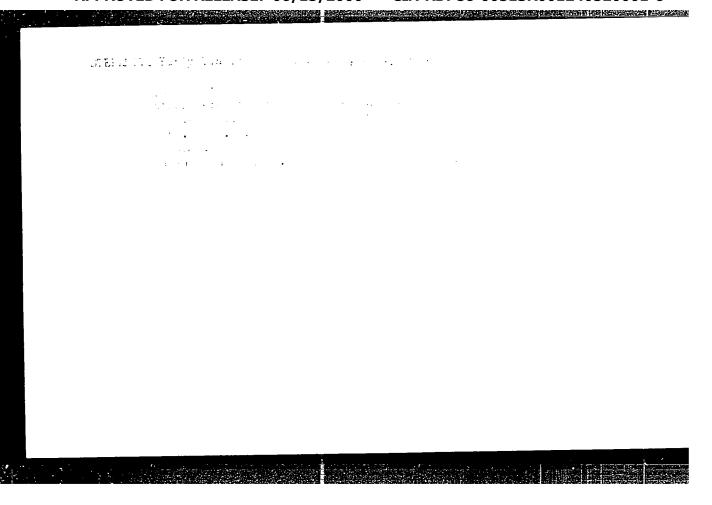
L 22121-66

ACC NR: AP6004921

300 Mcs by the coaxial-line method. Other specific properties of BiFeO<sub>3</sub> in addition to the large internal fields and large spontaneous polarization, were a high Curie temperature (850C), and the absence of nonlinear properties at room temperature. An analysis of all the published data and the present results shows that in spite of the fact that the spontaneous electric polarization of BiFeO<sub>3</sub> is very high, so that no dielectric hysteresis loops could be obtained, this substance is ferroelectric. Various reasons for this conclusion are discussed. An analysis of the magnetic properties below the Neel temperature (370C) also shows that BiFeO<sub>3</sub> has compensated ferromagnetism in addition to ferroelectricity. Orig. art. has:

SUB CODE: 20,07/ SUBM DATE: 17Aug65/ ORIG REF: 022/ OTH REF: 002

Card 2/2 BK



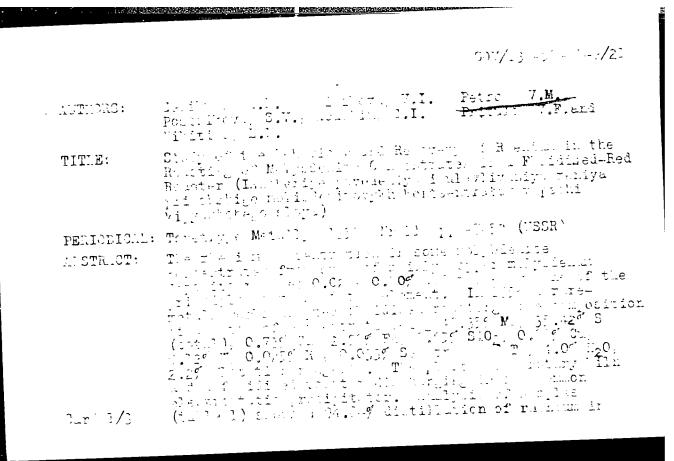
PETROV, Vitaliy Nikolayevich; KH:://IN, Grigoriy Sergeyevich; FAYNBOYN, I.B., red.

[Radio communication in outer space] Rosm' neskaia racto-sviaz'. "oskva, Izd-vo "Znania," 1800. 43 p. (Novoe v zhizni, nauke, tekhnike. Ik (criin: Fizika, matematika, astronomiia, no.13) (MIRA 17:7)

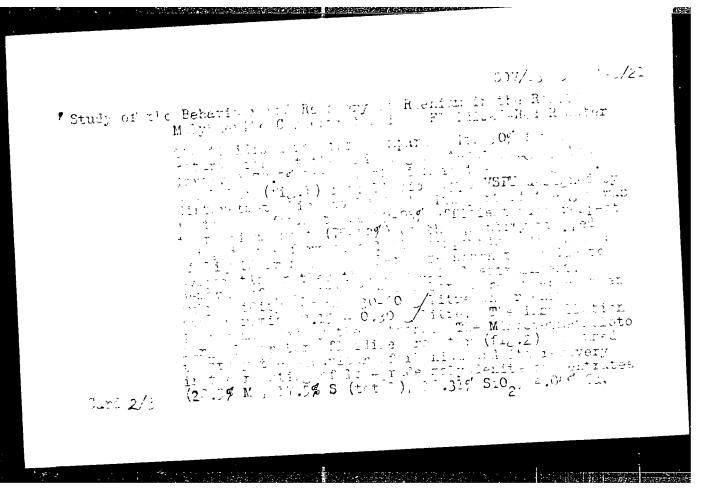
KRAVTSIV, V.I.; PETROVA, G.M.

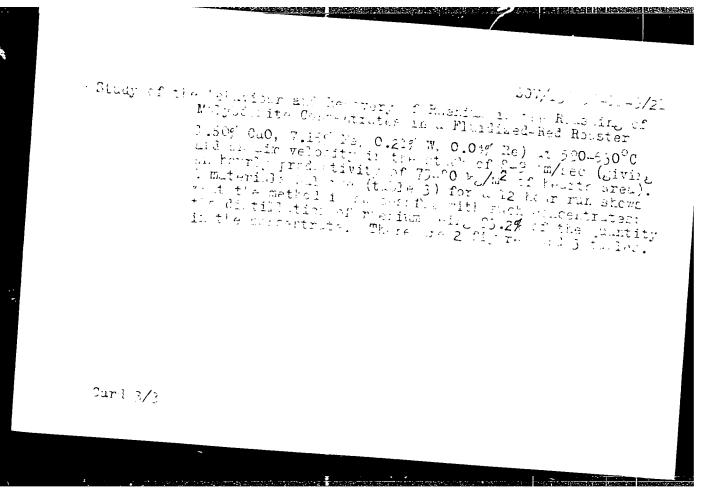
Galvanostatic investigation of the processes involved in the charge exchange of chloride complemed of iridium. Dokl. AN SSSR 154 no.2:433-436 Ja'64. (MIRA 17:2)

1. Leningradskiy gosudarstvennyy universitet im. A.A. Zhdanova. Predstavleno akademikom A.N. Frumkinym.



APPROVED FOR RELEASE: 06/15/2000 CIA-RDP86-00513R001240520001-6"





MOISEYEV, Aleksey Grigor'yevich; PETROV, Viktor Mikhaylovich; VOLKOV, I.V., retsonzent; VERBITSKAYA, Ye.M., red.; SHUB, L.S., spets.red.; SHVETSOV, S.V., tekhn.red.

[Mammal for engraving of textile patterns] Rukovodstvo pogravirovanitu tekstil'nogo risunka. Moskva, Izd-vo nauchnotekhn, lit-ry RSFSR, 1961. 147 p. (MIRA 15:2)

(Textile printing) (Engraving)

2477-0

S/070/62/007/003/008/026 E132/E460

AUTHOR:

Petrov, V.M.

TITLE:

Dielectric and nonlinear properties of Rochelle salt

at superhigh frequencies

PERIODICAL: Kristallografiya, v.7, no.3, 1962, 403-407

The results of measuring the reversible characteristics  $\,\epsilon\,$ TEXT: (dielectric constant) and tan  $\delta$  (loss) of Rochelle salt crystals at frequencies of 1000 to 3000 Mc/s and the nonlinearity at 200 Mc/s in the temperature interval 18 to 36°C are given. Other measurements have been made in this range of frequencies by H. Akao and T.Sasaki (J. Chem. Phys., v.23, no.12, 1955, 2210-2214) and W.Jackle (Z. angew. Phys., v.12, no.4, 1960, 148-155) and attention was, therefore, concentrated on the SHF dependence of  $\epsilon$  and tan  $\delta$  on the displacing voltage (reversive characteristic) and on the nonlinear properties. Graphs are given of the temperature dependence of the initial  $\epsilon$  at various frequencies; the reversive characteristic of  $\epsilon$  and tan  $\delta$  at 20°C at 1 and 3 Gc/s; the temperature dependence of  $\varepsilon$  and tan  $\delta$  at 3 Gc/s for different displacement fields; the dependence of the mean Card 1/2

Dielectric and nonlinear properties ... E132/E460 s/070/62/007/003/008/026

susceptibility over a period on the amplitude of the electric field at 200 Mc/s for different temperatures. There are

ASSOCIATION: Moskovskiy gosudarstvennyy universitet

im. M.V.Lomonosova (Moscow State University imeni M.V.Lomonosov)

/(

A CONTRACTOR OF THE SAME

SUBMITTED: June 19, 1961

Card 2/2

YEVFIMENKO, I.M.; PETROV, V.M.

