

MEL'NIK, R.I.; SERGEYEV, V.A.; PICHUGIN, L.M.

Reproduction of the virus of foot-and-mouth disease in the culture
of surviving tissues of cattle and swine. Veterinaria 41 no.8:13-
16 Ag '64. (MIRA 18:4)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut veterinarnoy
virusologii i mikrobiologii.

POZDNYAKOV, A.A.; SERGEYEV, V.A.

Cultivation of Newcastle disease virus in the suspension of trypsinized tissue cells of chick embryos. Vop. virus. 10 no.3:338-343 My-Je '65.
(MIRA 18:7).

1. Vsesoyuznyy nauchno-issledovatel'skiy institut veterinarnoy virusologii i mikrobiologii, Moskva.

SERGEYEV, V.A.; KHIZHINSKAYA, V.F.

Multiplication of the virus of foot-and-mouth disease in a suspension of trypsinized cells of animal renal tissue. Veterinaria 41 no.2:18-21 F '65. (MIRA 18:3)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut veterinarnoy virusologii i mikrobiologii.

GOBYAINOV, F.A., prof.; SERGEYEV, V.D., inzh.

Thermal design of single-hull two-machine units. Elektrotehnika
36 no. 6:21-24. Ja '66. (MIRA 1367)

SERGEYEV, V.D.

Boilers

Increasing the capacity of Schuckow-Berlin boilers model A-7. Energ.Biul. No.2,1952

Monthly List of Russian Accessions, Library of Congress, May 1952, UNCLASSIFIED

SERGEYEV, V.D., inzh.; USATOV, A.G., inzh.

KDE-151 railroad crane. Stroi.i dor.mash. 6 no.8:13-14 Ag '61.
(MIRA 14:8)

(Cranes, derricks, etc.)

GORYAINOV, F.A., prof.; SERGEYEV, V.D., inzh.

Network model for calculating the thermal systems of single -
hull tow-machine units. Elektrotehnika, 36 no.9:24-27 S '65.
(MIRA 18:9)

VYDRIN, N.V., inzh.; PASHIN, Yu.F., inzh.; SERGEYEV, V.D., inzh.

Standardized railway cranes. Stroi. i dor. mash. 7 no.9:1-4 S '62.
(MIRA 15:10)

(Cranes, derricks, etc.)

USSR / Human and Animal Physiology. The Nervous System. T

Abs Jour: Ref Zhur-Biol., No 9, 1958, 41732.

Author : ~~Sergeyev, V. F.~~

Inst : Not Given.

Title : The Structure of Temporary Associations Between
Verbal and Objective Stimuli.

Orig Pub: Dokl. Akad. ped. nauk RSFSR, 1957, No 1, 121-124.

Abstract: The association between an object (hammer) and the synonyme of its name (bench-hammer) was consolidated in 60 children of kindergarten (first group) and younger school age (second group). Upon presentation of the object a conditioned motor reaction was elaborated. The associating

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SERGEYEV, V.F., inzh.

Circuit for automatic switching-over to an emergency lighting system. Elek. i tepl. tiaga 4 no.5:12 My '60.

(MIRA 13:7)

(Factories--Lighting)

KOBA, M.F., red.; SERGEYEV, V.F. [Sergieiev, V.F.], tekhn. red.

[The call of beacon lights] Maiaky klychut'; zbirnyk statei.
Kyiv, Derzh. vyd-vo polit. lit-ry URSR, 1961. 120 p.
(MIRA 14:9)

(Agriculture--Labor productivity)

SERGEYEV, V.F.

The AT-100-C automatic loom for manufacturing glass fabrics.
Biul.tekh.-ekon.inform. no.12:53-55 '61. (MIRA 14:12)
(Looms) (Glass fibers)

SOV/137-57-10-19803

Translation from: Referativnyy zhurnal, Metallurgiya, 1957, Nr 10, p 194 (USSR)

AUTHOR: Sergeev, V.G.

TITLE: ~~The~~ Hardness of Steel Coatings Applied by Production Cathode Sputtering Equipment (Tverdost' stal'nykh elektrometallizatsionnykh pokrytiy, napylennykh apparatami vysokoy proizvoditel'nosti)

PERIODICAL: Sb. nauchno-issled. rabot. Tashkentsk. tekstil'n. in-t, 1956, Nr 3, pp 110-115

ABSTRACT: The relationship of the hardness of coatings (HC) applied by production cathode sputtering equipment to the conditions of metallizing are investigated. It is found that HC depends upon the spraying conditions and the speed of the equipment. HC declines as speed rises. To obtain high HC with wire 2.4-2.5 mm in diameter the following metallizing procedure is recommended: 100 mm distance between nozzle and surface to be coated, 6 atm pressure, 28 volt potential, 210 amps current, rate of spraying 1.46-1.65 m/min. It is recommended that HC

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. The Hardness of Steel Coatings (cont.)

- be measured on a Brinnell press, as measurement with the Rockwell tester is too greatly influenced by the effect of the porosity of the coatings. Coatings of identical quality may be obtained both with large and small equipment when spray-coating procedures are adhered to.

M.Z.

Card 2/2

GAL'PERIN, M.Ye.; SERGEYEV, V.I.

Vascular reactions in patients with acute and chronic dysentery.
Vrach.delo no.3:319 Mr '60. (MIRA 13:6)

1. Kafedra infektsionnykh bolezney Kurskogo meditsinskogo instituta.

(DYSENTERY)

(BLOOD PRESSURE)

SERGEYEV, V.I., inzh.; ARONINA, Yu.N., kand.tekhn.nauk, dotsent

Dyeing furs with acid dyes. Izv.vys.ucheb.zav.;tekh.leg.prom.
no.1:81-88 '59. (MIRA 12:6)

1. Moskovskiy tekhnologicheskii institut legkoy promyshlennosti.
Rekomendovano kafedroy tekhnologii kozhi i mekha.
(Fur--Dressing and dyeing)

RUBTSOV, V.A.; SERGEYEV, V.I.; LUKANOVA, M.V.; KRASIL'NIKOV, A.I.;
KRYUKOVA, V.N.; BELYUTINA, O.I.

