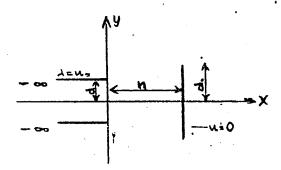
An analytical solution of a plane- ... \$/196/62/000/024/004/014 E194/E155



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CIA-RDP86-00513R001755020019-1
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PENCHEV, P.; TASHEVA, B.

Stationary electric fields of idealized supporting indecring under insulators. Godishnik khim tekh 9 no. 1:283-299 '62[publ. 63].

APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1 CIA-RDP86-00513R001755020019-1

TASHEVA, B. Ye., inzh.

Investigation of a high-voltage insulator placed in an electrolytic tub under a downfall of rain. Elektrichestvo no.3:69-76 Mr '62.

(MIRA 15:2)

1. Khimiko-tekhn#logicheskiy institut, Sofiya.
(Electric insulators and insulation)

LISOVSKIY, U.i., prof.; TASHEVSKAYA, V.M.

Mathematical model of the process of metal reduction by carbonaceous fuel from liquid elag. Izv. vys. ucheb. mav.; tsvet. met. 8 no.4:152-161 '65. (MIRA 18:9)

l. Kafedra avtomatizatsii proizvodstva redkikh i radioaktivnykh metallov Moskovskogo instituta stali i splavov.

IMARALIYEV, A.; TERMETCHIKOV, M.K.; AMANOV, A.; TASHIBAYEV, B.

Method of determining the detonation speed of midcaps and borehole charges using a MPO-2 oscillograph with eight loops. Izv.AN Kir.SSR.Ser.est.i tekh.nauk 2 no.2:91-97 '60.

(MIRA 14:10)

(Blasting) (Oscillograph)

21636

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50: Letopis' Zhurnal'nykh Statey, No. 29, Moskwa, 1949

VOLKOVA, O.Yu., prof.; TASHINSKAYA, A.D., kand.med.nauk; KAGAN, M.S., kand. khimicheskikh nauk

Effect of various concentrations of radon on the peripheral blood in animals. Uch.zap.Pyat.gos.nauch.-issl.bal'n.inst. 3:3-15 '60. (MIRA 15:10)

(RADON__THERAPEUTIC USE)

(BLOOD-EXAMINATION)

VOLKOVA, O.Yu.; TASHINSKAYA, A.D.; KAGAN, M.S.

Action of radon radiations and the products of its decomposition on hematopoietic processes. Med.rad. no.9:54-63 161.

(MIRA 15:1)

1. Iz mikrobiologicheskoy laboratorii Gesudarstvennogo bal'neologicheskogo instituta na Kavkazskikh Mineral'nykh Vodakh. (RADON—PHYSIOLOGICAL EFFECT) (HEMOPOIETIC SYSTEM—RADIOGRAPHY)

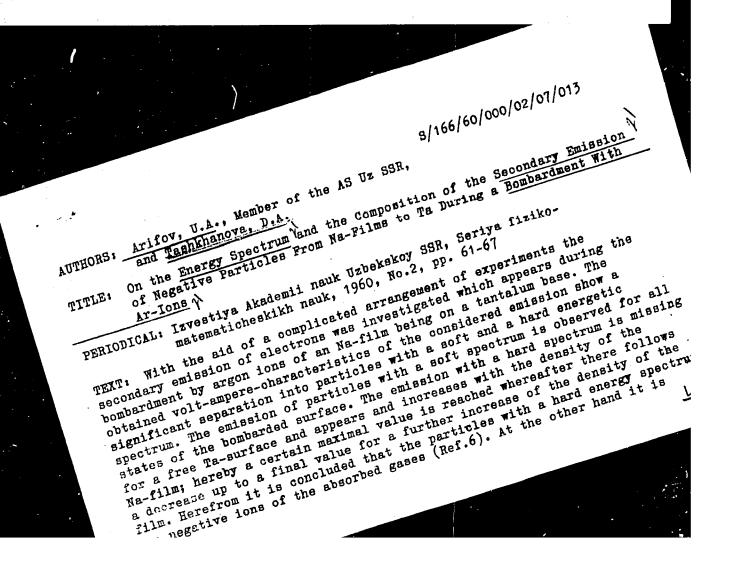
TASHIYLEY, A.O.

Ecologic and fauntatic study of birds of the Murgab Valley. Trudy Inst. zool. i paraz. AN Turk. SSR 2:5-63 *58. (MIRA 17:2)

MORCE, S.I., insh. (Donetsk); TASHKEVICH, Yu.A., tekhnik (Donetsk)

Devolopment of the control system of corridor-type clarifiers. Vod. 1 san. tekh. no.6:35 Ag 165:

(MIRA 18:12)



On the Energy Spectrum and the Composition of the S/166/60/000/02/07/013 Secondary Emission of Negative Particles From NaFilms to Ta During a Bombardment With Ar-Ions

stated that the emission with a soft spectrum in essential is at the expense of the potential energy of the bombarded ions. Herewith it is proved that the observed secondary emission consists of two separated phenomena.

There are 5 figures and 11 references: 9 Soviet, 1 German and 1 American.

ASSOCIATION: Institut yadernoy fiziki AN Uz SSR (Institute of Nuclear Physics AS Uz SSR)

SUBMITTED: January 25, 1960

<u>/</u>

82161 8/048/60/024/06/06/017 B019/B067

9.3120

AUTHORS:

Arifov, U. A., Tashkhanova, D. A.