Basic features of the magmatic acitivty and metallogeny of the Zirabulak-Ziaetdinskiye Mountains in western Uzbekistan. Zakonom. razm. polezn. iskop. 5:229-250 '62. (MIRA 15:12)

1. Sredno-Aziatskiy nauchno-issledovatel'skiy institut geologii i mineral'mogo syr'ya.

(Uzbekistan—Ore deposits)

L 10110-63 SMG(k)/EMT(1)/ERC(b)-2/ES(w)-2/FDS AFFTC/ASD/ESD-3/AFWL/ SSD Ps-Li/Pab-Li/P1-Li/Po-Li A7/IJP(G)
ACCESSION NR: AP3001172

E/0089/63/014/005/0443/0445

AUTHR: Bayborodov, Yu. T.; Ioffe, M. S.; Petrov, V. M.; Sobolev, R. I.

TIVE: Adiabatic trap with combined magnetic field

SCURCE: Atomaya energiya, v. 14, no. 5, 1963, 443-445

TOPIC TAGE: adiabatic traps, combined magnetic fields, confinement of plasma

ABSTRACT: Results are presented of experiments in plasma confinement by means of a PR-5 adiabatic trap with magnetic mirrors, in which the magnetic field grows in longitudinal and radial directions. The concept behind such a trap is that the growth of the field in a radial direction prevents the development in the plasma of convective instability, which provokes the escape of plasma across the magnetic field. Such a stabilizing field was generated by means of stabilizing windings added to the longitudinal field coils. At a sufficiently large stabilizing-field intensity, the lifetime of plasma in the trap increases considerably. The intensity of the longitudinal field in the central part of the trap and of the stabilizing field reached 5000 and 4500 ce, respectively, and the preliminary

Card 1/2

L 10110-63 ACCESSION NR: Ar 3001172

SUB CODE: 11 9046 3

Card 2/2 7

pressure in the chamber reached 1 x 10 sup -6 mm Hg. A differential system of evacuation by means of titanium pulverized directly on the inner surface of the chamber kept the pressure in the central part of the chamber at 5 x 10 sup -8 nm Hg with a steady admission of hydrogen at 500 cm sup 3/hr into the plasma source, "Magnetronic" injection was used to fill the trap with plasma. In these experiments n is approximately equal to 10 sup 9 cm sup -3, T sub 1 is approximately equal to 5 kev, and T sub e is approximately equal to 20 ev. The effect of the stabilizing field on the confinement features of the trap was determined from the dependence of plasma-decay-time variation on the field. It was found that plasma decays 35 times slower when the field equals 1500 oe than when it equals zero. The absolute value for plasma decay during a stabilized mode was 3.5 millisec, as compared with 0.5 millisec obtained in previous experiments. This difference is associated with the different pressure of the neutral gas in the chamber and proves that the decay is due to charge exchange. The maximum decay time obtained with this device (at still lower pressure) reached 10 -- 15 millisec. "The authors express thanks to L. A. Artsimovich for his continuing interest in the work, his contribution to its execution, and his extremely valuable discussion of the results." Orig. art. has: 3 figures. ASSOCIATION: none SUBMITTED: 11Apr63

APPROVED FOR RELEASE: 06/15/2000 CIA-RDP86-00513R001240520001-6"

DATE ACQ: 21Jun63

NO REP SOV: 004

ENCL: 00

OTHER: 001

SMIRNOV, B.V., doktor tekhn.nauk; PETROV, V.M., inzh.

Study of square impulse transmission using 6 to 10 kv. power distribution and a zero sequence network. Nauch. trudy VIESKH 11:231-261 '62. (MIRA 16:3) (Electric power distribution—Communication systems)

# PETROV, V.M.

Tungsten-molybdenum ore formations in he Pskem-Chatkal region. Vop. geol. Uzb. no.3:5-16 (MIRA 16:6)

(Chatkal Range - Ore deposits)

RAYBORDDOV, U. T.; IOFFE, M. S.; PETROV, V. M. and SORDLEV, R. I.

Addishetic Trapping with Combined Magnetic Fields

report presented at the Study Group on Mirror Configurations, Fontenay-sux-Roses, France, 15-19 Jul 1963.

HABIY, L.T., kand. sel'khoz. nauk; STOLLYAR, T.A., kand. sel'khoz. nauk; ASANOV, P.M., assistent; SELYANSKIY, V.M., kand. sel'-khoz. nauk; LOBIN, N.V., kand. sel'khoz. nauk; KOVIN'KO, D.A., kand. biol. nauk; MASLIYEVA, O.I., kand. sel'khoz. nauk; PETROV, V.M., kand. veter. nauk; ANAN'YEV, P.K., kand. veter. nauk; PENIONZHKEVICH, E.E., doktor biol. nauk, prof.; SERGEYEVA, A.M., kand. sel'khoz. nauk; BALANINA, O.V., kand. sel'khoz. nauk; GRIGOR'YEV, G.K., st. nauchnyy sotr.; KRIKUN, A.A., Geroy Sotsialisticheskogo Truda, kand. sel'khoz. nauk; YAROVOY, P.F., kand. veter. nauk; HELOKOBYLENKO, V.T., nauchnyy sotr.; GROMOV, A.M., kand. sel'khoz. nauk; MOSIYASH, S., red.; NAGIBIN, P., tekhn. red.

[Handbook for poultrymen] Kniga ptitsevoda. Alma-Ata, Kazsel'khozgiz, 1962. 354 p. (MIRA 16:5) (Kazakhstan--Poultry)

# Structure and genesis of the Unkurtash tungsten-molybdenum deposit. Uzb.geol.zhur. no.5:24-30 '59. (MIRA 13:5) 1. Glavnoye upravleniye geologii i okhrany nedr. (Unkurtash region (Uzbekistan)---Tungsten ores) (Unkurtash region (Uzbekistan)---Molybdenum ores)

9.2181 (2303,3203) 24.7800 (1144,1162)

S/048/60/024/011/018/036 B006/B056

AUTHOR:

Petrov, V. M.

TITLE:

The Nonlinear Properties of Ferroelectrics on s.h.f.

PERIODICAL:

Izvestiya Akademii nauk SSSR. Seriya fizicheskaya, 1960, Vol. 24, No. 11, pp. 1372 - 1375

TEXT: The present paper is a reproduction of a lecture delivered on the 3rd Conference on Ferroelectricity, which took place in Moscow from January 25 to 30, 1960. The author first reports on measurements of  $\mathcal{E}$  and tan  $\delta$  as functions of a constant electric displacement field E at 10 cm wave length on BaTiO<sub>2</sub> ceramics and monocrystals as well as various variconds (Refs. 1,2), and on results obtained by others. Within the framework of these measurements the  $\mathcal{E}(E)$ -curves of BaTiO<sub>3</sub> and of variconds at 3000 Mc/sec were recorded; the method of coaxial measuring lines used is described in Ref.5. For the sample dimensions it holds that  $d < \lambda/2\sqrt{\mathcal{E}}$ ,  $r_1 < \lambda/14\sqrt{\mathcal{E}}$  (d = 0.5 mm,  $r_1 = 0.2$  mm). In this case, as Card 1/4

The Nonlinear Properties of Ferroelectrics

s/048/60/024/011/018/036 B006/B056

shown in Ref.6, the s.h.f.-field in the volume of the samples is nomegeneous with an accuracy of up to 5%. The reciprocal value of the pulse duty factor of the field was 12,500, by which heating of the sample could be avoided. Fig. 1 shows a block diagram of the measuring arrangement. The results obtained by measuring the dependence  $\mathcal{E}(\mathbf{E}_{\sim})$  of BaTiC<sub>3</sub> showed that up to  $E_{\sim} = 10 \; kv/cm$ ,  $\epsilon$  is constant and does not depend  $\epsilon n$ the amplitude of the field, whereas & increases from variconds or the BaTiO<sub>3</sub>-basis (type BK-2 (VK-2)) at 50 cps to the 20-30-fold if  $E_{\sim}$  is changed from 0 to 0.8 kv/cm. Fig.2 shows the results obtained. Fig.3 shows  $\mathcal{E}(\mathbf{E}_{\sim})$  for the more temperature-stable variconds of the type 3K-4(VK-4). The materials of these variconds were 2SZ, 0.5SZ, and 0.5SH. Finally it is found that BaTiO3 and the most nonlinear solid solutions on a BaTiO3 basis have no noticeable nonlinearity at 3000 Mc/sec up to field strengths of 7 kv/cm. This result agrees also with rf-measurements (see A. A. Obukhov, Ref. 7). The author thanks I. V. Ivanov for valuable advice and T. N. Verbitskaya for placing the varicond samples and data on them at his disposal. There are 3 figures and 7 references:

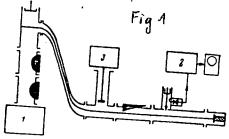
Card 2/4

The Nonlinear Properties of Ferroelectrics on s.h.f.