Handbook on flax spinning. Reviewed by V.A.Rubtsov and others.
Tekst.prom. 18 no.10:63-65 0 '58. (MIRA 11:11)

1. Zavednyushchaya tekhnicheskoy bibliotekoy Orshanskogo l'no-
kombinata (for Balyutina).

(Flax)

GAL'PERIN, M.Ye., dotsent; SERGEYEV, V.I., assistant

Influence of bromine and caffeine on the vascular reaction in patients with acute and chronic dysentery. Sbor. trud. Kursk. gos. med. inst. no.13:211-213 '58. (MIRA 14:3)

1. Iz kliniki infektsionnykh bolezney (zav. - dotsent M.Ye.Gal'perin)
Kurskogo gosudarstvennogo meditsinskogo instituta.
(BROMINE—PHYSIOLOGICAL EFFECT) (CAFFEINE—PHYSIOLOGICAL EFFECT)
(REFLEXES) (DYSENTERY)

SERGEYEV, V.I., uchitel'

Laboratory table for the chemistry study room. Khim. v shkole
16 no.2:53-55 Mr-Ap '61. (MIRA 14:6)

1. Syrednyaya shkola No.12, Kazan'.
(Chemical laboratories--Equipment and supplies)

Sengulov, V. I., fel'dsher

Use of nitrous oxide in medical emergencies. Fel'd. i akush. 26
no.11:41-44 N '61. (MLA 15:2)

1. Leningradskaya stantsiya skoroy pomoshchi.
(NITROGEN OXIDE) (MEDICAL EMERGENCIES)

BYSTROVA, A.I., vrach; SERGEYEV, V.I., fel'dsher (Leningrad)

Transfusion of antishock solutions during emergency medical aid.
Fel'd. i akush. 27 no.12:42-44 D'62. (MIRA 16:7)
(FIRST AID IN ILLNESS AND INJURY) (SHOCK)

SERGEYEV, Vasilii Ivanovich; VSRB, L.M., red.

[Components of communication apparatus and devices;
lectures for students of the technical departments of
communications institutes] Detali priborov i apparatov
sviazi; lekcii dlia studentov tekhnicheskikh fakul'-
tetov institutov sviazi. Moskva, Vses. nauchnyi elektro-
tekhn. in-t sviazi, 1961. 161 p. (MIRA 17:7)

SERGIYEV, V. I., Docent

Cand Tech Sci

Dissertation: "Calculation of Winding Springs for Telegraph Apparatus."

9/2/50

Moscow Electrical Engineering Inst of Communications.

SO Vecheryaya Moskva
Sum 71

SOV/124-58-4-3758

Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 4, p 13 (USSR)

AUTHOR: Sergeyev, V. I.

TITLE: Calculation of the Precision of Performance of a Conical Centrifugal Governor (Raschet tochnosti raboty konicheskogo tsentrobezhnogo regul'yatora)

PERIODICAL: Tr. Seminara po tochnosti mekhanizmov i mashin. In-t mashinoved. AN SSSR, 1954, Nr 7, pp 39-53

ABSTRACT: Bibliographic entry

1. Mechanical governors--Performance 2. Mathematics

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SERGEYEV, V.I.

25(2); 16(0)

PHASE I BOOK EXPLOITATION

SOV/2594

Akademiya nauk SSSR. Institut mashinovedeniya. Seminar po tochnosti v mashinostroyenii i priborostroyenii

Trudy, vyp. 8 (Transactions of the Institute of Mechanical Engineering, Academy of Sciences, USSR. Seminar on Accuracy in Machinery and Instrument Design; No. 8) Moscow, Izd-vo AN SSSR, 1955. 78 p. 1,800 copies printed.

Ed. of Publishing House: V.V. Pobedimskiy; Tech. Ed.: Ye.V. Makuni; Editorial Board: N.G. Bruyevich, Academician (Resp. Ed.); G.G. Baranov, Doctor of Technical Sciences; M.L. Bykhovskiy, Candidate of Technical Sciences; A.P. Vladziyevskiy, Candidate of Technical Sciences, I.Ye. Gorodetskiy, Doctor of Technical Sciences; and A.S. Shatalov, Doctor of Technical Sciences.

PURPOSE: The collection of papers is intended for scientific research workers, engineers, and designers.

COVERAGE: This collection of articles deals with the following topics: an application of the principle of virtual displacements in kinematics, accumula-

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Transactions (Cont.)

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The article explains the possible ways in which the accumulation of errors of single gears in a gear train can occur. Simple formulas which can be used as criteria are presented.

Sergeyev, V.I. Design of a Wire Rope Transmission for Accuracy 26
Specific features of design for accuracy are discussed, and formulas for calculating errors for a single transmission and for a number of transmissions of the same design are presented. The effect of thermal expansion is also discussed.

Pinsker, I.Sh. Presentation of Functions of Many Variables by Using Adding Multiplying, and the Simplest Functional Devices 35
The author presents a number of methods for expanding a given function into different combinations of functions with one or one and two variables. The methods are applicable to cases in which the given functions have two and three variables. Adders, multipliers, and simple functional devices are used.

Fil'kin, V.P. Problem of Inspection for Roundness of Parts of Circular Cross Section 52

Card 3/4

~~SENKOV, V. I.~~

Designing rope transmissions for precision. Trudy Inst. Inzh. Gen.
po tochn. v mash. i prib. no. 2: 26-34 '55. (MIRA 1:17)
(Power transmission)

SEARCHED, V.I.

Problems in calculating the precision of the gyro horizon. Trudy
Inst. mash. i av. mash. i pril. no. 3:64-73 '55. (MIRA 10:9)
(Artificial horizons (Aeronautical instruments))

SERGEYEV, V.I.

Activities from mid-1953 to mid-1955 of the Laboratory Seminar on Precision Machines and Instruments of the Machinery Research Institute under the Academy of Sciences of the U.S.S.R. Izv. AN SSSR. Otd. tekhn. nauk. no.12:150-152 D '55. (MIRA 9:3)
(Mechanical engineering)

SERGEYEV, V.I.

Measuring angular velocity and acceleration by means of friction-type
tachometers and accelerometers. Izv. tekhn. no. 2:33-36 Mr-Ap '56.
(Tachometer) (Accelerometers) (MLRA 9:7)

SERGEYEV, V.I.

Automatic friction tachometers used for measuring angular velocity.
Ism. tekhn. no. 4:65-69 J1-Ag '57. (MLBA 10:8)
(Tachometer)

124-58-6-6354

Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 6, p 10 (USSR)

AUTHOR: Sergeyev, V. I.

TITLE: On the Probability Characteristics of Mechanisms Having Several Forms of Regulation (O veroyatnostnykh kharakteristikakh mekhanizmov pri nekotorykh vidakh regulirovok)

PERIODICAL: Tr. In-ta mashinoved. AN SSSR. Seminar po tochnosti v mashinostr. i priborostr. 1957, Nr 9, pp 27-30

ABSTRACT: A study is made of the influence of several forms of regulation on the errors in mechanisms which, before the regulatory adjustment had been made, fulfilled certain conditions. The initial conditions assumed are the following: 1) the error in a given lot of unadjusted mechanisms (the lot comprising n specimens) has a stationary random character, where the error in mechanism s of this lot ($1 \leq s \leq n$) is a function of the coordinate of its driving link α ; 2) in each individual mechanism the regulatory adjustment made is determined by the mean integral value of the error. The results obtained lead to the conclusion that, when, because of the conditions assumed, the errors occurring in the unadjusted mechanisms can be represented in the form of

Card 1/2

124-58-6-6354

On the Probability Characteristics of Mechanisms Having Several Forms (cont.)

some stationary random pattern, then the use of one or another type of adjustment can affect substantially the behavior of said random pattern, even converting it in a number of cases into a nonstationary pattern.

L. K. Gordiyenko

1. Mechanical drives--Design
2. Mechanical drives--Control
3. Control systems--Performance
4. Mathematics--Applications

Card 2/2

SERGEYEV, V.I.

