton vapours The efficiency of the different degreasing and pickling procedures is expressed in terms of shear strengths (Ozechoslovak Standard Specification 66 8510, practically identical with ASTM. D 1002-49 T), and tatulated. Pickling baths for aluminium surfaces, e.g. potassium dichromate rickling backs for aluminium surfaces, e.g. pocassium dichi and sulfuric acid, should be used below 60°C, as otherwise pitting may occur. Acetone proved again the best legreasing again Special procedures are recommended for the preparation of magnesium surfaces. Degreasing with vapours of trichlorethy.etm are suggested, followed by treatment in caustic sody, rinsing in cold water pickling in chromium nitrate, followed by ammonium and potassium dichromate. Brass surfaces require floating in potassium dichromate with optional acetome degreasing the position use of ultrasonics to improve adhesion is discussed Jard 2/4

The technology of metal conding E/032/62/000/002/00/003

effect of ultrasonics upon adnesion is not connected with hardening or polymerisation of the epoxies Their function is purely physical, causing alternate penetrations and withdrawals of the adhesives into and out of the surface pores of the metal and thus enhancing adnesion. Special case of aluminium alloys Some workers in this field have asserted that during the bonding of aluminium alloys, temperatures of 145°C should not be exceeded as otherwise losses of tensile strength may occur. The author was unable to confirm these findings (using Czechoslovak aluminium alloy): by a judicious modification of nardening times. temperatures were raised to 200°C without harmful effect upon tensile strength. Results are, however, greatly affected by the method of neating and this is discussed in detail. The great importance attributed to metal bonding in Gzechoslovakia is shown by the fact that the Ministry of General Engineering has appointed a special commission to supervise developments in this field.

There are 13 figures, and 14 tables

Card 3/4

The tournology of metal bonding Z/052/02/000/002/03/003

ASSOCIATION Vizkunný a zkušební letecký ústav Praha-Letňany (Aviation Research and Testing Station Prague-Letňany