\$/048/60/024/011/018/036 B006/B056

5 Soviet, 1 Australian, and 1 Czechoslovakian.

ASSOCIATION: Kafedra teorii kolebaniy Fizicheskogo fakuliteta Moskovskogo gos. universiteta im. M. V. Lomonosova (Chair of the Theory of Oscillations of the Department of Physics of Moscow State University imeni M. V. Lomonosov)

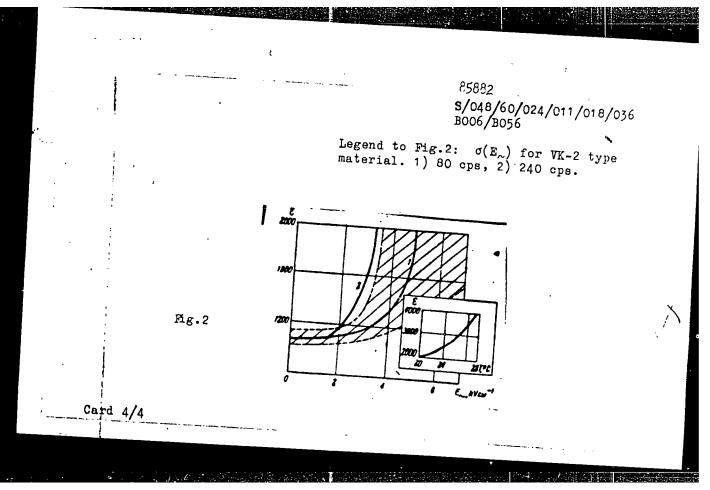


<sup>•</sup> Рис. 1. Блок-схема установки для измерения зависимости  $\epsilon$  от  $E_{\infty}$  на частоте 3000 MHz

Card 3/4

Legend to Fig.1: 1) Pulse generator (80 kw, 80 cps, pulse duration 1 µsec). 2) Pulse amplifier of the type 103N (1031), which serves as standing wave indicator, together with the oscillograph of the type MO-3 (IO-3). 3) Coaxial attenuator of the type // -10 (IMM-10).

 $m \in \mathbb{R}^2$ 



APPROVED FOR RELEASE: 06/15/2000 CIA-RDP86-00513R001240520001-6"

PETROV, V. M., Cand. Tech. Sci. (diss) "Study of Roasting in Boiling Layer of Rhenium-containing Molybdenum Concentrates," Moscow, 1961, 19 pp. (Krasnoyarsk Inst. Non-Ferr. Metals) (KL Supp 12-61, 272).

PETROV, V. M., BAYTURINA, O. Sh., PODLINOV, I. S., AYSEN, YE. A. and KLEYNBOCK, Ya. I.

"Bronchial pneumonia in lambs."

Vcterinariya, Vol. 37, No. 8, 1960, p. 51

Petror. Cand Vet Sci-, Vet Inst, Kozakh acas agric Sci.

VOSKRESENSKIY, V.F., inzh.; KOROEKOVA, V.P., inzh.; BATKHON, I.S., inzh.; PETROV, V.M., inzh.

Review of P.D. Dorokhin's article "Are line separators necessary?" Elek.sta. 31 no.5:91-93 My '60.

(MIRA 13:8)

(Electric power distribution)
(Electric switchgear)

PETROV VIM

USSR/Ferm Animals. Small Hornod Cettle

Q-3

Abs Jour : Ref Zhur - Biol., No 11, 1958, No 50038

Author : Kleynbok, Ye.I., Petrov V.M., Fetrov K.N.

Inst : Alme-Ate Zoological Institute of Voterinary Sciences.
Title : Frotein and Vitarin Deficiency in the Diet of Animals as

Disorse Fectors.

Orig Pub : Tr. Alm - Atinsk. zoovot. in-ta, 1956, 9, 121-138

Abstract: An experimental group of cows whose diet lacked thenecessary amounts of proteins and vitamins, received the following concentrates starting with the last third of their prognancy: 480-240 munits of vitamin A; 50 thousand munits of vitamin D, and 1 mg of vitamin E. In addition to their fedder, calves from these cows received 20 thousand munits of vitamin A every 5-10 days, 50 thousand munits of vitamin D once every 5 days, and 100-250 gr of ascorbic said daily for the first 7 days of their lives. Control groups did not receive any vitamins. In the experimental group calving required assistance during labor in 63.2 percent of the cases, in

Cord : 1/2

39

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KISELEV, P.I., kand.tek n.nauk; PETROV, V.I inzh.; SIDOROV, F.A., inzh.; SHIRSPOV, V.I., nzh.