Calculating the precision of gear train mechanisms. Trudy Inst.mash.
Ser.no tech.v mash.i prib. no.9:67-75 '57 (MIRA 10:9)
(Gearing)

SERGEYEV, V.I.

Calculating the precision of instruments in the planning stage.
Trudy Inst. mash. Sem. po toch. v mash. i prib. no.10:95-102 '57.
(Mechanics, Analytic) (MIRA 11:1)

SERGEYEV, V. I.

24-11-23/31

AUTHOR: Sergeyev, V. I. (Moscow)

TITLE: Certain comparative characteristics of the accuracy of differential friction mechanisms. (Nekotoryye sravnitel'nyye kharakteristiki tochnosti raboty differentsiruyushchikh friktsionnykh mekhanizmov).

PERIODICAL: Izvestiya Akademii Nauk SSSR, Otdeleniye Tekhnicheskikh Nauk, 1957, No.11, pp. 174-176 (USSR)

ABSTRACT: In contrast to the automatic, the "automated" differential mechanism shown in the sketch, Fig.1, includes a servo-system with a sensing device usually possessing sensitive elements which respond to the angle of divergence between the movements of two shafts; the signal corresponding to this angle is amplified and fed into a summing mechanism which then supplies the controlling voltage to the servo-motor. The advantage of this circuit is that the two shafts are not loaded by the control action and this improves greatly the operation of the differentiating mechanism. The differential equation describing the behaviour of this dynamic system is Eq.(1), p.174. The sketch, Fig.2, shows a modified circuit, the behaviour of which is expressed by the differential equation, Eq.(2), p.174. The accuracy of the differentiating mechanisms can

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Certain comparative characteristics of the accuracy of differential friction mechanisms.

be improved by feeding into the armature of the servo-motor a voltage complying with a relation specified in the paper and for this case the relations governing the functioning of this circuit can be expressed by the differential equations, Eq.(3), p.174. In this paper a comparative analysis is made of the operation of these three differentiating mechanisms. The carried out calculations show that for a characteristic regime, for the variant shown in Fig.3, the speed of damping of the transient process is four times as high as for that shown in Fig.1 and three times as high as for that shown in Fig.2. Simultaneous utilisation of the derived relations, Eqs.(5a), (5b), (6a), (6b) and (7) and the relations plotted in Fig.4 permit qualitative investigation of the relative accuracy of the operation of various circuits of automatic friction mechanisms even in the drawing board stage of the design. There are 4 figures and 4 references, all of which are Slavic.

SUBMITTED: April 6, 1957.

AVAILABLE: Library of Congress.

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SERGEYEV, W. J. V. I.

W. J. Sergeyev, "On the Calculation of Accuracy of Automatic Calculators
having Bridge Circuits."

paper presented at the 2nd All-Union Conf. on Fundamental Problems in the
Theory of Machines and Mechanisms, Moscow, U.S.S.R., 24-28 March 1950.

SERGEYEV, V.I.

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p 3,4

PHASE I BOOK EXPLOITATION

SOV/1394

Akademiya nauk SSSR. Institut mashinovedeniya

Voprosy sinteza i tochnosti slozhnykh ustroystv nepreryvnogo deystviya (Synthesis and Accuracy of Complex Mechanisms for Continuous Operation) Moscow, Izd-vo AN SSSR, 1958. 226 p. 3,500 copies printed.

Resp. Ed.: Bruyevich, N.G., Academician; Ed. of Publishing House: Ioffe, D.M.; Tech. Ed.: Golubeva, V.

PURPOSE: The book is intended for scientific research workers and engineers concerned with computers.

COVERAGE: This book is a collection of articles divided into two parts. The three articles of the first part deal with the synthesis and accuracy of complex mechanisms for computers, functional investigation, inputs and outputs, methods of synthesis in solving implicit functions and accuracy of the process of manufacturing parts. The second part of the book

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Synthesis and Accuracy (Cont.)

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contains seven articles dealing with the accuracy of some particularly simple mechanisms: cams, gears, etc., and their design for accuracy. The articles are based on experimental material which shows that the theoretical premises and conclusions were confirmed by practical tests. The book is based on scientific work carried out by the authors in 1955-56. The authors thank the following for reviewing the book: N.Ye. Kobrinskiy, N.I. Pchel'nikov, and A.A. Fel'dbaum, Professors and Doctors of Technical Sciences; B.G. Dostupov, Docent, Doctor of Technical Sciences; T.A. Golinkevich, A.I. Ivantsov, Yu.V. Lohatov, and I.F. Seregin, Docents, Candidates of Technical Sciences; B.M. Tseytlin, Candidate of Technical Sciences. The author also thanks Professor, Doctor of Technical Sciences G.G. Baranov for assistance on problems of simple mechanisms, and N.P. Ivanmikov for working on the second part of the book. There are 87 references, all Soviet.

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Synthesis and Accuracy (Cont.)

PART I. PROBLEMS OF SYNTHESIS AND ACCURACY
OF COMPLEX MECHANISMS FOR CONTINUOUS OPERATION

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Synthesis and Accuracy (Cont.)	SOV/1394	
Matevosyan, P.A. Investigation of the Accuracy of a Universal Spindle		101
Filkin, V.P. Investigation of the Accuracy of a Three-dimensional (Conoid) Cam Mechanism		121
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Mikhaylov, Ye. A. On the Accuracy and Adjustment of Mechanisms With a Variable Ratio		166
Mikhaylov, Ye. A. On Spur Gearing Accuracy and Its Improvement by Means of Adjustment		202

AVAILABLE: Library of Congress

GO/rj
5-11-59

Card 4/4

SOV/24-58-7-14/36

AUTHOR: Sergeyev, V.I. (Moscow)

TITLE: On One Method of Calculating the Amplitude of Self-excited Oscillations (Ob odnom sposobe rascheta amplitud avto-kolebaniy)

PERIODICAL: Izvestiya Akademii nauk SSSR, Otdeleniye tekhnicheskikh nauk, 1958, Nr 7, pp 90 - 93 (USSR)

ABSTRACT: The method is based on the equivalent linearisation of non-linear oscillatory systems (Refs 1-3). The following system is discussed and it is assumed that it contains a non-linear link with single-valued characteristics consisting of straight-line segments. As typical examples are chosen, firstly, a link with a zone of insensitivity (Figure 2) and, secondly, a link with a zone of saturation (Figure 3). Both these non-linearities are included in the characteristics of the electric motor. The analysis of the second case, described very briefly, follows closely that of the first case which is discussed in more detail. An expression for the non-linear link is substituted into the moment equation for the electric motor. From this equation and that for the armature the characteristic

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On One Method of Calculating the Amplitude of Self-excited Oscillations

equation for the system is derived. From the characteristic equation an alternative expression for the non-linear link is obtained. By equating the two expressions, Eq (12) is obtained in which the right-hand side contains only the parameters of the system. Denoting this right-hand side by G_1 the amplitude can be determined as follows:

- 1) from the given values of the parameters of the system the quantity G_1 is determined;
- 2) from the graph of Figure 4 the value of the ratio $b/a = f(G_1)$ is read off and, finally,
- 3) the oscillation amplitude $a = b/f(G_1)$ is found.