TITLE:

Secondary Electron Emission in the Bombardment of Na-Films

With Ar-Ions

PERIODICAL:

Izvestiya Akademii nauk SSSR. Seriya fizicheskaya,

1960, Vol. 24, No. 6, pp. 664-667

TEXT: This is the reproduction of a lecture delivered at the 9th All-Union Conference on Cathode Electronics from October 21 to 28, 1959 in Moscow. The results of preparative experiments are presented here. The experimental arrangement was the same as that used and described in Refs. 3, 8. Metallic sodium sputtered upon a tantalum base layer was used as target. The results show that the voltampere characteristics obtained in bombarding the Na-film with argon ions considerably differ from similar results obtained in the bombardment with alkali ions. Fig. 1 shows voltampere characteristics of secondary electron emission in the bombardment of a Na-film on a Ta-base layer with 900-ev Ar-ions. The authors mention the occurrence of two groups of secondary electrons, one with a soft-

Card 1/2

Secondary Electron Emission in the Bombardment S/048/
of Na-Films With Ar-Ions

82161 \$/048/60/024/06/06/017 B019/B067

energy spectrum, and one with a hard-energy spectrum. Fig. 2 shows a series of oscillograms of the voltampere characteristics obtained with 720-ev Ar-ions. Fig. 3 graphically shows the dependence of the secondary emission coefficients of the two groups on the thickness of the Na-film. For both groups a distinct maximum occurs, and it is concluded from the course of these two curves that in the group with hard-energy spectrum not only secondary electrons but also negative ions of adsorbed gases occur. Furthermore, the authors conclude that field-induced electron emission takes place in the bombardment with Ar-ions for all thicknesses of the Na-film on a Ta-base layer. This assumption was checked by separating the electrons from the negative ions by means of a magnetic field, and confirmed by the oscillograms shown in Fig. 4. There are 4 figures and 11 references: 9 Soviet, 1 American, and 1 German.

ASSOCIATION:

Institut yadernoy fiziki Akademii nauk UzSSR (Institute of Nuclear Physics of the Academy of Sciences, Uzbekskaya SSR)

Card 2/2

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Raciotekhnika i cicatronika v. 0

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APPROVED For Release: Thursday, September 26, 2002

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USSR/ Physical Chemistry - Thermodynamics. Thermochemistry. Equilibrium. Physicochemical Analysis. Phase Transitions.

Abs Jour : Referat Zhur - Khimiya, No 3, 1957, 7499

Author : Talipov, Sh.T., Sultanov, A.S., Tashkhodzhayev, A.T. and

Inst Academy of Sciences Uzbek SSr Title

On the Solubility of Calcium Sulfate in Aqueous Solutions

Orig Pub : Dokl. ANUZUSR, 1956, No 1, 25-27 (Uzbek summary)

Abstract The solubility of CaSO4 in aqueous solutions of glycerine (I) at 20, 30, and 400 has been determined for concentrations of I from 5 to 80 percent. The solubility of CaSO4 in aqueous solutions of I decreases with increasing tem-

perature and increasing concentration of I. As the concentration of I is increased, the pH of the solution is lowered from 5.85 (at 5 percent) to 2.92 (at 80 percent).

Card 1/1

TASHKINOV, G.

Determining the moment of fuel injection in engine KD-35. Tekhsov. TS, 13, Gas and Oil Engines No. 27, 1952.

Monthly List of Russian Accessions, Library of Congress October 1952 UNCLASSIFIED

"An Investigation of the Deterioration of the Piston Couples in the Fuel Pump of the TASHKIHOV, G. A. (Aspirant) DT-54 Tractor. Cand Tech Sci, Joint Scientific Council of the All-Union Sci-Res Inst for the Mechanization of Agriculture (VIM); All-Union Sci-Res Inst for the Electrification of Agriculture (VIESKh), 28 Dec 54. (VM, 17 Dec 54)

Survey of Scientific and Technical Dissertations Defended at USSE Higher Educational Institutions (12)

SO: SUM No. 556, 24 Jun 55

TABLE INOV. Origoriy Aleksendrovich, kand. tekhn. nemk; STRILEVA, G.F.,

[Operation of the diesel fuel-equipment] Exepluatateia disel'noi toplivnoi apparatury. Irkutek, Irkutekoe knishnoe (MIRA 13:1) isd-vo, 1958. 59 p. (Diesel engines)

TASHKINOV, G. A.: Master Tech Sci (diss) -- "Investigation of the thermalengineering properties of external walls made of cementless blocks with lime and
lime-mixture binder". Moscow, 1958. 16 pp (Moscow Order of Lenin and Order of
Labor Red Banner Inst of Railroad Transport Engineers im I. V. Stalin), 150 copies
(KL, No 1, 1959, 121)

LLASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1

TASHKINOV, G.A., insh.

Heat-insulating properties of spartment houses with walls made of large silicate blocks. Trudy MIIT no.118:98-110 '58. (MIRA 12:2)

(Walls) (Insulation (Heat)) (Silicates)

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Ay, September 26, 2002 CIA-RDP86-00513R001755020019-1

TASHKINOV, G.A., inzh.

Heat-insulating properties of walls made of comentless vibrationmolded stones with a base of vibration-milled material. Trudy MIIT no.118:111-118 '58. (Walls) (Insulation (Heat)) (Silicates)

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! HASE I BOOK EXPLOITATION

SOV/2496

Akademiya nauk SSSR. Enstitut mashinovedeniya

Treniye i iznos v mashinakh; sbornik 13 (Friction and Wear in Machinery; Collection 13) Moscow, Izd-vo AN SSSR, 1959. 266 p. Erreta slip inserted. 3,000 copies printed.

Resp. Ed.: M.M. Khrushc'rov, Doctor of Technical Sciences, Professor; Ed. of Publishing House: M.A. Babichev; Tech. Ed.: T.V. Polyakova; Editorial Board: Ye.M. Gut'yar, Doctor of Technical Sciences, Professor; A.K. D'yachkov, Doctor of Technical Sciences, Professor; I.V. Kragel'skiy, Doctor of Technical Sciences, Professor, A.D. Kuritsyna, Candidate of Technical Sciences; L.Yu. Pruzhanskiy, Candidate of Technical Sciences; and M.M. Khrushchov, Doctor of Technical Sciences, Professor.

PURPOSE: The collection is intended for engineers, scientific research workers, and students working in the field of friction and wear in machinery.