Further improvem nt of anthracite culm grinding ball mills. Elek. sta. 32 no.12: -5 D '61. (MIRA 15:1) (Milling machine: ) (Electric power plants--Equipment and supplies)
```

PETROV, V.M.

Some so-called "transverse deep faults" in Gentral Asia. Uzb.geol. zhur. 7 no.5:80-84 '63. (MIRA 17:3)

1. Institut geologii im. Kh.M.Abdullayeva AN UzSSR.

PETROV, V.H.; SHIROKOV, A.M.

New method for studying the repolarization of ferroelectric substances. Vest. Mosk. un. Ser. 3: Fiz., astron. 17 no.3:59-62 My-Je '62. (MIRA 15:6)

l. Kafedra teorii kolebaniy Moskovskogo universiteta.
 (Polarization (Electricity)) (Ferroelectric substances)

KISELEV, P.I., kand, tekhn, nauk.; KUIAKOV, V.T., inzh.; PETROV, V.M., inzh.; SIDOROV, P.A., inzh.; SHIRSHOV, V.P., inzh.

Improvements in ball mills. Elek. sta. 29 no.10:15-18 0 '58. (MIRA 11:11) (Milling machinery)

PETR.

9.2180

B004/B056

24.7800 AUTHOR:

Petrov, V. M.

TITLE:

Some Properties of Seignette Electrics at 3,000 Mc/s

PERIODICAL:

Fizika tverdogo tela, 1960, Vol. 2, No. 5, pp. 997 - 1001

TEXT: It was the aim of the present paper to test the applicability of Seignette electrics in superhigh-frequency circuits. The dependence of the dielectric constant & and of tan & of the phase angle on a constant shifting field E in a weak superhigh-frequency field E = 10 v/cm was measured at 19  $\pm$  1°C. E was varied between 0 and 16-22 kv/cm. The measuring technique was described in an earlier paper (Ref. 5). The circuit used for measurement was similar to the MKN-10M (IKL-10M) circuit. Measurements were carried out on monocrystalline barium titanate and on ceramic (polycrystalline) BaTiO3, as well as on BK-1 (VK-1) material

which consisted of barium titanate with admixtures of lead oxide. The characteristics for  $\xi$  and tan  $\delta$  (phase angle) are shown in Figs. 1-3. The author arrives at the following conclusions: At a frequency of

Card 1/3

Some Properties of Seignette Electrics at 3,000 Mc/s

S/181/60/002/05/35/041 B004/B056

3,000 Mc/s relaxation processes occur ir all substances investigated: E is reduced to one-half compared to the value for low frequencies, and tan  $\delta$  is considerably higher than at radio frequencies. The losses in monocrystalline  $BaTiO_{\chi}$  are considerably lower than in polycrystalline  $\mathtt{BaTiO}_3$ . When applying a constant electric field,  $\ell$  and  $\mathtt{tan}$   $\delta$  are reduced, and  $\xi$  drops to half its value. In  $E_{m}$ ,  $\xi$  and tan  $\delta$  show hysteresis phenomena. After E\_ has been switched off, the values of  $\dot{\epsilon}$  and tan  $\dot{\epsilon}$ remain lower as before E has been applied. As at low frequencies, Seignette ceramics show signs of aging also at superhigh-frequencies, In the case of fresh material, & and tan & are higher, and the depend ence of these two quantities on E is more distinctly marked than in the case of material that had been exposed to room temperature for some time. The reversible dependences of the  $\hat{\epsilon}$  of Seignette electrics might be used for the tuning of resonators, for the electric control of circuits, and for frequency modulation. This applicability is, however, restricted by hysteresis phenomena and heavy losses. The author thanks I. V. Ivanov for the interest he displayed in these problems, and T. N. Verbitskaya for placing the samples at his disposal and for

Card 2/3

Some Properties of Seignette Electrics at 3,000 Mc/s

81892 \$/181/60/002/05/35/041 B004/B056

discussions. There are 3 figures and 6 references: 1 Soviet, 3 British, 1 Czechoslovakian, and 1 German.

ASSOCIATION: Moskovskiy gosudarstvennyy universitet im. M.V. Lomonosova

(Moscow State University imeni M. V. Lomonosov)

SUBMITTED: January 28, 1959

M

Card 3/3

PETROV, V.M.; ZAREVICH, I.P.

Dike intrusions in the Unkurtash ore deposit and their structural characteristics. Uzb. geol. zhur. no.6:58-64 '60. (MIRA 14:1)

1. Glavgeologiya UzSSR. (Uzbekistan—Dikes (Geology))

DORYNIN, Ye.M., kand. tekhn. nauk; PETROV, V.M., inzh.; SMIRNOVA, G.V., tekhn. red.

[Instruments for welding shops] Apparatura svarochnogo proizvodstva. Moskva, Mashgiz, 1961. 62 p. (MIRA 15:5)

(Welding) (Automatic control) (Instruments)

# PETROV, V.M.

Nonlinear properties of seignettoelectric substances at ultrahigh frequencies. Izv. AN SSSR Ser. fiz. 24 no.11:1372-1375 N '60.

(MIRA 13:12)

1. Kafedra teorii kolebaniy Fizicheskogo fakul'teta Moskovskogo gosudarstvennogo universiteta im.M.V.Lomonosova.

(Ferroelectric substances)

PETROV, V.M., inzh.

Luminescent method of detecting water leakage in the condensers of steam turbines. Energetik 8 no.11:23 N '60. (MIRA 13:12)

### PETROV, V. M.

Some properties of seignettoelectric materials at a frequency of 3000 megacycles. Fiz. tver. tela 2 no.5:997-1001 My '60. (MIRA 13:10)

1. Moskovskiy gosudarstvennyy universitet im. M. V. Lomonosova, Pizicheskiy fakul'tet.

(Perroelectric substances)

Using the methods of the semicoaxial resonator and a coaxial measuring line for measuring F and tg 0 of dielectrics. Prib. i tekh.eksp. no.4:118-122 JI-Ag '60. (MIRA 13:9)

1. dizicheskiy fakul'tet Moskovskogo gosudarstvennogo universiteta.
(Dielectrics--Measurement)

PETROV, V. M.

PETROV, V. M.: "Investigation of some properties of concrete from autoclave hardening (Portland cements with additives)". Moscow, 1955.

Min Higher Education USSR. Moscow Order of Labor Red Banner Construction of TECHNICAL Sciences)

(Dissertation for the Degree of Candidate

SO: Knizhnaya Letopis' No. 51, 10 December 1955

USSR/Form Animals - Large Horned Cattle.

: Ref Zhur - Biol., No 18, 1958, 83354 Abs Jour

: Petrov, V.M. Author

: Institute of Veterinary Medicine, Kazakh Section of the Inst All Union Academy of Agricultural Sciences ineni Lenin.

: Metabolism Dynamics in Cows and Calves Conditioned by Title Protein and Vitamin Deficiencies of Their Rations.

: Tr. In-ta vet. Kazakhsk. fil. VASKHNIL, 1957, 8, 254-265. Orig Pub

Abstract : If rations of pregnant cows are deficient in proteins and vitanins, a decrease of bronchopneumonia occurrences in

calves and their 100 percent survival until the age of 2 months may be achieved by administering 30-40 mg of vitamin A per 100 kg of live weight, and 25-30 thousand a. units of vitamin D per head. In test cows (by adding vi-

.-2

tamins), as well as in control group cows, blood indicators

Card 1/2

KLEYNBOK, Ya.I. prof.; PETROV, V.M., kand.veterinarnykh nauk; PETROV, K.N., kand.veterinarnykh nauk

Protein and vitamin deficiencies as factors in animal diseases.

Trudy AZVI 9:121-138 156. (MINA 15:4)

1. Iz kafedry chastnoy patologii i terapii (zav. kafedroy - chlenkorrespondent AN KazSSR, zasluzhennyy deyatel nauki KazSSR, doktor prof. Ya.i.Kleynbok) Alma-Atinskogo zoov terinarnogo instituta. (Veterinary medicine) (Proteins) (Vitamins) (Deficiency diseases)

### PETROV, V.M.; ZELIKMAN, A.N.

Study of roasting in a fluidized bed of unconditioned molybdenite concentrates. Izv.vys.ucheb.zav.; tsvet.met. 3 no.2:126-131 160.

1. Krasnoyarskiy institut tsvetnykh metallov, kafedra metallurgii

(Ore dressing) (Fluidization)

KLEYNBOK, Ya.I.; PETROV, V.M., kand.veterinarnykh nauk; BAYTURINA, O.Sh. kend.veterinarnykh nauk; PODLINOV, I.S., nauchnyy sotrudnik; AYSEN, Ye.A., nauchnyy sotrudnik

Bronchopneumonia rate in lambs. Veterinariia 37 no.8:51-55 (MIRA 15:4)

1. Institut veterinarii Kazakhskoy akademii sel'skokhozyaystvennykh nauk. 2. Chlen-korrespondent AN KazSSR (for Kleynbok).

(Kazakhstan-Lambs-Diseases and pests) (Pneumonia)