The case is also considered when a non-periodic disturbing force is present. The method of calculation is essentially the same, except that in the non-linear characteristic there is an unknown constant component, which must be determined in addition to the amplitude before the error

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SOV/24-58-7-14/36

On One Method of Calculating the Amplitude of Self-excited
Oscillations

of the system can be found.

There are 4 figures and 4 Soviet references.

SUBMITTED: February 20, 1958

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Сергеев, В.И.

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PHASE I BOOK EXPLOITATION SOV/2565

Akademiya nauk SSSR. Institut mashinovedeniya. Seminar po tochnosti v mashinostroyenii i priborostroyenii

Trudy, vyp. 12 (Transactions of the Institute of Mechanical Engineering, USSR Academy of Sciences. Seminar on Accuracy in Machine and Instrument Building, Nr 12) Moscow, Izd-vo AN SSSR, 1959. 70 p. Errata slip inserted. 2,500 copies printed.

Ed. of Publishing House: M.D. Dobshits; Tech. Ed.: N.F. Yegorova; Editorial Board: N.G. Bruyevich, Academician (Resp. Ed.); G.G. Baranov, Doctor of Technical Sciences; M.L. Bykhovskiy, Doctor of Technical Sciences; A.P. Vladziyevskiy, Doctor of Technical Sciences; and A.S. Shatalov, Doctor of Technical Sciences.

PURPOSE: This book is intended for engineers concerned with accuracy in machines and instruments.

COVERAGE: This is a collection of scientific papers dealing with the

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Transactions (Cont.)

accuracy and adjustment of various devices. The subjects discussed include calculating the accuracy of bearing subassemblies in precision mechanisms constructed in the form of shafts assembled on two radial bearings, calculating accuracy in computing devices with two degrees of freedom, design and adjustment of pneumatic gages, synchronizing the rotation of driving and driven shafts in universal joint drives, analysis of the process of forming parts by centerless grinding, and the effect of self-oscillations on the accuracy of computing devices such as resistance bridge-circuits with automatic drive for multiplying two scalar quantities.

TABLE OF CONTENTS:

Sergeyev, V.I. On Calculating the Accuracy of Bearing Subassemblies in Mechanisms Constructed in the Form of Shafts Mounted on Two Rolling-Contact Radial Bearings 3
The author investigates errors resulting from the total axial displacement of rotating shafts of mechanisms used in precision

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Transactions (Cont.)

instruments and discusses methods of adjustment for improving the accuracy of mechanisms. There are no references.

Lyubotov, Yu.V. On Calculating the Accuracy of Computing Mechanisms With Two Degrees of Freedom 13

The author discusses some problems concerning the effect of adjustment of computing mechanisms with two degrees of freedom on the accuracy of a computing device. He describes methods of establishing the origin of coordinate systems for driving links of such mechanisms and gives mathematical expressions for the errors of the output of a mechanism. There are 3 references, all Soviet.

Balakshin, O.B. On the Problem of Calculating the Range of Linearity and Sensitivity in Pneumatic Gages 24

The author discusses the design and adjustment of pneumatic gages which work on the principle of measuring the clearance between the gaging head and the surface of the measured part. Using a specific example, he demonstrates a graphical method of

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Transactions (Cont.)

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calculating various parameters of a gage. There are 2 references, both Soviet.

Matevosyan, P.A. On a Method of Reducing the Error in Movement of the Driven Link of a Universal Joint Drive 29

The author discusses causes of asynchronous rotation of the driving and driven shafts in universal joint drives. He describes methods for reducing error in transmitting the rotation from the driving to the driven shaft due to errors in manufacture of the drive parts and due to nonparallelism between the driving and driven shafts. There are 5 references, all Soviet.

Fil'kin, V.P. Analyzing the Forming Process of Parts by Centerless Grinding 36

The author presents an analytical investigation of the process of forming parts by centerless grinding. He derives formulas for calculating errors in the part shape and formulas for calculating the parameters of the grinder setup. There are 7 references: 4 Soviet, 2 German, and 1 English.

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Transactions (Cont.)

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Sergeyev, V.I. Effect of Self-Oscillations on the Accuracy of
Bridge-type Computing Devices

58

The author presents a method for calculating the amplitude of
self-oscillations taking place in a computing device having an
automatic drive with nonlinear elements, such as a resistance
bridge-circuit with an automatic drive for multiplying two
scalar values.

AVAILABLE: Library of Congress

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GO/jb
11-30-59

SOV/79-59-1-28/36

AUTHOR: Sergeyev, V. I. (Moscow)

TITLE: On a Method of Approximate Determination of the Effect of an External Varying Slow Action on Ortho-Vibrating Systems
(Ob odnom priblizhennom sposobe issledovaniya avtokolebatel'nykh sistem pri nalichii medlenno izmenyayushchikhsya vneshnikh vozdeystviy)

PERIODICAL: Izvestiya Akademii nauk SSSR, Otdeleniye tekhnicheskikh nauk, Mekhanika i mashinostroyeniye, 1959, Nr 1, pp 162-164 (USSR)

ABSTRACT: An example of determining ortho-vibration of the system shown in Fig.1 is described. The system consists of 2 axes, 1 and 2, an amplifier, 3, a DC motor with independent excitation 4, the reducing gear 5. A nonlinear characteristic of the motor is shown also in Fig.1. The dynamic equation of the linear part of the system is expressed by Eqs.(1) and (2), where T_1 and T_2 - mechanical and electromagnetic constants of time respectively, k_1, k_2, k_3 - constant coefficients, I - electric power of rotor circuit, $\alpha(t)$ - slowly varying external action. The ortho-vibration may occur when the characteristic equation (Eq.(3)) corresponding to Eqs.(1) and (2) does not satisfy a condition of stability
Card 1/4 (a - amplitude of ortho-vibration, I'' and I' - correspond-

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On a Method of Approximate Determination of the Effect of an External Varying Slow Action on Ortho-Vibrating Systems

ing non-periodic and periodic components of the current I). The terms of Eq.(3) can be expressed as Eqs.(4) and (5) when $b - I < a < b + I$. The graph of the function $\alpha(t)$ can be represented as in Fig.2. It shows that an increment of time Δt_s ($s = 1, \dots, n$) is limited by the period of ortho-vibration, i.e. $\Delta t_s \gg 2\pi/\omega_s$, where ω_s - frequency of ortho-vibration.