Card 1/7

SOV/2496

COVERAGE: This collection of articles consists of excerpts from dissertations. Included are excerpts from the dissertations of Aspirants A.A. Soroko-Novitskiy, V.N. Marochkin, and L.B. Khrisanova of the Institut mashinovedeniya AN SSSR (Institute of Machine Construction, Academy of Sciences, USSR). The articles deal with the wear resistance of carbon steel, wear of plungers in fuel pumps, wear from faulty lubrication, friction and wear from the lubrication of sliding contact bearings with sulfuric acid, plastic deformation of tapered surfaces, oil-film generation in 120 degree bearings with fluid friction, and pressures in oil film. Extensive bibliographies on friction, wear, and lubrication, compiled from Soviet and non-Soviet publications in Scupplement] and 1956, are presented. References follow

TABLE OF CONTENTS:

Preface

1. Soroko-Novitskaya, A.A. Wear Resistance of Carbon Steel of Card 2/7

3

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The influence of the structure of heat-treated carbon steels on wear resistance during friction from fixed abrasives is discussed. The author concludes that the most wear-resistant carbon steel is that with a martensite structure. He further concludes that the presence of residual austenite in hyper-eutectoid steel lowers the wear resistance.

- 2. Val'dma, L.E. Wear of Metals With a Nonrenewable Abrasive The author presents a description and schematic diagram of a special testing apparatus for investigating the friction wear of a pair of plane metal disks separated by a layer of oil containing abrasive particles. The dependence of wear and the coefficient of friction on the hardness of the disks was established and shown in diagrams.
 - Tashkinov. G.A. Investigation of the Wear of Plungers and Liners The author investigates plunger wear caused by the action of abrasive particles in thefuel. To retard this type of wear, he Card 3/7

自己的性質的 1220年(1220年)2月1日日本作物的企業企業的企業的企業的企業的企業的企業的企業的企業的企業的企業的企業。

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recommends chromium coating of plungers.

- 4. Yelin, L.V. (Deceased). Mutual Penetration of Surface Layers of Metals as One of the Causes of Wear From Faulty Lubrication

 The change in shape of contact surfaces of two bodies due to mutual displacement under loading is experimentally investigated. Samples used in the experiment had different machanical properties. On these experiments the author bases his theory of the wear of hard bodies due to mutual penetration under pressure.
- 5. Lyalin, Ye.V. Investigation of Friction and Wear of Sliding Contact Bearings Lubricated With Sulfuric Acid 59 Experimental data for the design of machinery with rotary bearings lubricated with a lubricant containing 92 percent sulfuric acid are presented. The experimental installation is described. Friction moment, coefficients of friction and wear, and the rate of wear for bushings and shafts are determined. A simplified equation for the friction moment is derived.

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- 6. Marochkin V.N. Limiting Plastic State at Yielding and Compression of the Frustum of a cone
 Investigation is made of the axially symmetrical state of stress of a protrusion (simulated by the frustum of a cone) which is in a fully plastic state in the contact zone. Solution of the axially symmetrical-contact problem of the theory of plasticity is used as the basis of the study. The shortening of the frustum and the depth of its penetration with consideration of friction on the contact surface are determined, as well as the distribution of normal pressures and the hardness of material along the cone.
- 7. Zommer, E.F. Investigation of the Position of the Journal in the Bushing of a 120-degree Fluid Friction Bearing at Constant and Alternating Load

 A theoretical and experimental investigation was made. The experiments were conducted on a special testing machine with a bearing 60mm. in diameter and 40mm. Long. The thickness of the lubricating film was determined by a variable-capacity transducer built into the journal.

Card 5/7

SOV/2496

Khrisanova, L.B. Measurement of Pressures in the Oil Film of a Measurements were made with a semiconductor transducer. work was done under the supervision of Professor A.K. Dyachkov, who in 1952 originated the concept of using semiconductors for such measurements.

Khrisanova, L.B. Analytical and Experimental Investigation of Pressure in the Oil Film of a Bearing With Crossed Axes of 197 The influence of the mutual inclination of the axes of the shaft and bushing on the capacity of the bearing is discussed. The pressures were measured by the method described in the preceding paper. A general method for calculating the capacity of bearings for various film thicknesses and arbitrary boundary shapes of the pressure zone is presented.

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CIA-RDP86-00513R001755020019-1 CIA-RDP86-00513R001755020019-1

TASHKINOV. G.A.

Investigating the wear of plunger pairs in diesel-engine fuel pumps. Tren.i isn.mash. no.13:34-47 159. (MIRA 12:10) pumps. Tren.i isn.mash. pumps.—Testing)

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TASHKINOV, G.A. kand. tekhn. nauk

Unheated cone-shaped interior gutters for roofs of rolling mills.

Prom. stroi. 38 no.11:53-54 '60. (MIRA 13:10)

(Gutters) (Rolling-mills)

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CIA-RDP86-00513R001755020019-1

TASHKINOV, G.A., dotsent, kand.tekha.nauk

Heat conductivity and thermal diffusivity in heavy comentless materials. Trudy BIIZHT No.10:3-24 161. (MIRA 16:9)

TASHKINOV, G., kand. tekhn. nauk

Reviews. Zhil. stroi. no.10:31-32 '65.

(MIRA 18:11)

GAGARSKIY, E.; TASHKINOV, V.

News of Soviet engineering. NTO 3 no.12:24-25 D *61. (MIRA 15:1) (Technological imporations)

SIMONOV, Aleksandr Sergeyevich, insh.; TASHKINOV, Vasiliy
Aleksandrovich, insh.; SAVEL'YEV, Ye.Ya., red. izd-va;
UVAROVA, A.F., tekhn.red.

[Single-beam bridge cranes] Kran-balki; krany mostovye odnobalochnye. Moskva, Mashgiz, 1963. 199 p. (MIRA 16:7) (Cranes, derricks, etc.) APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1 CIA-RDP86-00513R001755020019-1

TASHKINOV, V.A., inzh.