KLIYNBOK, Ya.I., doktor veterinarnykh nauk, professor, zasluzhennyy deyatel' nauki Kaz.SSR; PETROV, K.H., kandidat veterinarnykh nauk; PETROV, V.M., mladshiy nauchnyy sotrudnik.

Treatment of bronchopneumonia in calves by intratracheal injections of peniclillin during a special diet. Veterinariia 30 no.9:34-39 5 '53. (MLRA 6:8)

1. Sektsiya veterinarii Kazakhskogo filiala Vsesoyuznoy Akademii sel'skokhozyaystvennykh nauk imeni Lenina.

MOSKVIN, V.I., kandidat meditsinskikh nauk; PETROV, V.M.; VENGEROVSKIY, I.S., professor, zaveduyushchiy; KHODKEVICH, professor, direktor.

Case of suppurative cholecystitis in a two-year old child. Pediatriia no.3: (MLRA 6:8)

1. Detskaya khirurgicheskaya klinika Temskogo meditsinskege instituta imeni V.M.Meleteva (for Vengerovskiy, Moskvin and Petrov). 2. Tomskiy meditsinskiy institut imeni V.M.Meleteva (for Khodkevich). (Gall-bladder--Diseases)

PETROV, V.M., inzhener.

Blectric traction with single-phase alternating current. Elek.sta. 24 no.10:
(MIRA 6:10)
(Electric railroads)

24660

15 2120

\$ 076/61/035/006/013 013 B127/B203

AUTHORS:

Borgman, V. A., Petrov, V. M., and Chistoserdov, V. G.

TITLE:

Temperature dependence of the photochemical process in

PERIODICAL:

Zhurnal fizicheskoy khimii, v. 35, no. 6, 1361, 1383-1385

TEXT: The authors studied the properties of light-sensitive glass during irradiation with ultraviolet light from a NPK-7 (PRK-7) irradiation lamp at temperatures of -180°C to 550°C. The composition of the glass in was as follows: 76 SiO2; 8A12O3; 12Li2O, 4K2O; 0 03 CeO2; 0 02 Ag. The Cett-

ion served as photoelectron emitter excited by light of the wavelength 300-350 mm. When working in the heat, the Ag+ was reduced by the photoelectrons, and was present as colloidal Ag. Glass irradiated at 2000 changed color when heated to 450°C. At 530-550°C, the color intensified Glass irradiated at temperatures above 220°C started changing its color during irradiation, the color intensification showed the increasing concentration of colloidal silver. Slightly above the deformation point (550°C), the sensitiveness to light stopped. The necessity of "developing"

24660

S/076/61/035/006 013 013 B127/B203

Temperature dependence of the...

glass irradiated below  $220^{\circ}\text{C}$  by heating indicates that below  $220^{\circ}\text{C}$  there are capture centers catching the photoelectrons and permitting a reduction of the metal only by the release of electrons on heating. If the glass is exposed to ultraviolet light at less than 500°C, it becomes yellow due to the silver content. At 500-515°C, it was orange, at 515-530°C, mahogany at 530-540°C, green, and at 540-550°C, brown The specimen was placed at 17.5 cm before the lamp, and heated to 535°C: 5 min irradiation, yellow, 10 min, dark yellow, 13 min, orange, 17 min, mahogany, 25 min, green. At a temperature below 530°C, the colloidal Ag particles started growing at different rates. The thickness of the colored layer was varied at varying temperatures: at 20°C, it was 7 mm, at 510-535°C, 1 mm, and at 540°C. 0.1 mm. If the 0.02 % Ag content was substituted by a 0.01 % Au content, other rules were governing. The reason is that Au atoms are less mobile than Ag atoms, and therefore the colloidal particles are formed more slowly. The temperature range of the photosensitivity changes intensively with a change in the glass composition. There are 2 figures and 3 references: 2 Soviet-bloc.

Card 2/3

24660

Temperature dependence of the...

8/076/61/035/006/013/013 B127/B203

ASSOCIATION: Nauchno-issledovateľskaya laboratoriya Leningradskogo zavoca khudozhestvennogo stekla (Scientific Research Laboratory

of the Leningrad Plant for artistic Glass)

SUBMITTED. November 19, 1963

Card 3/3

AUTHOR:

Petrov, V.M., Engineer

SOV-91-58-4-25/29

TITLE:

A Remote Signal System Utilizing "ATS" Lines (Ustroystvo

telesignalizatsii s ispol'zovaniyem provodov ATS)

PERIODICAL:

Energetik, 1958, Nr 4, pp 28-30 (USSR)

ABSTRACT:

This urticle describes a simple remote signal system capatie of producing a single signal "damage", worked out and jut in to service by the author in cooperation with V.I. Sadkevsk: y. This system utilizes the "ATS" line, connected with the point being supervised. The latter does not require any power supply source nor special relays. A defect in this system consists in the appearance of the fault signal simultane. ously with crosstalk from the supervised point. The described design, illustrated by a circuit diagram, has been carried out on the basis of the "UATS" of the "VEF" Plant. If the remote signal system has to supervise several points the relay must have additional contacts, one for each remote signal connection. If the signal reception point is not located on the "ATS", it must be connected with the minus electrode of the "ATS" battery and with one or two conquetors of each remote signal object. One or two relays are installed at the signal reception point depending on the

Card 1/2

A Remote Signal System Utilizing "ATS" Lines

SOV-91-58-4-7773

necessity for the signal to be picked up automatically in case of telephone talk at the supervised point. A standard telephone relay of the "RPN" type is used as a signal relay and the "KDR-5M" type delayed relay manufactured by the "Transsvyaz' " Plant is used as a cutoff relay. There is 1 circuit diagram.

1. Remote control systems--Equipment

Card 2/2

24(3) AUTHORS: Ivanov, I. V., Petror, V. M. TITLE SIT 05-12-12-13:31 Method of Meadingment of the Discourse Angle (angent of Hezonia, tring With the general Ultra-High Frequency Fields (Range 3000 Megacycles, (Metcd izmereniya dielektrichesk)y pronitsayemosti i tangensa Agla Foter segnetoelektrikov v odnir dnykh jodakh Sid PERCODICAL Lo entern Akadomi, nauk SSSP. Sorlya fizioheskava, 1468, ABSTRACT. For the measurement of the dependence of & on the amplitude of the a ternating field and the size of the constant field, these fields must be homegeneous throughout the entire sample volume. Difficulties arising in the formation of homogeneous flelis may he serve me by using a chaxial measuring line with a condenser at the end of the load. Such a device has been rescribed in reference 6. E and tgd are measured to determine the uchdenser resistance by means of a measuring line. Due to the nest of a homogeneous ultra-high frequency field within the sample ine following conditions are required for the aimensions of the Card 1 ?

Method of Messurement of the Diele troop versety of only below you as a studies Vizie Tangent of Flat old of only only to the contract of Frequency Flat Bange (N) Mega your

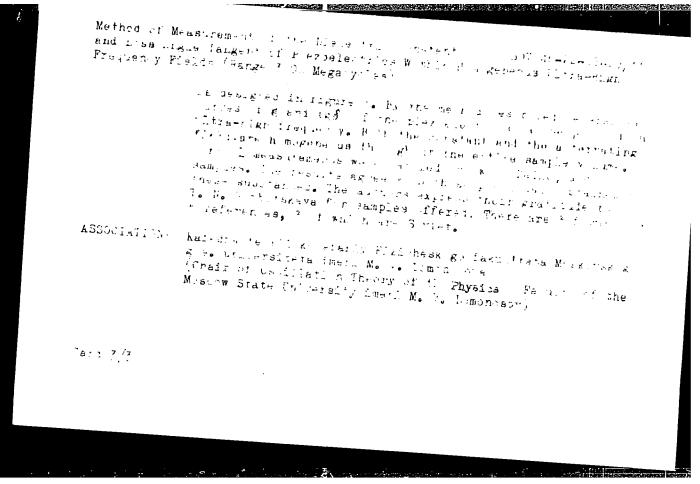
where k = 17 %, d and r, the height and radius of the same (Fig 1). In this case the initial resistance of the ordensar adopts capacity chara ter and the wire-high frequency copedity as he represented with an accuracy up to 5% from efform of

On radius increase the ultra-high frequency capabity of is deviating more and more from the static capabity.

With r  $_{i}\approx 0.85/k\, (\tilde{s}=0.5)\, r$  on fig. to comes infinite. With further increased of the initial resistance adopts into three

character. Considerable correction frequency less of the pier electrics leads to intense unequal reating of the damped in strong fields. Therefore impulse generators with groundamping dust be used in the measurement. A measuring or microser

Card 2, 2



BORGMAN, V.A.; FETROV, V.M.; CHISTOSERDOV, V.G.

Temperature dependence of the photochemical process taking place in light-sensitive glasses. Zhur.fiz.khim. 35 no.6;1383-1385 Je 61. (MIRA 14:7)