Therefore, the function $\alpha(t)$ can be expressed as Eq.(6). In this case the function $p\alpha(t)$ (Fig.2) can be calculated from Eqs.(7-10), based on Eqs.(1, 2, and 6). It can be shown that $p\beta_s = p\alpha_s$ (Eq.(11)) and that $\Delta\beta_s = A_s - A_s^* = \text{const}$ (Eq.(12)), i.e. an error of the brush displacement of the potentiometer β is constant during an instant of time s . Therefore, the curve $\alpha(t)$ can be expressed as a straight line for that instant. Thus Δt_s defines a character of variations $\alpha(t)$: e.g., smooth variations of $\alpha(t)$

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SOV/179-59-1-28/36

On a Method of Approximate Determination of the Effect of an External Varying Slow Action on Ortho-Vibrating Systems

corresponding to greater values of Δt_s and vice versa, or an accuracy of determination of the ortho-vibration increases with a decrease of Δt_s (on condition that $\Delta t_s = 2\pi/\omega_s$). The value of β_s'' can be found from Eqs.(11) and (8) and finally expressed as Eq.(13), from which a component of error of $\Delta\beta_s''$ can be found in Eq.(14). The value of a_s is found from Eq.(15) which is derived from Eqs.(1) and (2) after the following alterations are made: $F_2(I)$ substituted by $q(a, I)I'$ in Eq.(1) and $\alpha = 0$ in Eq.(2). Thus the expression Eq.(16) is obtained. When the expression:

$$\frac{b - I_s''}{a_s} = \text{const} \quad (17)$$

(Ref.3) and $F_1(I) = q''(a_s, I_s'')$ are included in Eqs.(10) and (11), then Eq.(18) is found, from which (and from Eq.(4)) the value of a_s can be determined in the form of Eq.(19).

Card 3/4 The case of a random effect of the external action can be

SERGEYEV, V.I. (Moskva)

Calculation of the parameters of relay auto-oscillation systems.
Izv. AN SSSR, Otd. tekhn. nauk. Energ. i avtom. no. 5:189-193 S-0
'59. (MIRA 13:1)

(Automatic control)

SERGEYEV, V.I.

Calculating exact characteristics of shafts designed as supports
for mechanisms and mounted on two antifriction bearings. Trudy Inst.
mash. Sem. po toch. v mash. i prib. no.12:3-12 '59.

(MIRA 12:6)

(Mechanical engineering)

SERGEYEV, V.I.

Effect of natural vibrations on the precision of bridge-type
computers. Trudy Inst. mash. Sem. po toch. v mash. i prib. no.12:
58-71 '59. (MIRA 12:6)
(Calculating machines--Vibration)

PHASE I BOOK EXPLOITATION

SOV/4137

Akademiya nauk SSSR. Institut mashinovedeniya. Seminar po tochnosti v mashinostroyenii i priborostroyenii

Trudy, vyp. 14 (Transactions of the Institute of Machine Science, Academy of Sciences USSR. Seminar on Accuracy in Machinery and Instrument Manufacture, no. 14) Moscow, 1960. 84 p. Errata slip inserted. 2,200 copies printed.

Editorial Board: N.G. Bruyevich (Resp. Ed.), Academician; G.G. Baranov, Doctor of Technical Sciences; M.L. Bykhovskiy, Doctor of Technical Sciences; A.P. Vlazhiyevskiy, Doctor of Technical Sciences; B.G. Dostupov, Doctor of Technical Sciences; M.I. Kochenov, Candidate of Technical Sciences; Yu. V. Lyubotov, Candidate of Technical Sciences; D.N. Reshetov, Doctor of Technical Sciences; V.I. Sergeyev, Candidate of Technical Sciences; and A.S. Shatalov, Doctor of Technical Sciences; Ed. of Publishing House: P.F. Zolotov; Tech. Ed.: S.G. Markovich.

PURPOSE: This collection of articles is intended for scientific workers and design engineers.

Card 1/4

Transactions of the Institute (Cont.)

SOV/4137

Matevosyan, P.A. Investigating the Accuracy of Complex Devices
With Closed Circuits

35

The author investigates some problems of the accuracy of complex mechanical and electronic devices with closed circuits [kinematic chains of gear-cutting machines, mechanical and electronic computers of implicit functions, etc.]. The interrelation between input and output parameters of these circuits is described by algebraic equations. The accuracy and errors of the whole system are calculated from known accuracies and errors of component elements.

Fridlender, I.G. Methods of Check Calculations of Tolerances for Turbine-Rotor Blades

44

A method is presented for calculating dimensional tolerances and for determining physical-mechanical properties for turbine-rotor blades in order to insure the natural dynamic frequency of the blades in a speed range far enough from the operating speed to avoid resonance. Analytical and experimental methods for determining the values of partial derivatives of basic equations and vibration intensification coefficients (showing the effect of dimensional and physical-mechanical changes of blades on their natural frequency) are discussed.

Card 3/4

SENIGEYEV, V. I.

PHASE I BOOK EXPLOITATION 30V/4415

Akademiya nauk SSSR. Institut mashinovedeniya
 Problemy prochnosti v mashinostroyenii, vyp. 6 (Problems of
 Strength in Machine Building No. 6), Moscow, 1960. 87 p.
 3,000 copies printed.

Resp. Ed.: P. M. Dimentberg, Doctor of Technical Sciences;
 Ed. of Publishing House: P. R. Zolotov; Tech. Ed.: I. P.
 Koval'skaya.

PURPOSE: This collection of articles is intended for engineers
 dealing with the problem of machine vibrations.

COVERAGES: The collection contains works which were originally
 presented at the Ekheniy soviet i seminar prochnosti i analiza
 mashinovedeniya AN SSSR (Scientific Council and Seminars,
 Strength Research of the Machine-Building Academy of Sciences of the USSR,
 Academy of Sciences of the USSR, 1959-60). The following prob-
 lems are investigated: calculation of stresses in the crankshaft of
 a diesel engine (flexible rotor); the effect of
 of impulses on flexible shaft connected to the engine; vibra-
 tion of a shaft with clearance; determination of frequency
 and mode of free vibrations of variable cross-section shaft
 by means of special functions; and the influence of self-
 excited vibrations in a centrifugal compressor; individual
 are mentioned. References are given to individual articles.

SENIGEYEV, V. I. Calculation of Self-Excited Vibrations in the
 Presence of Clearance and Coulomb Damping in the System of the
 Automated Drive of Bridge-Type Computers 55

BRANKH, L. Ya., P. M. Dimentberg, and N. V. Zinov'evskiy
 Vibrations of a Heavy Shaft with (Uniformly) Distributed Mass 68
 and Clearance in One Bearing

AVAILABLE: Library of Congress
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 VK/dvm/ao
 12-19-60

СЕРГЕЙ В. П.

PLANS I BOOK EXPLOITATION 507/4585
Vsesoyuznyy nauchnoissledovatel'skiy po obshchym problema teorii mashin i mekhanizmov
M, Moscow, 1975

Theory of machines and mechanisms (The theory of automatic machines and the theory of mechanisms in the manufacture of machinery and instruments: Collection of Articles) Moscow, Maktis, 1960. 210 p. (Series: Iss. Tmny (Ism J)) Zvezda 419 inserted. 3,000 copies printed.

Sponsoring Agency: Institute Mashinovedeniya Akademiya nauk SSSR.