New movable cantilever crane with 3 ton capacity. Vest. mashinostr. 43 no.10:44-45 0 '63. (MIRA 16:11)

5/0122/64/000/002/0029/0030

ACCESSION NR: AP4015107

AUTHOR: Tashkinov, V. A. (Engineer)

TITLE: Floating crane of 250-ton capacity

SOURCE: Vestnik mashinostroyeniya, no. 2, 1964, 29-30

TOPIC TAGS: floating crane, artificial island, drilling derrick, boom tower, winch, shock absorber, ball bearing

ABSTRACT: The design of a unique crane-derrick for off-shore petroleum production has been developed. It is intended for loading portions of artificial steel or reinforced concrete islands (250 tons each) onto a ship. It can also load a completely equipped drilling derrick. The crane will be used to construct artificial islands up to a depth of 70m, to erect a drilling derrick, to dismantle these structures, and for other purposes. Its boom is 70 m long and is supported by a 42-m tower which revolves on a 2.4-m ball bearing weighing 8 tons. The lifting mechanism includes two auxiliary hoists, one of 140-ton and one of 10-ton capacity. The crane can operate in waves up to the 5th magnitude. It is protected by disk-shaped shock absorbers against excessive rocking and damage caused by swinging loads. It is supplied with a communication system and with overload protectors.

Card 1/2

ACCESSION NR: AP4015107

Orig. art. has: 2 figures.

ASSOCIATION: Take VNIIPTMASH (Take VNIIPTMASH); Take gor'kovakikh sudostroiteley, institut "Proyektatal'konstruktaiya"(Take of Gor'kiy Shipbuilders, Institute "Proyektatal'konstruktaiya"); Leningradskiy zavod PTO im. Kirova (Leningrad PTO Plant)

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Cord 2/2

SAVINKOVA, Ye.I.; LUR'I, I.S.; YANKOVSKIY, V.R.; Prinimali uchastiye: TASHKINOVA, I.V.; ANDREYEVA, R.A.; SAPEVINA, T.G.; PLOKHOTNIKOVA, S.P.

Graphical calculation of crystallization of potassium chloride according to the stages of a vacuum crystallizer. Zhur. prikl. khim. 36 no.11:2544-2547 N '63.

1. Ural'skiy politekhnicheskiy institut imeni Kirova i Bereznikovskiy kaliynyy kombinat.

TASHKINOVA, Z.N.

Complexemetric determination of aluminum. Apt. delo 12 no.2: 77-79 Mr-Ap 63. (MIRA 17:7)

1. Kazanskiy khimiko-farmatsevticheskiy zavod.

TASHKD, G.

"Our people's power created favorable conditions for scientific work in agriculture." p. 19

PER HUJQESINE SOCIALISTE. Tirane, Albania, Vol. 13, No. 11, November, 1959.

Monthly List of East European Accessions (EFAI), IC, Vol. 9, No. 2, February, 1960. Uncl.

TASHKOV, B.

TASHKOV, B. Regarding the quality of linseed for sowing and application of Bulgarian State Standard 718-51. p. 37. Vol. 5, no. 11, Nov. 1955. RATSIONALIZATSIA. Sofiia, Bulgaria

SOURCE: East European Accessions List (EEAL) 'Vol 6, No. 4--April 1957

TASHKOV, G., inzh.; SHLOSER, B., inzh.; KHIEBAROV, V., inzh.

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A universal device for the cold-press overlapping welding. Mashinostroene 11 no.11:36-37 N \$62.

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COUNTRY

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TITLE

: The Utilization of the Sulfur in Brown Coals at the 'Maritsa-East' Stea -Heat and Electric Power

Station

ORIG. PUB. : Tekhnika (Bulgaria), 7, No 9, 16-18 (1958)

ASSIRACT

: The authors discuss design studies made by the Soviet organization 'Giprogazoochistka' in connection with the utilization of the S in the flue gases of the steam-heat and electric power station which is in the process of completion and of the connected briquetting plant and nitrogenous fertilizer plant.

. G. Bonvech

CARD: 1/1

TASHKCV, T.

Manganic high siliceous flux from local raw material for automatic and semiautomatic welding of low carbon steel. p. 21

PEZHKA PROMIGHLENOST. (Ministerstvo na teznkata promishlenost) Sofiia, Bulgaria, Vol. 8, No. 7, July 1959

Monthly List of East European Accessions (EEAI), LC, Vol. 8, No. 12, December 1959 Uncl.

TASHKOV, Tashko, inzh.; SHLOSER, Boris, inzh.; KHLEBAROV, Vladimir, inzh.

Reconstruction of PSH-57 semiautomatic device for welding in medium of carbon dioxide. Takhnika Bulg 10 no.8:12-16 '61.

(Welding) (Carbon dioxide)

APPROVED FOR RELEASE: Thursday, September 26, 2002
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CIA-RDP86-00513R001755020019-1"
CIA-RDP86-00513R001755020019-1"

TASHKOV, T., inzh.

Gold pressure welding of silver contactors to copper and brass. Mashinostroene 10 no.10:15-19 0 '61.

Deptember 26, 2002 CIA-RDP86-00513R001755020019-1

TASHKOV, Tashko, inzh.

Ways of increasing the kilogram-hour productivity in manual electric arc welding. Tekhnika Bulg 11 no.5:182-184 162.

TASHKOV, T., inzh; KHLEBAROV, V., inzh.

Correcting faulty steel castings by welding. Mashinostroene 13 no.1:18-23 Ja'64

1. THNIITMASH

APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1 CIA-RDP86-00513R001755020019-1

TASHKOV, Tashko, inzh.

Ways for increasing the productivity of hand electric-are welding by increasing the depth of penetration. Tekhnika Bulg 13 no.1:20-22, 25 '64.

TASHKOV, Tashko, inzh.; SHLOSER, Boris, inzh.; KHLEBAROV, Vladimir, inzh.; BALKANDZHIEV, Rosen, inzh.

A now semiautomatic device for welding in the carbon diexide protective gas redium. Tekhnika bulg 13 no.4:19-22 164

BALKANDZHIEV, Rosen, inzh.; TASHKOV, Tashko, inzh.

Some notes on the Bulgarian State Standard 4/9-61: Transformers for Electric-Arc Welding with a Single Outlet. Ratsionalizatsia 13 no.4:29-30 '63.

results of Soviet experimental and theoretical investigations in the field of long-distance tropospheric ultrashortwave propagation.