l. Nauchno-issledovatel'skaya laboratoriya Leningradskogo zavoda kimdozhestvennogo stekla. (Glass) (Photochemistry)

PETROV, S.M., inchener; PETROV, V.M., inchener.

Simple channels of communication and telemechanics for networks with a low short-circuit to the ground. Slek. sta. 24 no.12:40-(MIRA 6:12) (Telecommunication)

KOVALEV, V.P.: PETROV, V.M.

Use of electronics for studying combustion processes in motors with spark ignition. Trudy LPI no.187:131-136 '56. (MIRA 13:6)

MEL'NIKOV, G.V.; PETROV, V.M.

Methods and equipment for evaluating the thermal properties of epark pluge. Trudy IPI no.187:137-147 '56. (MIFA 13:6)

(Spark pluge--Testing)

37-7

9,2110 (1043,1145,1153)

5/120/60/000/004/0:5/0\_1 E073/E435

AUTHOR:

Petrous No Ma

TITLE:

On Measuring & and tgb of Dieletti a by the Semi Coaxial Resonator and the Coexial Measuring Line Methods

PERIODICAL: Pribory i tekhnika eksperimenta, 1960, No. 4. pp.118

TEXT: For measuring the parameters of dielectrics in the metre and centimetre wave ranges, methods based on using a semi-coaxial resonator and a coaxial methods line have been used. More recently, these methods have been used also for measuring the dielectric constant  $\varepsilon$  and the loss angle tgb of ferroelectrics the circuit of the central conductor of the coaxial resonator in the line. Measurement of  $\varepsilon$  and 'gb amounts to determining the calculating the dielectric constant from the measured capacition, in usually the static formula valid for a flat condenser is used which dimensions of the condenser are considerably smaller than the wave length. In the case of metre and particularly centimetre wasts

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On Measuring & and tgb of Diele, tries by the Semi Charles Resonator and the Coaxial Measuring Line Methods

this condition is not always fulfilled particularly if between the condenser plates a ferroelectric is placed with a dielectriconstant of 103. In this case a wavelength may be comparable with the radius of the plates and the field distribution inside the condenser can no longer be considered uniform. The aim of the work described in this paper was to calculate the field distribution inside a condenser which is partially filled with a dislective and also to calculate its capacitance in the case when the conditions of the quasi-stationary state are not fulfilled. The impedance is calculated, taking into consideration the losses in the dielectric. It is shown that in the methods based on using a semi-coxtal resonator and a coaxial measuring line al ulation of the capacitance of the measuring capa itan.e a. rding to the static formula may lead to considerable errors even if the geometrical dimensions of the condenser are small. The arrors in the static formula will become considerable in the arm of

Card 2/4

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87376 S/120/60/000/004/015/028 E073/E435

On Measuring  $\varepsilon$  and tgb of Dielectrics by the Semi Coaxial Resonator and the Coaxial Measuring Line Methods

dielectrics with high permittivity particularly ferroelectrics The limits of applicability have been determined Numerical results of the dependence of the capacitance on  $\varepsilon$  obtained by  $\pi$ more accurate formula are compared with the results of the stati formula for  $\lambda = 10$  cm, a condenser place radius  $r_2$ a specimen height of 0.5 mm. In the static approximation the 3.7 mm and dependence is linear, however, according to the more accurate formula, there is linearity only at low values of  $\epsilon$  or for small These calculated results have been verified experimentally. It is stated in a postscript that measurements of Gemulla and Hall did not reveal a drop in the dielectric constant on increasing the frequency from 500 to 4000 Mc/s the results of numerous authors and also the author of this paper According to a relaxation of the dielectric constant does take place in this frequency range and  $\varepsilon$  decreases by a factor of 2. relaxation occurred also in the ceramic material studied by Apparently **Gemulla and Hall**, as is evident from the high tet (0.14) obtain(i)

學了到6 S/120/60/000/004/015/0\_8 E073/E435

On Measuring & and tgo of Dielectrics by the Semi Coaxiel Resonator and the Coaxiel Measuring Line Methods

at 1000 Mc/s. The fact that the authors did not observe any decrease in the dielectric constant is probably due to their using the static formula for calculating the capacitance of a flat condenser for determining a from the measured capacitance. There are 4 figures 1 table and 10 references 8 Soulet and

ASSOCIATION: Fizicheskiy fakul tet MGU (Physics Department Moscow State University)

SUBMITTED July 9, 1959

Card 4/4

\$/697/61/000/000/004/018 D228/D303

AUTHORS:

Zelikman, A. N., Bibikova, V. I., Petrov, V. M., Postnikova, S. V., Abashin, G. I., Pritulo, V. F. and Nikitina, L. N.

TITLE:

Study of the behavior and recovery of rhenium during the roasting of Kadzhara and Koundrad molybdenite contentrates in a boiling layer

SOURCE:

Akademiya nauk SSSR. Institut metallurgii im. A. A. Biyikova Institut mineralogii, geokhimii i kristallokhimii redkikh elementov. Mezhd vedomstvennaye komissiya giredkim metallam. Vsesoyuznoye soveshchaniye po probleme reniya. Moscow, 1958. Reniy; trudy soveshchaniya. Mecow, Izd-vo AN SSSR 1961, 4.7-0

TEXT: The authors present the results of their study of the distribution of Re in the products obtained from reasting Kadzhara molybdenite concentrates in a boiling-layer furnace, by the recovery of Re from waste gases of a boiling-layer furnace by means Card 1/3

Study of the behavior

3/697/61/000/000/000/004 10 10 D228/D303

of a bubbling unit, and (c) the behavior of Reducing the valuining of Koundrad concentrates in the bame type of furn, e and the extraction of Re with a similar bubbling unit. A tentative sineme is also suggested for reprocessing bubbler pulp to obtain metalli. Be. It is noted that recent research at the Institut tsvetnykh metal...v im. M. I. Kalinina (Institute of Non-Ferrous Metals im M. I. Kalinin) has indicated the advantages of the boiling-layer furnile as compared with tubular, muffle, and reverberatory types. Disgrams illustrate the dust-collection system of the boiling-layer farra e the bubbling unit designed by the Gintsvetmet (State Institute of Non-Ferrous Metallurgy) for the recovery of furnace gases, and the laboratory model of the boiling-layer furnace employed by the authors in their tests. The Re distribution in the reasting products of Kadzhara concentrates, the ke content of bubbler pulp, and the Re balance for both the bubbler and the furnace as a while are gi ven in tables. Conclusions: 1) The roasting of Kadzhara con ent rates in a boiling-layer furnace ensures the fullest sublimation of Re; 92 - 95% of the Re is sublimated in this type of furnate

Card 2/3

Study of the behavior ...

\$/697/61/000/000/000/004; or = D228/D303

as compared with only 50 - 600 in muffle and rotary talliar lather case. 2) The existing dust-collection system of the boiling-lave furnace does not guarantee a satisfactory degree of Re extra to since the loss of metal in waste gases amounts to about 80%. The lowering of the temperature of the Cottrell filter to 55 - 400 to 600 not reduce this loss on account of the condensation of H.Co.