Editorial Board: I.I. Arkobol'skiy, Academician, (Resp. Ed.), S.I. Arkobol'skiy, Professor, Doctor of Technical Sciences, G.O. Berman, Prof., Doctor of Technical Sciences, A.P. Bereznyy, Candidate of Technical Sciences, V.I. Davletov, Professor, Doctor of Technical Sciences, A. Ye. Kharin, Doctor of Technical Sciences, Professor, Doctor of Technical Sciences, Doctor of Technical Sciences, M.I. Maslennikov, Professor, Doctor of Technical Sciences, Ed.: V.I. Maslennikov, Engineer, Tech. Ed.: B.I. Medved', Managing Ed.: for Literature of General Technical and Transport Machine Building (Mashstroi): A.P. Korolov, Engineer.

PURPOSE: This collection of articles is intended for engineers and designers, higher technical education, and instructors at schools of higher technical education.

CONTENTS: The collection contains discussions of precision problems in the manufacture of machines and instruments, the general theory of automatic production machines, and calculation methods for automatic production machines with programmed control. The conference at which these reports were presented was called by the Institute of the Science of Machines of the Academy of Sciences, USSR, and was held in Moscow March 24-25, 1973. The translations of this conference have been published in a volume of which the present collection is the first part. The second part, in the series "Collection of Articles of the Institute of the Science of Machines" (Mashinovedeniye), will be published in the near future.

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SERGEYEV, V.I.

Effect of inertia load, nonlubricated friction, and backlash on
the operation of bridge-type computing and measuring devices.

Trudy Inst.mash.Sem.po toch.v mash.i prib. no.14:20-34 '60.

(MIRA 13:7)

(Bridge circuits) (Calculating machines) (Electric instruments)

LIKHACHEVA, Ye.A.; SERGEYEV, V.I.

Investigating the precision of machining bearing rings on automatic
production lines. ^Trudy Inst.mash.Sem.po toch.v mash.i prib. no.14:
76-85 '60. (MIRA 13:7)
(Bearings (Machinery)) (Grinding and polishing)

SERGEYEV, V.I.

analyzing natural vibrations in the presence of backlash and
nonlubricated friction in the circuit of the automatic drive
of bridge computers. Probl.proch.v mashinostr. no.6:55-67
'60. (MIRA 13:9)
(Calculating machines--Vibration)

9,7000

S/194/61/000/001/005/038
D216/D304

AUTHOR:

Sergeyev, V.I.

TITLE:

The influence of a load with inertia and of the dead zone on the performance of bridge type computers

PERIODICAL:

Referativnyy zhurnal. Avtomatika i radioelektronika, no. 1, 1961, 8, abstract 1 B51 (Tr. in-ta mashinoved AN SSSR, Seminar po tochnosti v mashinostr. i priborostroyenii, no. 14, 1960, 20-34)

B

TEXT: The general arrangement is considered of the multiplying bridge circuit of a computer with automatic drive from a 2-phase asynchronous motor. The equation for the motion of the slider of the output potentiometer is derived which permits analysis of the influence of dry friction, of the load inertia and of the circuit overloading. Numerical examples for the use of derived expressions are given. The special features of a measuring bridge circuit and of the summing bridge circuit are discussed. 8 figures. 5 references
Card 1/1

9,7000

S/194/61/000/001/006/038
D216/D304

AUTHOR: Sergeyev, V.I.

TITLE: Estimation of self-oscillations in the automatically driven computers in the presence of dead zone and dry friction

PERIODICAL: Referativnyy zhurnal. Avtomatika i radioelektronika, no. 1, 1961, 8, abstract 1 B54 (V sb. Probl. prochnosti v mashinostr. no. 6, M., AN SSSR, 1960, 55-67) ✓B

TEXT: It is pointed out that it is possible to increase the accuracy of automatically driven bridge computers in a self-oscillatory state if the amplitude of oscillations is limited to a value less than the error of the operation itself due to the non-linearities in the circuit - the gap and dry friction. An analysis of the circuit is given utilizing the method of equivalent linearization and which secures determination of theoretically probable characteristics both of free motion of non-linear dynamic systems and of the

Card 1/2

✓
B

Estimation of self-oscillations...

S/194/61/000/001/006/038
D216/D304

motion due to the effect of a stationary random function. An example of the method of evaluating self-oscillations of a system is shown. 7 figures. 5 references

Card 2/2

Transactions of the USSR (Cont.)

SOV/5617

PURPOSE : This collection of articles is intended for engineers, designers, and research workers interested in the improvement of accuracy in machine and instrument manufacturing.

COVERAGE: The dynamic properties of centrifugal drum- and cone-type governors for electric motors are discussed. Problems are reviewed concerning accuracy in automatic dimensional control, computer adjustment, parts machining, and the distribution of dimensional errors along turbine blades. The practicability of automating computer adjustments and certain problems in constructing electronic-computer adjusting elements are considered. Conclusions concerning the results of the investigations are presented in some of the articles. No personalities are mentioned. References accompany each article. There are 42 references: 41 Soviet and 1 English.

TABLE OF CONTENTS:

Sergeyev, V. I. The Dynamics of a Centrifugal Drum-Type Governor
[Reported Feb. 24, 1958]
Card 2/4

3

Transactions of the USSR (Cont.)

SOV/5617

Sergeyev, V. I. The Dynamics of a Centrifugal Cone-Type
Governor [Reported May 19, 1960]

89

AVAILABLE: Library of Congress

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VK/wrc/jw
11-1-61

S/194/62/000/007/042/160
D295/D308

AUTHOR: Sergeyev, V.I.

TITLE: Dynamics of conical centrifugal regulator

PERIODICAL: Referativnyy zhurnal. Avtomatika i radioelektronika, no. 7, 1962, abstract 7-2-86 v (Tr. In-ta mashinoved. AN SSSR, Seminar po tochnosti v mashinostr. i priborostr., no. 15, 1961, 89 - 94)

TEXT: The dynamics of a conical centrifugal regulator of the speed of rotation of an electric motor is investigated, taking account of the force of solid friction in the regulator, F_f , and of the time constant of the armature circuit of the motor, T . Accuracy performance indices of this system are compared with a speed-regulation system using a plane centrifugal regulator and a friction mechanism. On the basis of the investigation the following results have been obtained. 1. The parameters F_f and T affect markedly the period of the self-oscillations of the system investigated with a conical centrifugal regulator (an increase of these parameters by 3 times
Card 1/2

Dynamics of conical centrifugal ...

S/194/62/000/007/042/160
D295/D308

leads to an increase of the self-oscillation period by approximately 2 times). 2. The period and amplitude of the self-oscillations of a system with a conical regulator are larger by one order of magnitude than the corresponding quantities in a system with a plane centrifugal regulator. 3. The static accuracy (with respect to the steady-state speed of rotation) in a system with a conical regulator is one half of that in a system with a plane regulator. In this connection it is recommended to use, for constant-speed-operation systems, an equipment with a plane regulator and a friction mechanism ensuring a higher static accuracy and improved dynamic performance. 3 figures, 5 references. [Abstracter's note: Complete translation.]

Card 2/2

SERGEYEV, V. I.

Increasing the sensitivity and precision of self-balancing bridges.
Trudy Inst.mash.Sem.po toch.v mash.i prib. no.16:29-39 '61.
(MIRA 15:2)

(Bridge circuits)

SERGEYEV, V.I.