THE REPORT OF THE PROPERTY OF CIA-RDP86-00513R001755020019-1"

ACC NR. AM5027749

ED FOR RELEASE: Thursday, September 26, 2002

Problems of investigating the troposphere by means of refractometers, the mean level of signals, meteorological conditions and topography, fluctuation of arrival angles and distortions of antennadirectivity patterns, losses in antenna gain, and quick and slow fadings of signal levels are discussed. The statistical characteristics of the signals at diversity reception in time, space, frequency and angle as well as the distortion of signals in the communication systems are also investigated. The long-diutance propagation is analyzed, and the engineering method of calculating field intensity at long-distance tropospheric propagation is given. At intensity at long-distance tropospheric propagation from which can be applied effectively enough in practice. Thus, in the investigation of that propagation, considerable attention has to be paid to experiments. The special characteristics of geographical conditions of the territory involved should be taken into consideration during the analysis of experimental data and in their practical application because the conditions of propagation in arctic and tropical climates differ from those existing over seas and continents. A considerable part of the monograph deals with the investigations of long-distance tropospheric propagation carried out over dry land routes, 800 km long, in the central part of the USSR under the general supervision of B. A. Vvedenskiy and A. G. Arenberg (up to 1957). V. I. Siforov investigated problems con-

Card 2/10

ACC. NR. AM5027749

nected with distortions and fluotuations of signals. References follow each chapter.

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2. Fluctuations of the air refraction index -- 24

3. Some notions on the troposphere model -- 43

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Ch. III. Average (mean) Signal Levels in Long Distance Tropospheric Propagation of Ultrashort Waves (LT. P. U.S.W) -- 48

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APPROVED FOR RELEASE: Thursday, September 20, 2002 CIA-RDPSC-00513R001755020019-1

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KRASNOBAEVA, N.; TASHKOVA, A.

A rapid method of spectral determination of arsenic, cadmium, bismuth, antimony, lead, and tin in the products of copper-smelting production. Doklady BAN 17 no.10:717-920 '64.

1. Submitted May 26, 1964.

LIL'CHITSKIY, E.I.; TASHLITSKIY, A.I.; FISHBERG, A.Ya.

New machine for expanding tubes. Mashinostroenie no.1:113 Ja-F '63. (MIRA 16:7)

(Machine tools)

APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1

APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1

TASHLITCKIY, N. I.

Dissertation: "Influence of the Heat Conductivity and Mechanical Properties of Steels on Their Machinabity At Turning With High-Speed Cutter."

23/1/50

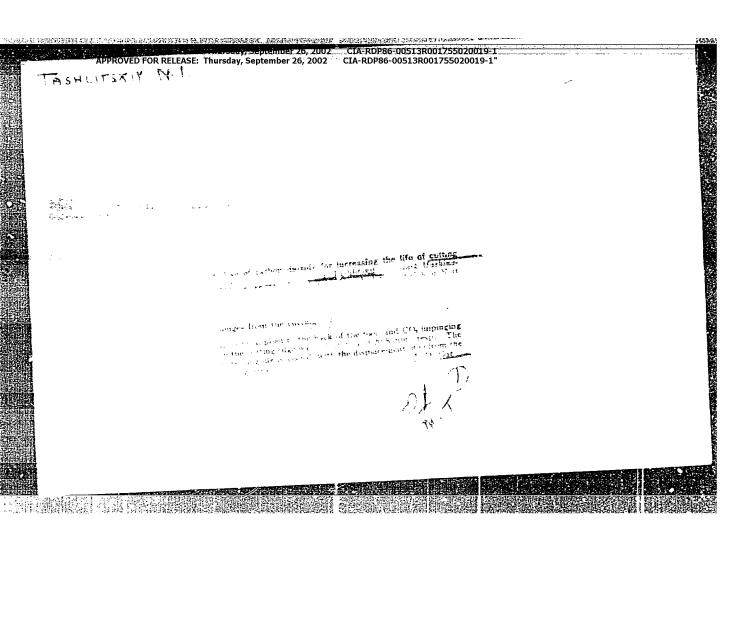
Central Sci Res Inst of Technology and Machine Building "TSNIITMASH"

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CIA-RDP86-00513R001755020019-1
CIA-RDP86-00513R001755020019-1

TASHLITSKIY, N. I.

"Influence of the Heat Conductivity and Mechanical Properties of Steels on Their Machinability in Turning With High-Speed Cutters." Thesis for degree of Cand Technical Sci. Sub. 23 Jan 50, Central Sci Res Inst of Technology and Machine Building

Summary 71, 4 Sep 52, <u>Dissertations Presented for Degrees in Science and Engineering in Moscow in 1950</u>. From <u>Vechernyaya Moskva</u>. Jan-Dec. 1950.



TASHLITSKIY, N.I.

AID P - 4486

Subject

: USSR/Engineering

Card 1/1

Pub. 128 - 13/29

Authors

: Tashlitskiy, N. I., Kand. Tech. Sci., and R. G. Makhkamov,

Engineer

Title

: Buffing and polishing with felt discs

Periodical

; Vest. mash., #4, p. 53-57, Ap 1956

Abstract

: The fine buffing of steel surfaces with felt discs is examined. Best results have been obtained when the felt was greased with a lubricant consisting of mineral oil thickened with calcium soap. Fine lines observed on some polished steel surfaces are considered to be caused by a thin oxide film. Photos, charts, 2 references, 1952 and

1953.

Institution: None

No date Submitted

TAS HLITS KIY, N. 1. Thursday September 26, 2002 CIA-RDP86-00513R001755020019-1"

PHASE I BOOK EXPLOITATION

SOV/4804

- Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut tekinologii i mashinostroyeniya
- Nekotoryye voprosy tekhnologii tyazhelogo mashinostroyeniya, chast' 2: Obrabotka metallov rezaniyem i kontrol' kachestva detaley (Some Problems in the Manufacturing Processes of Heavy Machinery, Pt. 2: Metal Cutting and Quality Control of Parts) Moscow, Mashgiz, 1960. 173 p. (Series: Its: [Trudy] kn. 99) 2,500 copies printed.
- Sponsoring Agencies: Gosudarstvennyy komitet Soveta Ministrov SSSR po avtomatizatsii i mashinostroyeniyu; Tsentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya.
- Ed.: Ye.P. Unksov, Doctor of Technical Sciences, Professor; Managing Ed. for Literature on Heavy Machine Building: S.Ya. Golovin, Engineer; Ed. of Publishing House: G.N. Soboleva; Tech. Ed.: Z.I. Chernova.
- PURPOSE: This book is intended for technical personnel in heavy-machinery plants and for scientific workers in factory laboratories and research institutes.