Much better results can be obtained with the burbling unit and the burbler's efficiency with respect to Re is stated to equal my and 75 - 92% of the metal in the burbler pulp is in solution, and the concentration of dissolved Re rises as the duration of the cattling lengthens. It is recommended that the pulp be removed from the cattling ler when the Re conch, and addity of the solution is 0.14 0.75 of 93.2%) from the ash of Koundrad concentrate shows that the same technique can also be applied to this material; there is no difference in the behavior of Re during the roasting of both on entra unit. There are 3 figures and 4 tables of Abstracter's note; i.e. Card 3/3

S/081/62/0001/000 005 1 7 B151/B108

AUTHORS: Petrov, V. M., Zarevich, I P.

TITLE: Rhenium in the molybdenites of the Pakem-Chatkal resum

PERIODICAL: Referativnyy zhurnal. Khimiya, no 2. 162 (12) district 2G126 (Uzb. geol zh., no 3, 1961, 33 - 36)

TEXT: The results of chemical determination of Re in 23 monomineral support of molybdenites from 'C ore locations of various formations and types are given. The Re content varies between 0.0003% in quartz-molybdenite are: and 0.072% in skarn ores. The Re content within the area of one ore location, even in the molybdenites of different generations, varies within one order. Among the skarn ores the association of richer Re molybdenites are chalcopyrite is characteristic. On the whole, the Pskem-Chatkal ore region is put by the authors among the rich Re provinces. [Abstracter's note.

Card 1/1

PETROV, V.M.

Frequency characteristics of triglycine sulfate. Kristallografiia 6 no.4:632-635 JI-Ag '61. (MIRA 14:8)

1. Moskovskiy gosudarstvennyy universitet imeni M.V.Lomonosova. (Clycines—Electric properties)

BAYBORODOV, Yu.T.; IOFFE, M.S.; PETROV, V.M.; SOBOLEV, R.I.

Adiabatic trap with a composite magnetic field. Atom. energ. In no.5:443-445 My 'to3. (Plasma (Ionized gases))

(Plasma (Ionized gases))

JG/MLX	R/EWP(t)/EWP(b) Ps-4/Pu-4 IJP(c)	JD/
ACCESSION NR: AT5002753	s/0000/64/000/000/0030/0035 💆	
AUTHOR: Zelikman, A. N.; Petrov,		<b>;*</b>
	s of the behavior of rhenium during the ox	idation
SOURCE: Vsesoyuznoye soveshchani (Rhenium); trudy soveshchaniya,	ye po probleme reniya, 2d, Moscow, 1962, Moscow, Izd-vo Nauka, 1964, 30-35	Renly
TOPIC TAGS: rhenium, molybdenite rhenium oxide, rhenium sulfide, r	concentrate, oxidative roasting, rhenium nenium sublimation	refining,
reactions involving compounds of lishing the physicochemical princ	ne results of an experimental study of a s solybdenum and rhenium for the purpose of lplas governing the behavior of rhenium du les. The following reactions are describe 502	estab ring ihn
$ReS_2 + 6 MoO_3 = ReO_2 + 6 MoO_2 + 2 ReS_2 + 7 MoO_3 = ReO_3 + 7 MoO_2 + 2 Re_2O_7 + MoS_2 = 4 ReO_2 + MoO_2 + 6 Re_2O_7 + MoS_2 = 12 ReO_3 + MoO_2 + + $	S0 <sub>2</sub> 2:S0 <sub>2</sub>	(II) (III)

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ACCESSION NR: AT5002753

 $Re_2O_7 + 3 SO_2 = 2 ReO_2 + 3 SO_3$  $Re_2O_7 + SO_2 = 2 ReO_3 + SO_3$ 

(V) (V)

It was found that during oxidative roasting of molybdenite concentrates, secondary reactions of rhenium sulfide and rhenium heptoxide with molybdenum trioxide and molybdenum sulfide take place with the formation of lower oxides of rhenium, ReO3 and ReO2, causing a decrease in the degree of sublimation of rhenium. Re20, is not reduced by pure sulfur dioxide during the roasting. The occurrence of the above reactions accounts for the previously established lag in the degree in sublimation of rhenium as compared to the degree of oxidation of sulfur. The reaction between Re207 and MoS2 is also confirmed by the behavior of rhenium during roasting in multihearth roasters, where an increase in the rhenium concentration of the matterial in the middle hearths is observed as compared to the starting material. Only, art, has: 3 figures, 7 formulas and 2 tables.

ASSOCIATION: None

SUBMITTED: 05Aug64

ENGL: 00

SUB CODE: MM

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no ref sov: 005

OTHER: 003

Card 2/2

KHARAKHORIN, F.F.; PETROV, V.M.

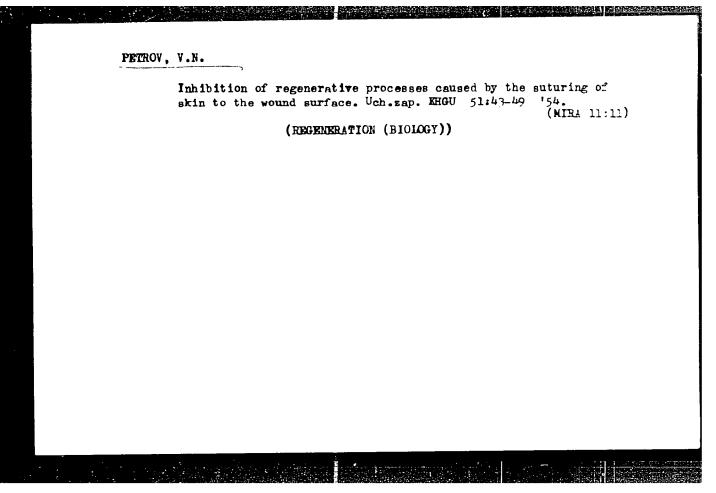
Semiconducting properties of  $k_{\perp}^{\rm ISIV} \gamma_{\perp}^{\rm VI}$  type compounds. Fiz. tver. tela 6 no.9:2867-2869 5 %.

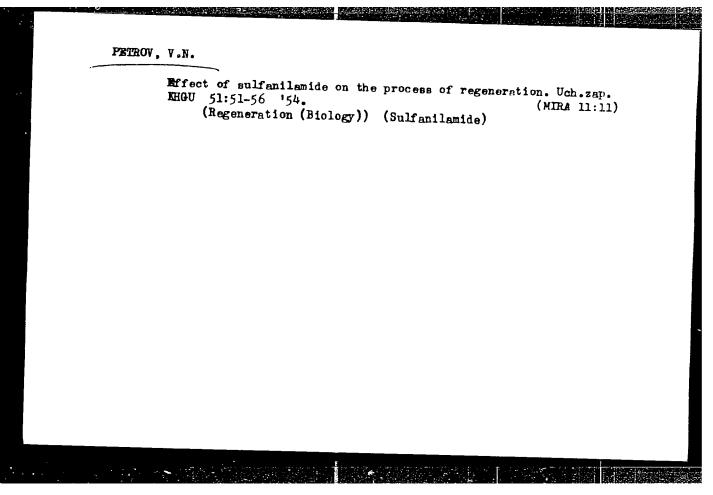
(MIEA In: 1)

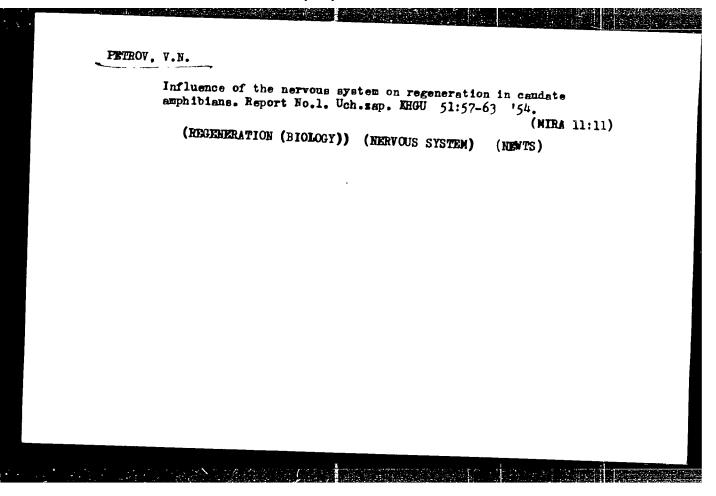
FETROV, Viktor Mikhaylovich, montazhnik; LEPIN, A.E., red.;
SHERI USHENKO, T.A., tekhr. red.

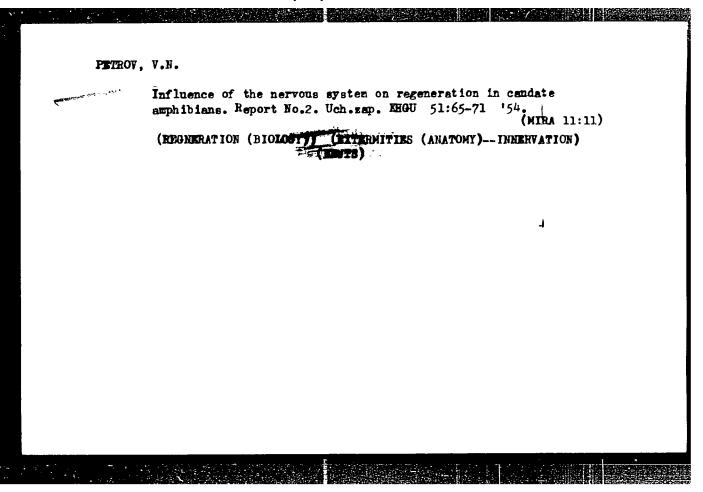
[We build houses of gas concrete Stroim doma iz gazobetona. Leningrad, Lenizdat, 1963. 77 p. (MIRA 16:12)

(Concrete construction) (Gas concrete)









PETROV, V.N.

Influence of the central nervous system on regenerative processes in amphibians. Uch. zap. KHGU 79:75-80 '57. (MIRA 11:11)

1. Kafedra zoologii bespozvonochnykh Khar'kovskogo gosudaretvennogo universiteta.

(Newts) (Brain) (Regeneration (Biology))

KATAYEV, Ye.G.; FETROV, V.N.

Reactions of selenols with acetylene derivatives. Part 1: Reactions of selenophenol with 1-hexyne, phenylacetylene, diphenylacetylene, and 2-methyl-5-ethynylpyridine. Zhur.ob.khim. 32 no.11:3699-3703 N '62. (MIRA 15:11)

Kazanskiy gosudarstvennyy universitet imeni
 Ul'yanova-Lenina.
 (Selenophenol) (Acetylene)

PETROV, V.N.

Determining the critical speed of the fluidization of a complex mixture of a granular materials. Khim.prom. no.11:816-819 '63. (MIRA 17:4)

PETROV, V.N., inzh.

Work experience of efficiency promoters at the S. Ordzhonikidze

Baltic Plant. Sudostroenie 24 no.8:63-65 Ag '58. (MIRA 11:10)

(Ships--Welding)

APPROVED FOR RELEASE: 06/15/2000 CIA-RDP86-00513R001240520001-6"

PETROV, V.N., inzh.

Design of dynamometers used for measuring cutting forces at the front edges of cutting tools. Shor.st. CHPI no.9:12-19 \*58.

(Metal-cutting tools) (Dynamometer) (MIRA 11:10)

84608

S/135/60/000/004/005/008 A115/A029

1.2360 only 2208, 2708

AUTHOR: Petrov, V.N., Engineer

Petrov, V.M.,

TITLE: Argon-Shielded Arc Welding of Thin-Walled Pipes Jo

PERIODICAL: Svarochnoye proizvodstvo, 1960, No. 4, pp. 25 - 27

TEXT: Argon shielded welding of coil piping of stainless and carbon steels in heat exchanger and cooler construction is efficient, economical and advantageous, because a great part of the work can be automated. At welding of stainless ous, because a great part of the work can be automated. At welding of stainless ous, because a great part of the work can be automated. At welding of stainless ous, because a great part of the work can be automated. At welding of stainless ous, because a great part of the work can be automated. It is a stainless out of the pipes are deaned with acetone or with white steel was used. Before welding the pipes are cleaned with acetone or with white spirit. The preparation of pipe sockets for welding is done by use of a rollier fixed in the support of a lathe. Expansion is carried out by a vice with special puncheons with the help of a pneumatic hammer. (Fig. 2) For welding, the pipes are gripped in a coupled pneumatic vice, at the end of which the welding unit is fastened (Fig. 3). The welding is done by an automatic ATB15-40 (ATV15-40) infusible electrode, in one passage. If necessary, the welding is done by two passages, whereby the second passage is accompanied by the use of

Card 1/3

80648

Argon-Shielded Arc Welding of Thin-Walled Pipes

\$/135/60/000/004/005/008 A115/A029