Approximate calculation of the theoretical and probability
characteristics of natural vibrations. Trudy Inst.mash.Sem.
po toch.v mash.i prib. no.16:14-28 '61. (MIRA 15:2)
(Vibration)

SERGEYEV, V.I.

Substantiation of methods for selecting the number of control
points in manufacturing elements of kinematic pairs having
interdependent errors. Trudy Inst.mash.Sem.po toch.v mash.i prib.
no.16:40-43 '61. (MIRA 15:2)

(Production control)

PHASE I BOOK EXPLOITATION

SOV/6531

Sergeyev, Vladimir Ivanovich

Osnovy instrumental'noy tochnosti elektromekhanicheskikh tsepey v prilozhenii k priboram upravleniya i kontrolya (Principles of Instrumental Precision in Electromechanical Circuits, as Applied to Control Devices). Moscow, Izd-vo AN SSSR, 1963. 214 p. Errata printed on the inside of back cover. 3700 copies printed.

Sponsoring Agency: Akademiya nauk SSSR. Gosudarstvennyy komitet Soveta Ministrov SSSR po avtomatizatsii i mashinostroyeniyu. Institut mashinovedeniya.

Resp. Ed.: N. G. Bruyevich, Academician; Reviewer: V. S. Pugachev, Doctor of Technical Sciences, Professor and Yu. V. Lyubotov, Candidate of Technical Sciences, Docent; Ed. of Publishing House: V. A. Kotov; Tech. Ed.: A. P. Guseva.

PURPOSE: This monograph is intended for scientists concerned with the problems of instrument precision in electromechanical circuits of automatic-control and regulation systems, and for industrial

Card 1/7

Principles of Instrumental Precision (Cont.)

SOV/6531

The concluding paragraphs of the monograph deal with the substantiation of general propositions for the computation of the instrument precision of complex automatic-control and adjustment devices viewed as a whole. The initial material on which the book is based consisted of measurements of over 100,000 errors, both in the case of individual errors in simpler systems, and in the systems viewed as a whole. No personalities are mentioned. There are 97 references, all Soviet.

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SECTION I. THEORETICAL PROBABILITY
CHARACTERISTICS OF THE OUTPUT ERRORS
IN NONDYNAMIC SYSTEMS

Ch. I. Theoretical Probability Characteristics of the
Output Errors in the Systems in Which the State
of Components is Described by a Finite Equation

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Principles of Instrumental Precision (Cont.)

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- Ch. II. Theoretical Probability Characteristics of Output Errors in the System in Which the States of Members are Described by First-Order Differential Equations 48
- 7. Basic peculiarities of the calculation of precision in the mechanisms as described by differential equations 48
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16. Dynamic system member-production error effect on self-oscillating parameters. Theoretical probability precision indices of self-oscillating system lots in a stabilized movement	135
17. Investigation of precision in self-balanced computing and measuring bridges. Eliminating the effect of self-oscillating-component error of the system	154
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AVAILABLE: Library of Congress	4/15/64
SUBJECT: Mechanical and Electrical Engineering	RZ/cib/gm
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SERGEYEV, V.I.

Investigating steady errors in hunting systems. Trudy Inst.
mash. Sem. po toch. v mash. i prib. no.17:98-104 '63.
(MIRA 16:9)

(Bridge circuits--Testing)

ANOKHINA, V.V.; SERGEYEV, V.I.

Stability of self-balancing bridge circuits. Trudy Inst. mash.
Sem. po toch. v mash. i prib. no.17:3-11 '63. (MIRA 16:9)

(Bridge circuits)

SERGEYEV, V.I. (Moskva)

Some general problems of correlative analysis of the precision
of mechanisms. Izv.AN SSSR.Otd.tekh.nauk.Mekh.i mashinostr.
no.3:149-152 My-Je '63. (MIRA 16:8)
(Mechanisms--Testing)

BRUYEVICH, N.G.; SERGEYEV, V.I. (Moscow)

"On the problem of accuracy in the reliability theory"

report presented at the 2nd All-Union Congress on Theoretical and Applied
Mechanics, Moscow, 29 January - 5 February 1964

S/OI79/64/000/002/0078/0081

ACCESSION NR: APl035061

AUTHOR: Bryuevich, N.G. (Moscow); Sergeev, V. I. (Moscow)

TITLE: Problem of precision in reliability theory

SOURCE: AN SSSR. Izvestiya.. Mekhanika i mashinostroyeniye, no. 2, 1964,
78-81

TOPIC TAGS: precision, reliability, machine, reliability theory, machine
reliability

ABSTRACT: The reliability of a machine is defined as its ability to operate and perform its intended purposes for a given number of hours. Lack of reliability in a machine or device can occur as a result of one or several rough primary errors due to breakdown in parts or from the concurrent effect of several slight primary errors. Depending on the purpose of the machine, the error in the output coordinate can be expressed as an error of position or displacement or an error in velocity or acceleration. It is very important in solving the second problem in the theory of reliability (i.e. that the output signals lie within given tolerances) to study the precision with

1/2

Card

SERGEYEV, V.I.

Some general problems in rated substantiation of the precision of nonlinear automatic systems. [Trudy] Inst. mash., STMP no.18:3-13 '64.

Evaluating the precision of nonlinear systems. Ibid.:14-16 (MIRA 18:4)

SERGEYEV, V.I.

Business accounting in drilling brigades; in order of discussion.
Razved. i okh. nedr 30 no.2:58-59 F '64. (MIRA 17:8)

1. Tetyukhinskaya ekspeditsiya.

SFRGEYEV, V.I., inzh.

Production esthetics in repair shops. Zhel. dor. transp. 47
no.1:55-59 Ja '65. (MIRA 18:3)

BRUYEVICH, N.G. (Moskva); SERGEYEV, V.I. (Moskva)

Nonlinear theory of the precision of mechanisms with lower
kinematic pairs. Ft.l. Mashinovedenie no.2:3-12 '65.

(MIRA 18:8)

BEKTURSUNOV, Sh.Sh.; SERGEYEV, V.I.