Card 1/2

Some Problems (Cont.)

507/4804

COVERAGE: The book contains a summary of work conducted by the personnel of TaNIITMASh in the field of mechanical machining and quality control of parts. Included is a discussion on the correct combination of depth, feed, and speed in cutting with maximum capacity of the machine tool. Also considered are the development of machining methods in rough and semifinishing production, and the application of ultrasonic devices for flaw detection and measurement of wall thickness. No personalities are mentioned. References follow some of the chapters.

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PART I. WORKING OF METALS BY CUTTING

Ch. I. Some Results of [Research] Work in the Field of Mechanics of the Metal-Cutting Process [Zorev, N.N., Doctor of Technical Sciences]

7

Ch. II. Development of Efficient Cutting Regimes, and Methods of Improving the Usefulness of Operation of Machine Tools in Heavy-Machine Plants [Zorev, N.N., N.I. Tashlitskiy and L.K. Kuchma, Candidates of Technical Sciences; A.D. Vershinskaya and G.G. Ovumyan, Engineers]

Bari 2//

CIA-RDP86-00513R001755020019-1

TASHLITSKIY, W.I.

Welding tempered high-speed steel plates to cutting tools. Stan.i instr. 31. no.4:33-34 Ap '60. (MIRA 13:6) (Metal-cutting tools)

8/122/69/000/608/008/018 A161/A130

1.1100

Taehlitskiy, N. I., Candidate of Technical Sciences

AUTHOR: TITLE:

The primary energy source of natural oscillation excitation in metal

PERIODICAL: Vestnik mashinostroyeniya, no. 2, 1960, 45 - 50

It had been supposed in papers by several authors that source giving the start for oscillation with natural frequency in 1.129 the difference of cutting forces during the incision and repellips tool in the vibration. It had also been observed in experiments force was lower during the penetration than during the repelling. supposed that the higher hardness of metal in repelling (after mo hardened by cutting) is the cause. But this explanation is not : ally the cutting effort in turning softer "10" and "20" steel exin turning the harder "30" and "40" steel. A new explanation is present article after an experimental investigation carried out to Jointly with Candidate of Technical Sciences L. M. Muchma: - the cutting effort and of plastic deformations, which has been proved

Card 1/4

1. 60.48 25238 9/122/11 A161/A The primary energy source of natural oscillation... 1117 layer of metal from an eccentrical blank. The phenomenon is di-.. (... phical analysis of the process and calculations. The momentary depth a on eccentrically installed blanks being turned are found $(a+r)^2 = R^2 + e^2 - 2Re \cos \Psi_1$ OINOI where, consequently, a = VR2 + 62 - 2Re ccs41 - r In view of the eccentricity e being many times smaller than the e ∠R, and it is assumed in the first approximation that (. Then a is approximately determined using the approximate equation (a)

a ~R - r - e cosy.

Card 2 4

mula (3):

\$/122/60/000/002/008/018

The primary energy source of natural oscillation...

A161/A130

Then, in view of

$$R - r = a_{min} + e$$
,

(6)

a is obtained by the formula (5):

(7)

or

$$a \cdot a_{\min} + 2e \sin \frac{2\psi}{2}$$

(7a).

Comparing the formula (7a) with the formula (1b) derived in consideration of the simusoidal surface elements

$$a = a_{min} + 2A \sin^2 \frac{V}{2}$$
 (1b)

it is stated that the cutting depth by cutters with auxiliary cutting edge (cutting inverse chip) or by spade-shaped cutters must practically vary in compliance with the same law as in the primary excitation of natural oscillations. Cutting efforts were measured with a low-inertia electric ATY-1500 (DTU-1500) dynamometer of TsNIITMASh design and recorded with a MOO-2 (MPO-2) film oscillograph. The temperature of the cutter and the workpiece was recorded at the same time. It was stated

Card 3/4

S/122/60/000/002/008/018 A161/A139

The primary energy source of natural oscillation ...

in cutting eccentrically mounted blanks as well as in natural oscillations that the cutting effort continued to reduce during the beginning increase of the cutting depth (near the minimum), and to increase in beginning cutting depth decrease (near the maximum). The cutting temperature remained constant when the cutting depth changed between 0.3 and 1.5 mm, and it is obvious that the temperature had no time to change. The shrinking of the chip was measured using marks made with heat-proof pencils, and it was stated that the chip length always shrank less when the cutting pencils, and it was stated that the chip length always shrank less when the cutting depth was higher. This confirmed the other data indicating that the cutting effort is always lower at a larger cutting depth. A lag of the contact which between chip and cutter at a varying cutting depth was also stated. In general, the data obtained in all experiments match the data obtained in investigations of natural ostained in all experiments match the data obtained in investigations of natural ostained in the braked zone, contact width, chip shrinking and cutting effort. There are 8 figures and 7 Soviet-bloc references.