1,6 mm 1Kh18N9T wire. During the welding process the root of the weld inside the pipe is protected by first-class argon. The technical data on welding are shown in Table 1. The surface of joints is smooth, polishing is not necessary, the quality of joints is high. The manual welding of stainless steel piping is applied to the process of uniting lashes for coiling and for joining pipes during assembly of apparatus The sockets of the pipes in accessible places are treated as shown in Figure 1. In inaccessible places, especially during assembly work. the sockets are not treated by snubting, they are cleaned adjusted by a screw clamp (Fig. 4) and welded, whereby an additional wire is used. A small-size (220 mm long, 40 mm high, 350 g) burner was developed for the most inconvenient places (Pig 5). In automatic welding of pipes 12 x 1 and 22 x 2 made of steel 10 are treated by steam, then cleaned with acetone The scokets of 12 x 1 pipes are treated like above (Fig 1). From sockets of 22 x 2 pipes, flats are taken away under an angle of 30°. The welding proceeds automatically (Fig 3) a burner with single argon shielding a burner with double gas shield is used i.e., the fused metal shielded by CO2, the tungsten electrode under argon. The sockets of 12 x ! pipes are welded by one way, without addition, the sockets of 22 x 2 pipes are welded by .wo ways (B -08[2(A (S-08G2SA) and (B-10[C (Sv-1008)

Card 2/3

84608 \$/135/60/000/004/005/008 A115/A029

Argon-Shielded Arc Welding of Thin-Walled Pipes

rods were used with 1.0 - 1.6 mm in diameter. The root of the weld inside is protected by  $\mathrm{CO}_2$  (Table 2). Manual welding of pipes made of carbon steel 10 with infusible electrode is done with double gas shielding. In inconvenient places a small-size burner is used. Seams of argon shield welded carbon steel pipes show pores and blisters. The cause may be a small-sized melting pool. These defects can be eliminated by using a rod containing silica and manganese (pertains to size 22 x 2 only). There are 6 figures and 2 tables

ASSOCIATION Baltiyskiy zavod im. S. Ordzhonikidze. (Baltic Plant imeni S Ordzhonikidze)

Card 3/3

PETROV, V.N.; SAVEL'YEV, A.G.; SILUKOV, G.D.

Pulse transmitter of the number of revolutions of a turbocompressor. Izm. tekh. no. 3:14-15 Mr '61. (MIRA 14:2) (Turboblowers—Testing)

S/121/61/000/006/008/012 D040/D112

AUTHORS:

Proskuryakov, Yu.G., Belov, N.F., and Petrov, V.N.

TITLE:

Cooling cutting tools by atomized cutting fluid

PERIODICAL: Stanki i instrument, no.6, 1961, 25-29

TEXT: The authors give the results of experiments with atomized cutting fluid in boring, thread-cutting, planing and milling, carried out at the cutting laboratory of the Chelyabinskiy politekhnicheskiy institut (Chelyabinsk Polytechnic The effect of the volume and chemical composition of the atomized fluid, the method of feeding the fluid to the cutting zone, nozzle shape and air pressure was studied. The experimental machine (Fig.1) made possible different combinations of fluid components, fluid quantity and air pressure. Wear of carbide-tipped cutters was measured by the wear on the main rear tool flank with the use of an MUR-1 (MIR-1) microscope, and wear of high-speed steel cutters by the depth of the pit forming on the cutter face. A different experimental unit was employed for milling cutters (Fig.8). The conclusion was made that the wear-preventing effect of atomized cutting fluid is higher than that of atomized cutting fluid is higher than that of flowing fluid. A higher quantity of cutting fluid

Card 1/64

Cooling cutting tools by atomized cutting fluid

S/121/61/000/006/008/012 D040/D112

(emulsion and "sulfofrezol" were used) had a positive effect, but 400-600 g/hr of 5% emulsion or 200 g/hr of 'sulfofrezol" caused thick fog in the shop. Increased air pressure also improved the effect. The Chelyabinsk Polytechnic Institute, in conjunction with the ChTZ, developed new atomizer designs - the YNN-6 (ChPI-6) and YNN-7 (ChPI-7) (Fig. 12) and at the same time a theoretically-based calculation method for atomizers. In the ChPI-7 (Fig. 12), air from the main air pipe of the plant flows through the cock (4) and nipple (5) into the atomizer head (2) where the stream splits and some of the air flows through the duct (7) into the container (1) and exerts pressure on the surface of the fluid in it. difference causes the fluid to move through the pipe (6) into the head (2). rest of the air flows straight through the injector where it is atomized and fed through the nipple (8) and a flexible hose to the tool edge. The flow is adjusted by the needle valve (3). The fundamental data for calculation are: the velocity  $(U_2)$  and air flow per second  $(Q_{air})$  needed for the tool cooling; fluid flow per second  $(Q_{fl})$ ; compressed air pressure (P) applied to the atomizer; the lengths of separate sections of the atomizer and the pipes. The formula for the diameter (d) of the intake pipe (6) is

Card 2/4 
$$\frac{d^{2}}{(G+\infty)} = -\frac{16Q_{fl}}{\pi^{2}g} \frac{\Delta Q_{fl}}{\Delta H_{max}}, \qquad (1)$$

Cooling cutting tools by atomized cutting fluid

\$/121/61/000/006/008/012 D040/D112

where  $\triangle Q_{fl}$  is the permissible reduction of the fluid flow;  $\triangle H_{max}$  - the maximum distance from the injector axis to the fluid level; g - the gravity acceleration; G - the resistance factor of the intake pipe;  $\angle$  - the kinetic energy factor (at laminar flow  $\triangle_{lam}=2$ , at turbulent flow  $\triangle_{t}=1.06\div1.12$ ). The nozzle outlet diameter  $(d_2)$  is determined by  $Q_{air}$  and  $U_2$  of the air jet by the equation  $d_2=2$   $\sqrt{\frac{Q_{air}}{\pi U_2}}$ . (2)

The velocity is found by the Bernoulli equation. The calculation results prove that the main factor ensuring dependable operation (stable fluid flow) is the presence of a constant positive difference between pressure in the fluid container and in the narrow section of the double-cone pipe. The formula for this difference is:

$$\Delta P_{\min} = \int H \left( 1 - \frac{1}{2} \cdot \frac{\Delta H_{\max}}{H} \right)$$

$$\frac{\Delta Q_{f1}}{Q_{f1}}$$
(4)

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Cooling cutting tools by atomized cutting fluid

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where  $\chi$  is the specific weight of fluid and H - the distance between the axis of the double-cone pipe and the fluid level. The formula determining the initial cross-section area as well as the diameter of the double-cone pipe (assuming a continuous air flow) is:

where k is the adiabatic curve factor and 
$$\frac{1}{2k}$$
  $\frac{1}{2k}$   $\frac{1}{2k}$  are the volumetric weights of the air in the initial cross-section of the two-cone pipe at entry and exit from

where k is the adiabatic curve factor and 6, 6), are the volumetric weights of the air in the initial cross-section of the two-cone pipe at entry and exit from the nozzle respectively. The dimensions of the narrow section of the double-cone pipe are determined in accordance with the pressure gradient needed for moving the fluid from the container into the main pipe, using the Bermulli equation. Calculation confirmed that the fundamental parameters of the ChPI-6 atomizer were selected correctly, but it still needs some debugging. An improved modification, the ChPI-7 has been produced. Its technical data are: working air pressure 2-5 at; air consumption (at 3 gauge atmospheres) 4 m³/hr; cutting fluid consumption 50 -900 g/hr. After the atomizers had been in use for year, it was established that the wear resistance of boring tools tipped with T15K (T15K6) alloy increased 1.5 Card 4, to 2 times and cutting efficiency 50%. Surface finish improved by approximately one 10C1 2789-59 (GOST 2789-59) class. There are 12 figures.

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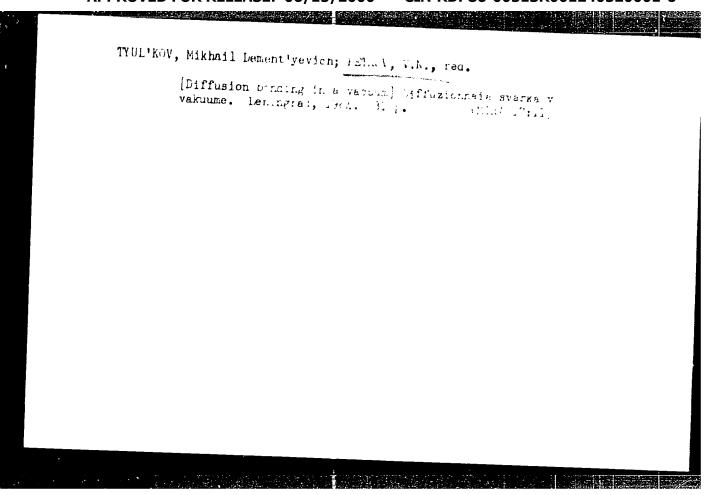
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