Automation of metal pouring. Izv. vys. ucheb. zav.; Chern.
met. 8 no.9:57-63 '65. (MIRA 18:9)

1. Zavod-vtuz pri Karagandinskoy metallurgicheskoy institute.

L 9406-bb EWT(d)/SWP(m)/EWT(w)/EWT(v)/T-2/EWT(t)/EWT(k)/EWT(r)/EWT(f)/EWT(l)

ACC NR: AP5025209 ETC(m) EM/JD/MI SOURCE CODE: UR/0030/65/000/009/0052/0056

AUTHORS: Kobrin'skiy, A. Ye.; Koliskor, A. Sh.; Levkov'skiy, Ye. I.; Popov, V. Ye.; Sergeyev, V. I. 48
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B

ORG: Institute of Machine Science, State Committee on Machine Construction under Gosplan SSSR and the Academy of Sciences, SSSR (Institut mashinovedeniya, Gosudarstvennogo komiteta po mashinostroyeniyu pri Gosplane SSSR i Akademii nauk SSSR)

TITLE: A self-adjusting system of programmed machine control 14

SOURCE: AN SSSR. Vestnik, no. 9, 1965, 52-56

TOPIC TAGS: self adaptive control, precision finishing, measuring instrument, control equipment, control system

ABSTRACT: Causes of production errors and means of avoiding them in the case of programmed metal parts manufacture are discussed. It is pointed out that many factors having a significant effect on the accuracy and productivity of work processes cannot be entirely accounted for in preliminary process programming and hence must be accounted for in a self-adjusting control system. Examples of the hard-to-control factors are geometric machining errors, heat and elastic deformation of machine units, and others. The principal feature of the self-adjustment mechanism is an "ability" to absorb information on the results of previous work and to make appropriate adjustments in the process control program for succeeding articles. An example is given of a

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ACC NR: AP5025209

self-adjusting program-controlled cutting device used in the production of blades for turbojet compressors. A sketch of the cutting configuration is shown in Fig. 1.

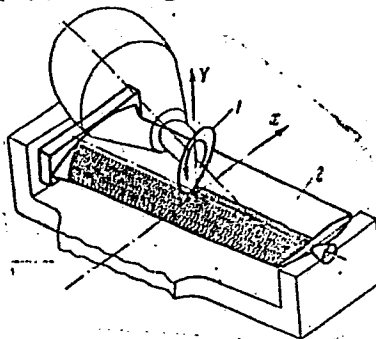


Fig. 1.

The milled piece 1 moves relative to the cutter 2 as directed by a program controlling motion of the cutter along the axes X and Y. The machined article passes from the milling tool shown to a measuring device which evaluates machining errors. From the measurements obtained, signals are generated. These cause adjustments to be made in the program controlling the next stage in the machining process for this article. A description and photographs of the major equipment used in the process are given. Experimental tests of the self-adjustment method resulted in marked reductions in machining errors in the case of the compressor blade cutting. Orig. art. has: 5 figures

SUB CODE: 09, 13/ SUBM DATE: ncne
Card 2/2 *add*

BRUYEVICH, N.G.; SERGEYEV, V.I.

Some general problems of the precision and reliability of units.
Teor.mash.i mekh. no.105/106:135-156 '65.

(MIRA 18:4)

SERGEYEV, V.I.

Investigating natural-vibration systems in the presence of slowly
varying random influences. Trudy Inst. mash., STMP no. 19:3-8
'65 (MIRA 19:1)

Determining theoretical probability characteristics of
natural vibrations. Ibid.:9-12.

AGAPOV, Stepan Petvovich, kandidat sel'skokhozyaystvennykh nauk; SERGIYEV,
V.I., redaktor; VESKOVA, Ye.I., tekhnicheskij redaktor; PERESYPKINA,
Z.D., tekhnicheskij redaktor

[Root crops for table use] Stolovye korneplody. Izd. 2-oe, dop. 1
ispr. Moskva, Gos. izd-vo selkhoz. lit-ry. 1956. 300 p. (MLRA 9:11)
(Root crops)

STEPANOV, Pavel Alekseyevich; PAVLOVA, N.M.; KOROLEVA, N.I.; SERGEYEV, V.I.,
redaktor; PAVLOVA, M.M., tekhnicheskij redaktor; BALLOD, A.I.,
tekhnicheskij redaktor

[The collective farm orchard] Kolkhoznyi sad. Izd. 4-oe, ispr. 1 dop.
Moskva, Gos. izd-vo selkhoz. lit-ry, 1956. 268 p. (MLRA 9:12)
(Collective farms) (Fruit culture)

KAS'YANENKO, Aleksey Iovich, kandidat sel'skokhozyaystvennykh nauk; SERGEYEV,
V.I., redaktor; SOKOLOVA, N.N., tekhnicheskiy redaktor

[Growing dwarf fruit trees in the southern part of the European
U.S.S.R.] Kul'tura karlikovykh plodovykh derev'ev na iuge evropeiskoi
chasti SSSR. Moskva, Gos. izd-vo selkhoz. lit-ry, 1956. 262 p.
(Dwarf fruit trees) (MIRA 9:11)

SERGEYEV, V I

ODINTSOV, Vasilii Alekseyevich, kandidat sel'skokhozyaystvennykh nayk;
KAPTSINEL', M.A., redaktor; SERGEYEV, V.I., redaktor; ZUBRILINA,
Z.P., tekhnicheskiy redaktor

[Pomeology on leading farms in the central provinces of the
U.S.S.R.] Sadovodstvo v peredovykh khoziaistvakh; v tsentral'nykh
oblastiakh SSSR. Moskva, Gos. izd-vo sel'khoz. lit-ry, 1956.
60 p. (MLRA 10:4)

(Fruit culture)

NAPOL'SKIY, M.P., kandidat sel'skokhozyaystvennykh nauk, redaktor; ROSSO-SHANSKIY, A.A., redaktor; SERONIN, V.I., redaktor; SOKOLOVA, N.N., tekhnicheskiy redaktor

[According to I.V.Michurin's methods; a collection of articles]
Po metodam I.V.Michurina; sbornik statei. Pod obshchei red. M.P. Napol'skogo. Moskva, Gos. izd-vo selkhoz. lit-ry, 1956. 92 p. (MLRA 10:1)

1. Moscow. Vsesoyuznaya sel'skokhozyaystvennaya vystavka, 1954- (Michurin, Ivan Vladimirovich, 1855-1935)

Sliva; V.I.
ANZIN, Boris Nikiforovich; YENIKHEYEV, Khasan Karimovich; ROZHKOVA,
Mikhail Ivanovich; ~~SERGEYEV~~, V.I., redaktor; ZUBRILINA, Z.P.,
tekhnicheskii redaktor.

[The plum] Sliva. Moskva, Gos.izd-vo sel'khoz.lit-ry.1956.
459 p. (MLRA 10:6)

(Plum)

MORDKOVICH, Moisey Solomonovich; BLINOV, Leonid Fedorovich; SERGIYEV,
V.I., redaktor; PAVLOVA, M.M., tekhnicheskij redaktor.

[Processing fruits, berries and vegetables at home] Pererabotka
plodov, jagod i ovoshchei v domashnikh usloviakh. Moskva, Gos.
izd-vo sel'khoz. lit-ry, 1956. 135 p. (MLRA 9:5)
(Fruit--Preservation)(Vegetables--Preservation)(Cookery)

YAKUSHKIN, I.V., akademik, red.; CHMOR, N.Ya., kand. sel'skokhozyaystvennykh nauk, red.; ~~SERGIYEV, V.I., red.~~; ZUBRILINA, Z.P., tekhn. red.

[Potatoes] Kartoffel'. Izd.5. Moskva, Gos. izd-vo sel'koz. lit-ry, 1956. 278 p. (Trehletnie kolkhoznye agrozootehnicheskie kursy. 2.g. obucheniia) [Bibliotekhka po ovoshchevodstvu, 7]. (MIRA 11:9)
(Potatoes)