Card 4/4

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s/121/60/000/04/03/008

AUTHOR:

Tashlitskiy, N.I

TITLE:

Welding Hardened High-Speed Steel Bits to Tools

PERIODICAL: Stanki i Instrument, 1960, No 4, pp 33 - 34

The author points out that for the design of large-size tools it is necessary to know the direction and magnitude of stresses acting on the cutting bit during the cutting process. Figure 1 shows a diagram of the forces acting on the cutting bit during restricted outting. The stress values Pn, Pl and the value of the angle of action Y are calculated from the magnitude of Px, Py and Pz, which are experimentally determined by measuring stresses with the aid of three-component lathe dynamometers. Figures 2 - 4 show the functions of the cutting stresses P_n , P_1 and P_z and also the angle of action Ψ , depending on the cutting speed during the machining of 50 grade steel. From these functions, experimentally obtained at the TSNIITMASh (Central Scientific Research Institute of Heavy Machinery) follows that the following correlations exist for the rough-turning of annealed and normalized steel grades with a thickness of cut of a \angle 2.1 mm/rev: $P_1 \angle$ 0.1 P_2 ; $P_n \angle$ 0.5 P_z ; $\Psi \angle$ 10°. With some corrections these functions may also be applied for high-speed

Card 1/2

Welding Hardened High-Speed Steel Bits to Tools S/121/60/000/04/03/008

cutting tools. The author states the results of variations of the front angle and the angle of action, a diagram of which is shown in Figure 5. Based on the assumption that the friction force, resulting from the stress effect Pz, may be bigger than the stress acting along the main cutting edge, several tool bits were manufactured, the cutting plates of which were fastened only by two rivets of 4 mm in diameter. The tests carried out with these tool bits confirmed the possibility of electric are welding of previously heat-treated plates of the high-speed steel grades P9 and P18. Figure 6 shows a specimen of a test lot of tools manufactured in order to check the reliability of electric arc-welded hardened tool bits. Operation tests carried out on a planer in the mechanical assembly shop of the TsNIITMASh experimental plant in the course of two years showed that the microscopic cracks which are formed during the welding of heattreated high-speed steel bits are not dangerous. Other tests with tools of 60 x 75 mm cross-section were made on the planer of the steam turbine shop of the Khar kov Turbine Plant im, Kirov (KhTZ). The author describes the technical conditions of these tests and states that the test results proved the great hardness and reliable fixing of previously hardened high-speed steel bits. After long-time testing these tools are now in operation at the KhTZ. There are: 3 sketches, 3 graphs and 2 Soviet references.

Card 2/2

CIA-RDP86-00513R001755020019-1

TASHLITSKIY, N.I.

Large face-milling heads. Stan.i instr. 32 no.7:31-32 J1 '61. (MIRA 14:6)

(Milling machines)

TASHLITSKIY, N.I.; SHKLOVSKIY, M.M.

New design of large end-milling cutters. Stan.i instr. 34 no.4:
(MIRA 16:3)
36 Ap '63.
(Metal-cutting tools)

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TASHLITSKIY, N.I.

Device for Rockwell test of large parts. Stan. 1 instr. 34 (MIRA 16:10) no.8:33 Ag '63.

JD/HM/FAE prymo/ASD 3 177 163 1000 1004 1006 1006

AUTHOR:

Tashlitskiy, N. I.

TITLE:

Approximate estimation of the rates of machining of steels and of chrome-nickel alloys according to the inemical compositions

Vestnik mashinostroyeniya, no. 4, 1963, 56-59

PERIODICAL:

Investigations showed that the approximate estimation of rates of cutting during machining of steels and alloys with ferrite, austenite, and the character bases for the best machinability can be made according to their chemical composition. The intensity of the influence of the alloying elements on the rate of cutting was studied. Conditions and equations for the calculated rates of cutting are given. A comparison is made of the calculated and experimentally obtained values of the rates of cutting for steels and alloys (austenitic and chrome-nickel bases). The deviation in results was less than 20% for 17 steels containing up to 0.5% C, up to 2% Si, Up to 9% Mn, 13-25% Cr, 7 80% Ni

Card 1/2

September 26, 2002

S/122/63/000/004/006/006

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Approximate estimation of the rates ...

up to 5% W, up to 2% V, up to 7% Mo, up to 2.5% Ti, up to 2% Nb, and up to 2% Co.

For 15 steels (ferrite base) the deviation of the calculated and experimental
values was less than 20%. The steels contained 0.1-1.14% C, 0.17-0.98% Si,
values was less than 20%. The steels contained 0.4.08% W, up to 0.62% V, and
0.2-0.76% Mn, up to 11.9% Cr, up to 3.2% Ni, up to 4.08% W, up to 0.62% V, and
up to 0.72% Mo. The proposed method for the calculation of the rates of cutting
up to 0.72% Mo. The proposed method for the calculation of the rates of cutting
according to chemical composition and the acceptance of values of intensity of
according to chemical composition and the acceptance of values of intensity of
the influence of various chemical elements require further extensive verification
and refinement. There are 3 tables and 4 non-English language references.

Card 2/2

RUSTAMOV, Anver Keyushevich, prof.; DEMENT'YEV, G.P., prof., otv.red.; TASHLIYEV, A.O., kand.biolog.nauk, otv.red.; AVAGIMOVA, S.G., red.12d-va; IBRAGIMOV, T., tekhred.

[Birds of Turkmenistan] Ptitsy Turkmenistans. Otyst.red. G.P. Dement'ev 1 A.O. Tashliev. Ashkhabad, Izd-vo Akad.nauk Turkmenskoi SSR. Vol.2. 1958. 252 p.

1. Direktor Instituta zoologii i parazitologii Akademii nauk TSSR (for Taghliyev). (Turkmenistan--Passeriformes)

CIA-RDP86-00513R001755020019-1

KOGAN, Sholom Iosifovich; KOSHKALDA, Viktor Andreyevich; TASHLIYEVA,

A.O., kand. biolog. nauk, red.; AVAGIMOVA, S.G., red. izd-va;

KASPAR'YANTS, L.T., tekhn. red.

[Lakes of the Turkmen S.S.R.; a popular scientific study] Ozera Turkmenskoi SSR; nauchno-populiarnyi ocherk. Pod red. A.O.Tash-Turkmenskoi SSR; nauchno-populiarnyi ocherk. SSR, 1960. 83 p. Lieva. Ashkhabad, Izd-vo Akad. nauk Turkmenskoi SSR, 1960. 83 p.

(Turkmenistan-Lakes)

TASHLIYEV, A.O.; SUKHININ, A.N.; BEL'SKAYA, G.S.

Wintering of the red-throated pipit in Turkmenistan. Izv. AN Turk. (MIRA 14:7)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR. (ASHKHABAD REGION—PIPITS)

PROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R001755020019-1

TASHLIYEV, A.O.

Composition and distribution of the avifauan of the first part of the Kara Kum Canal. Izv. AN Turk. SSR. Ser. biol. nauk no.6:68-75 '61. (MIRA 15:1)

l. Institut zoologii i parazitologii An Turkmenskoy SSR. (KARA KUM CANAL REGION_BIRDS)

TASHLIYEV, A.O.

All-Union conference on breeding Ctenopharyngodon and Hypophthalmichthys in the reservoirs of the U.S. S. R. Hypophthalmichthys in the reservoirs of the U.S. S. R. Izv. AN Turk. SSR. Ser. biol. nauk no.1:85-86 '62. (MIRA 15:3)

1. Institut zoologii i paramitologii AN Turkmenskoy BSR. (CARP)

TASHLIYEV A.O., kand. biol. nauk, otv. red.; aLIYEV, D.S., kand. biol. nauk, red.; biol. nauk, red.; VERIGIN, B.V., kand. biol. nauk, red.; KUZ'MENKO, A.I., red.izd-va; NASIBOVA, S.G., red.izd-va; IVONT'IEVA, G.A., tekhn.red.

[Papers of the All-Union Conference on the Commercial Introduction of the Plantivorous Fishes Ctenopharyngodon Idella and Hypophthalmichthys Molitrix in the Bodies of Water of the U.S.S.R.] Materialy Vsesoiuznogo soveshchanita po rybokhosiaistvennomu osvoeniiu rastitel'noiadnykh ryb po rybokhosiaistvennomu osvoeniiu rastitel'noiadnykh ryb belogo amura (Ctenopharyngodon idella) i tolstolobika belogo amura (Ctenopharyngodon idella) i tolstolobika (Hypophthalmichthys molitrix) v vodoemakh SSSR. Ashkhabad, (Hypophthalmichthys molitrix) (MIRA 16:10) Izd-vo AN Turkm.SSR, 1963. 224 p.

1. Vsesoyuznoye soveshchaniye po rytokhozysystvennomu osvoyeniyu rastitel'noyadnykh ryb v vodoyemakh SSSR. Ashkhabad, 1961. (Ctenopharyngodon) (Hypophthalmychthys) (Fish introduction) TASHLIYEV, A.O.; KLYUSHKIN, Ye.A.

Achievements of zoological science in the service of national economy. Izv. AN Turk. SSR. Ser. biol. nauk no.3: (MIRA 17:1)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

TASHLIYEV, A.O.; KEKYLOVA, A.F.

Freeding habits of some insectivorous birds in the Karakum Canal zone. Izv. AN Turk. SSR. Ser. biol. nauk no.5:68-73 (MIRA 17:10)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

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September 26, 2002 CIA-RDP86-00513R001755020019-1

TASHLIYEV, A.O.; EMINOV, A.; SUKHININ, A.N.

New data on the occurrence of some birds in Turkmenie.

1zv. AN .urk. SSR. Ser. biol. nauk no.1:83-86 '64. (MIRA 17:9)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

TASHLIYEV, A.O.; SUKHININ, A.N.; BEL'SKAYA, G.S.

Winter fauna of birds of lakes of the Kelifskiy Uzboy region.

Izv. AN Turk. SSR. Ser. biol. nauk no.2:88-92 '64. (MIRA 17:6)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

TASHLIYEV, A.O.; KIRILOVA, A.F.

Feeding habits of some birds in the vicinity of Ashkhabad.

Izv. AN Turk. SSR. Ser. biol. nauk no.4:69-74, '64. (MIRA 17:11)

1. Institut zoologii i parasitologii AM Turkmenskoy SSR.

1015day, September 26, 2002 CIA-RDP86-00513R001755020019-1

TASHLIYEV, A.O.; KLYUSHFIN, Ye.A.

Zoological research in Turkmenia during the last 40 years. Izv. AN Turk. SSR. Ser. biol. nauk no.5:39-45 164. (MIRA 18:2)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

SUKHININ, A.N.; TASHLIYEV, A.O.

Avifauna of Khauz-Khana Reservoir and its banks in fall. Izv. AN Turk. SSR. Ser. biol. nauk no.2351-56 '65. (MIRA 18:5)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

TASHLIYEV, A.O.; KLYUSHKIN, Ye.A.

First State Conference of the Young Zoologists. 1zv. AN Turk. SSR. Ser. biol. nauk no.3:93-94 165. (MIRA 18:9)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

TASHLIYEV, A.O.; SUKHININ, A.N.; BEL'SKAYA, G.S.

Characteristics of the bird population in some districts of western Kopetdag. Izv.AN Turk.SSR.Ser.biol.nauk no.4145-50 165. (MIRA 1819)

1. Institut zoologii i parazitologii AN Turkmenskoy SSR.

PHASE I BOOK EXPLOITATION

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Sagaradze, V. S., Candidate of Technical Sciences, Ed.

Iz opyta raboty zavodskoy metallograficheskoy laboratorii; /sbornik/ (Experience of a Plant Metallographic Laboratory; Collection of Articles) Moscow, Mashgiz, 1957, 82 p. 2,000 copies printed.

Tech. Ed.: Yermakov, N. P.; Reviewer; Gol'tsman, D. I., Engineer

This book is intended for engineers and technicians at machine-building plants (particularly in the heat-treatment shops), research institutes, PURPOSE: and laboratories, as well as for students at higher technical schools.

This is a collection of articles written by workers at the metallographic laboratory of the Ural'skiy vagonostroitel'nyy zavod (Urals Railroad-COVERAGE: car Plant in Nizhniy Tagil, Sverdlovskaya Oblast'. It is stated that the investigations on which the articles are based have contributed to the establishment of more efficient methods of heat treatment. The first three articles are concerned with the question of carburizing parts

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made of 20Kh2N4A and 18KhNVA alloy steels. The articles describe the experience of the plant in this field and present the results of an investigation of the effect of various factors on the structure and properties of the case. For further coverage, authors, and references, see Table of Contents.

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